FIG. 1

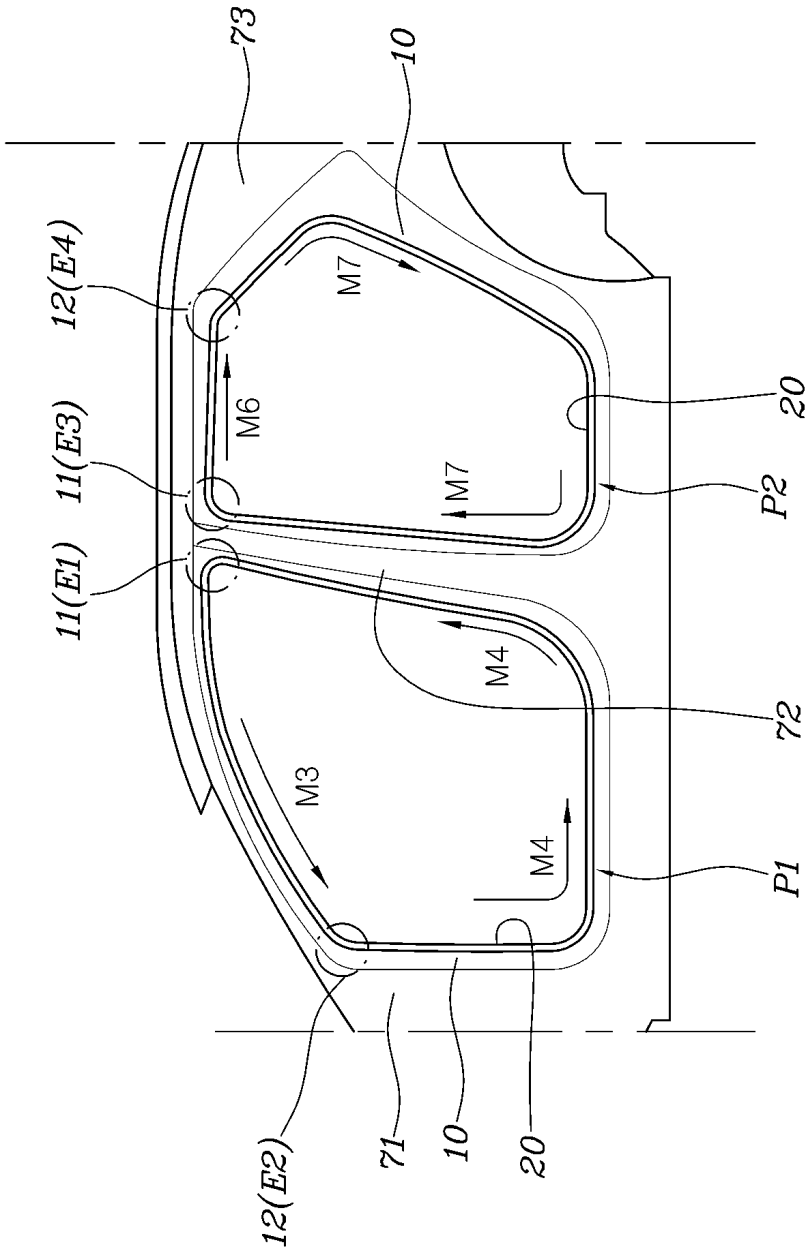


FIG. 2

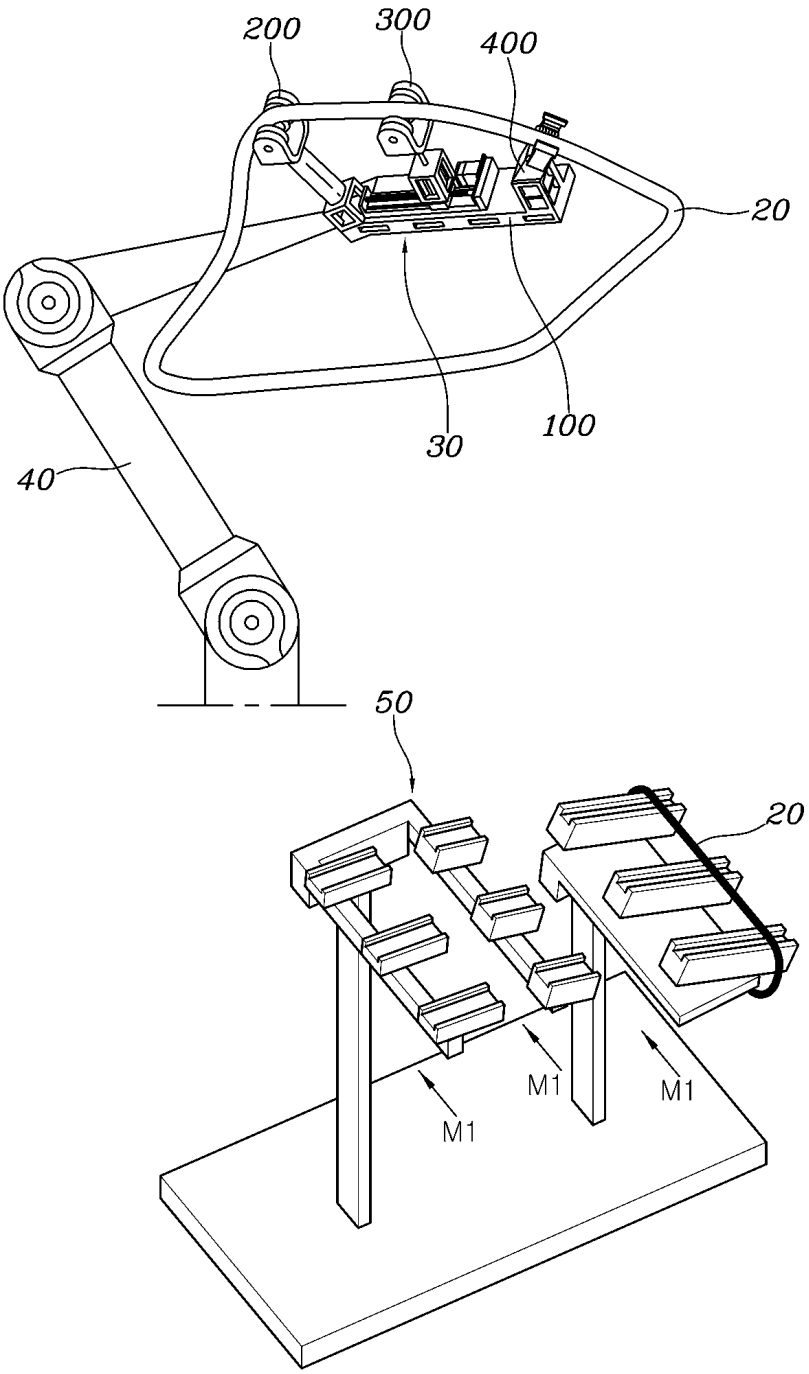


