

Fig. 1

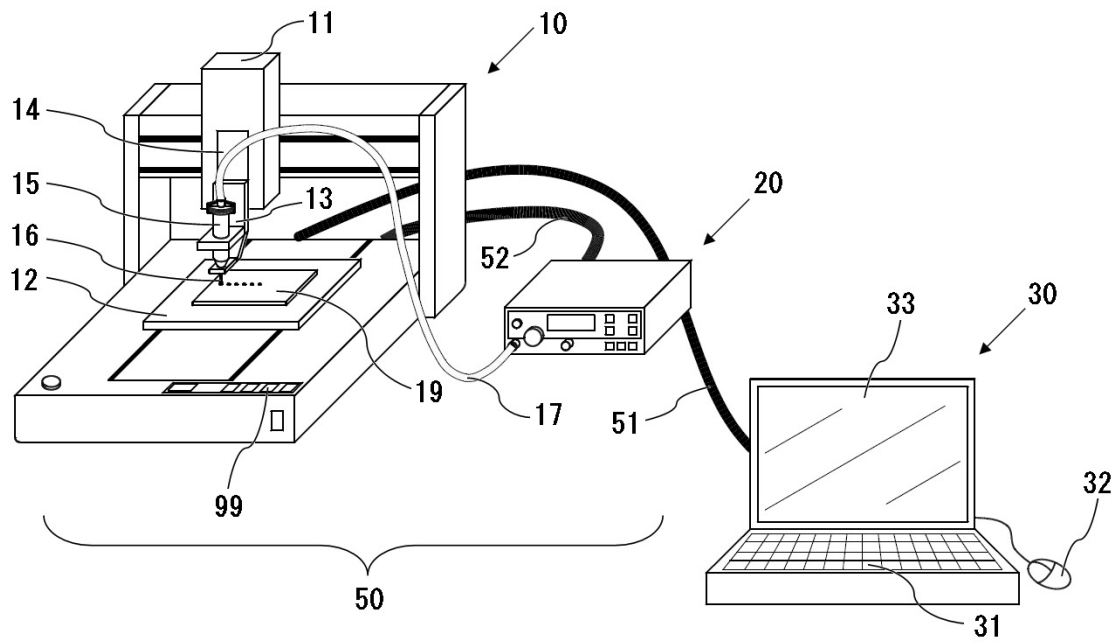


Fig. 2

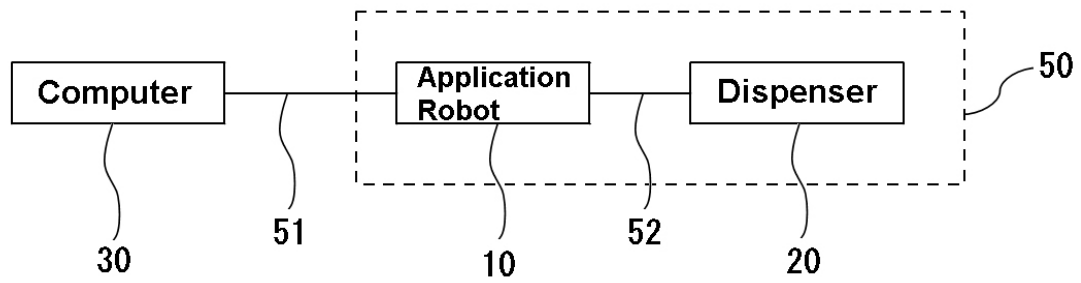


Fig. 3

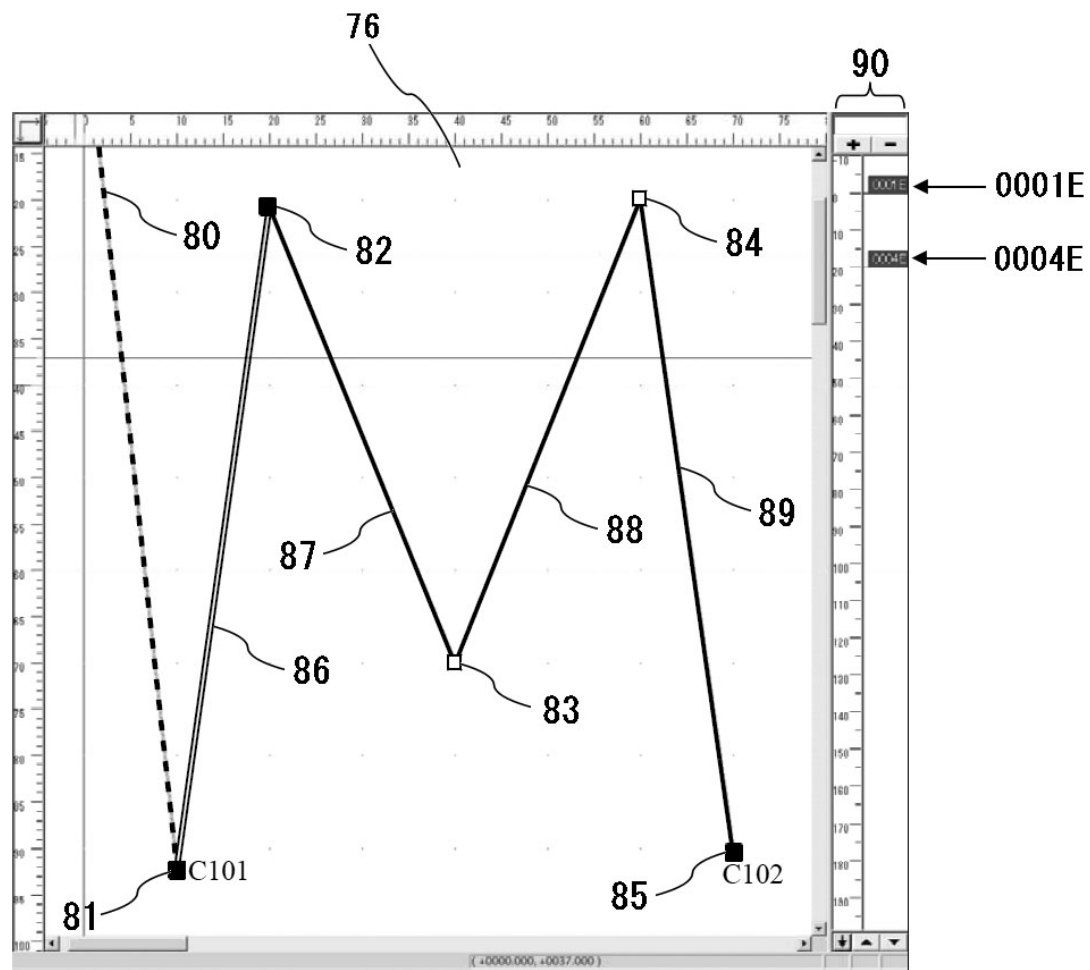


Fig. 4

Step	Command	Data
0001	07:CH. call	101 CH O
0002	01:line	INC V=00 X: -0005.500 Y: +0000.000 Z: W:
0003	01:line	INC V=00 X: +0000.000 Y: +0007.000 Z: W:
0004	01:line	INC V=00 X: +0005.000 Y: +0000.000 Z: W:
0005	12:OUT	NO. 27:OFF (discharge)
0006	01:line	INC V=00 X: +0000.500 Y: +0000.000 Z: W:
0007	07:CH. call	102 CH O
0008	00:movement	INC X: -0005.200 Y: -0003.500 Z: W:
0009	07:CH. call	101 CH O
0010	01:line	INC V=00 X: +0004.700 Y: +0000.000 Z: W:
0011	12:OUT	NO. 27:OFF (discharge)
0012	01:line	INC V=00 X: +0000.500 Y: +0000.000 Z: W:
0013	07:CH. call	102 CH O

