FIG. 1

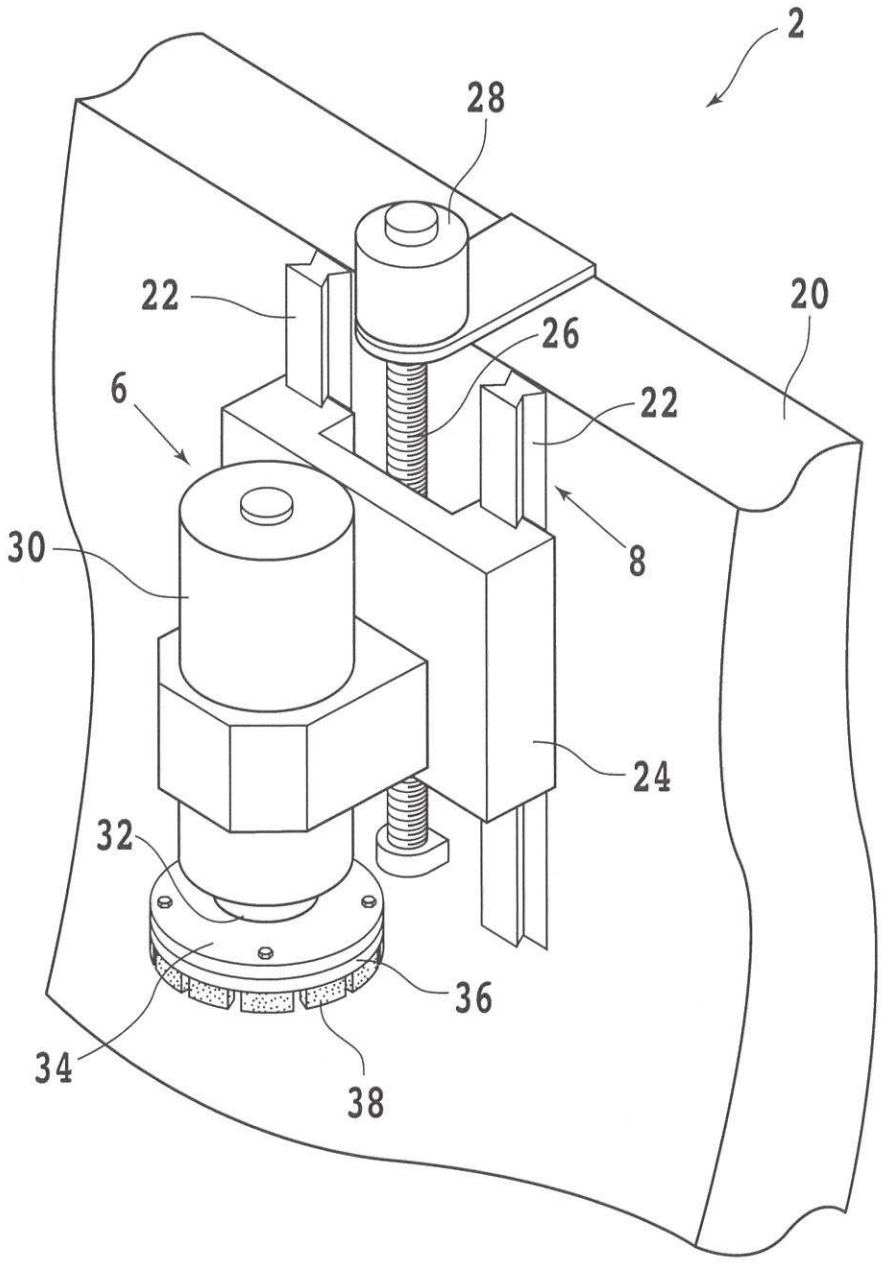

FIG.2

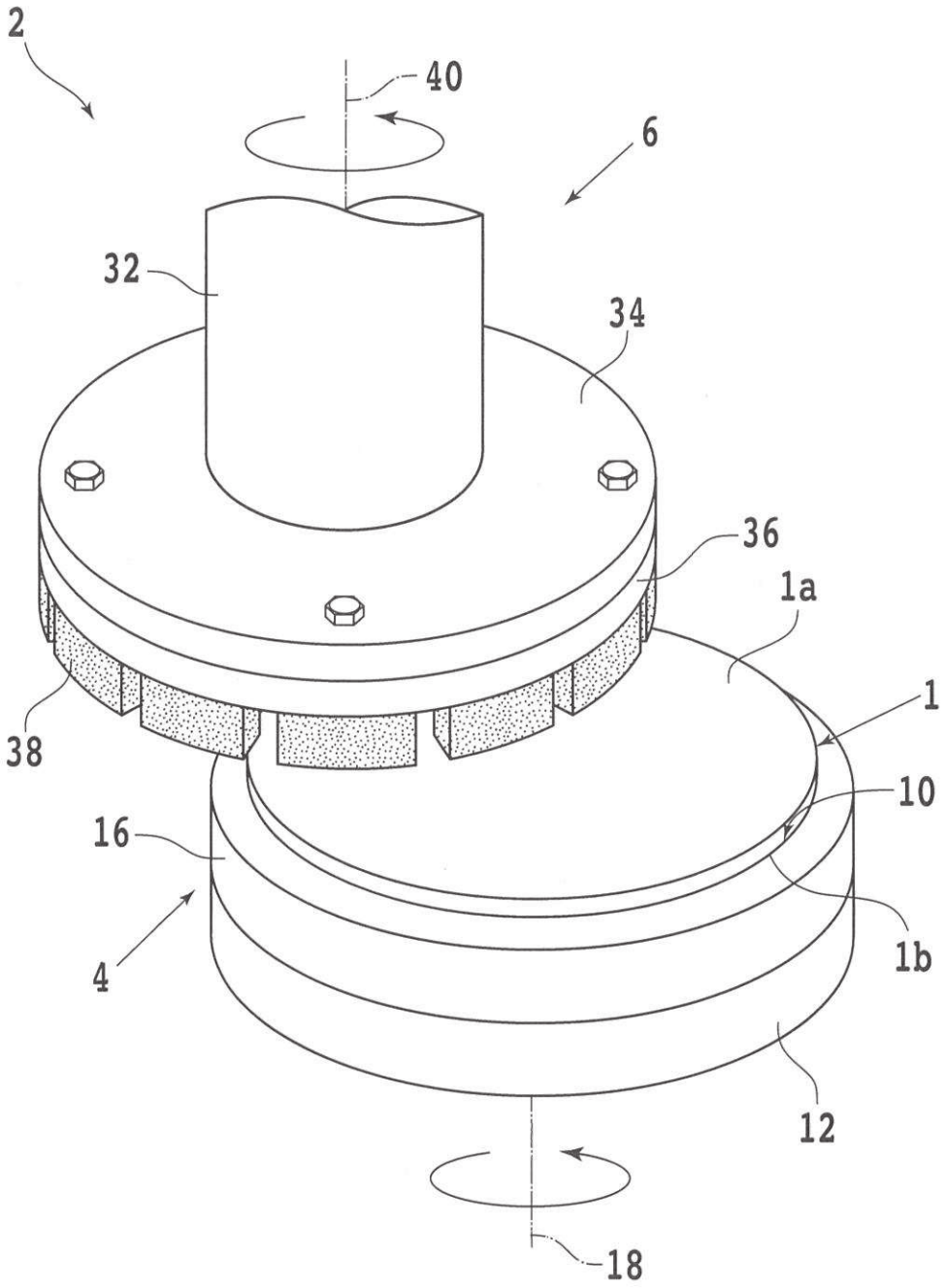

