

LAMINATED ARM ASSEMBLY FOR HARD DRIVES**Abstract of the Disclosure**

5 A head stack assembly for a disc drive has a body
portion with at least two separately-formed actuator arms
press fitted to it. Each actuator arm is of laminated
construction, having a damping layer, typically adhesive,
sandwiched between top and bottom plates. The actuator
10 arms are stamped from a laminated sheet. A plastic
overmold is provided over the body portion and the
actuator arms.

FIGURE 4