Fig. 5

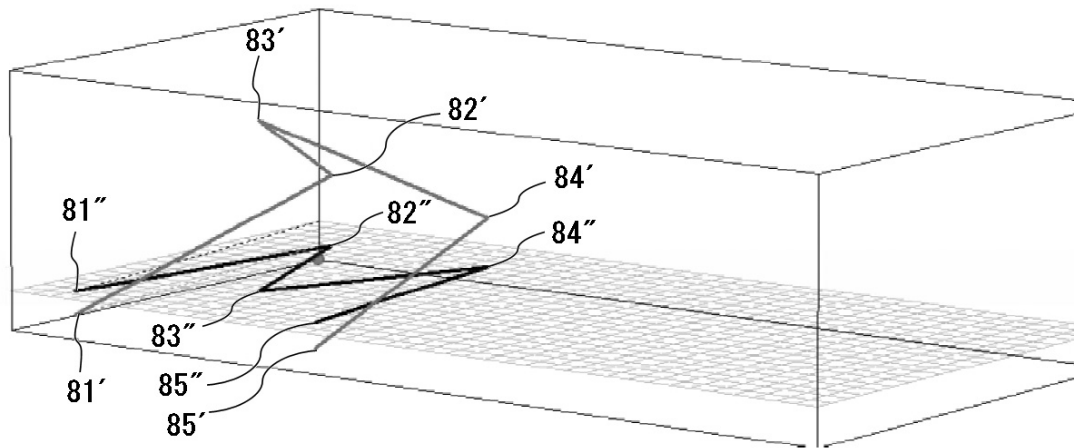


Fig. 6

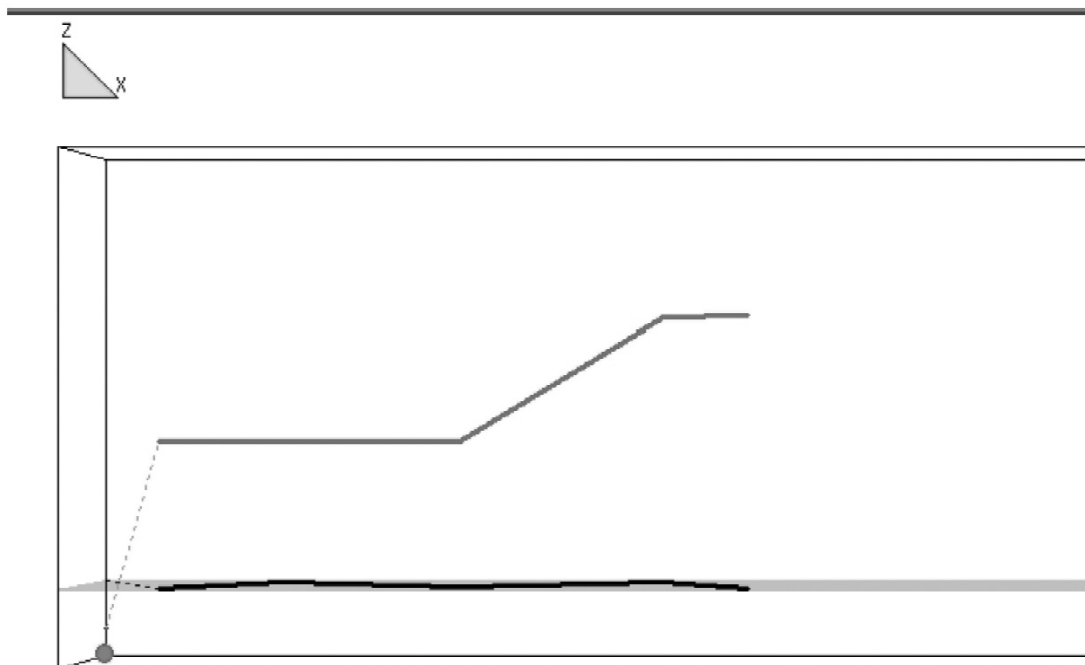


Fig. 7

