

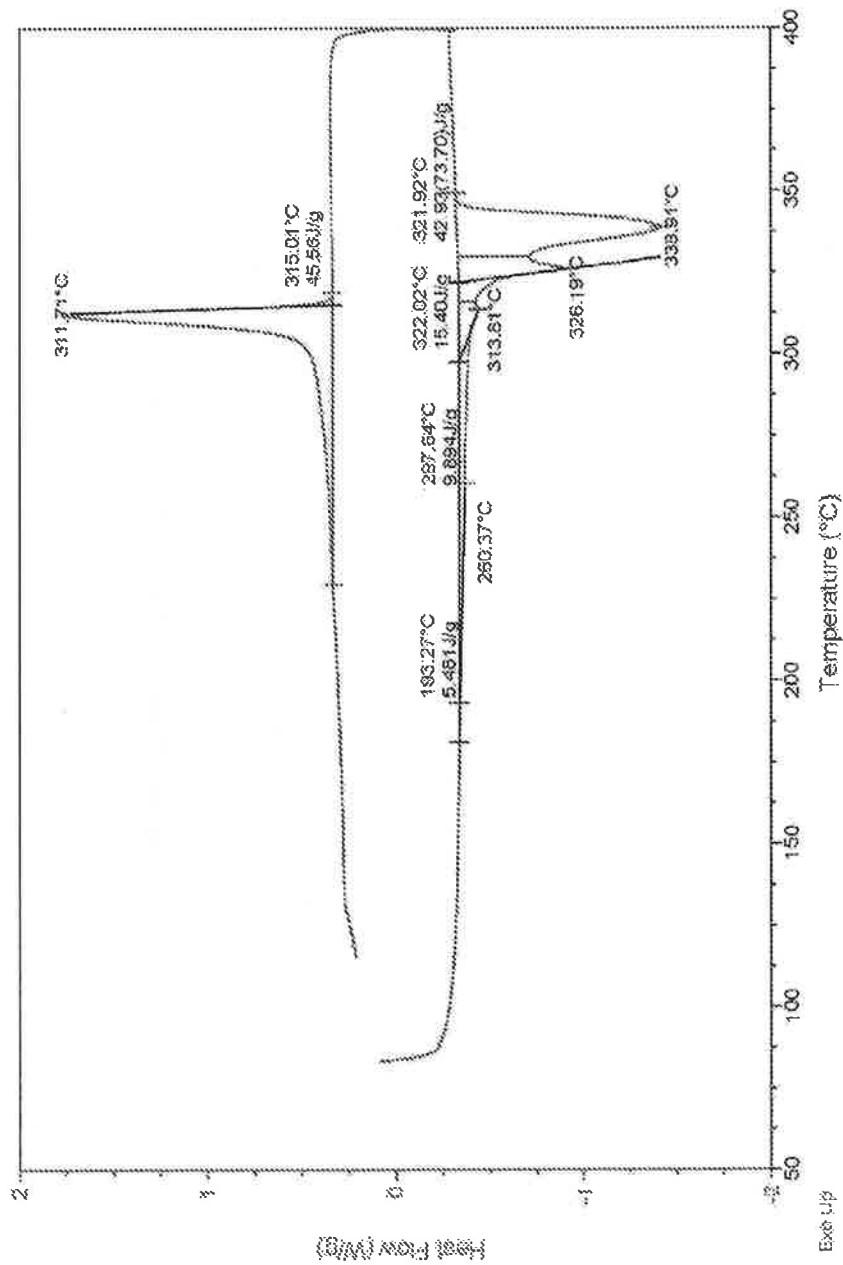


Fig. 1: Run 31 DSC first melt peaks and Fusion peak

