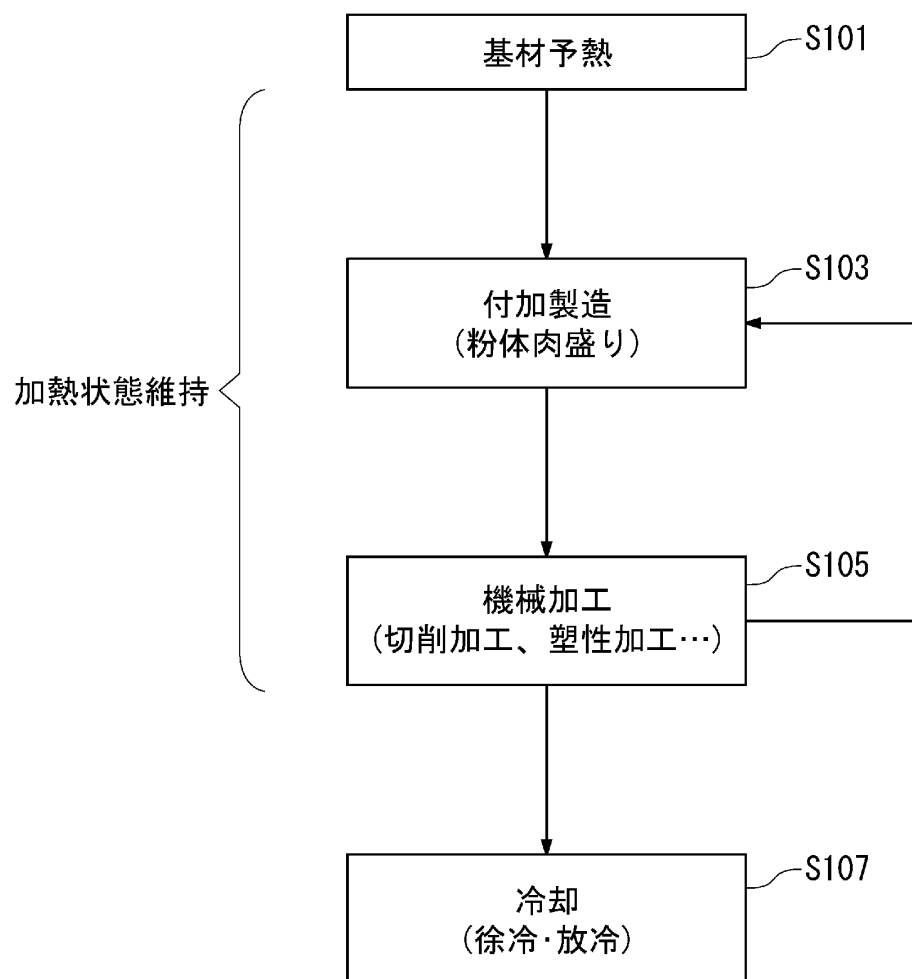
