

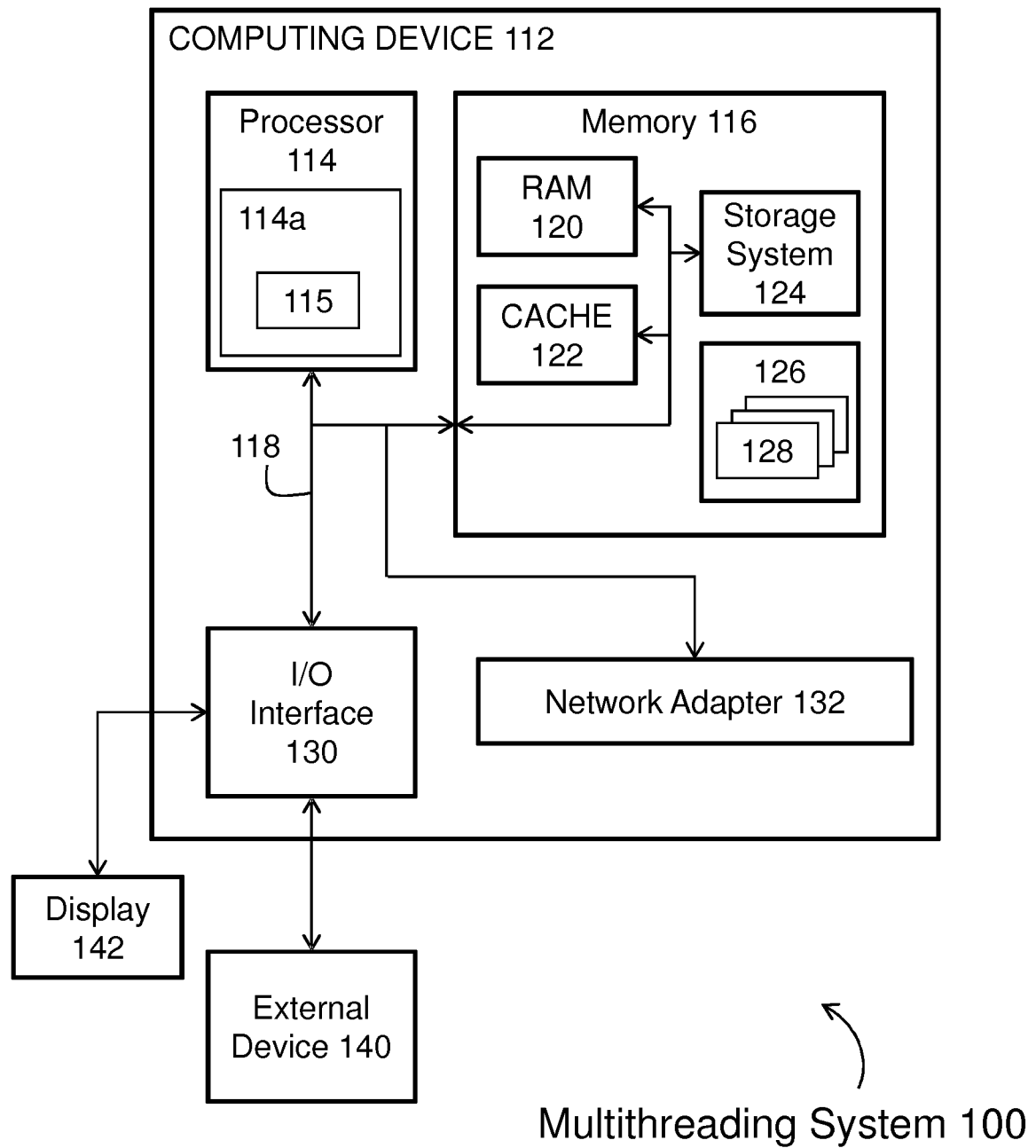