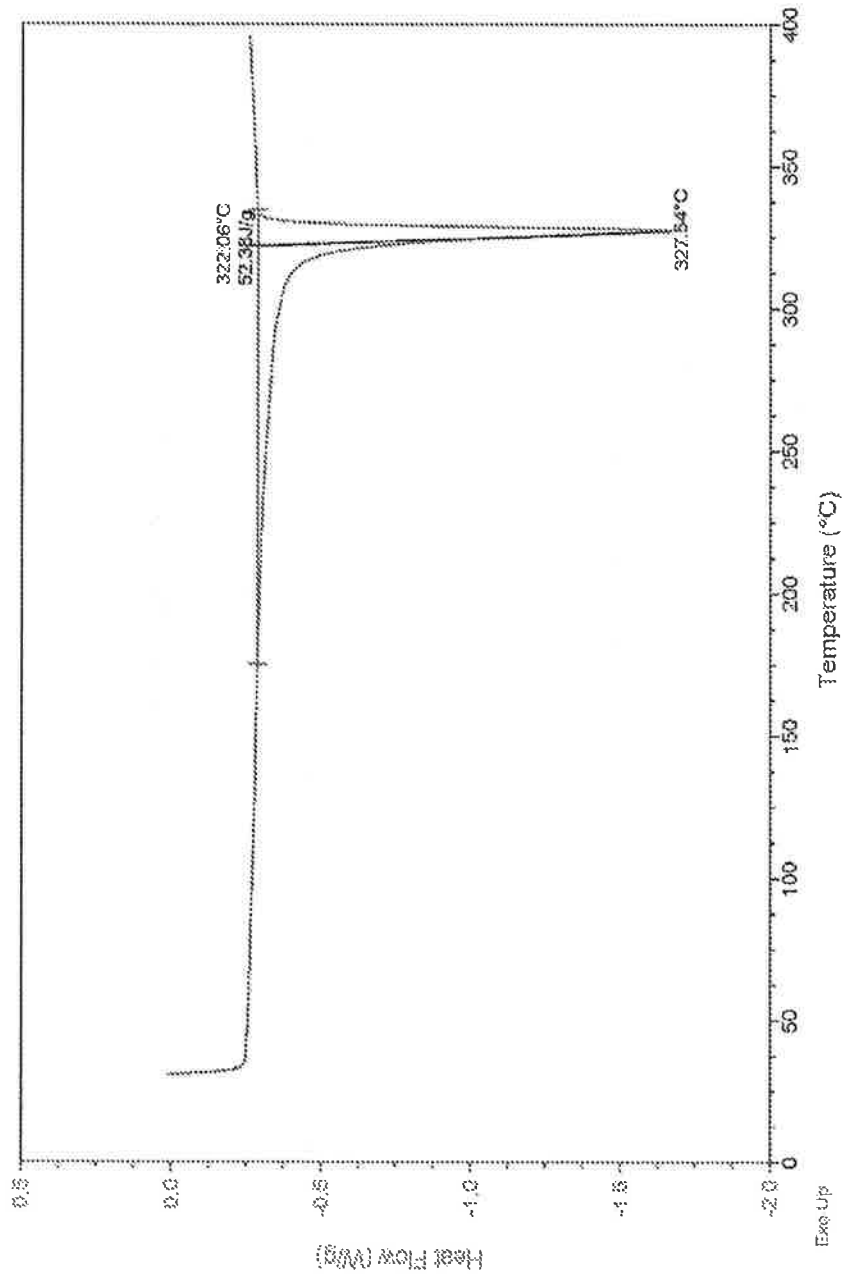


Fig. 2: Run 31 DSC Remelt Peak

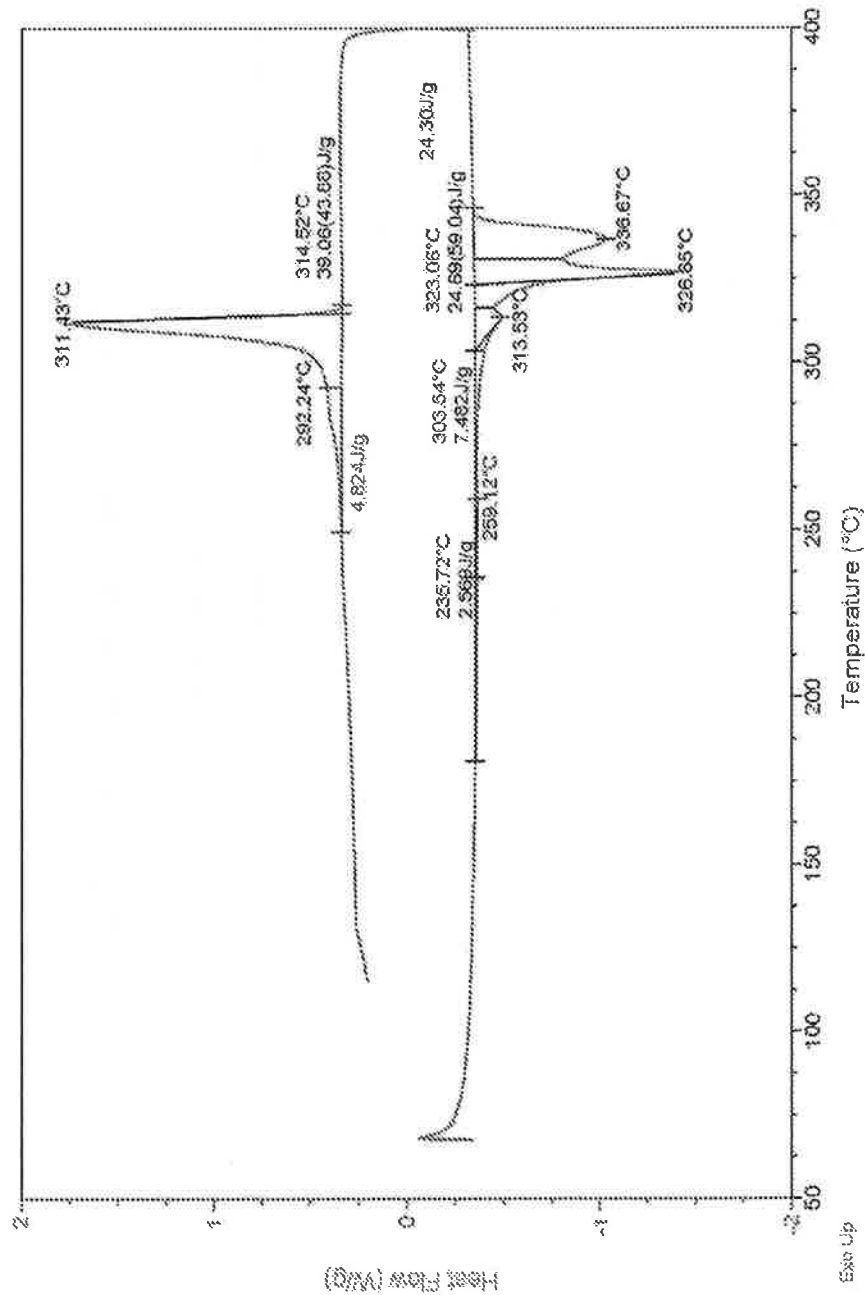