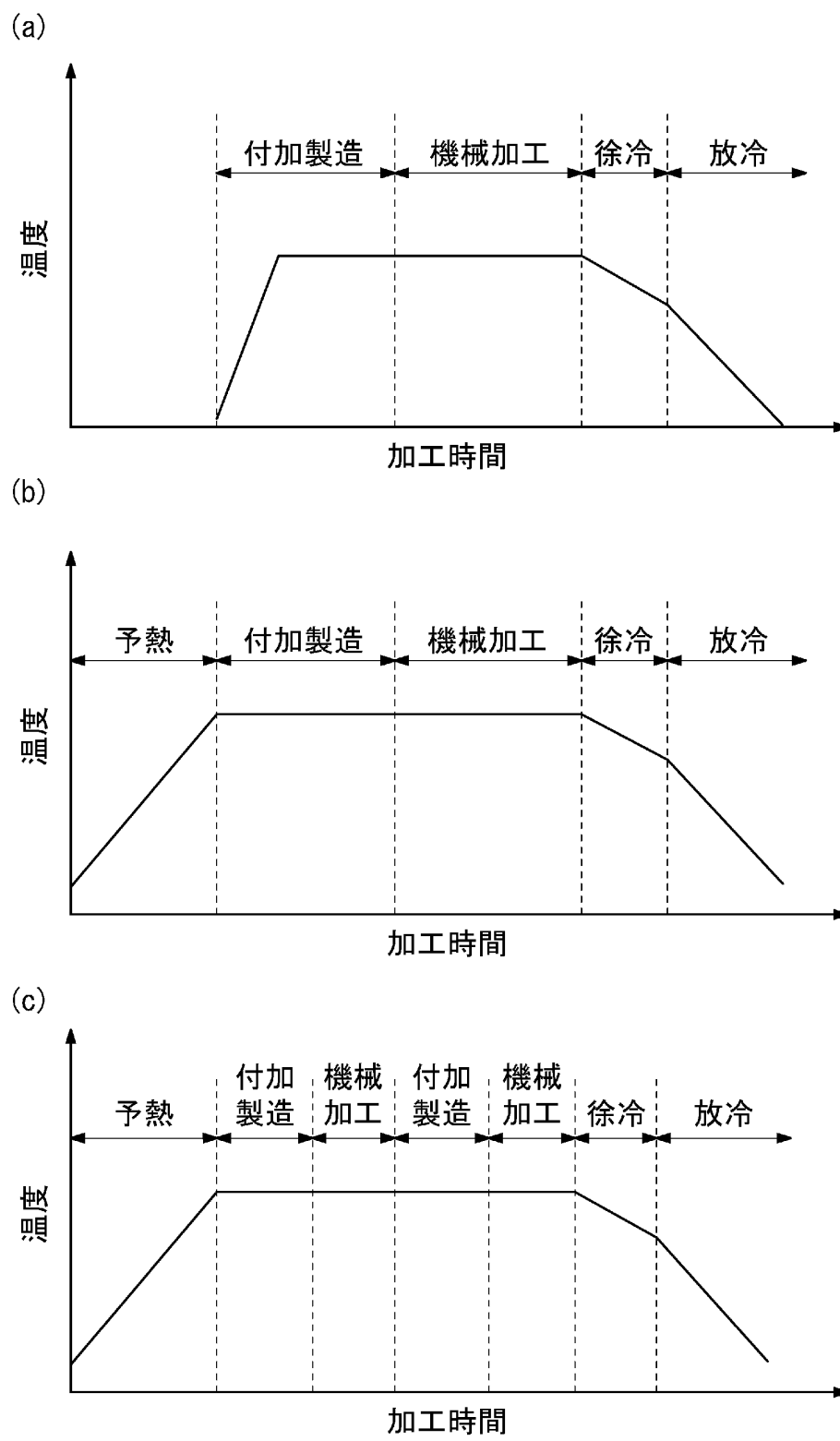


