

ABSTRACT OF THE DISCLOSURE

A creel 1 with twisting devices is capable of directly supplying twisted yarns from bobbins carrying non-twisted yarns to a loom or a warper, and of producing not only normal fabric but also a fabric having a low weft density woven at a higher rate or a fabric using hard-twist yarns as warps. A plurality of rotatable spindles 8, each carrying a bobbin 3 on which a non-twisted yarn 2 is wound, are arranged on a frame 18. The yarns 2 withdrawn from the bobbins 3 on the spindles 8 are twisted and arranged to form a yarn sheet 19. The spindles 8 are rotatably secured via bearings to the frame 18 of the creel 1 at the center of a rotary shaft section 8' which is arranged in a horizontal direction. On both ends of the rotary shaft section 8', a section for supporting the bobbin 3 carrying the non-twisted yarn 2 is formed, on which a two-for-one twisting device 21 is provided.