Fig. 3: Run 23 DSC first melt peaks and Fusion peak

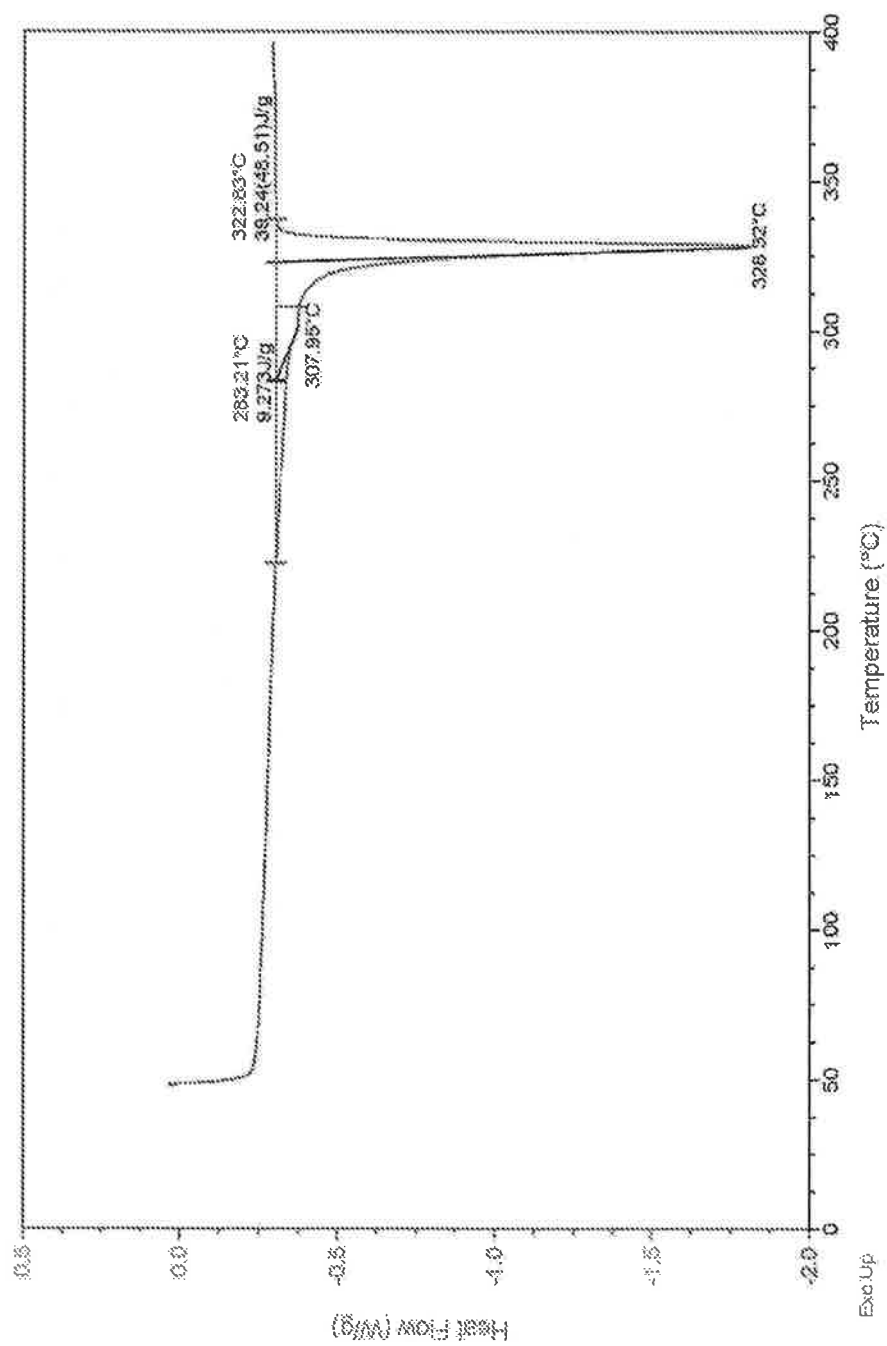


