

Abstract**Process for the energy-efficient production of alkali metal alkoxides**

- 5 The present invention relates to a process for producing sodium and/or potassium alkoxides in countercurrent by reactive rectification. Alcohol is reacted in countercurrent with the respective alkali metal hydroxide. The vapours comprising alcohol and water are separated in at least two serially arranged rectification columns. The energy of the vapour obtained in the second rectification is utilized for operating the first rectification. This specific energy integration coupled
- 10 with establishing a certain pressure difference in the two rectification stages makes it possible to cover a particularly large proportion of the energy required for the rectification through heating steam and to minimize the use of electricity.

[No suitable figure]