**Figure 1**

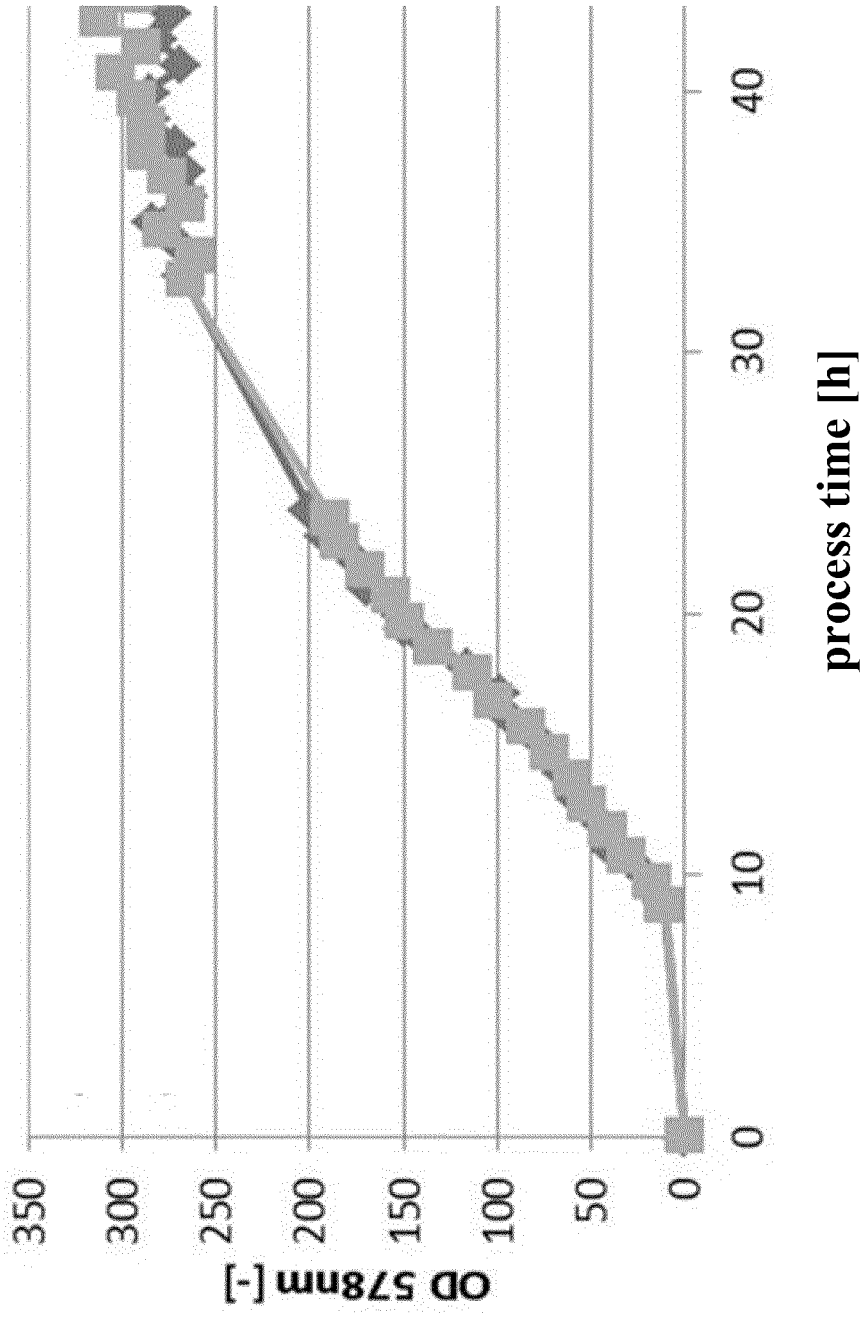


**Figure 2**

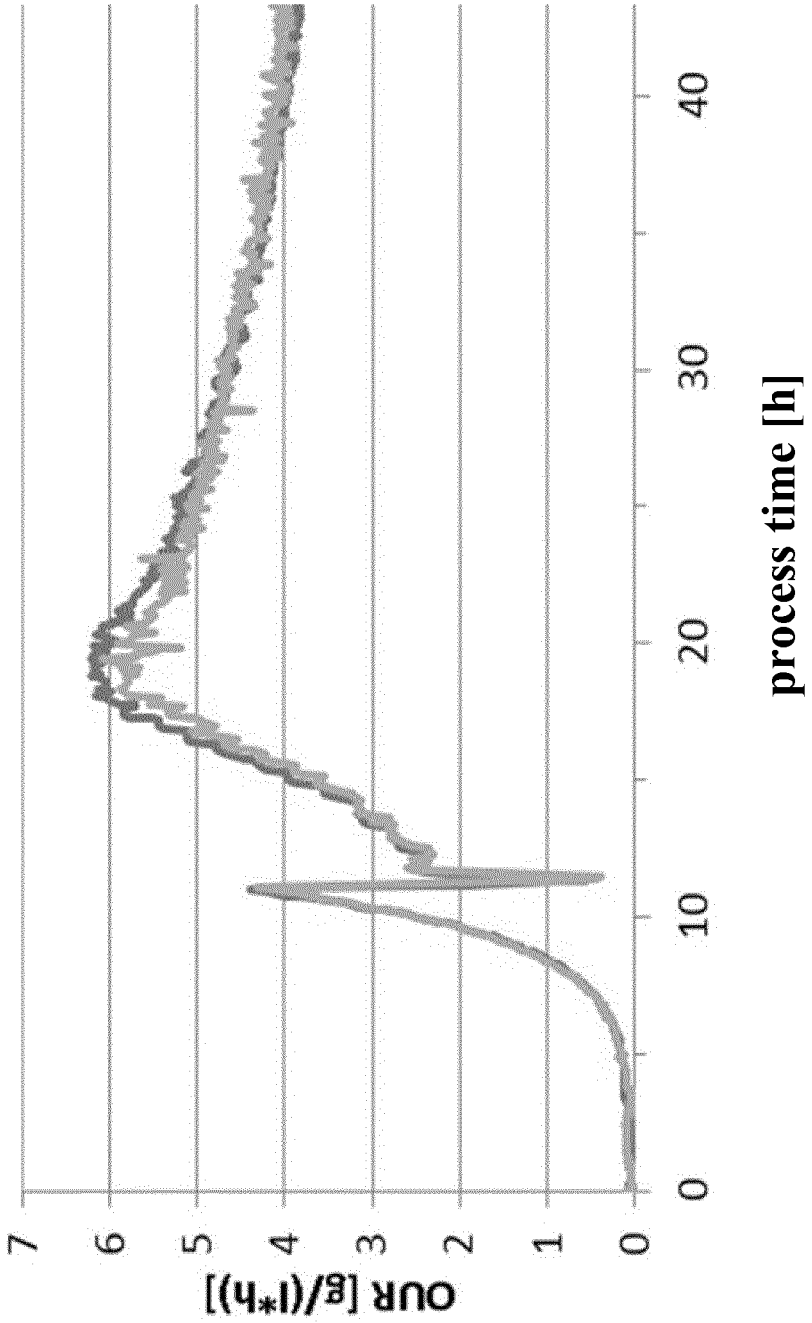