Fig. 4: Run 23 DSC first Remelt peak

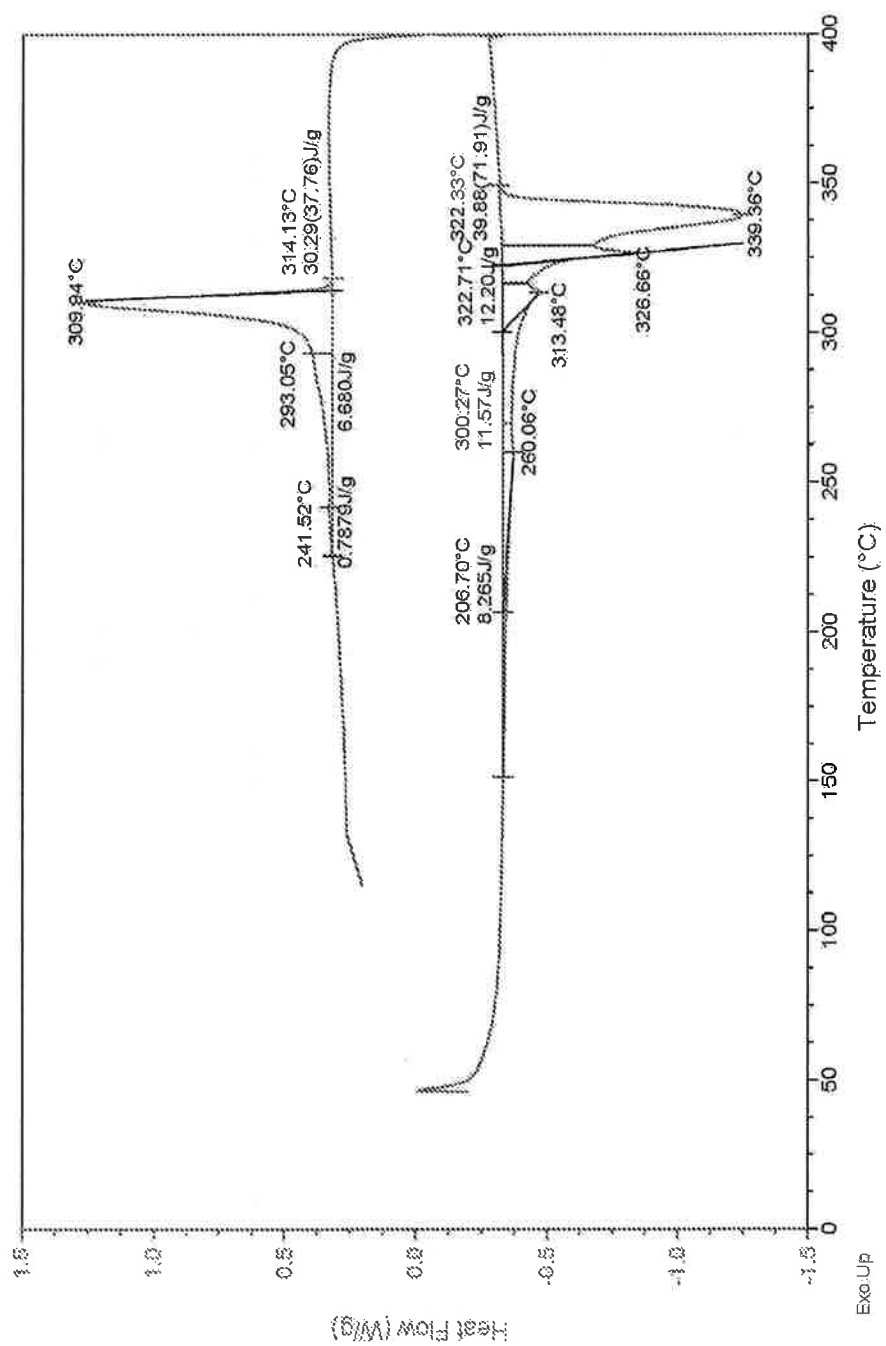
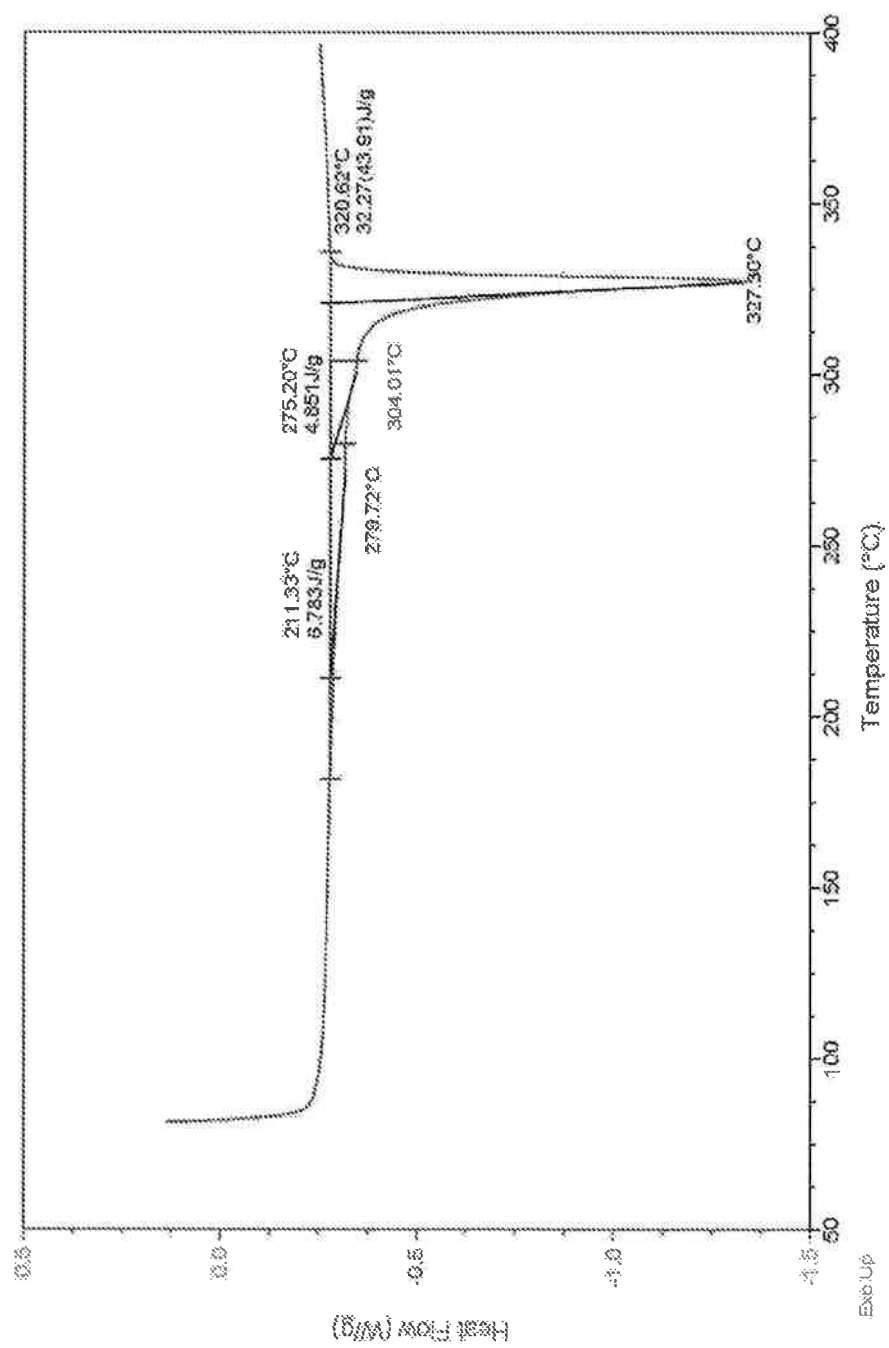