Figure 1

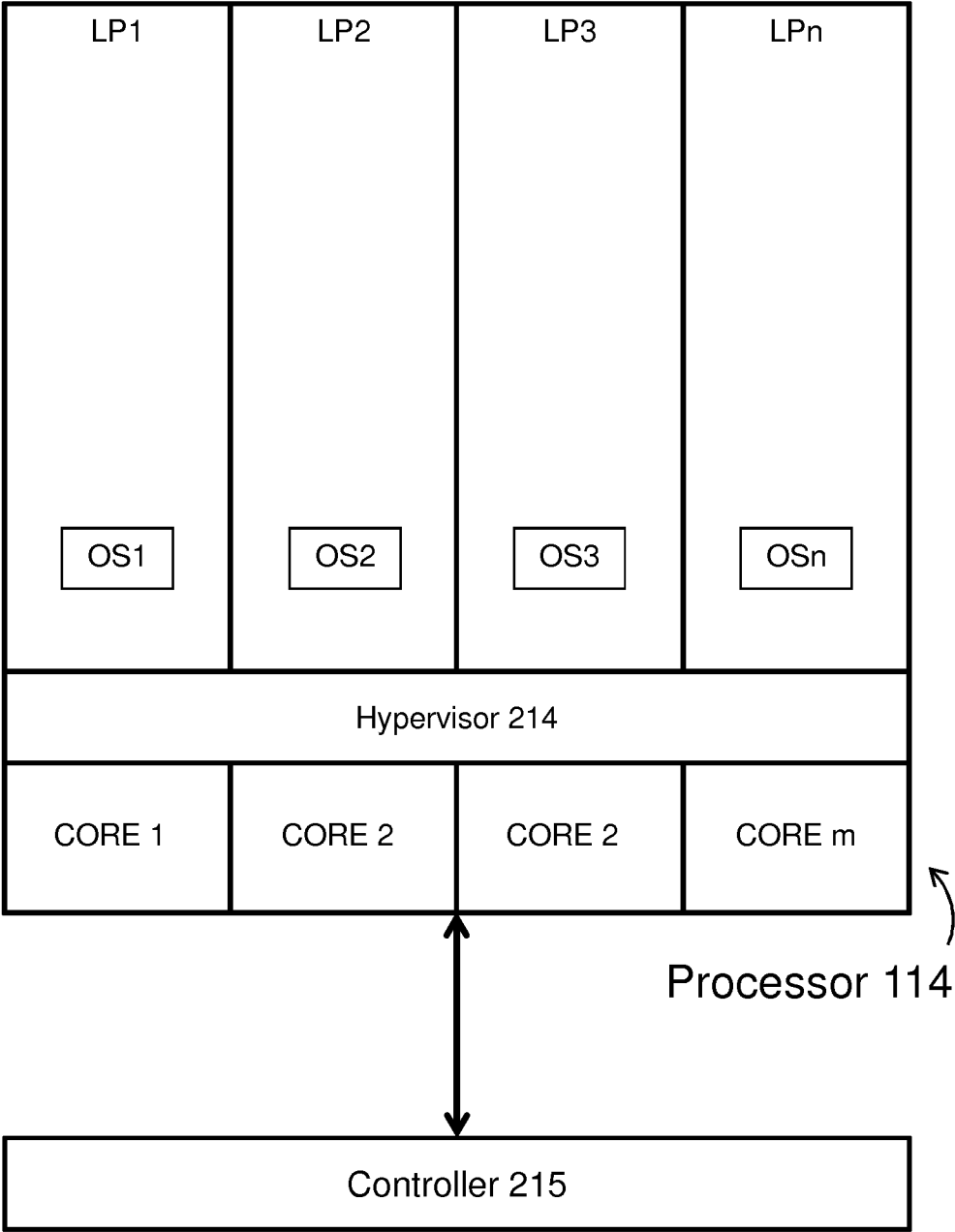
