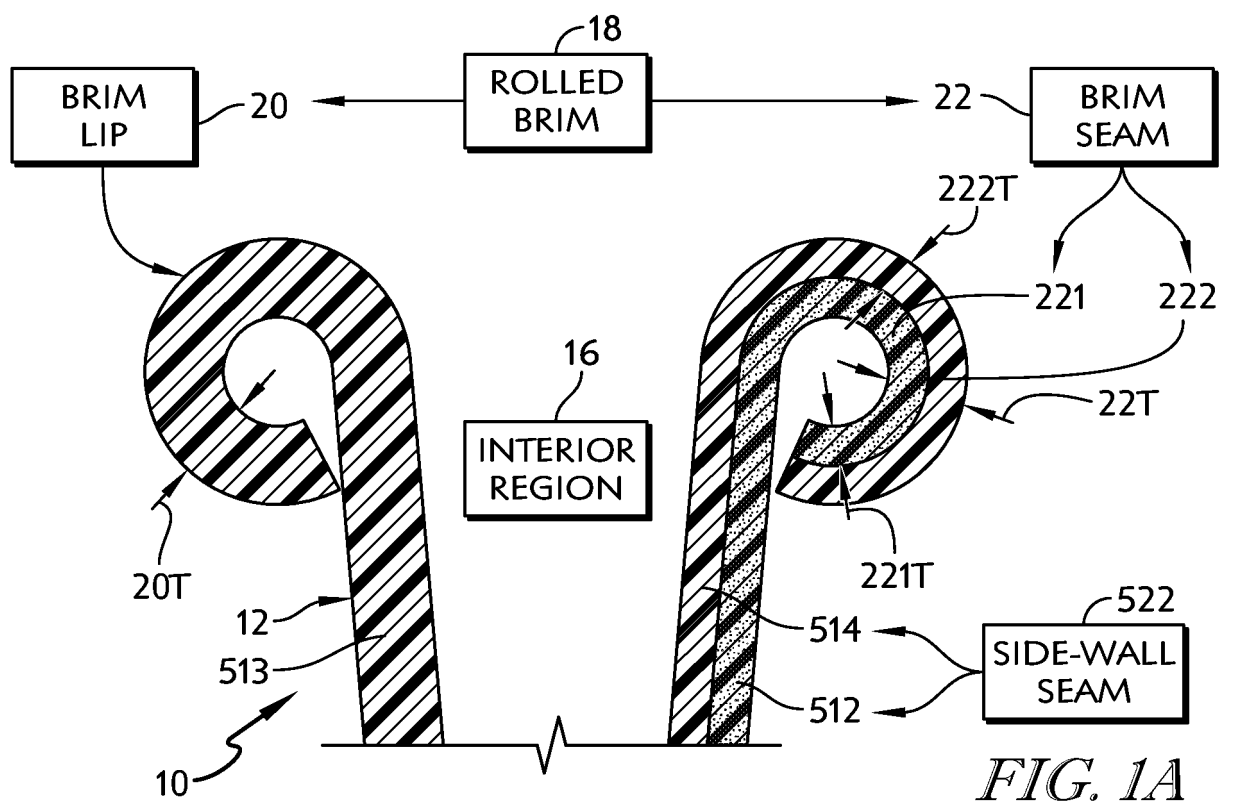
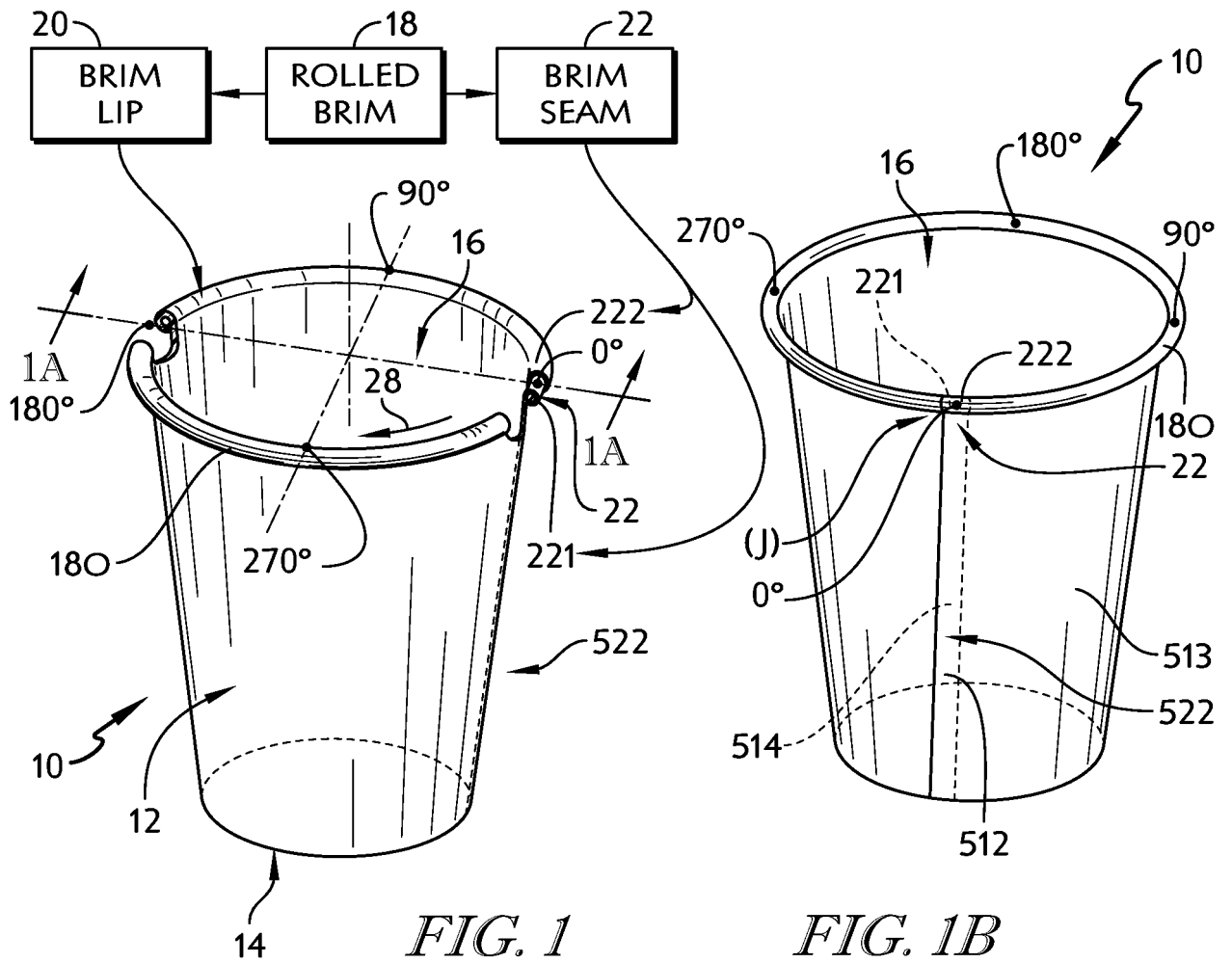




