

Abstract

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The present invention relates to a method and blasting means for producing a satinized finish on an aluminium substrate. A method is specified for the production of a satinized finish on an aluminium substrate comprising the steps:

- provision of an aluminium substrate;

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- blasting with a blasting means of the surface regions to be satinized on the aluminium substrate provided;

wherein a mixture of angular and spherical particles with a grain diameter D_{90} of # 0.3mm is used as blasting means

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