FIG.3

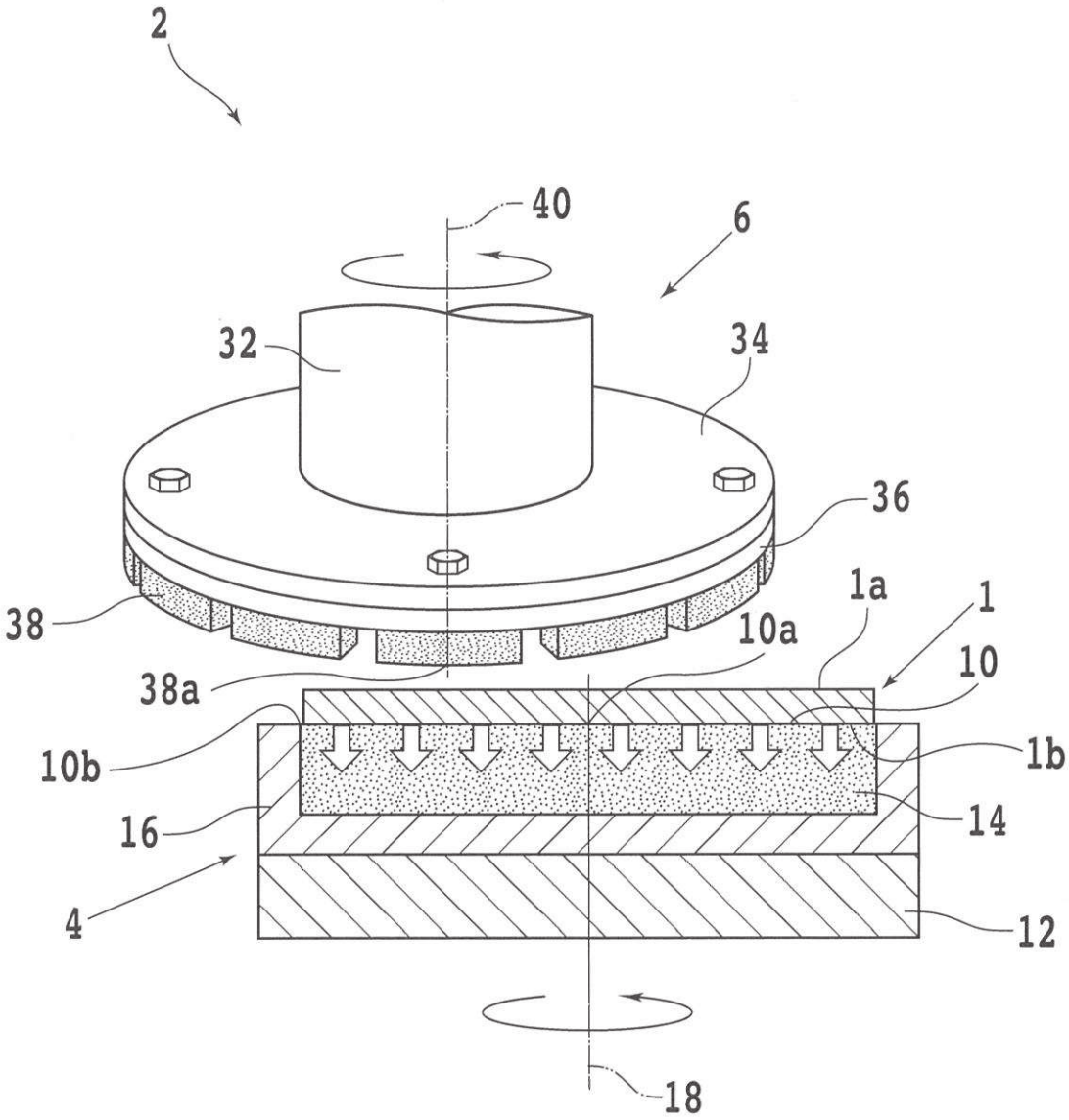

FIG. 4

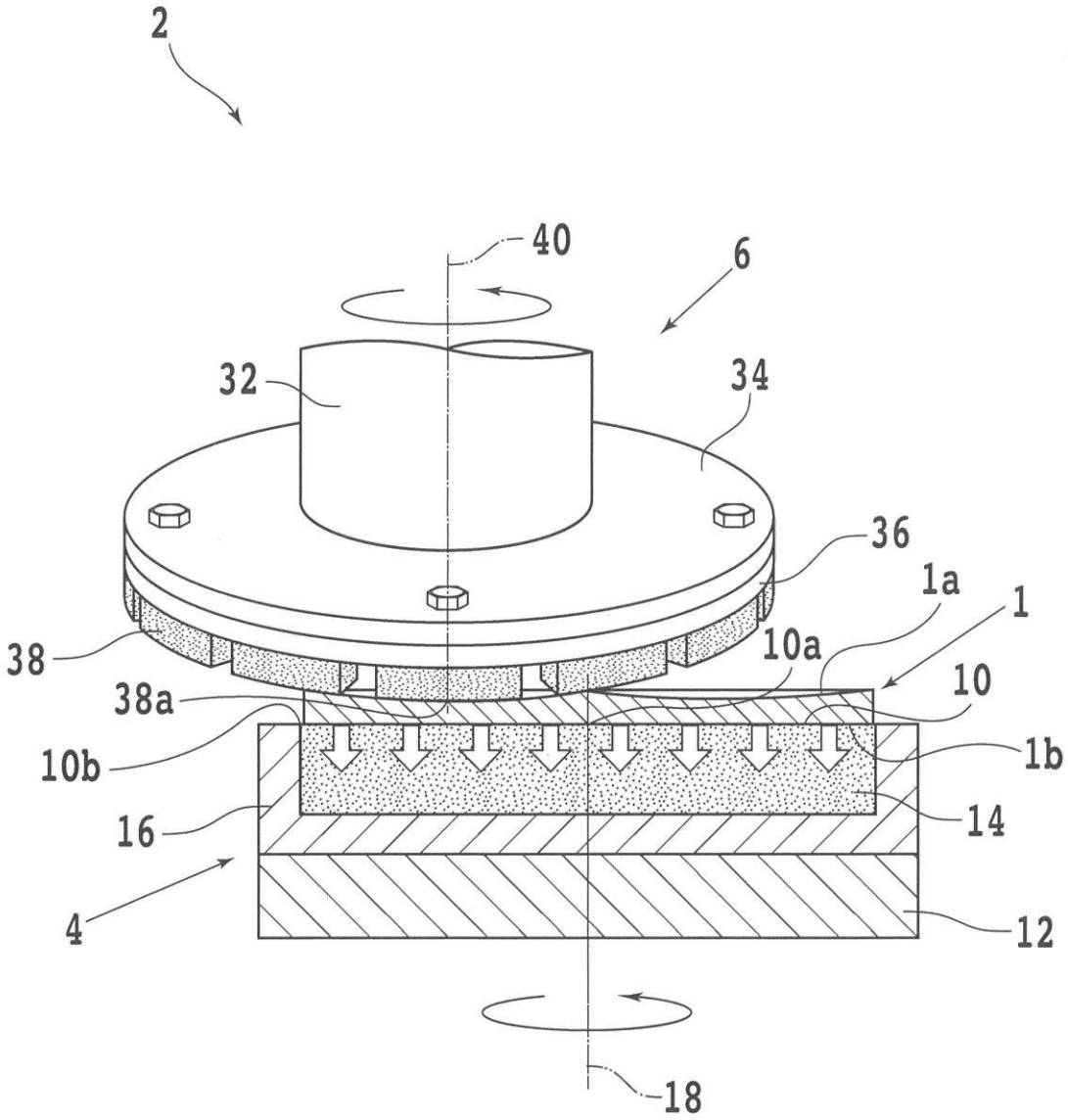