$$\text{ROLLED-BRIM EFFICIENCY OF ROLLED BRIM 18} = \frac{\text{AVERAGE BRIM-SEAM THICKNESS (22T)}}{\text{AVERAGE BRIM-LIP THICKNESS (20T)}}$$

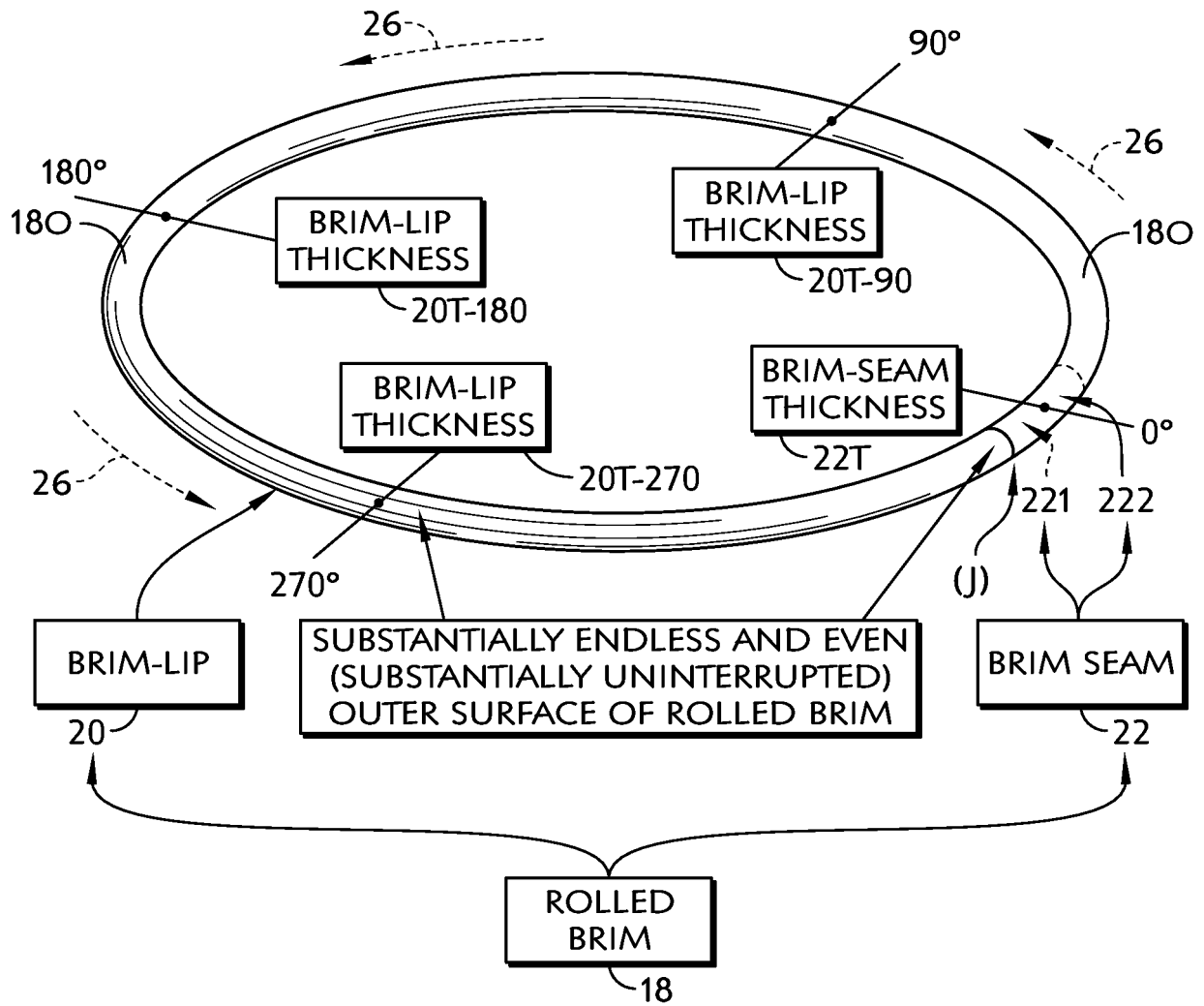


FIG. 2