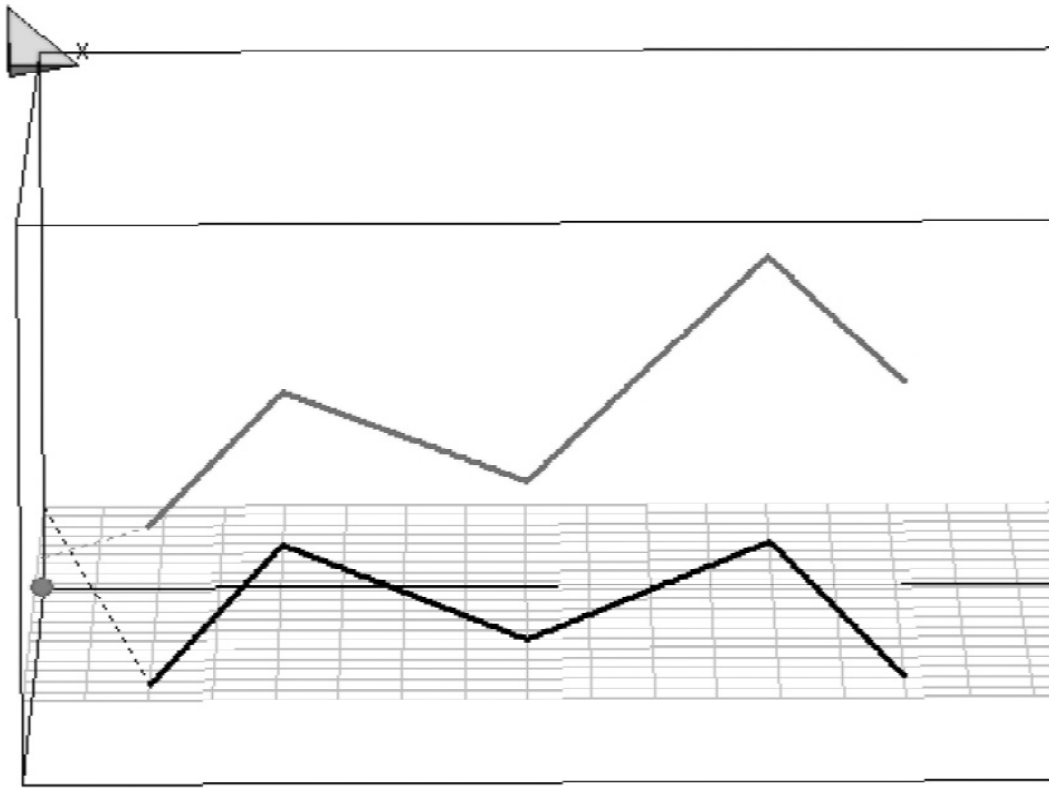


Fig. 8

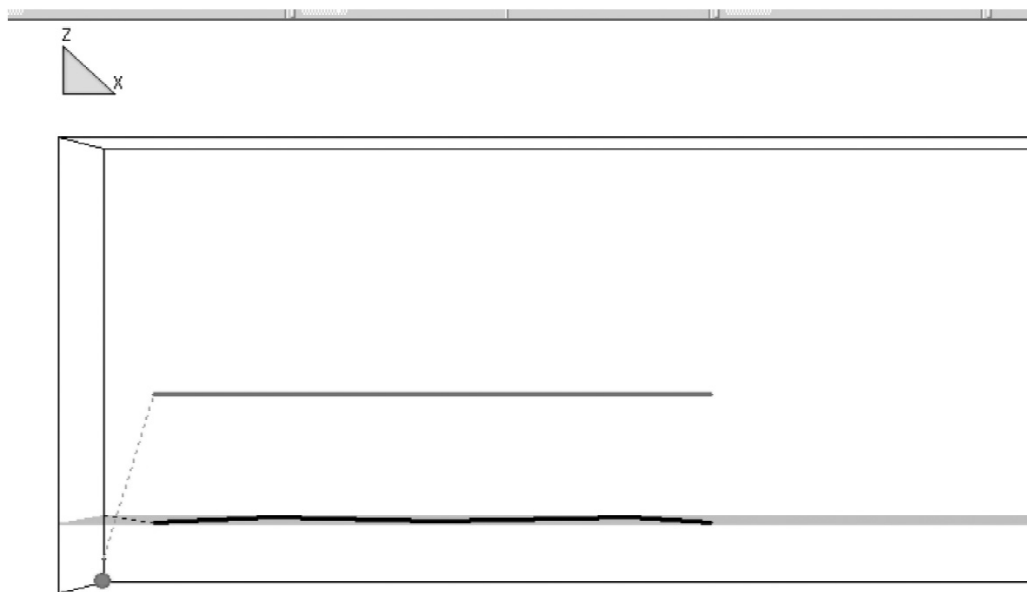


Fig. 9

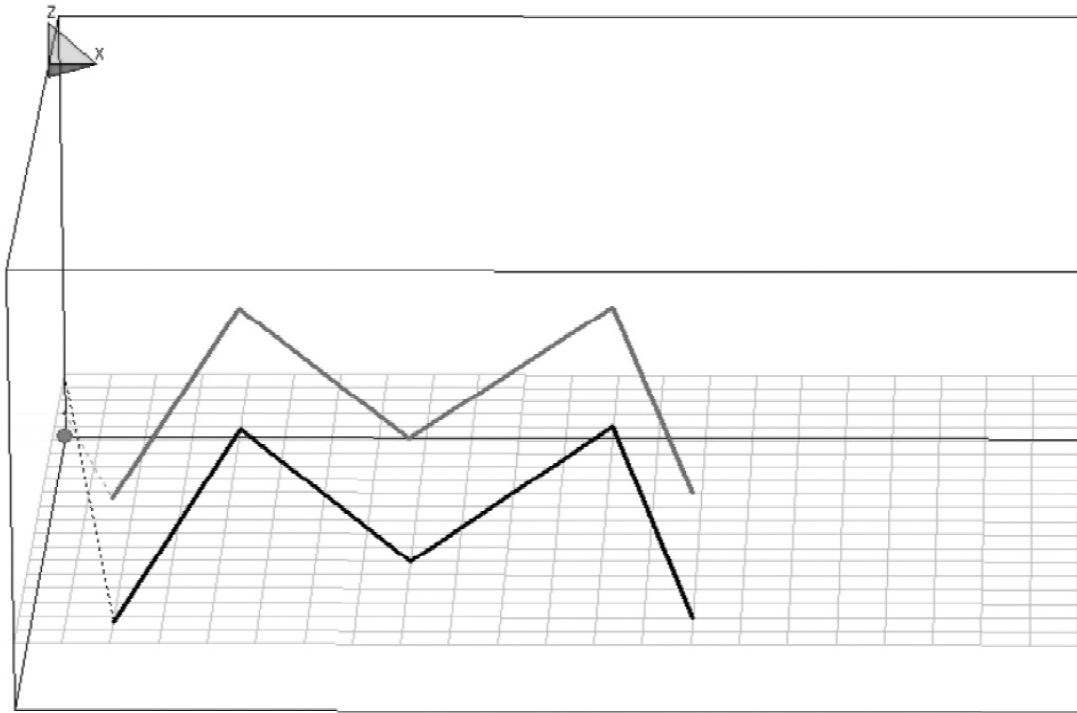