FIG.5

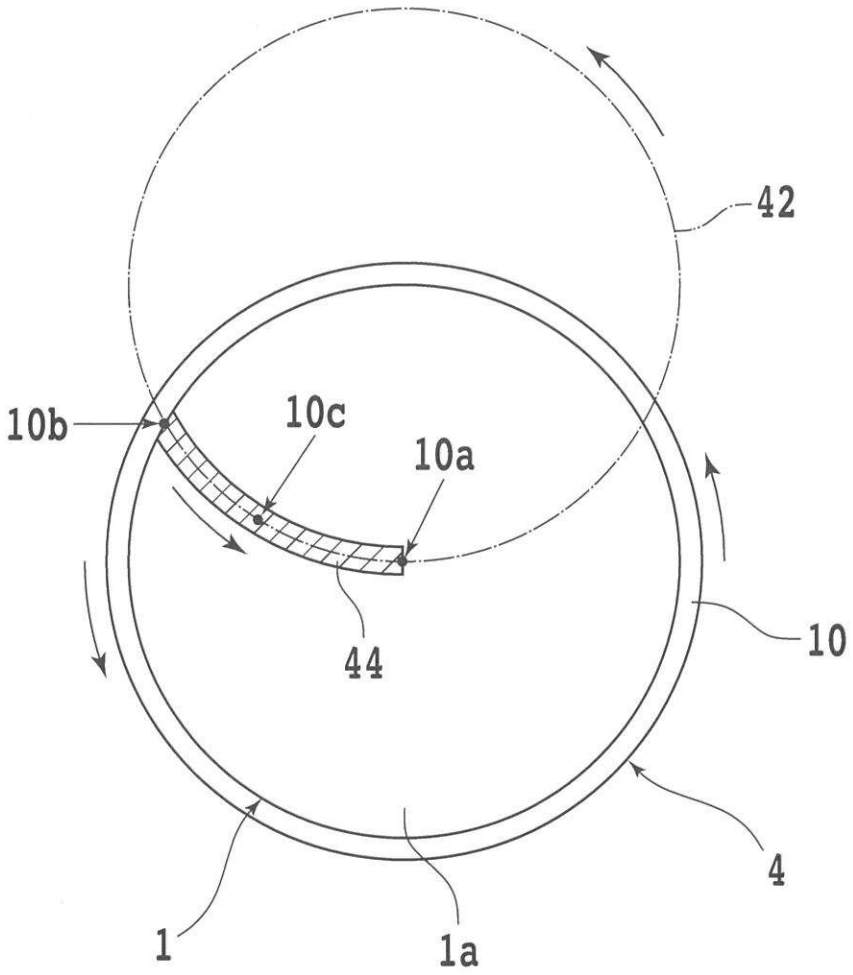

FIG.6A

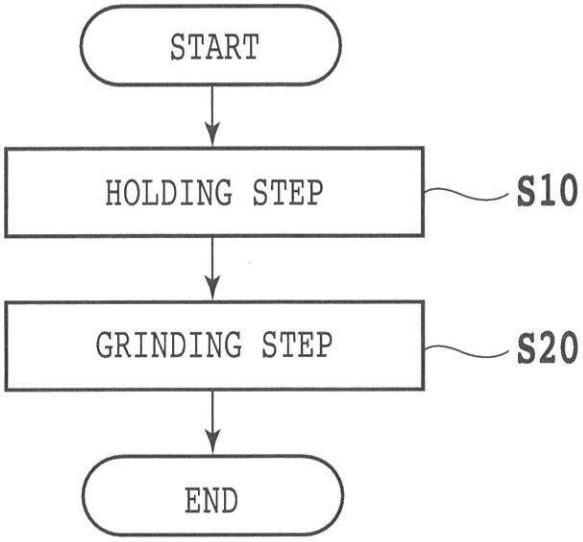