FIG. 3

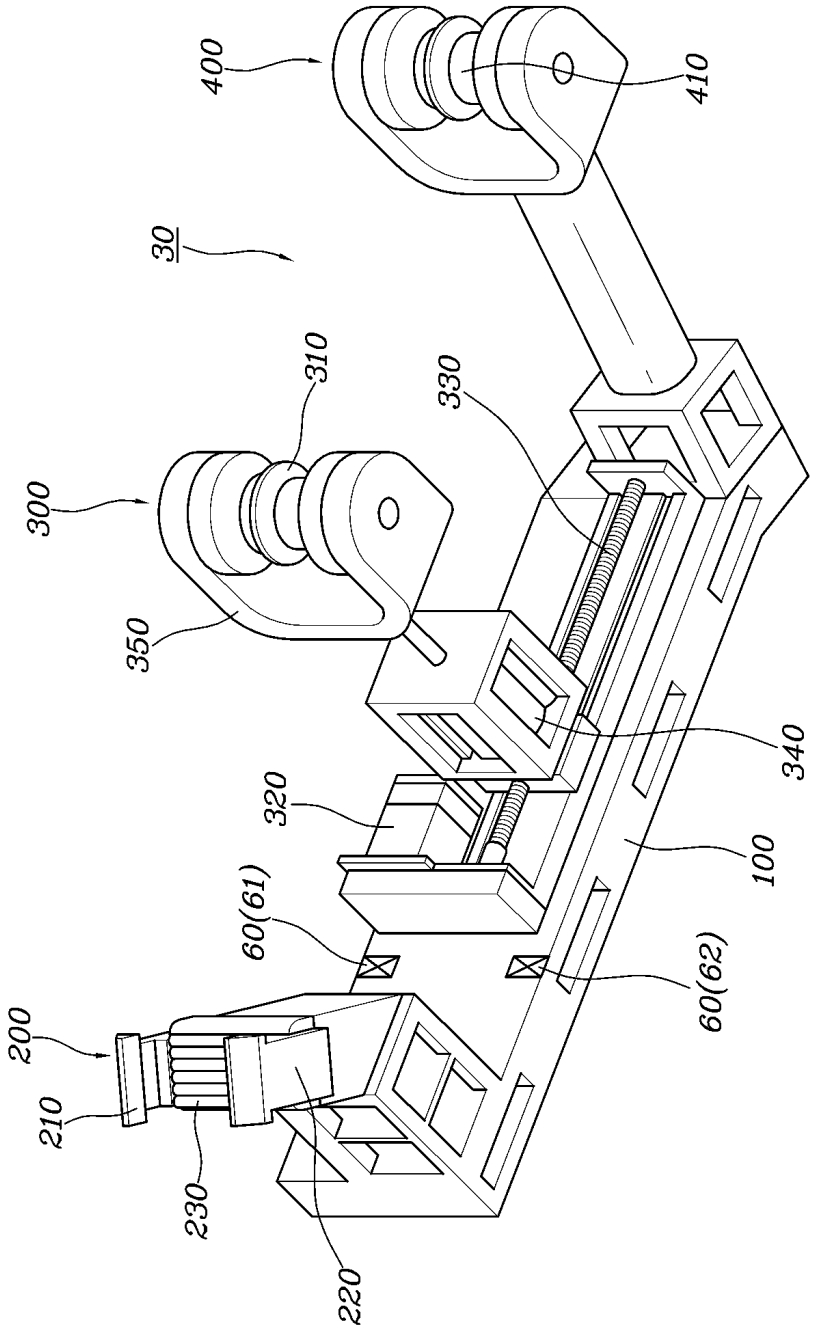


FIG. 4

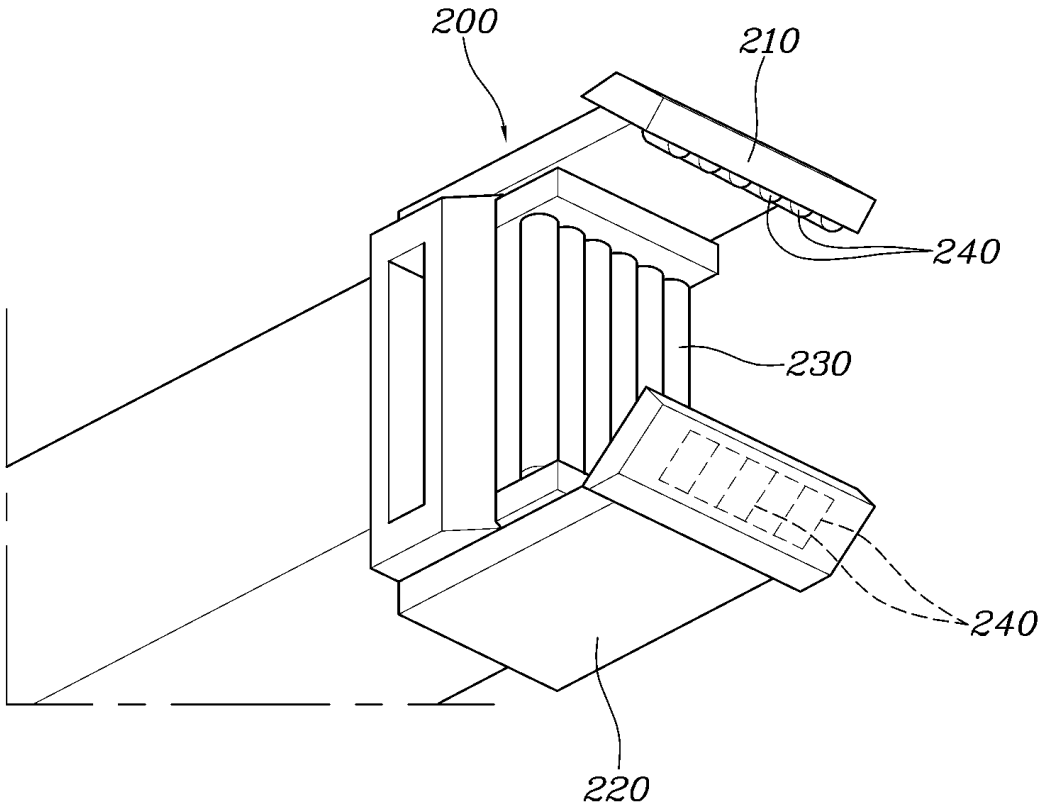