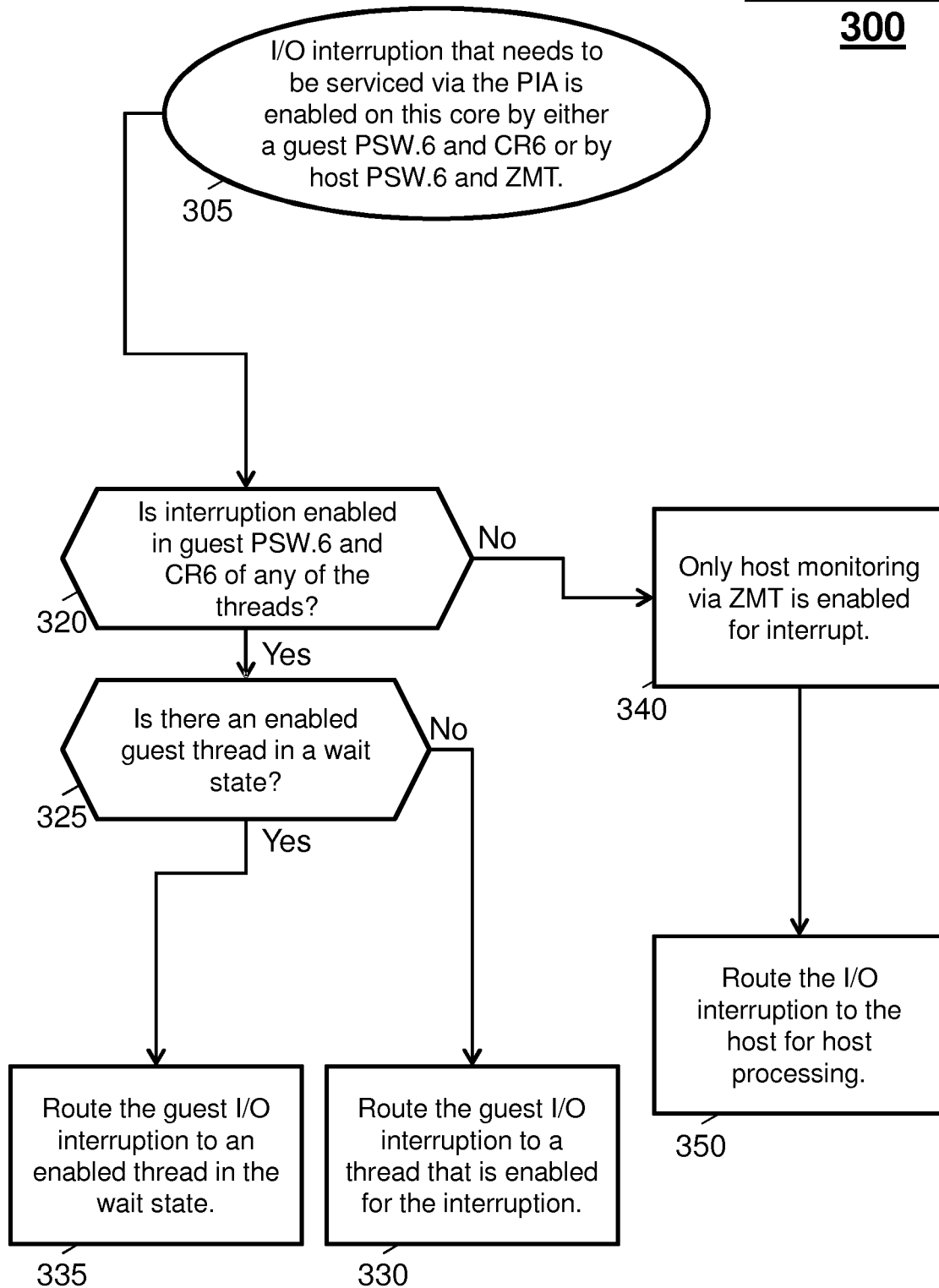
