

PALLET AND MANUFACTURING METHOD THEREOF

Abstract

5 In a pallet manufacturing method, a plurality of variations of pallets, having different thicknesses of pallet bodies, heights of legs, or foaming ratios thereof in accordance with the use, are manufactured at low cost and with high quality. The method for manufacturing the pallet 1 comprises a pallet body molding step for molding a plurality of the pallet bodies 2 of a plurality of types
10 having different thicknesses or expansion ratios of foaming; a leg molding step for molding, separately from the pallet body 2, a plurality of legs 3 of a plurality of types having different heights or expansion ratios of foaming; and a vacuum forming step for forming a resin sheet 4 for covering and integrating the pallet body 2 and the legs 3 from a bottom surface side of the pallet 1 by vacuum
15 integral forming after the pallet body 2 and the legs 3 are selected, respectively, from the plurality of types and assembled in a state that the legs 3 are mounted on the pallet body 2.

(FIG. 2)