Fig. 5: Run 30 DSC first melt peaks and Fusion peak

**Fig. 6: Run 30 DSC Remelt Peak**

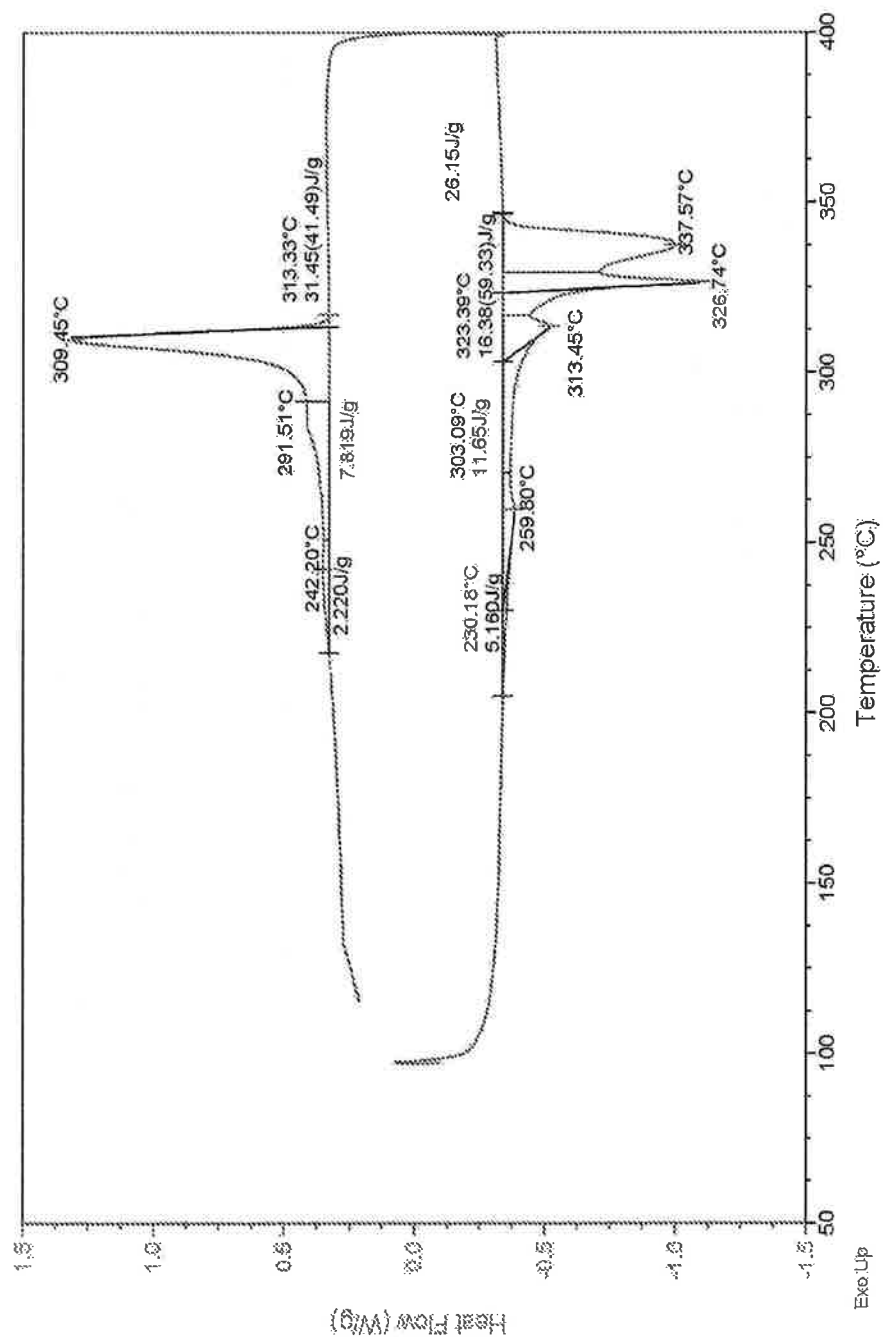
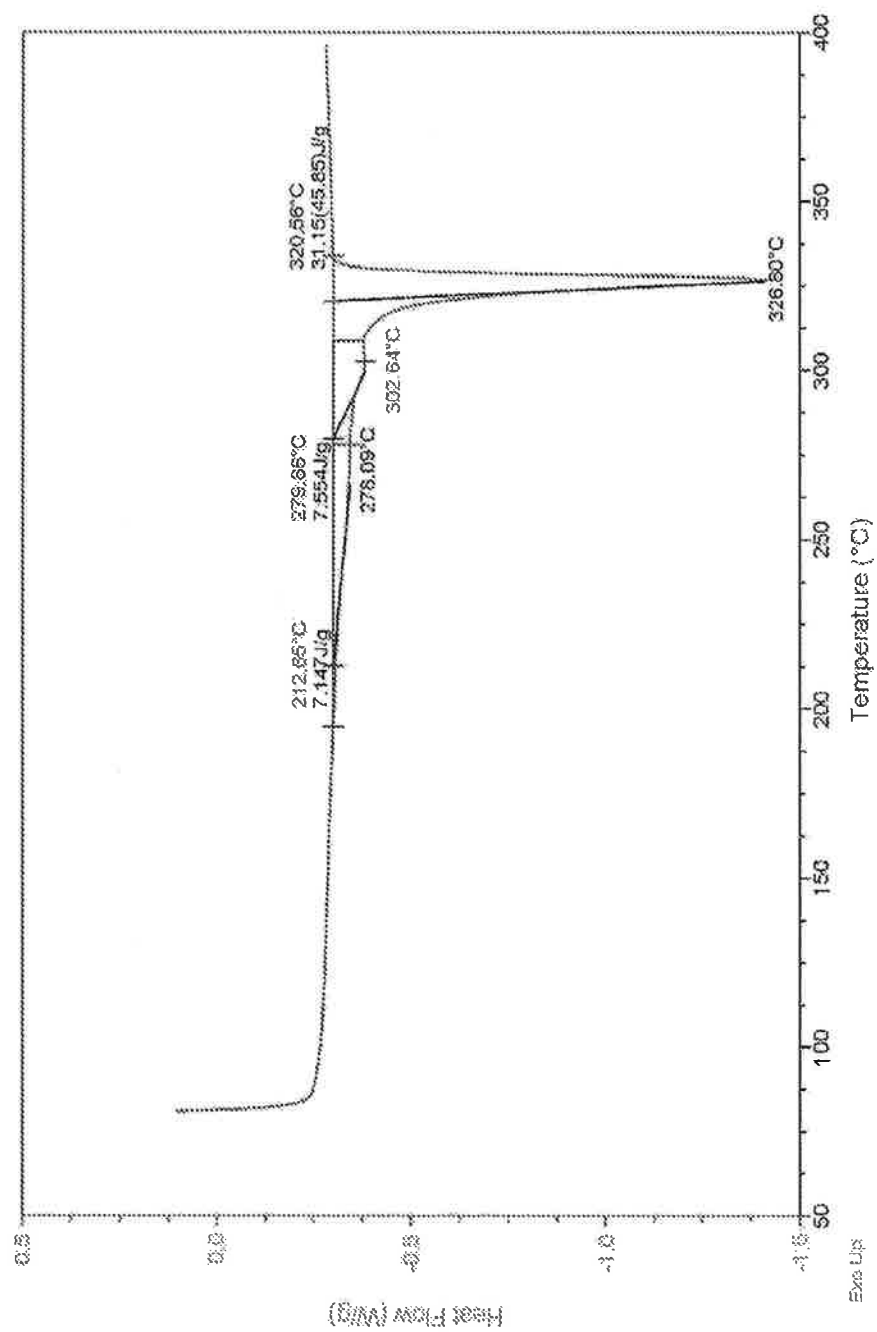