FIG. 5

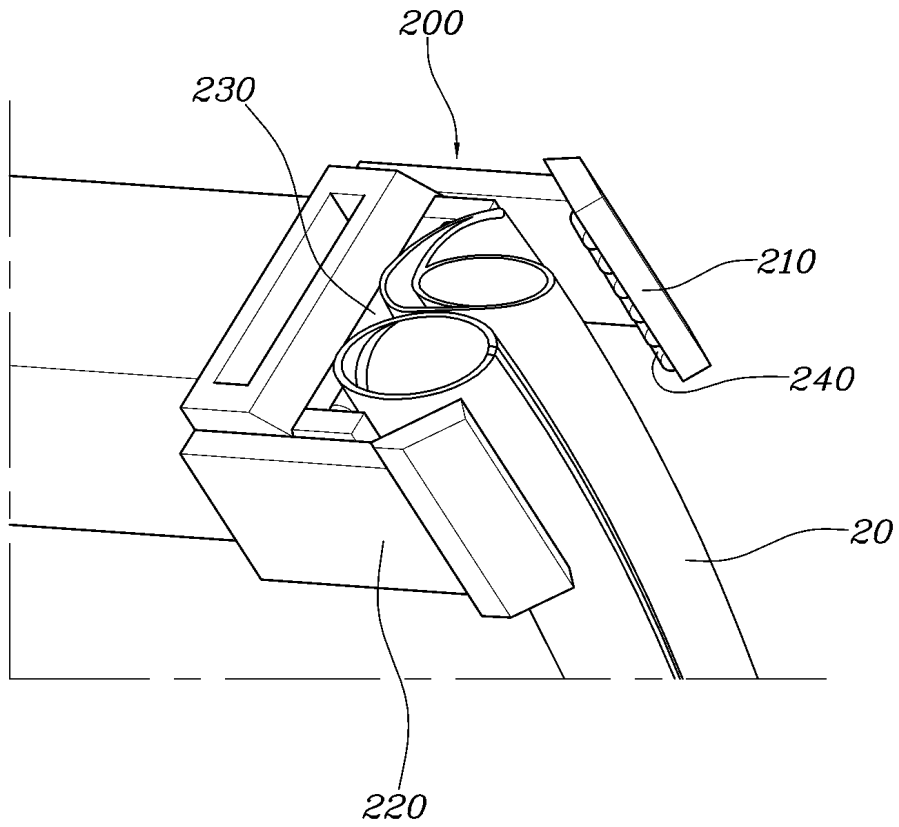


FIG. 6

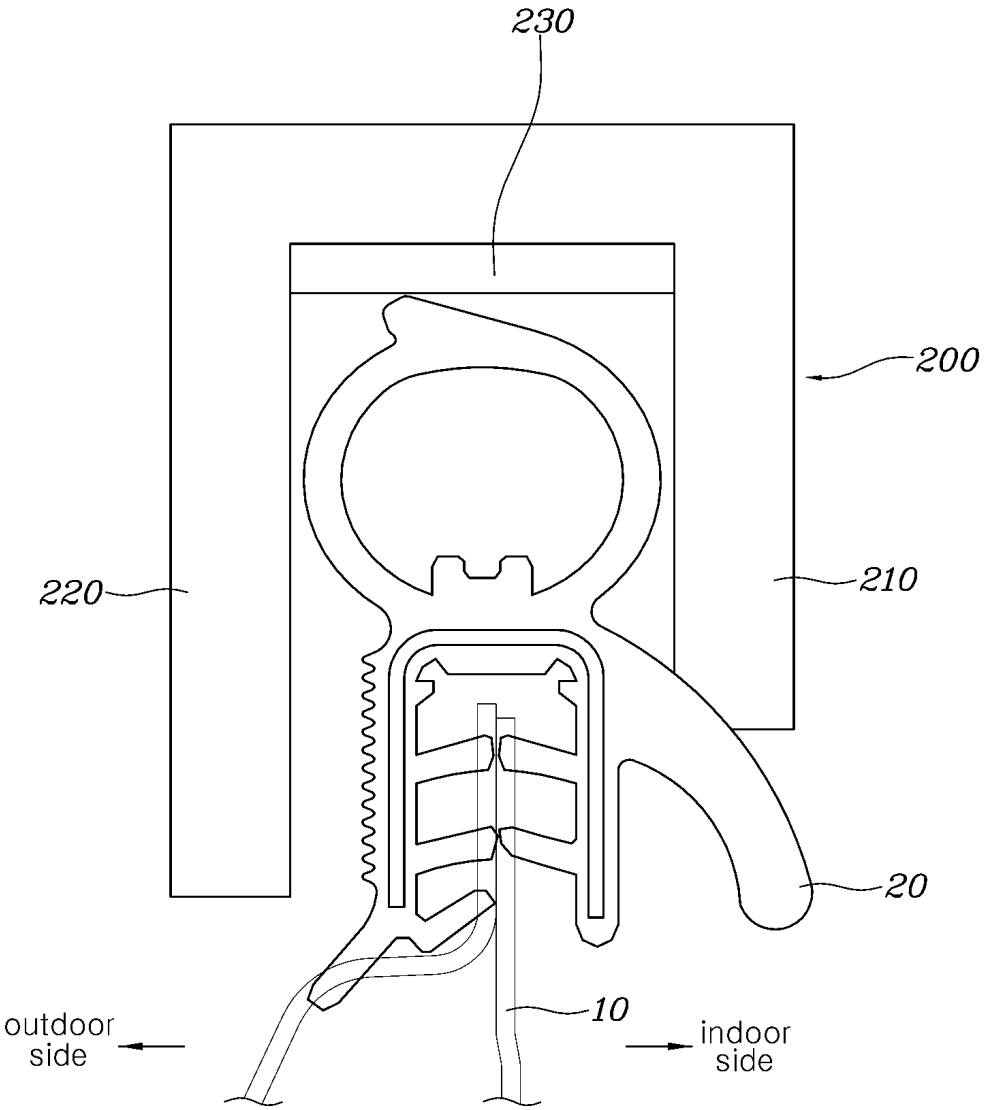