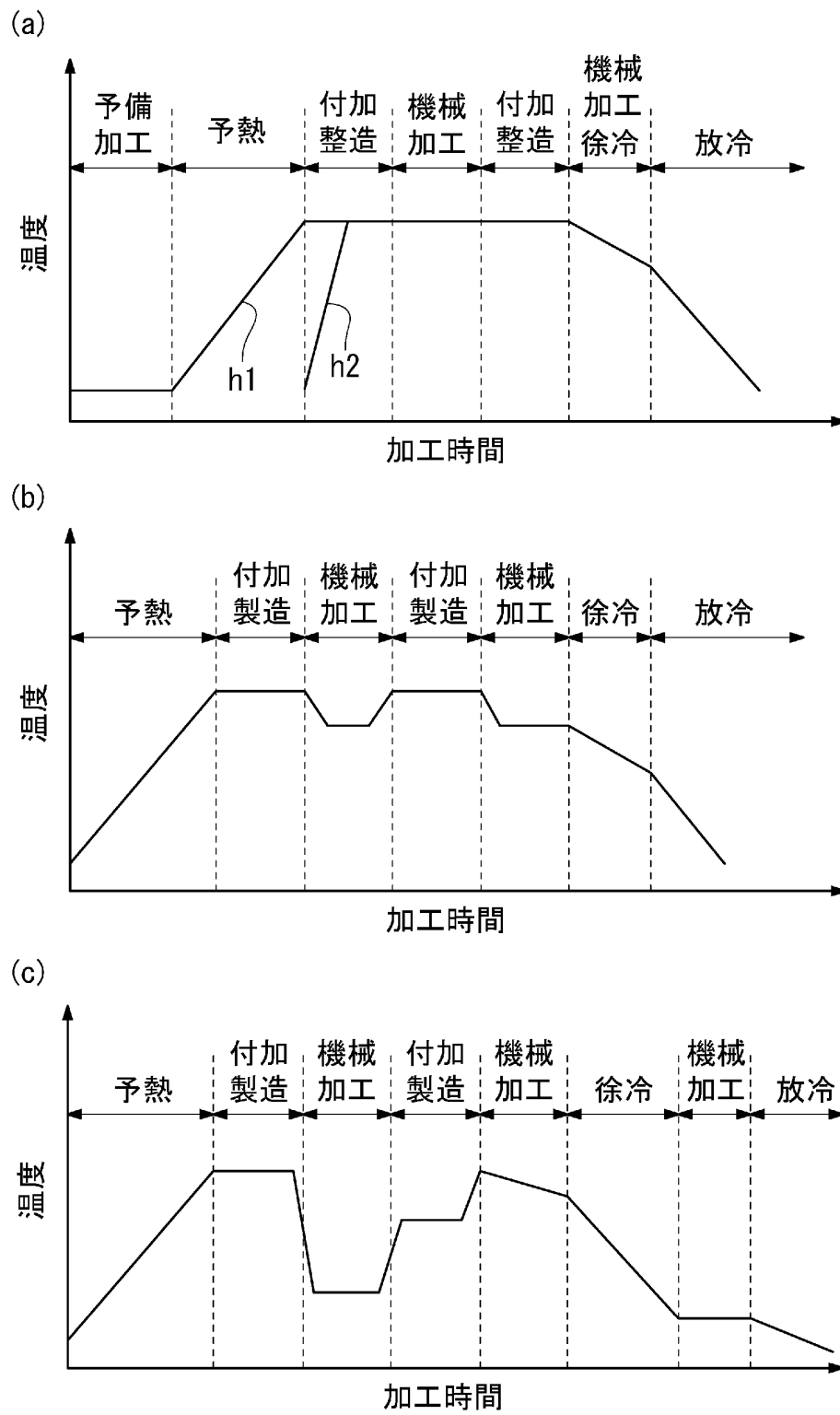
[図1]