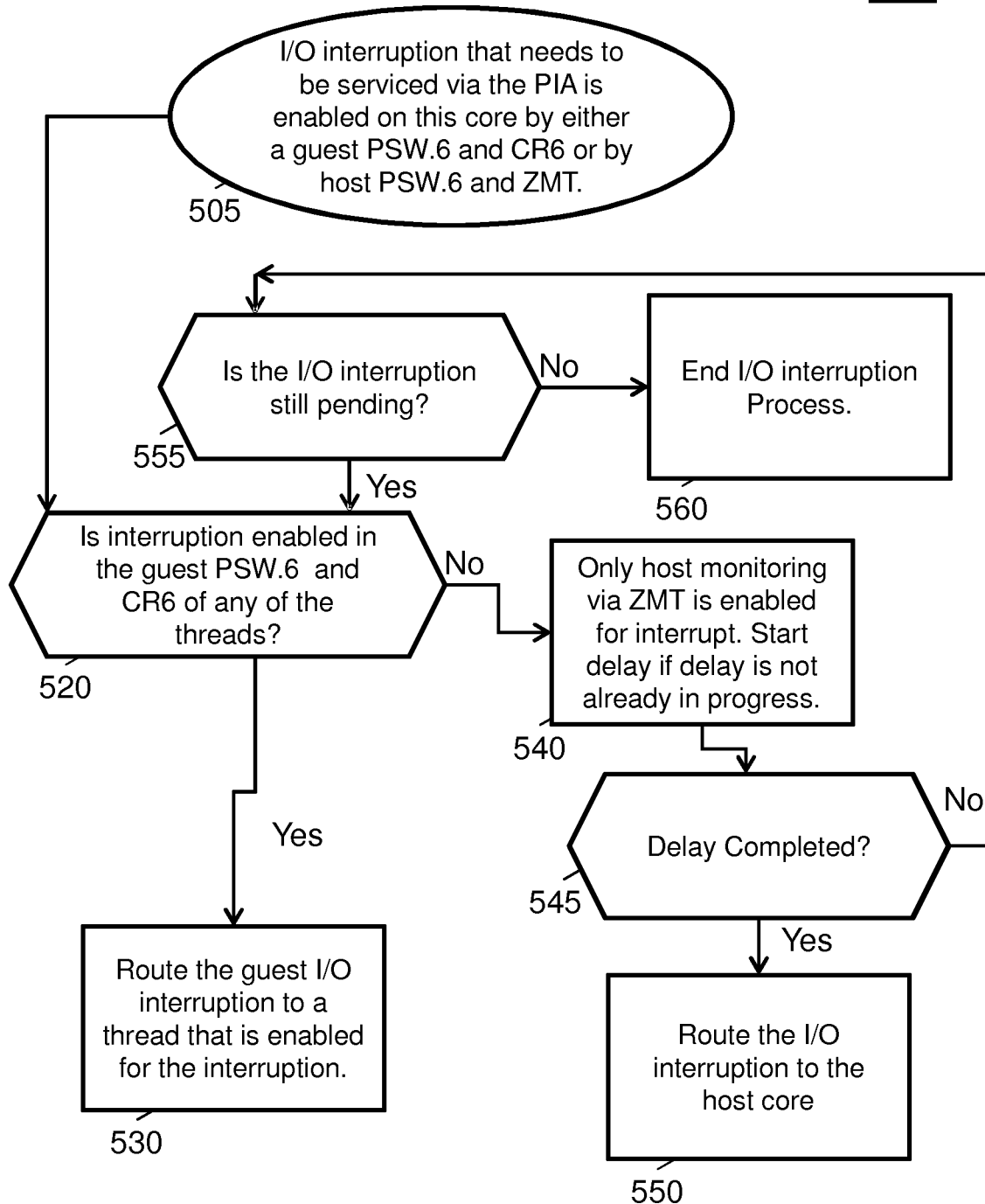