START
HOLDING STEP
S10
GRINDING STEP
S20
END

FIG.6B

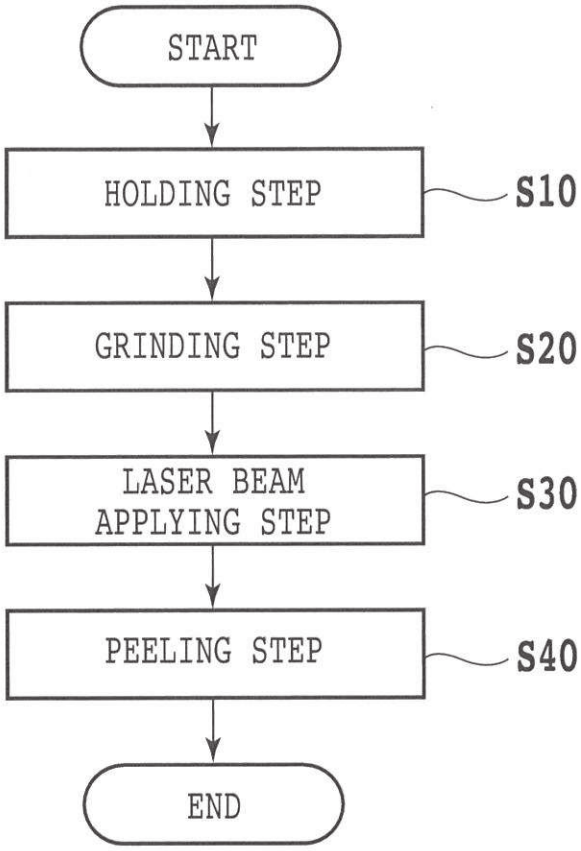
START
HOLDING STEP
S10
GRINDING STEP
S20
LASER BEAM APPLYING STEP
S30
PEELING STEP
S40
END