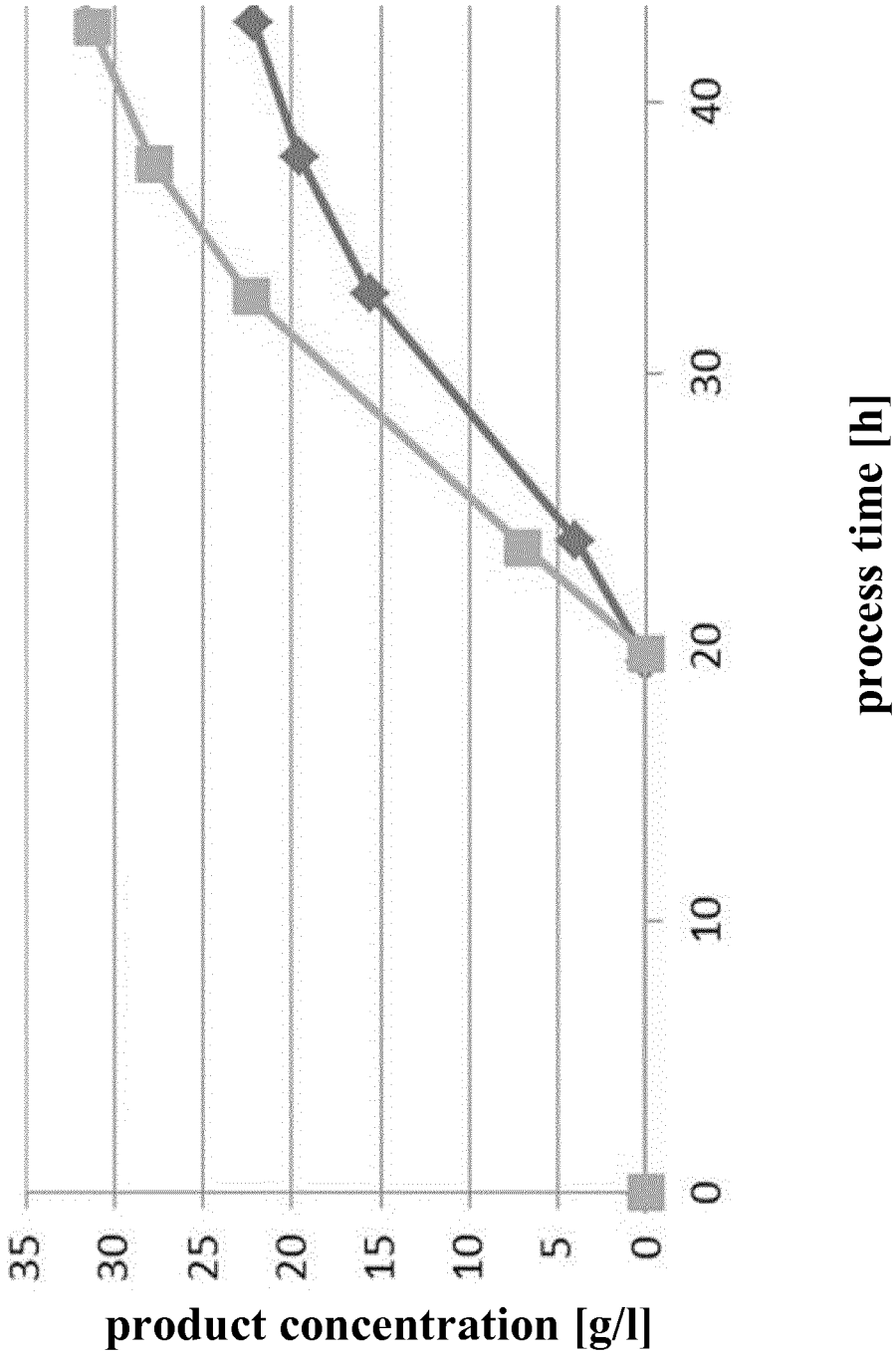


**Figure 3**


process time [h]
0
10
20
30
40
product concentration [g/l]
35
30
25
20
15
10
5
0