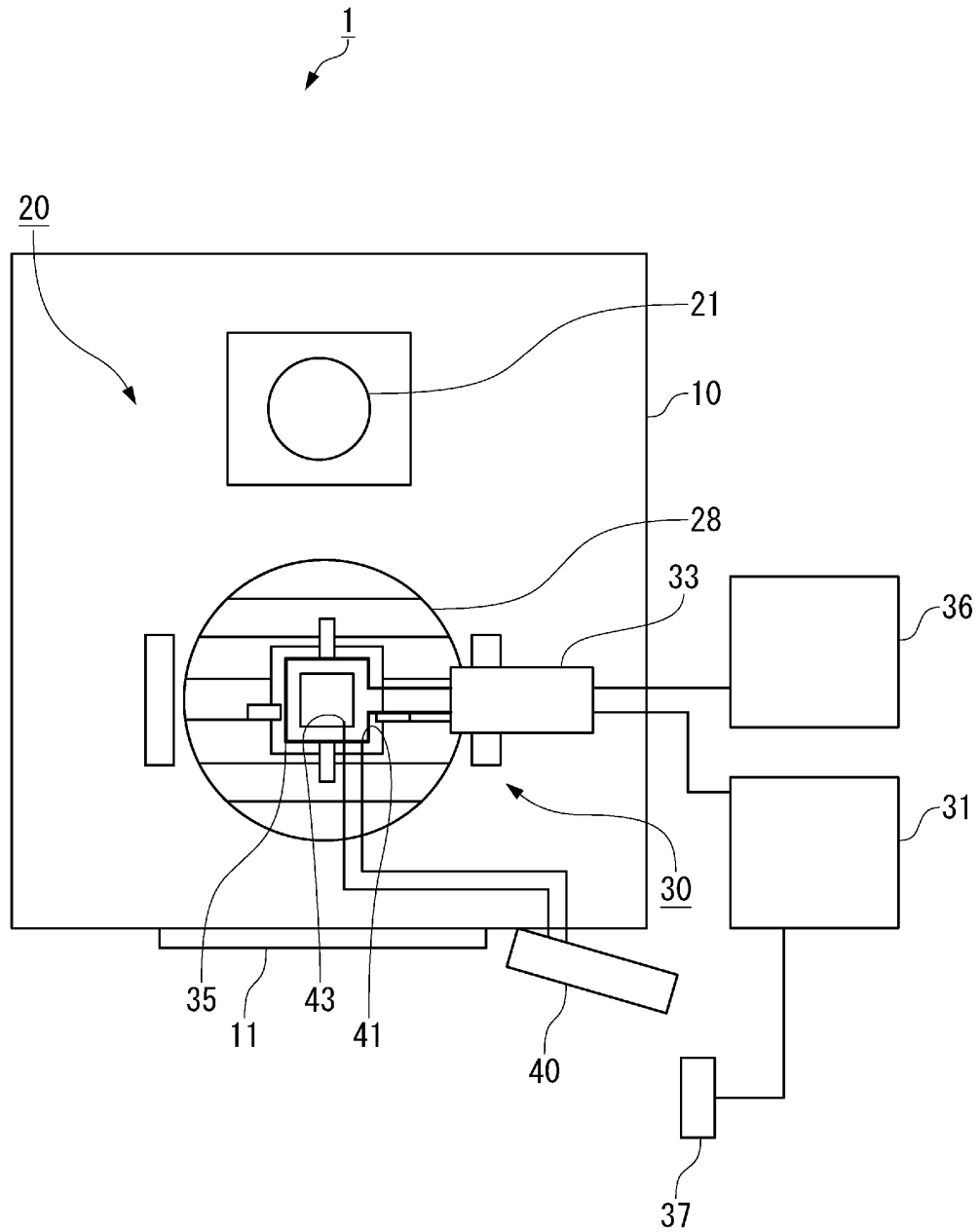
[圖2]