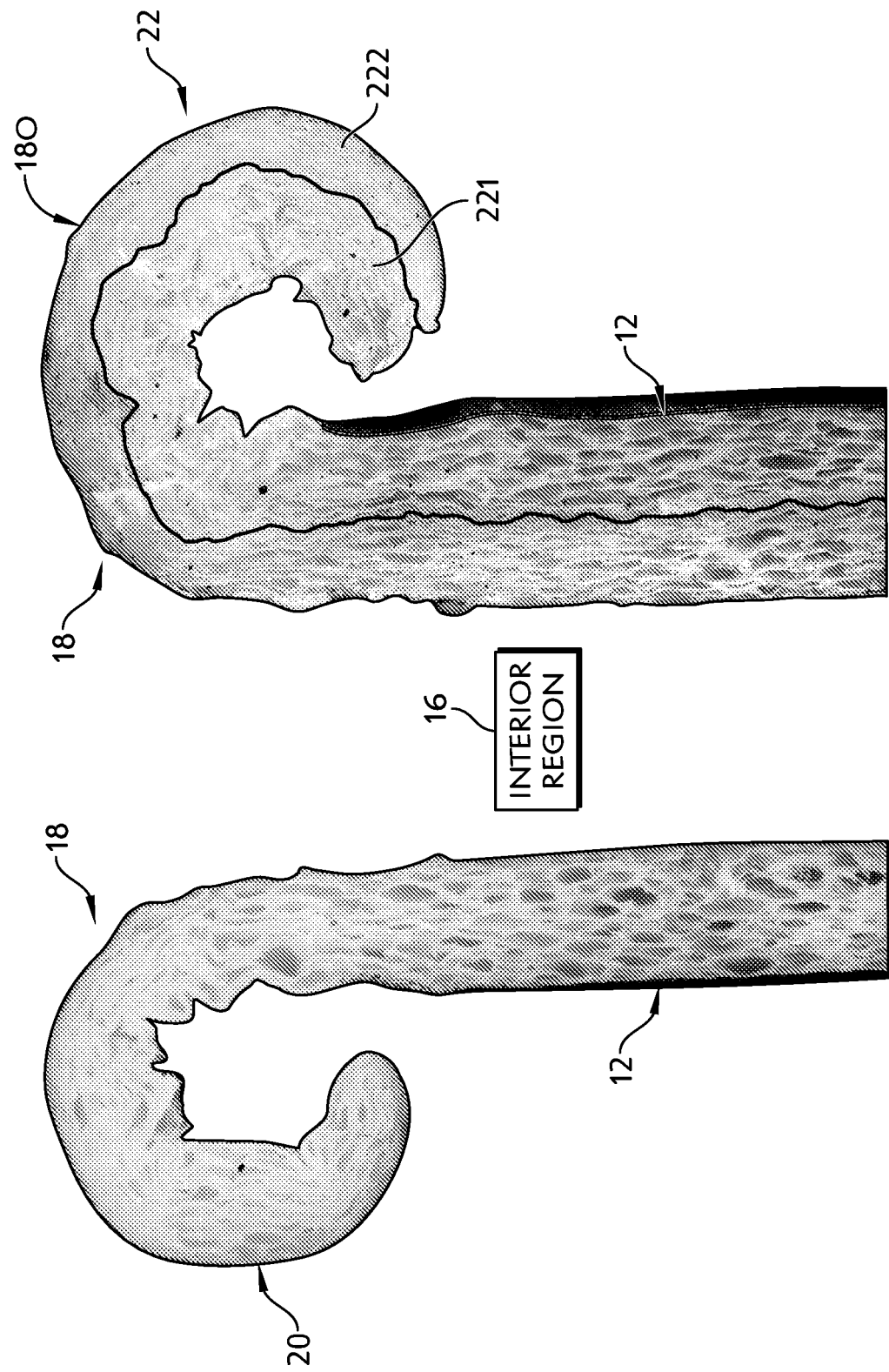
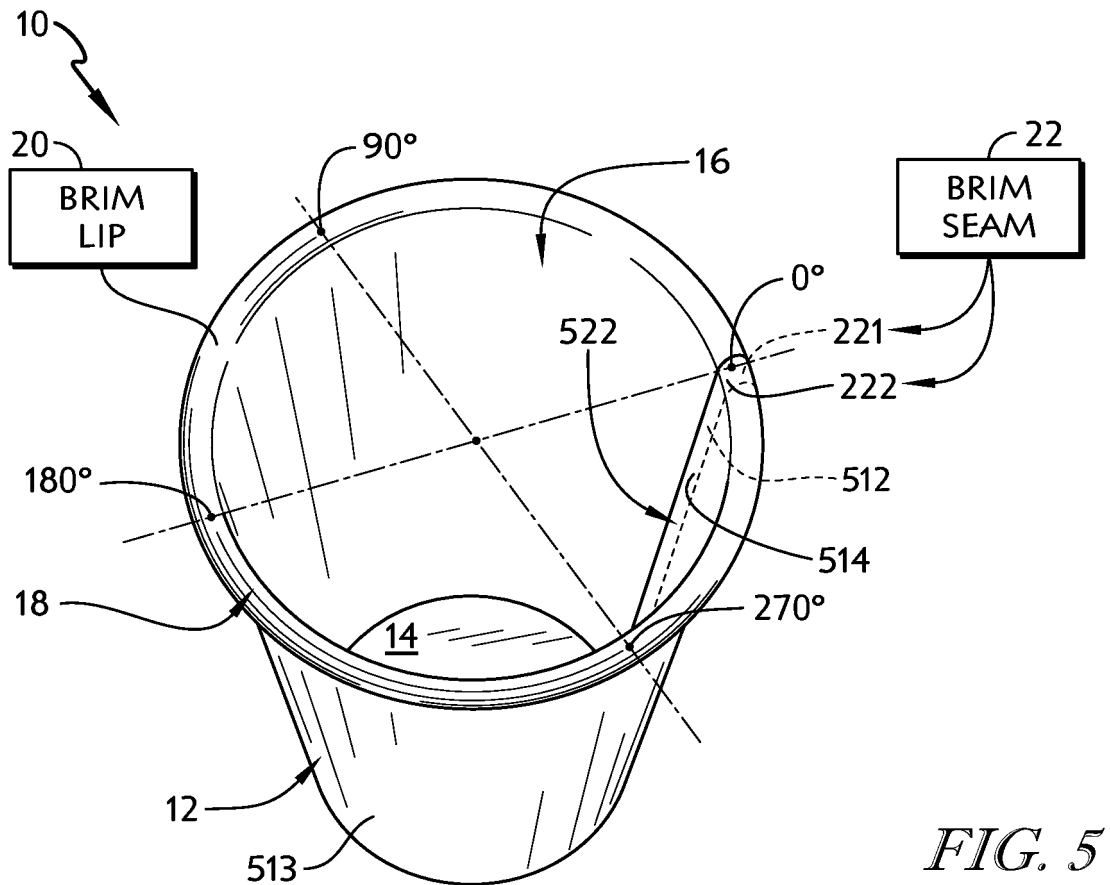
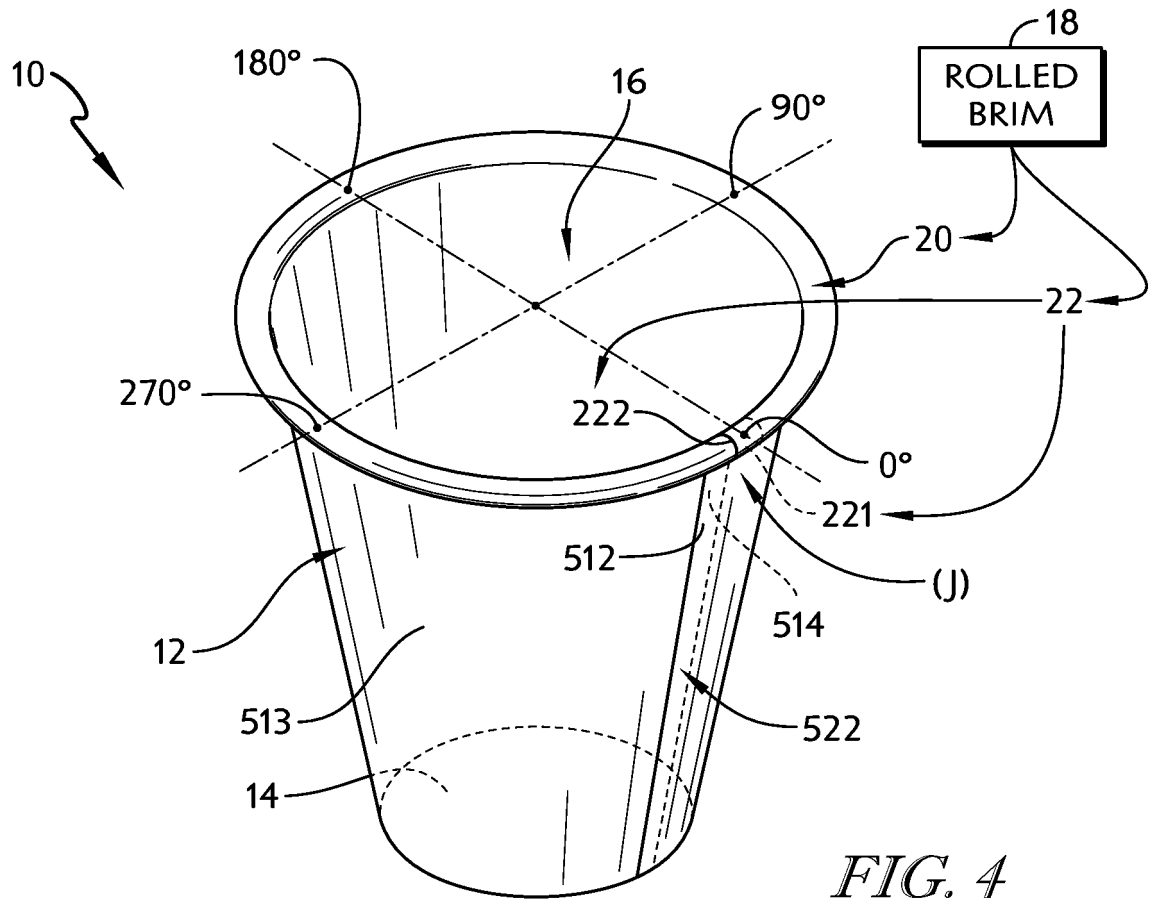