FIG. 7A

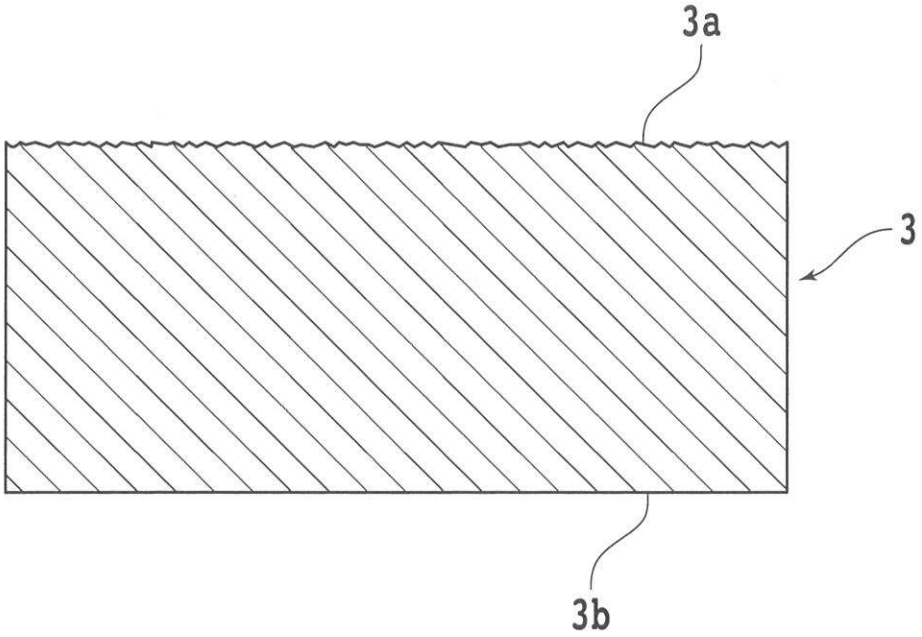

FIG. 7B

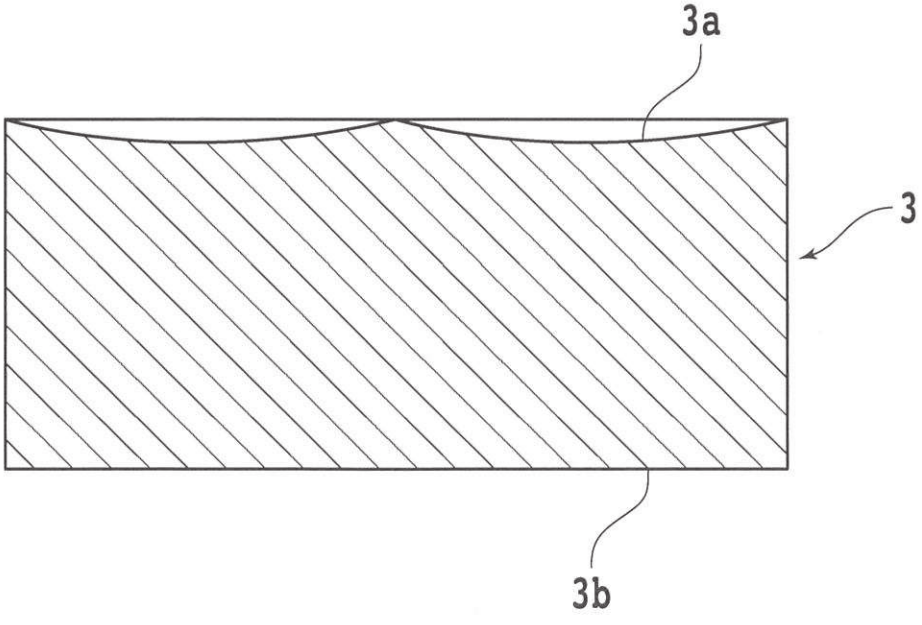