[図3]

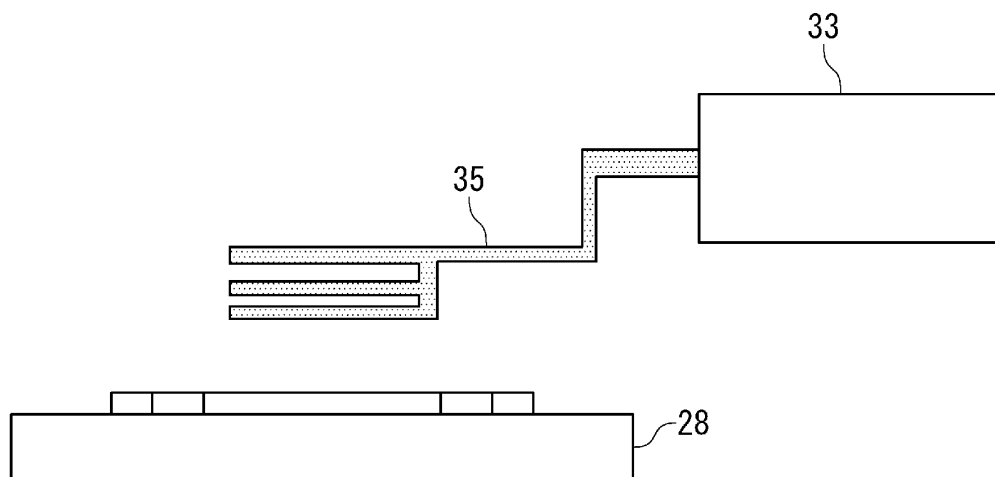


[図4]