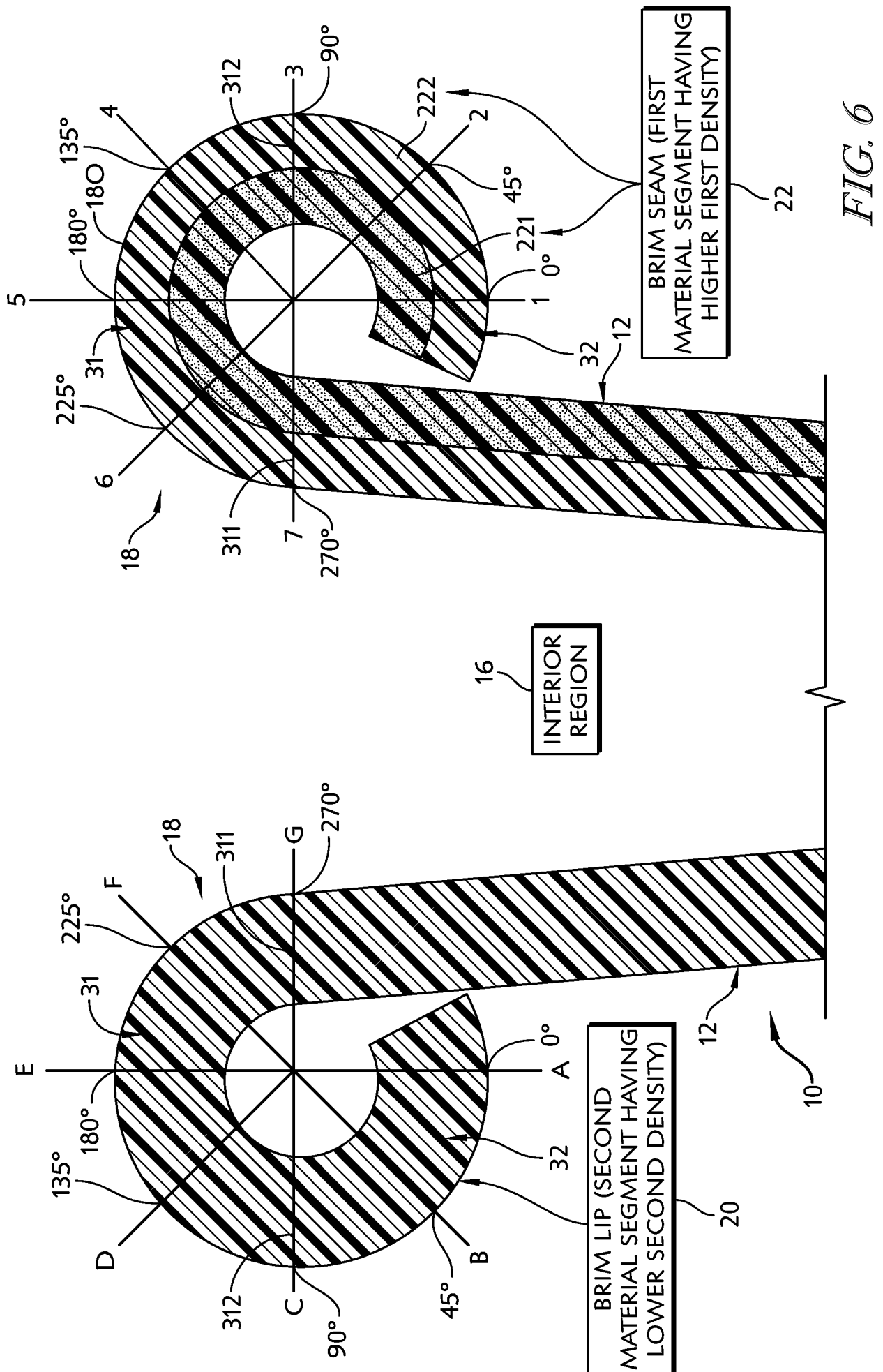
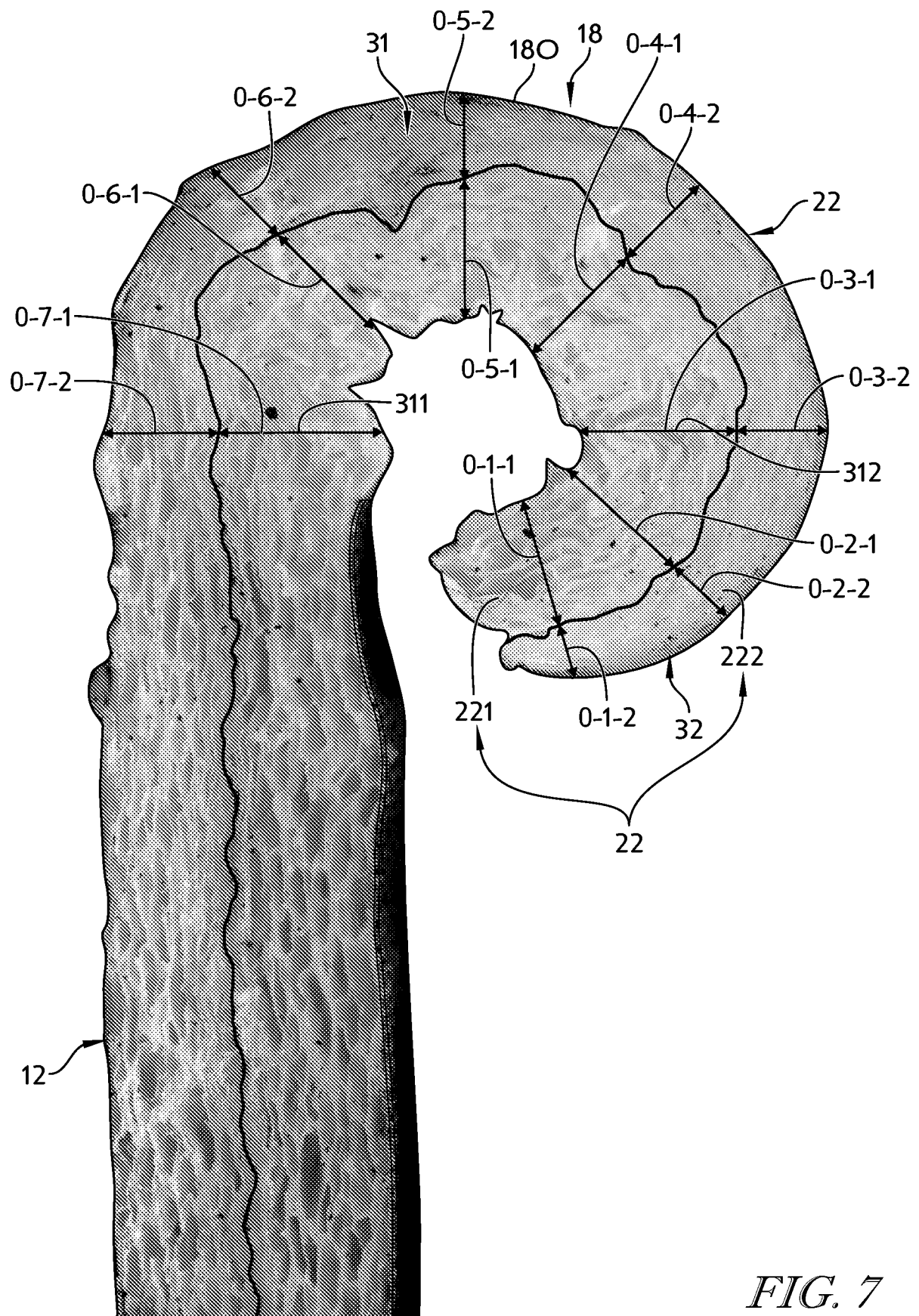