Fig. 10

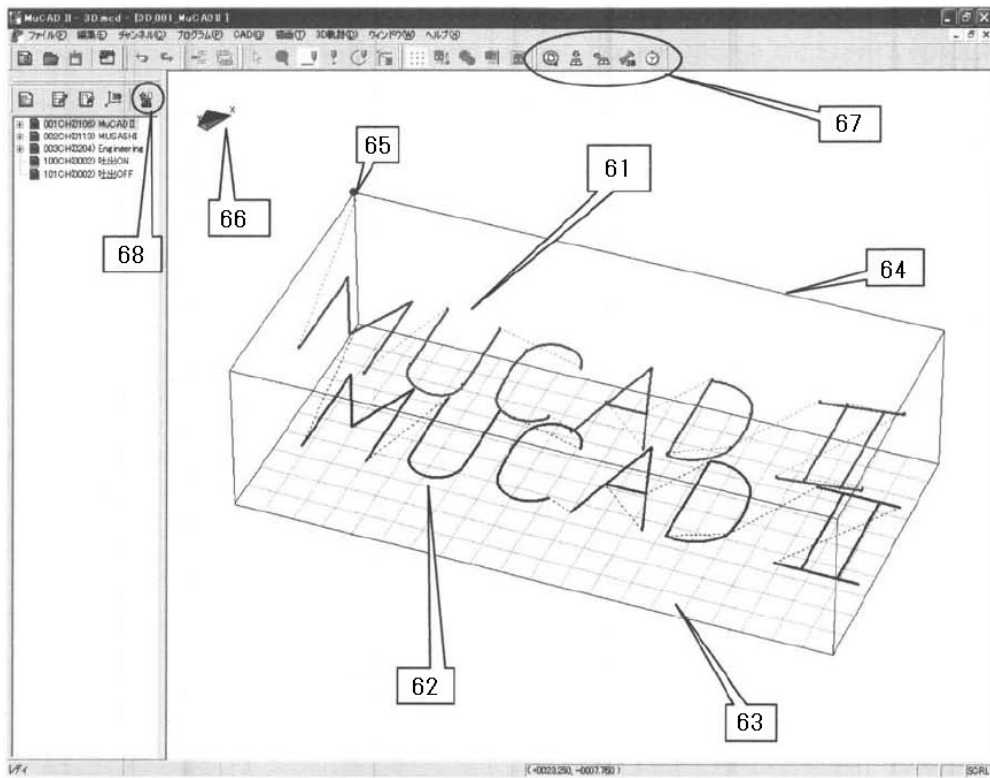


Fig. 11

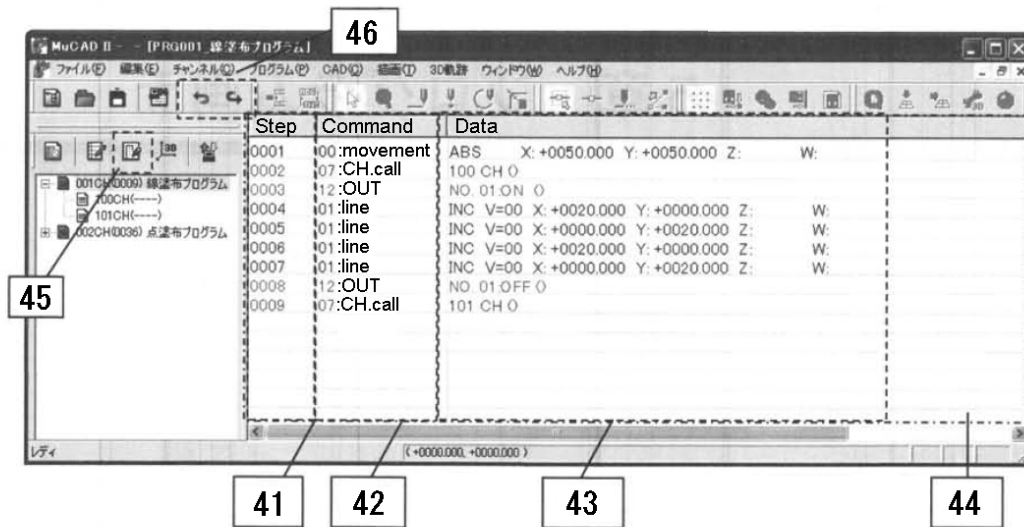