FIG. 7

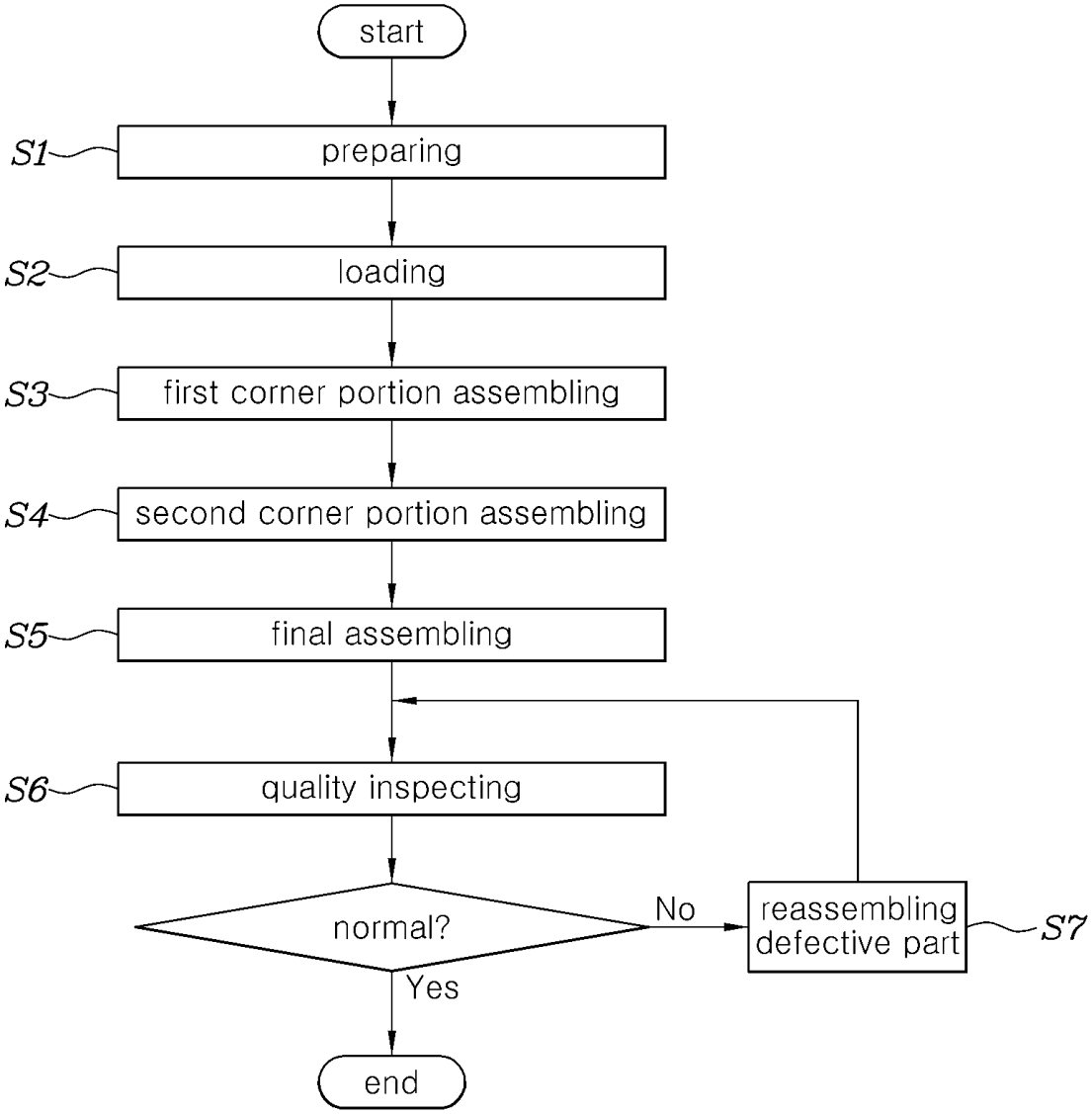

start
S1
preparing
S2
loading
S3
first corner portion assembling