FIG. 3







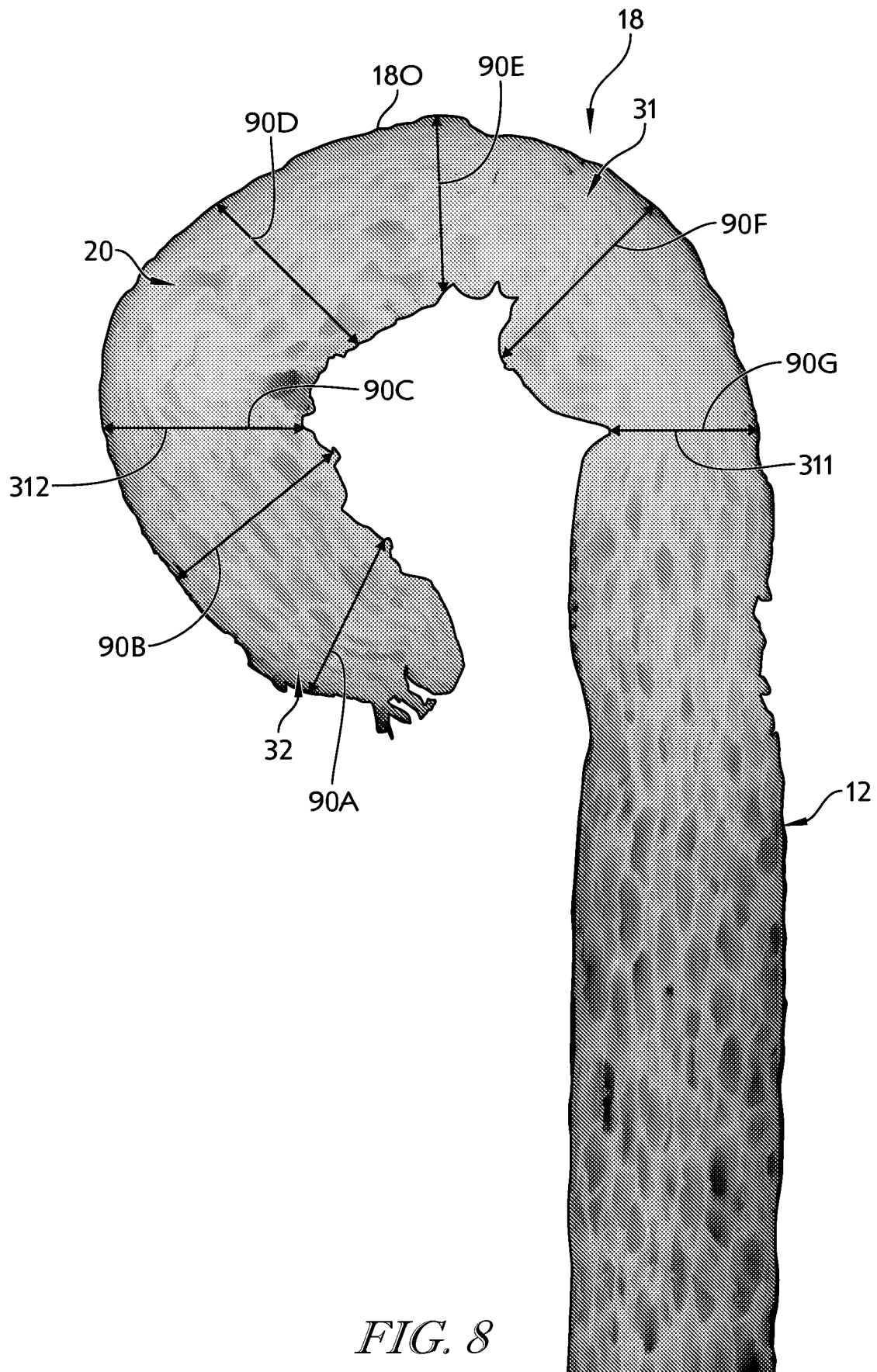


FIG. 8

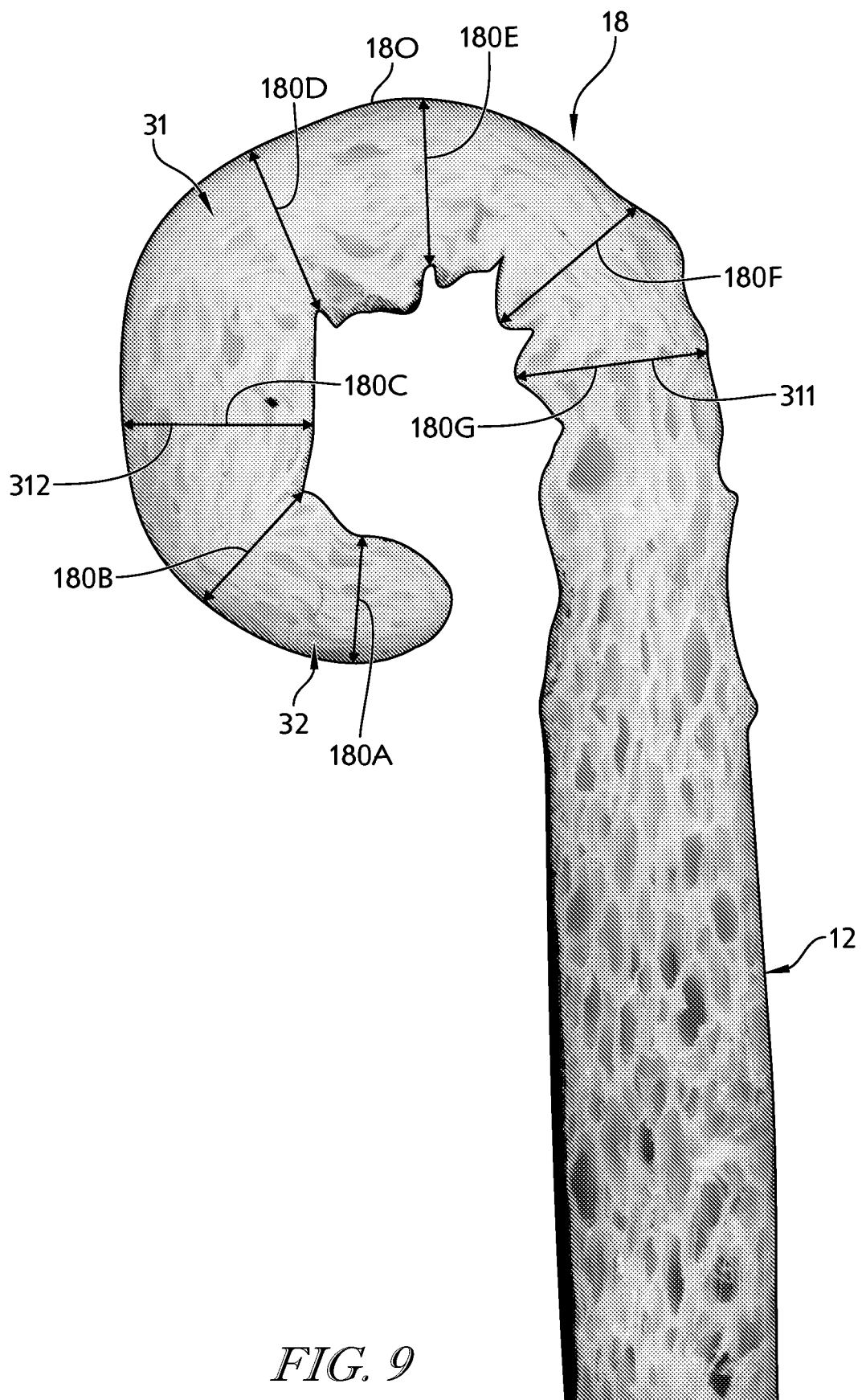