Fig. 12

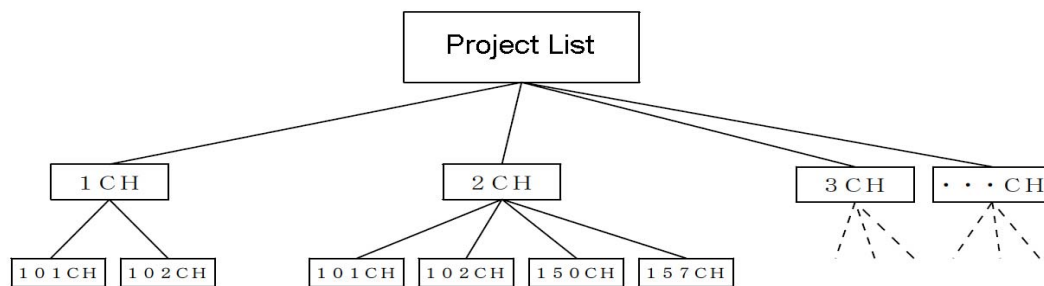


Fig. 13

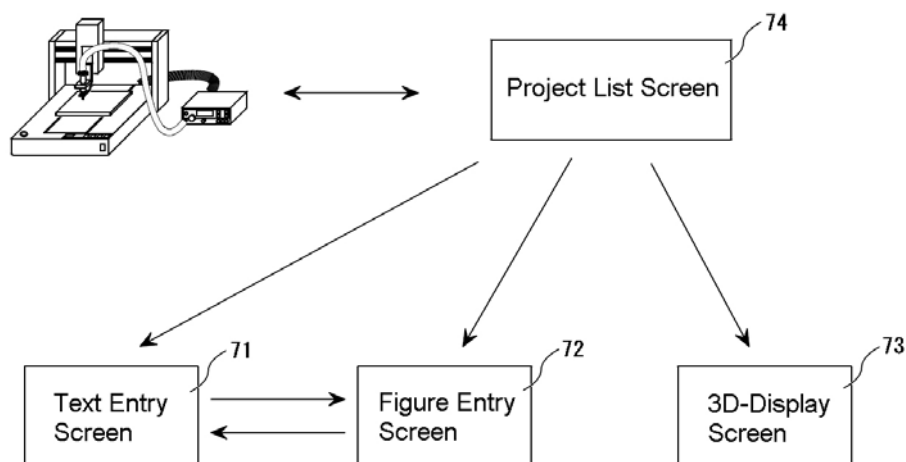


Fig. 14