Fig. 7: Run 22 DSC first melt peaks and Fusion peaks

**Fig. 8: Run 22 DSC Remelt Peaks**

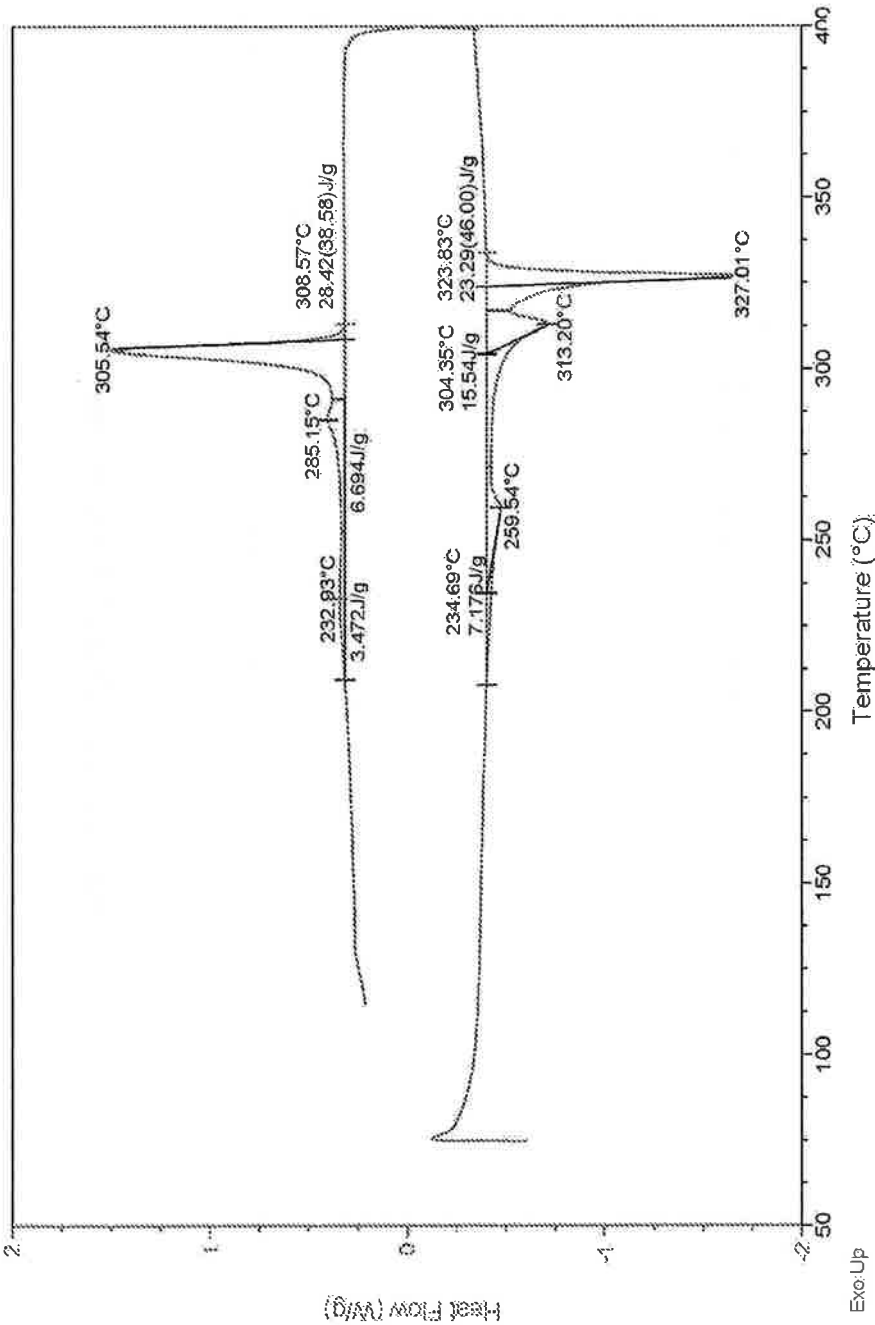
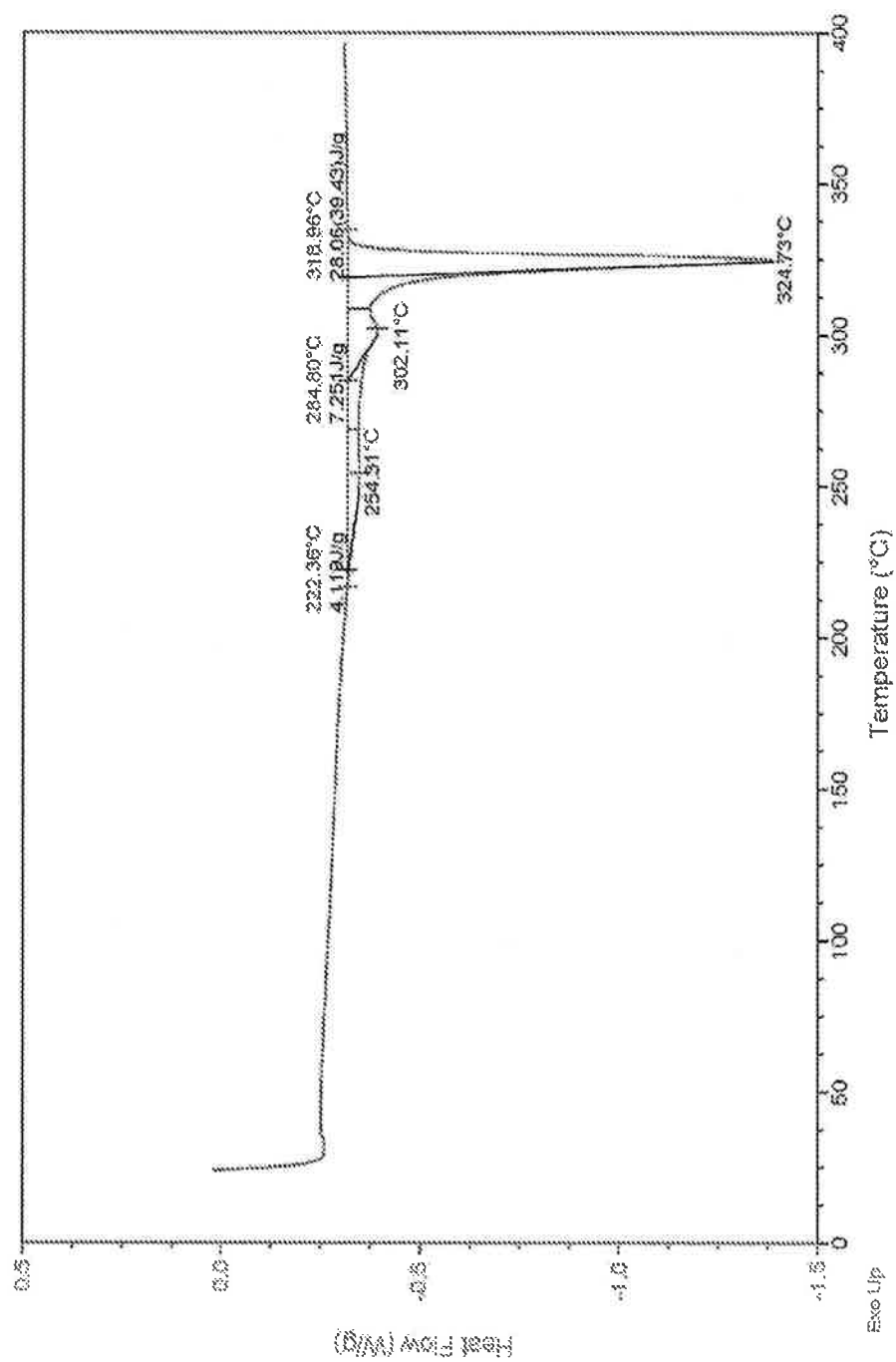