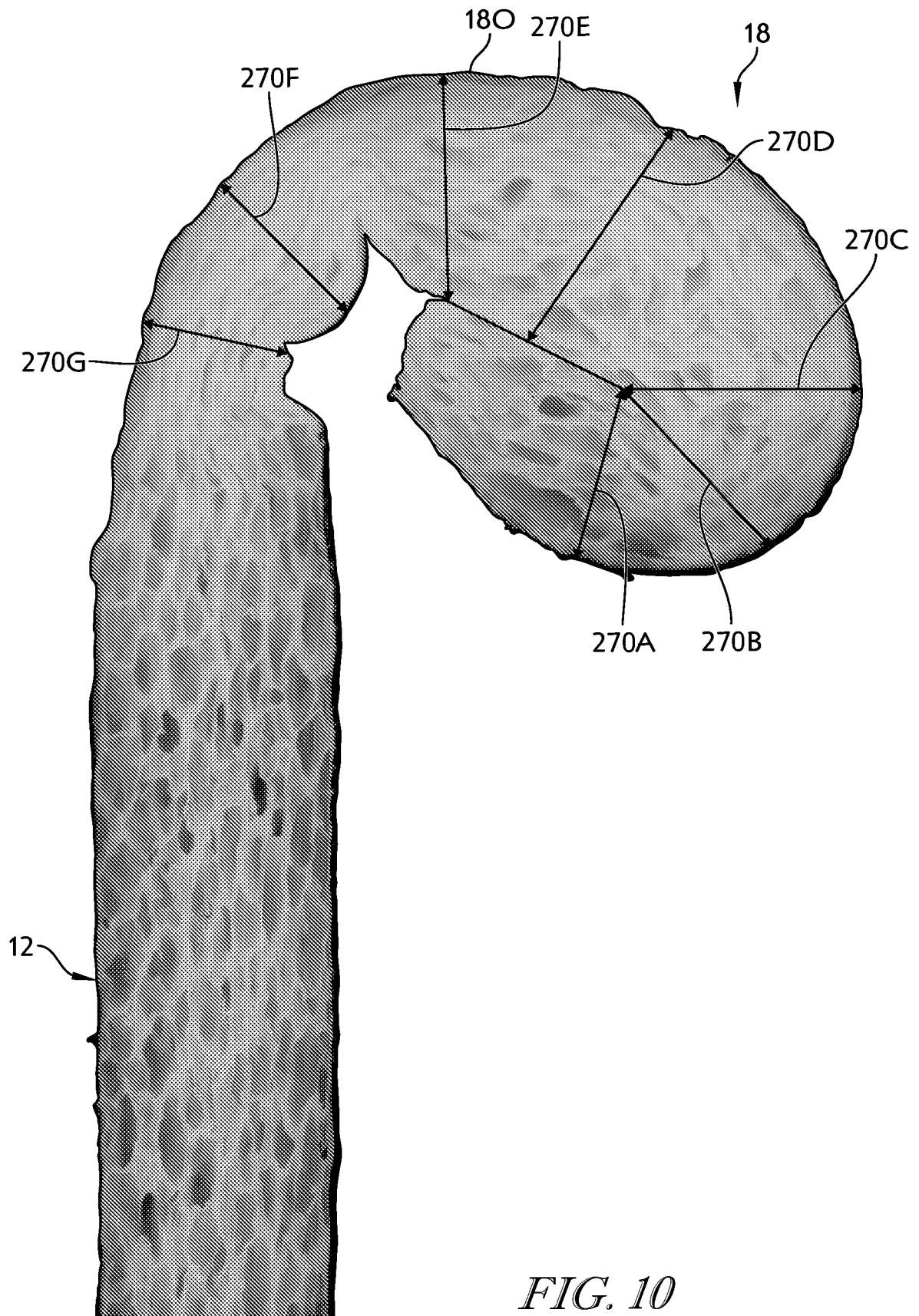
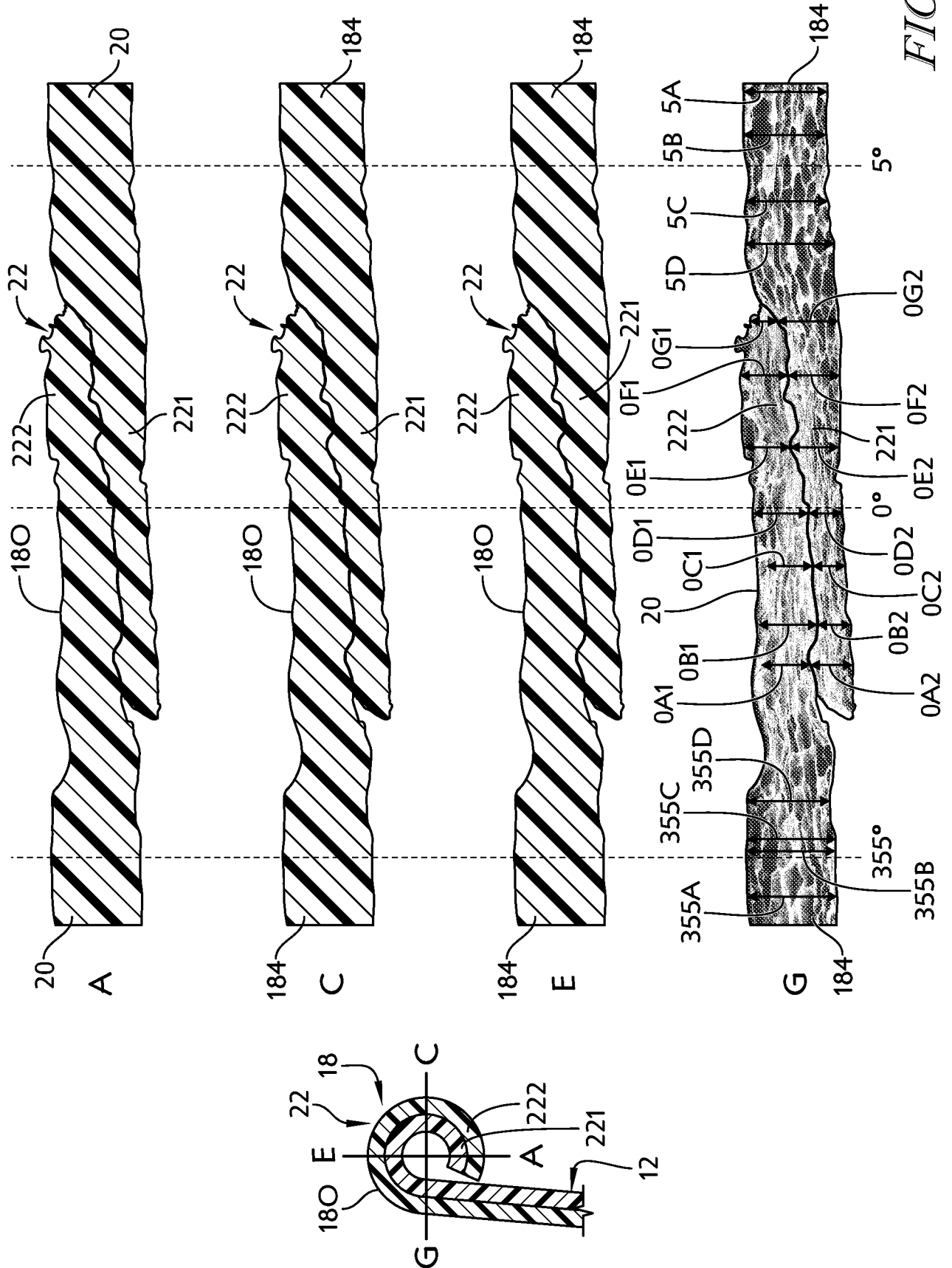


FIG. 9





