

ABSTRACT

A combined type computer numerical control processing machine, comprising at least one cutting tool head, a laser cladding tool head, a laser surface heat treatment tool head and a computer numerical control unit, and all
5 the tool heads can be alternately arranged on a tool chuck of the processing machine. A user can complete the cutting and laser cladding and/or laser surface heat treatment of a workpiece at a time by using a single tool machine, and the workpiece does not need to be moved in different machine tools, thereby simplifying processing steps, and shortening the processing time. Also
10 provided is a processing method using the combined type computer numerical control processing machine.

[Figure 1.]