Fig. 9: Run 03 DSC first melt peaks and Fusion peaks

**Fig. 10: Run 03 DSC Remelt peaks**

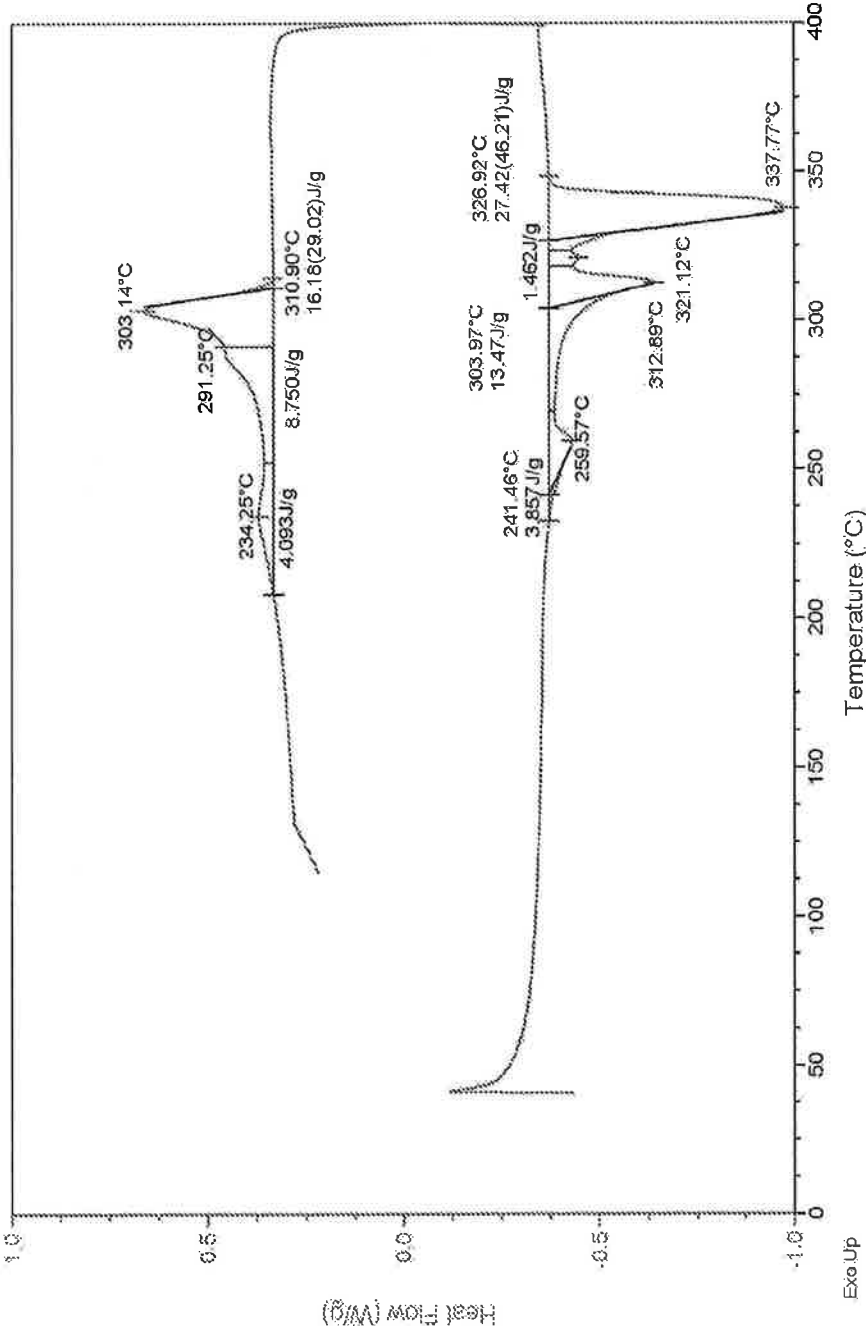


Fig. 11: Run 41 DSC first melt peaks and Fusion peaks

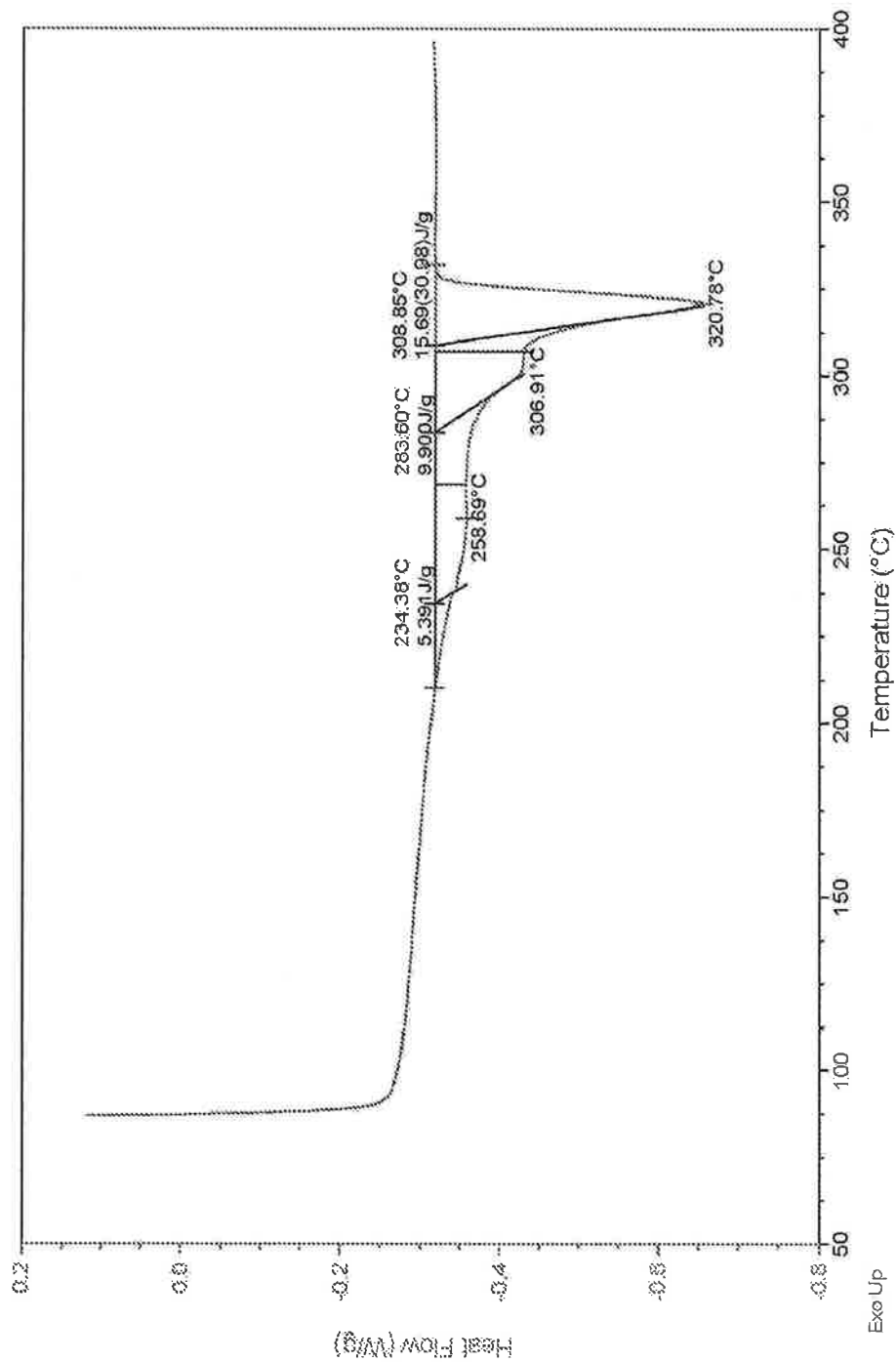


