

Drive for a wing of a door or window and production method for same**Abstract**

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The invention relates to a drive for a wing of a door or a window or the like, having a housing, at least one piston mounted in the housing, in particular a damping and/or spring piston, and a drive shaft which is mounted in the housing for rotation about an axis of rotation and couples the wing to the piston, wherein the drive

10 shaft has at least one bearing part for mounting the shaft, and a transmission part, in particular a pinion and/or cam disc, for transmitting movement of the shaft to the pistons, which are formed separately from one another, wherein the parts axially abut one another by an end-face contact contour, characterised in that the transmission part is welded to the bearing part in at least one first region of the contact

15 contour, said first region having a greater radial height with respect to the axis of rotation than a minimum radial height of the transmission part with respect to the axis of rotation.

[Figure 1]

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