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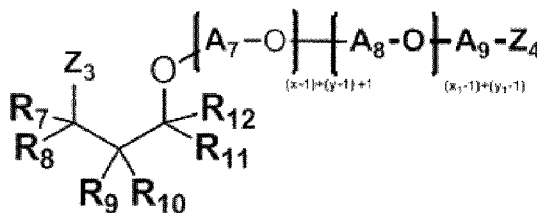
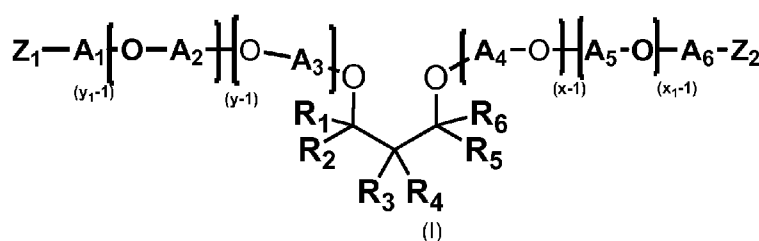
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(54) **Title:** POLYETHERAMINES BASED ON 1,3-DIALCOHOLS



(57) **Abstract:** This invention relates to polyetheramines based on 1,3-dialcohols, in particular to an etheramine mixture comprising at least 90% by weight, based on the total weight of the etheramine mixture, of anamine of Formula (I) and/or (II), wherein R₁-R₁₂ are independently selected from H, alkyl, cycloalkyl, aryl, alkylaryl, or arylalkyl, wherein at least one of R₁-R₆ and at least one of R₇-R₁₂ is different from H, wherein A₁-A₉ are independently selected from linear or branched alkylenes having 2 to 18 carbon atoms, preferably 2-10 carbon atoms, most preferably 2-5 carbon atoms, wherein Z₁-Z₄ are independently selected from OH or NH₂, wherein at least one of Z₁-Z₂ and at least one of Z₃-Z₄ is NH₂, and wherein the sum of x+y is in the range of from 2 to 200, wherein x≥1 and y≥1; and x₁+y₁ is in the range of from 2 to 200, preferably 2-20, most preferably 2-10, wherein x₁≥1 and y₁≥1.

