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FIG. 1A

COMPARATIVE EXAMPLE 4 BEFORE DIPPING

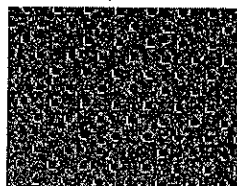


FIG. 1B

COMPARATIVE EXAMPLE 4 DIPPING FOR 75 HOURS



FIG. 1C

COMPARATIVE EXAMPLE 4 DIPPING FOR 236 HOURS

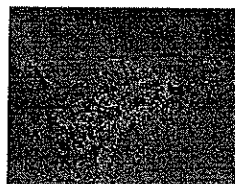


FIG. 1D

EXAMPLE 4 BEFORE DIPPING

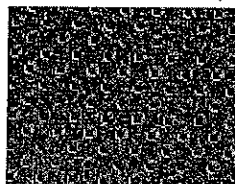


FIG. 1E

EXAMPLE 4 DIPPING FOR 75 HOURS

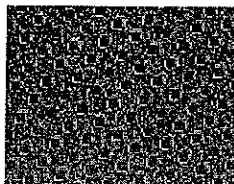


FIG. 1F

EXAMPLE 4 DIPPING FOR 236 HOURS

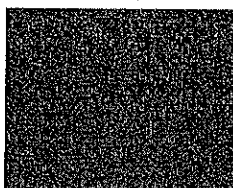


FIG. 2