S4
second corner portion assembling
S5
final assembling
S6
quality inspecting
normal?
No
reassembling defective part
S7
Yes
end

FIG. 8

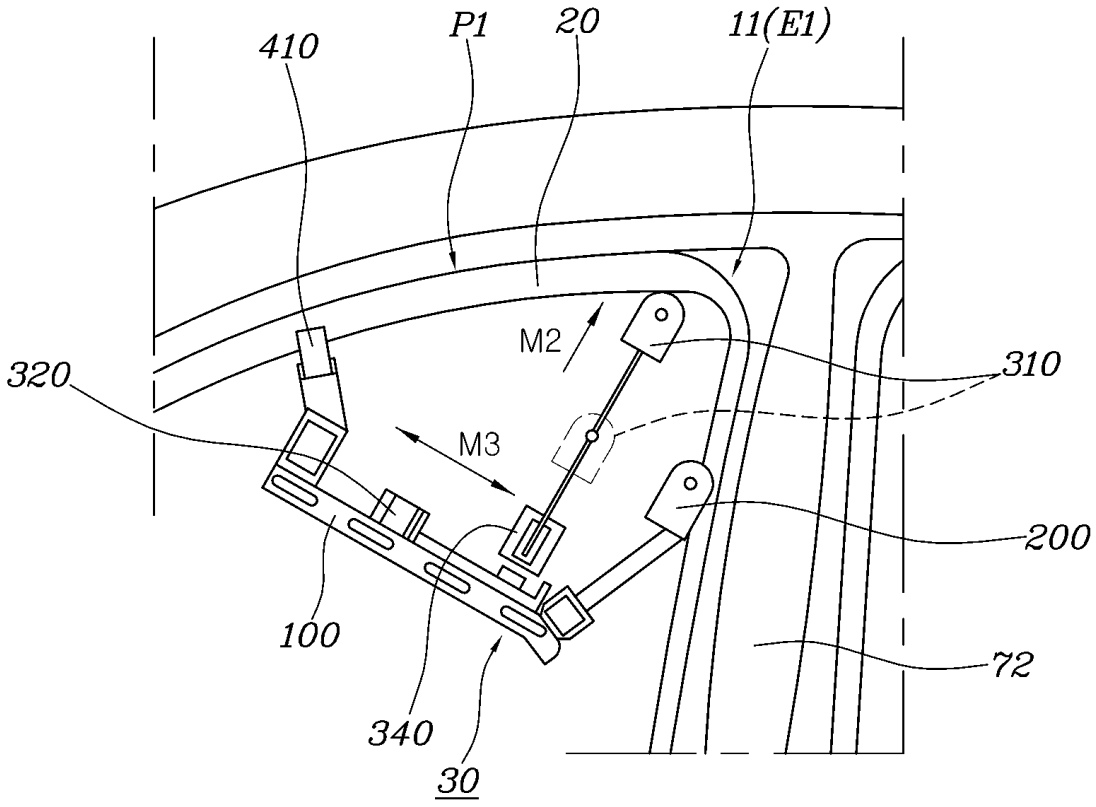


FIG. 9