FIG.8A

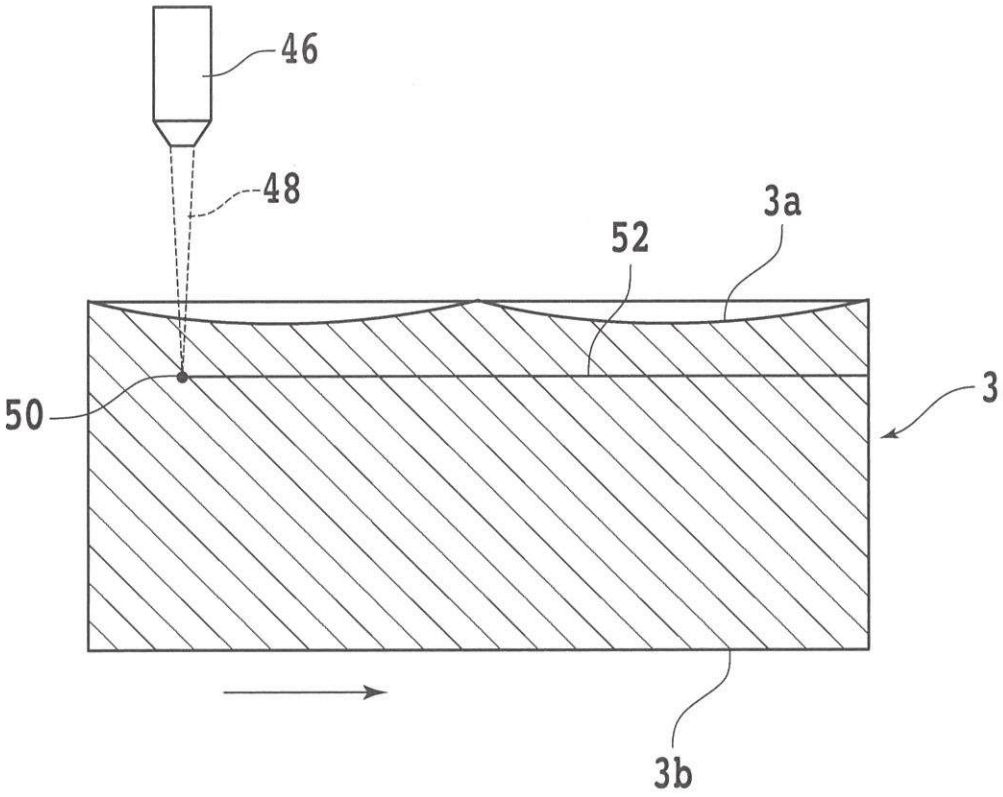
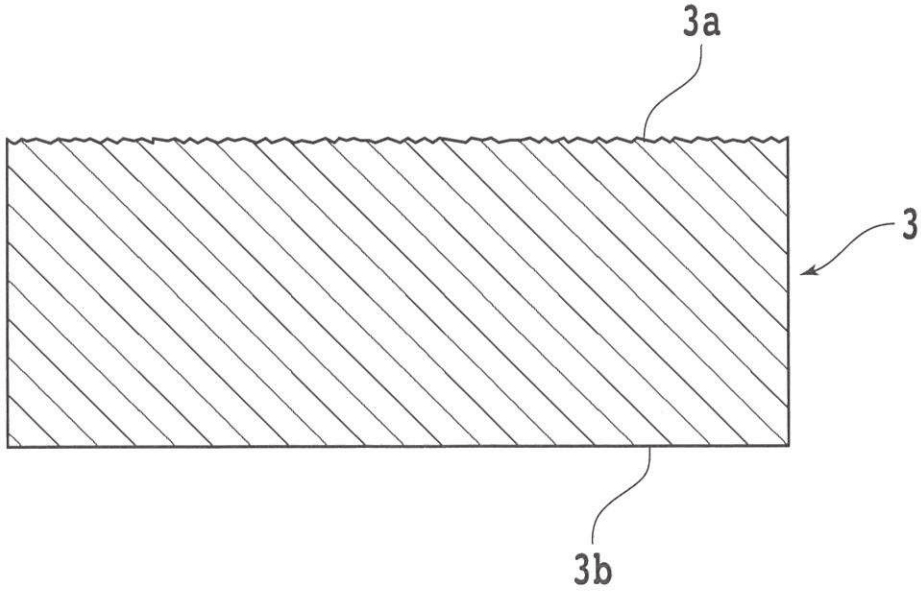
FIG.8B