WHAT IS CLAIMED IS:

1. A method of producing an alkylene oxide comprising:

passing a reaction mixture comprising alkylene, oxygen and a gaseous chlorine-containing promoter species over a supported catalyst comprising silver and a promoting amount of rhenium to undergo an epoxidation reaction at a first operating condition to form an alkylene oxide in a reactor;

And subsequently performing the epoxidation reaction within the reactor at a preferred operating condition;

wherein the preferred operating condition is characterized by an efficiency of the epoxidation reaction toward ethylene the alkylene oxide and wherein the efficiency is lower than that of a maximum efficiency achievable at an operating temperature corresponding to the preferred operating condition.

2. The method of claim 1, wherein the preferred operating condition is characterized by a productivity of the epoxidation reaction, wherein the productivity of the epoxidation reaction at the preferred operating condition is higher than that obtained at the maximum efficiency achievable at the operating temperature.

3. The method of any one of claims 1 or 2, wherein the preferred operating condition is further characterized by an overall catalyst chloriding effectiveness value that is higher than when the epoxidation reaction is performed at maximum efficiency and at the operating temperature corresponding to the preferred operating condition.

4. The method of any one of claims 1, 2, or 3, wherein subsequently performing the epoxidation reaction at the preferred operating condition comprises varying at least one of a temperature of the first operating condition, or an overall catalyst chloriding effectiveness value of the first operating condition.

5. The method of any one of claims 1 through 4 further comprising determining the preferred operating condition.

6. The method of any one of claims 1 through 5, wherein the alkylene oxide is selected from a group consisting of ethylene oxide and propylene oxide.

~~7. The method of any one of claims 1 through 6, wherein the gaseous chlorine-containing promoter species is selected from a group consisting of C1-C8 chlorohydrocarbons and any mixtures thereof.~~

~~8. The method of any one of claims 1 through 7, wherein the catalyst comprises rhenium in a range of about 180 ppmw to about 2000 ppmw.~~

~~9. The method of any one of claims 1 through 8, wherein the catalyst further comprises at least one co-promoter, wherein the co-promoter comprises halides and/or oxyanions of elements other than oxygen having an atomic number of 5 to 83 and being from the groups 3b to 7b, and 3a to 7a, of the Periodic Table.~~

~~10. The method of any one of claims 1 through 9, wherein the catalyst further comprises at least one co-promoter selected from a group consisting of Group IA metals, Group IIA metals, phosphorus, boron, manganese, sulfur, molybdenum, tungsten, chromium, titanium, hafnium, zirconium, vanadium, thallium, thorium, tantalum, niobium, gallium, germanium and any mixtures thereof.~~

~~11. The method of any one of claims 1 through 10, wherein the reactor is operated at the preferred operating condition for a cumulative alkylene oxide production of at least 250 kmole per m^3 of the catalyst.~~

~~12. A system to produce alkylene oxide according to any of the preceding claims, the system comprising the reactor and a controller, wherein the controller is operable to determine the preferred operating condition and wherein the reactor is operated at the preferred operating condition.~~

WHAT IS CLAIMED IS:

~~1~~31. A method of determining a preferred operating condition of an epoxidation reaction in presence of a supported catalyst comprising silver and a promoting amount of rhenium, and in presence of a gaseous chlorine-containing promoter species; comprising: determining a derivative of efficiency to productivity of the epoxidation reaction as a function of the overall catalyst chloriding effectiveness value at a fixed operating temperature, wherein the preferred operating condition is characterized by a derivative which is in a range of about -1 to about -4 when the efficiency of the epoxidation

reaction to form alkylene oxide is expressed in percent and productivity of the epoxidation reaction is expressed as the concentration of alkylene oxide in the reactor outlet stream in mole percent.

~~14~~2. A method of determining a preferred operating condition of an epoxidation reaction in presence of a catalyst comprising silver and a promoting amount of rhenium, and in presence of a gaseous chlorine-containing promoter species; comprising:

a) generating a first data set on efficiency and productivity of the epoxidation reaction at at least three overall catalyst chloriding effectiveness values at a first temperature;

b) determining a maximum efficiency value at the first temperature from the first data set; and

c) selecting a range of efficiency values lower than the maximum efficiency value, wherein the range of efficiency values correspond to higher productivity of the epoxidation reaction than that corresponding to the maximum efficiency value, and wherein the range of efficiency values correspond to the preferred operating condition.

~~15~~3. The method of claim ~~14~~2, wherein determining the maximum efficiency value comprises generating a first plot, or using a program, or using a mathematical equation or any combinations thereof.

~~16~~4. The method of claim ~~15~~3 further comprising generating the first plot by generating a first curve with a first maximum by plotting efficiency against productivity and wherein the first maximum corresponds to the maximum efficiency value; and

selecting a first region on the first curve corresponding to the preferred operating condition, wherein the first region lies to the right of the first maximum of the first curve when abscissa of the plot is productivity of the epoxidation reaction.

~~175~~. The method of any one of claims ~~14~~ 2 through ~~16~~ 4 further comprising:

a) generating a second data set on efficiency and productivity of the epoxidation reaction at at least three overall catalyst chloriding effectiveness values at a second temperature;

b) generating a second curve with a second maximum by plotting the second data set on the first plot, wherein the second maximum corresponds to maximum efficiency at the second temperature;

c) drawing a tangent line across the first curve and the second curve, wherein a slope of the tangent line is in a range of about -1 to about -4 when the efficiency of the epoxidation reaction is expressed in percent and productivity of the epoxidation reaction is expressed as the concentration of alkylene oxide in the reactor outlet stream in mole percent; and

d) selecting a second region corresponding to the preferred operating condition, wherein the second region lies on the tangent line.

~~186~~. The method of claim ~~14~~ 2 further comprising:

a) generating a second data set on efficiency and productivity of the epoxidation reaction at at least three overall catalyst chloriding effectiveness values at a second temperature;

b) generating a contour plot of efficiency and productivity as functions of overall catalyst chloriding effectiveness value and temperature by plotting the first data set and the second data set to obtain at least one third curve and at least one fourth curve respectively, wherein the at least one third curve corresponds to efficiency of the epoxidation reaction and wherein the at least one fourth curve corresponds to productivity of the epoxidation reaction; and

c) selecting a third region corresponding to the preferred operating condition, wherein the third region falls on the at least one fourth curve and is

determined by the at least one third curve having the highest efficiency that meets the at least one fourth curve.

~~197~~. The method of claims ~~153~~, ~~16~~ 4 and ~~175~~, wherein obtaining at least one of the first curve, the second curve, the at least one third curve and the at least one fourth curve comprises mathematically fitting at least one of the first curve, the second curve, the at least one third curve and the at least one fourth curve.

~~20. A process for preparing a 1,2-diol, a 1,2-diol ether, a 1,2-carbonate or an alkanolamine comprising converting the an alkylene oxide prepared by the methods of any one of the foregoing into the 1,2-diol, 1,2-diol ether, 1,2-carbonate or alkanolamine.~~