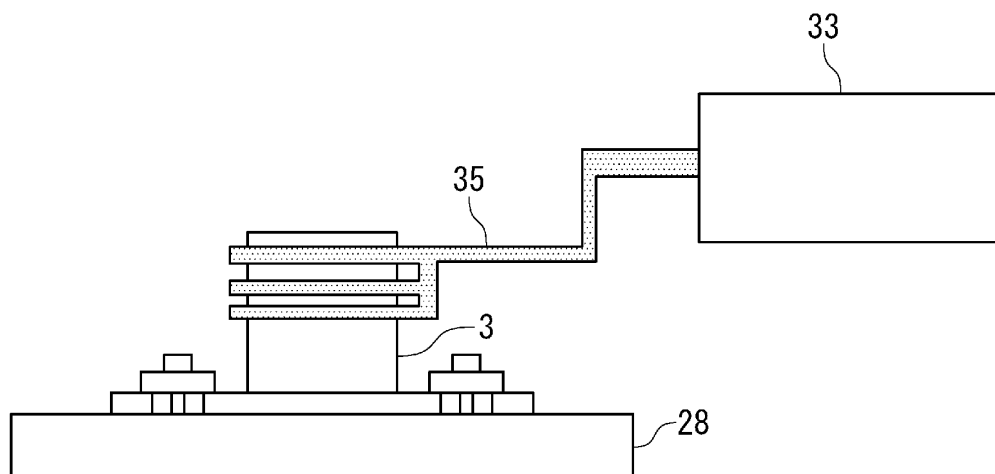


[図5]

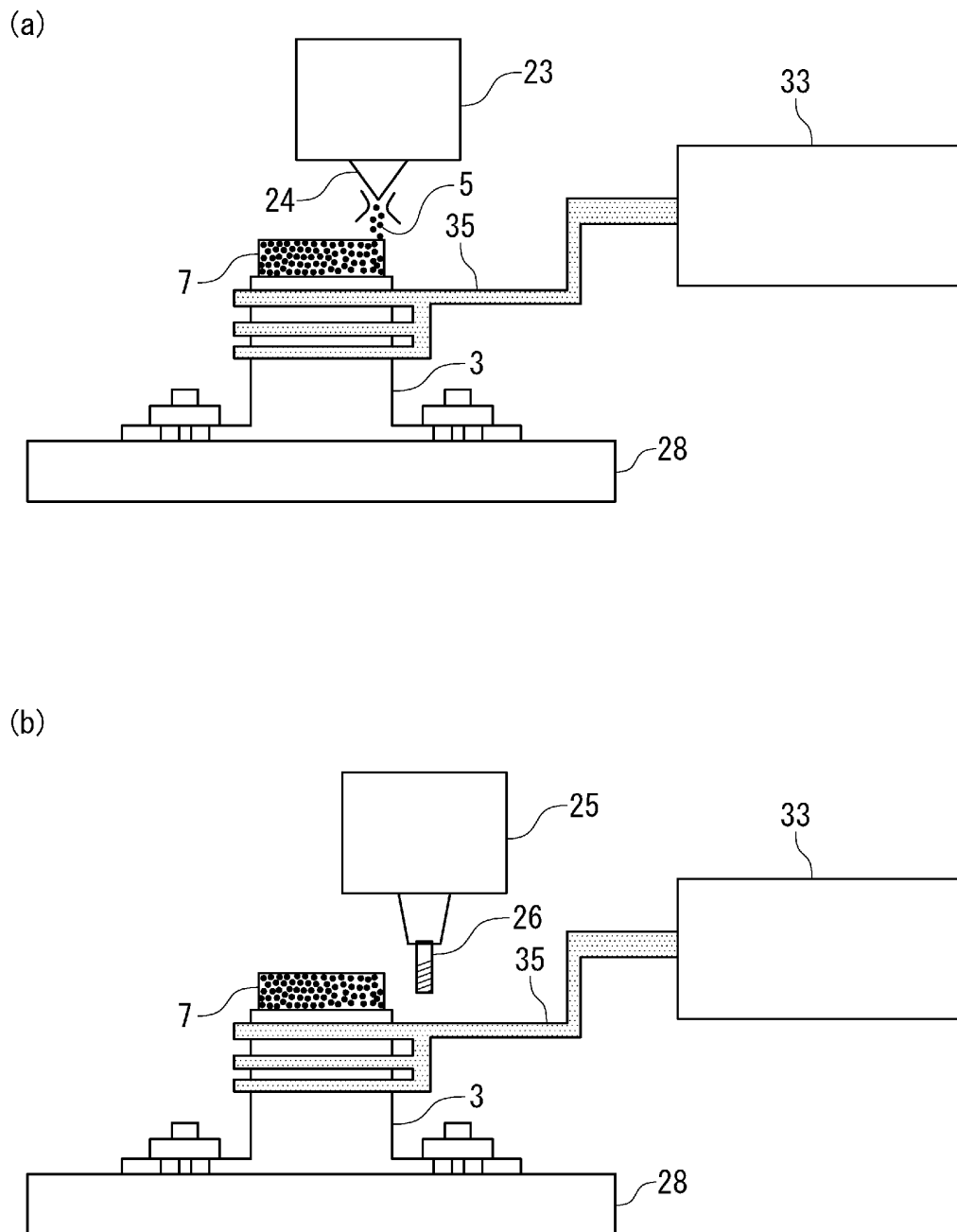
(a)