Figure 2

Process Flow
300**Figure 3**

Process Flow
500**Figure 5**

Process Flow 600

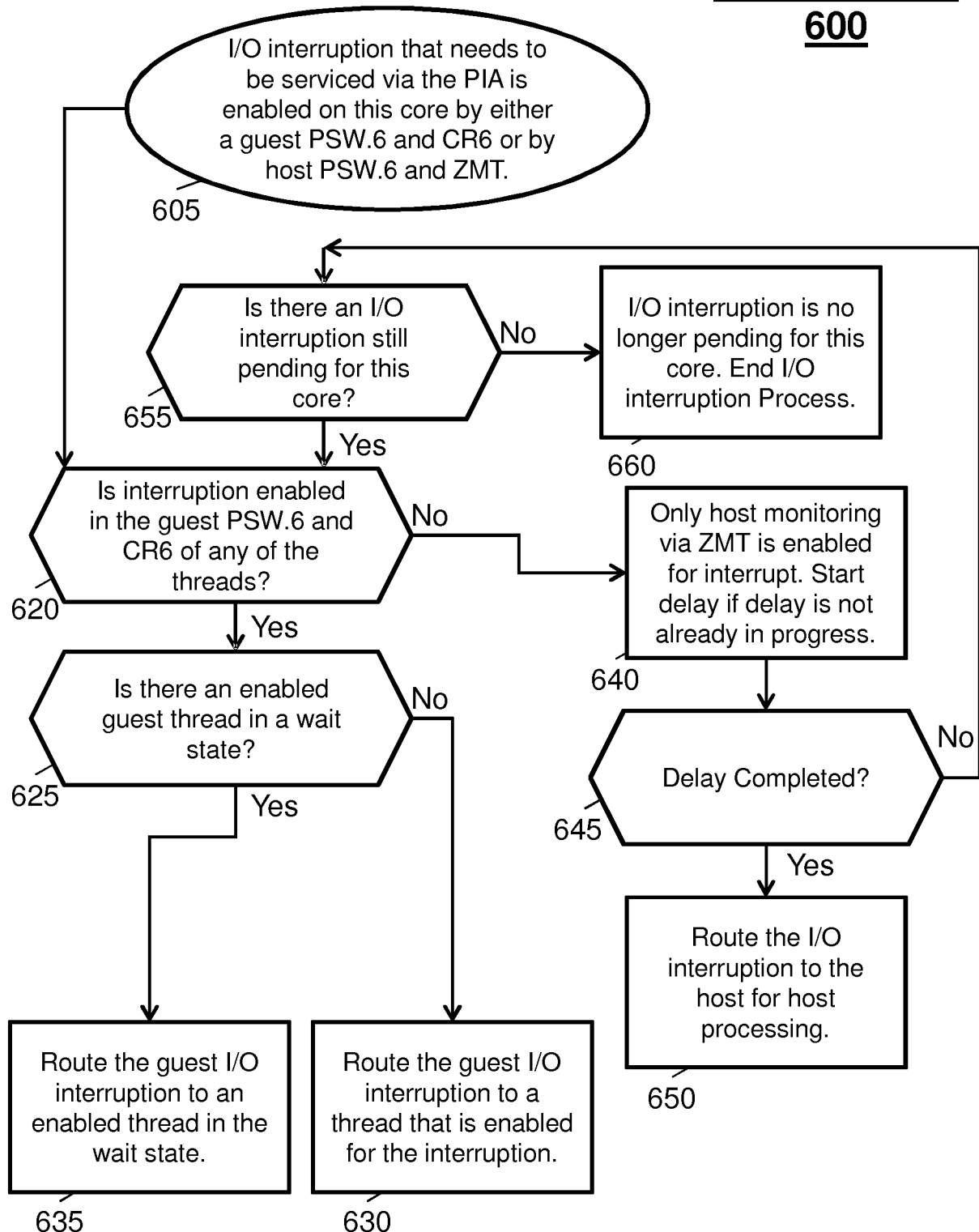


Figure 6