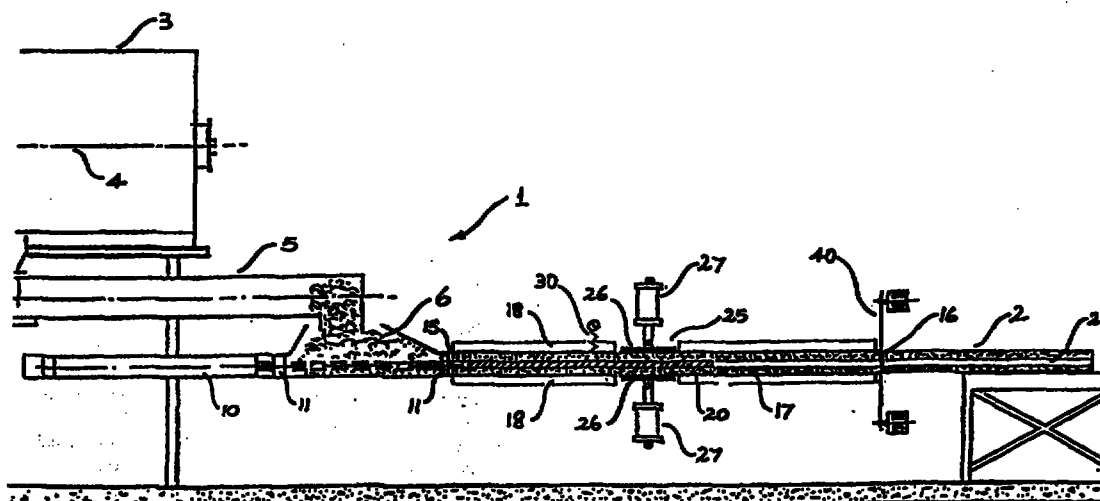


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(54) Title: CONTINUOUS EXTRUSION PROCESS USING ORGANIC WASTE MATERIALS**(57) Abstract**

A substantially continuous method for forming a structural panel (2) of indefinite length. The method comprises the steps of preparing a settable mixture, conveying the mixture in a flowable state to a load chamber (6), and progressively forcing the mixture from the load chamber (6) through an inlet (15) toward an outlet (16) of an open ended mould chamber (17) by compression means at least partially curing the mixture within the mould chamber (17), resisting movement of the mixture through the mould chamber (17) until a predetermined consolidation pressure or density within the mould chamber (17) is achieved, subsequently allowing movement of the mixture through the mould chamber (17) in response to further mixture being first forced through the inlet (15) by the compression means, allowing the mixture to cure, and thereby progressively forming a structural panel of substantially indefinite length.