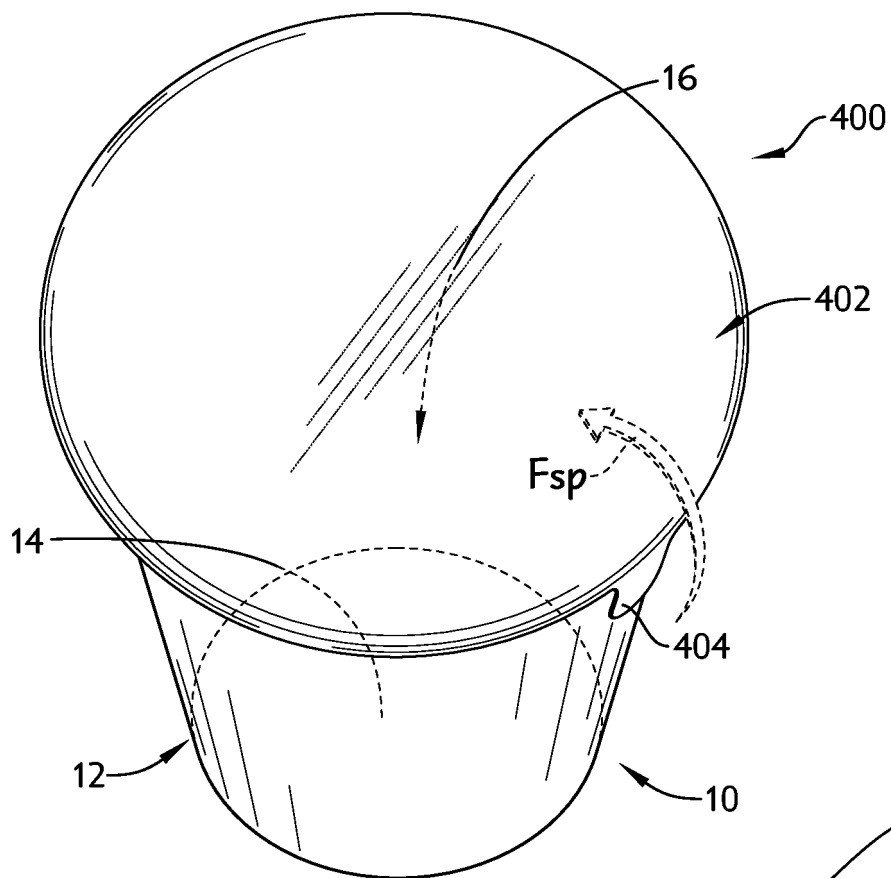


FIG. 12

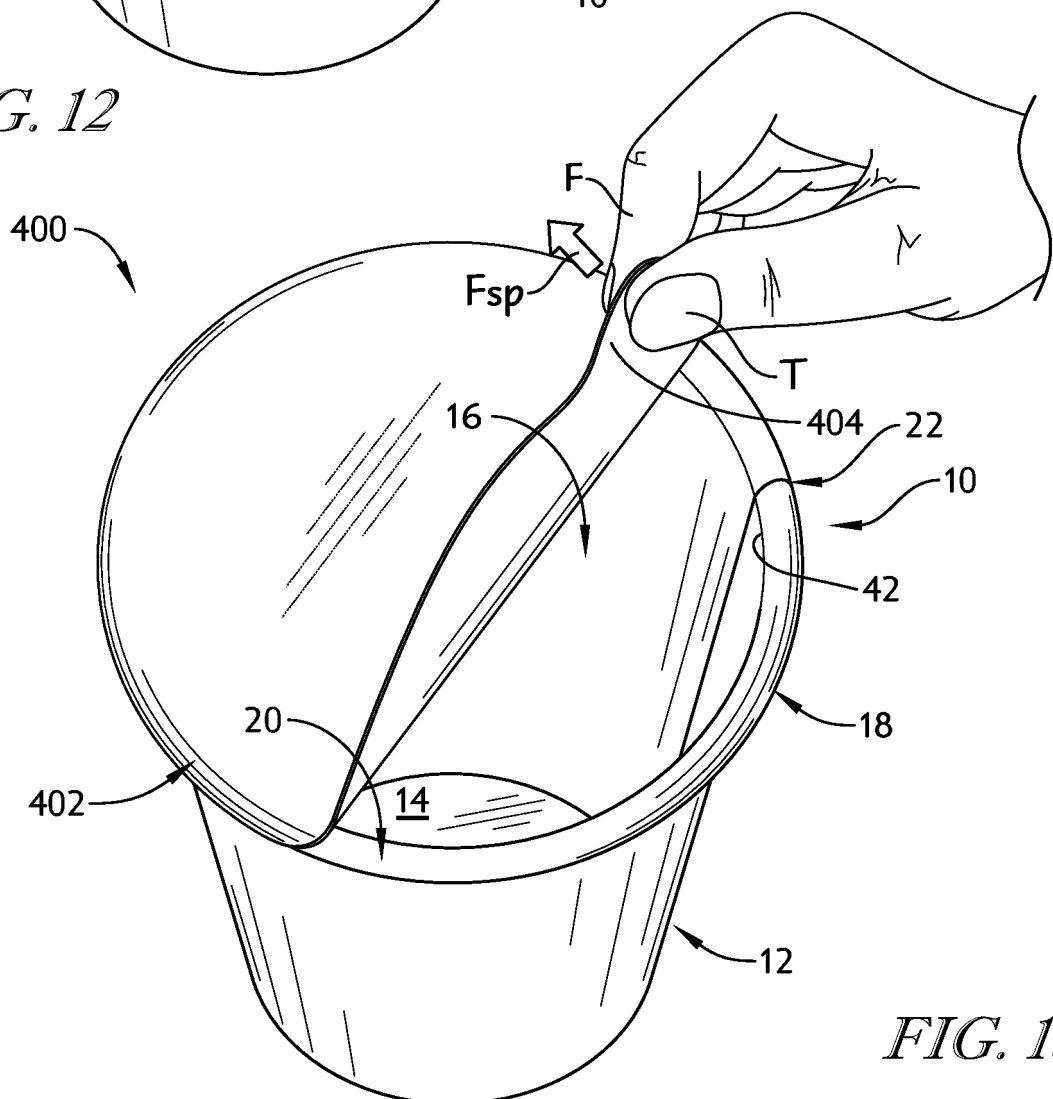


FIG. 13