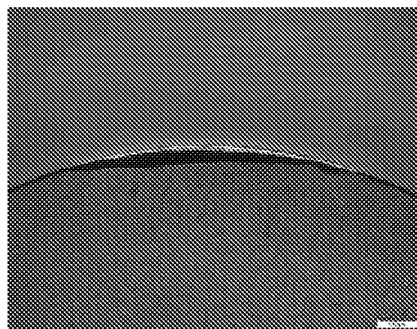
(b)



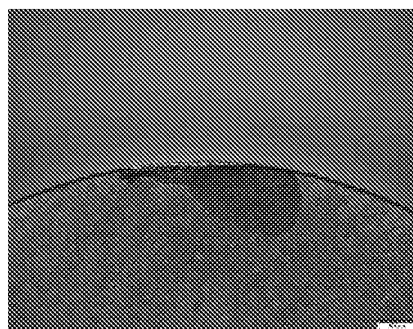
[図6]



[図7]

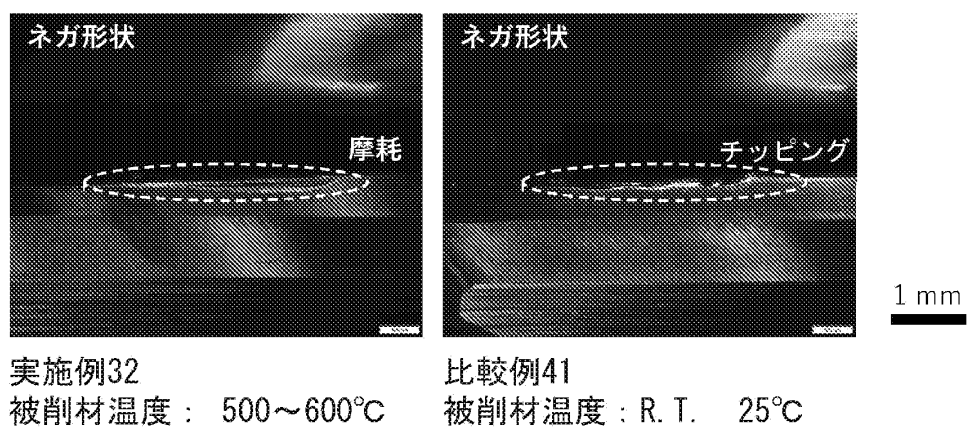


実施例13
切削速度 $V=300\text{m/min}$
被削材温度： $500\sim 600^{\circ}\text{C}$

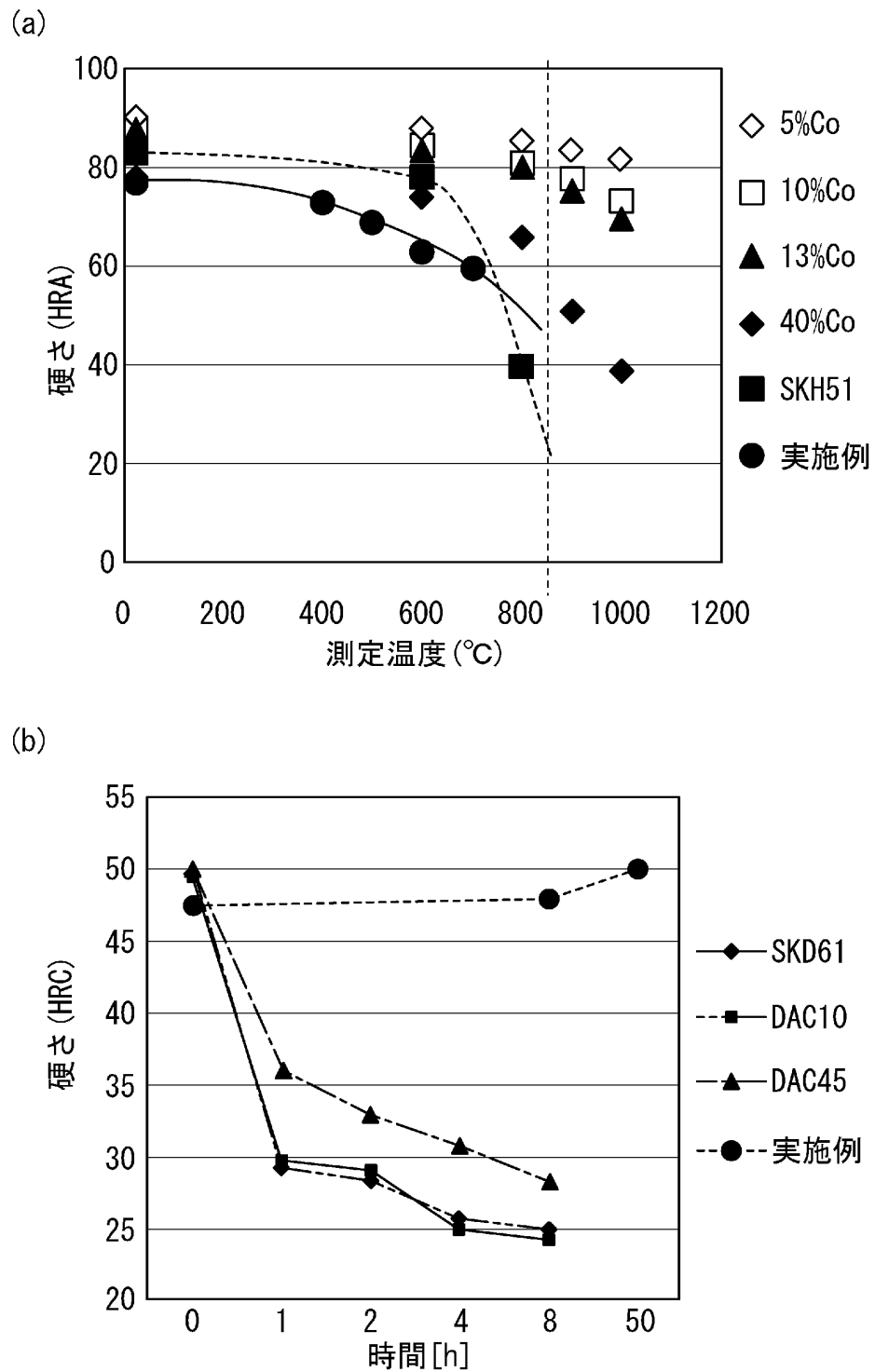


比較例23
切削速度 $V=300\text{m/min}$
被削材温度： R. T. 25°C

[図8]



[図9]



[図10]