Fig. 12: Run 41 DSC Remelt peaks

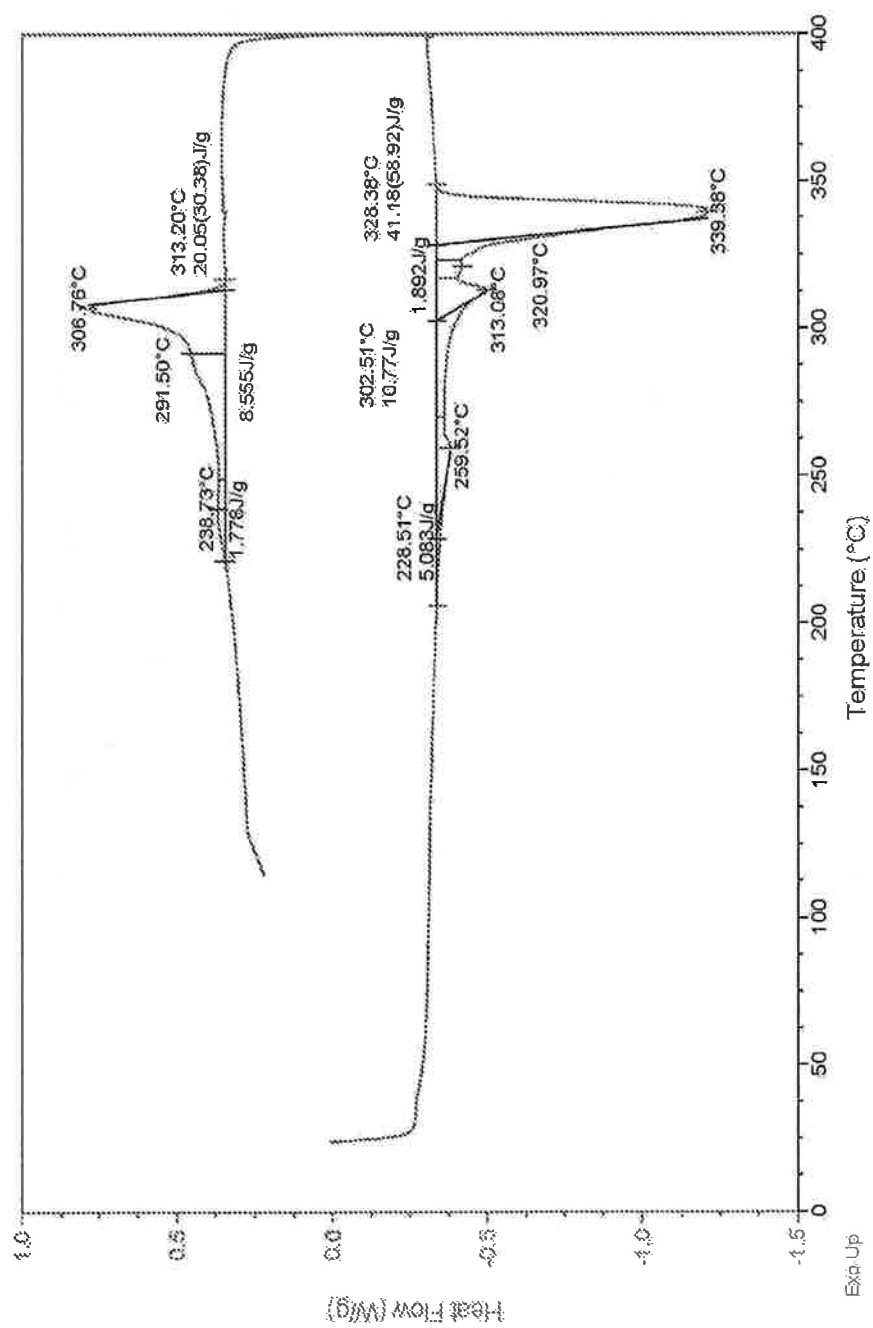
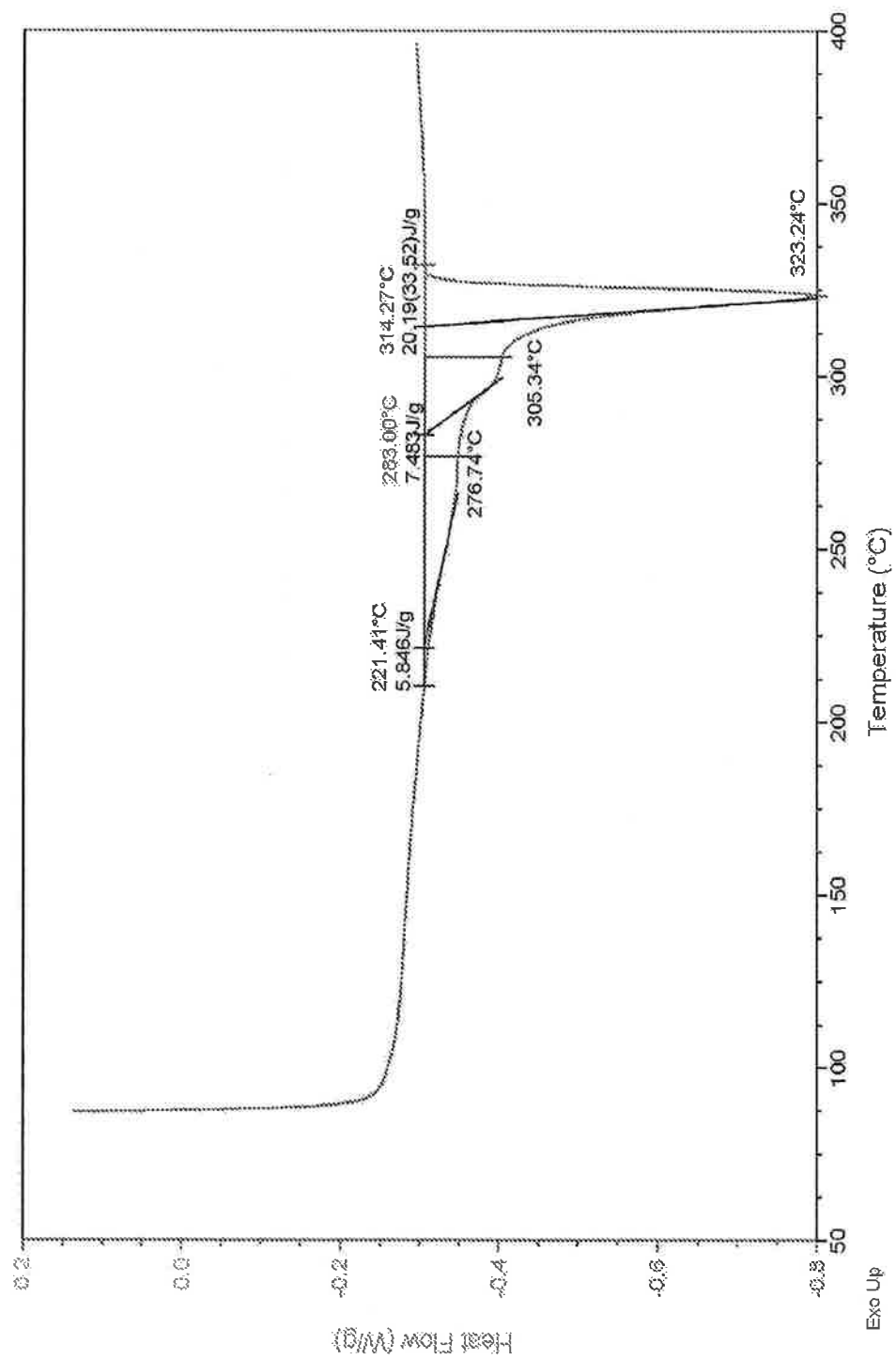


Fig. 13: Run 29 DSC first melt peaks and Fusion peaks

**Fig. 14: Run 29 DSC Remelt peaks**

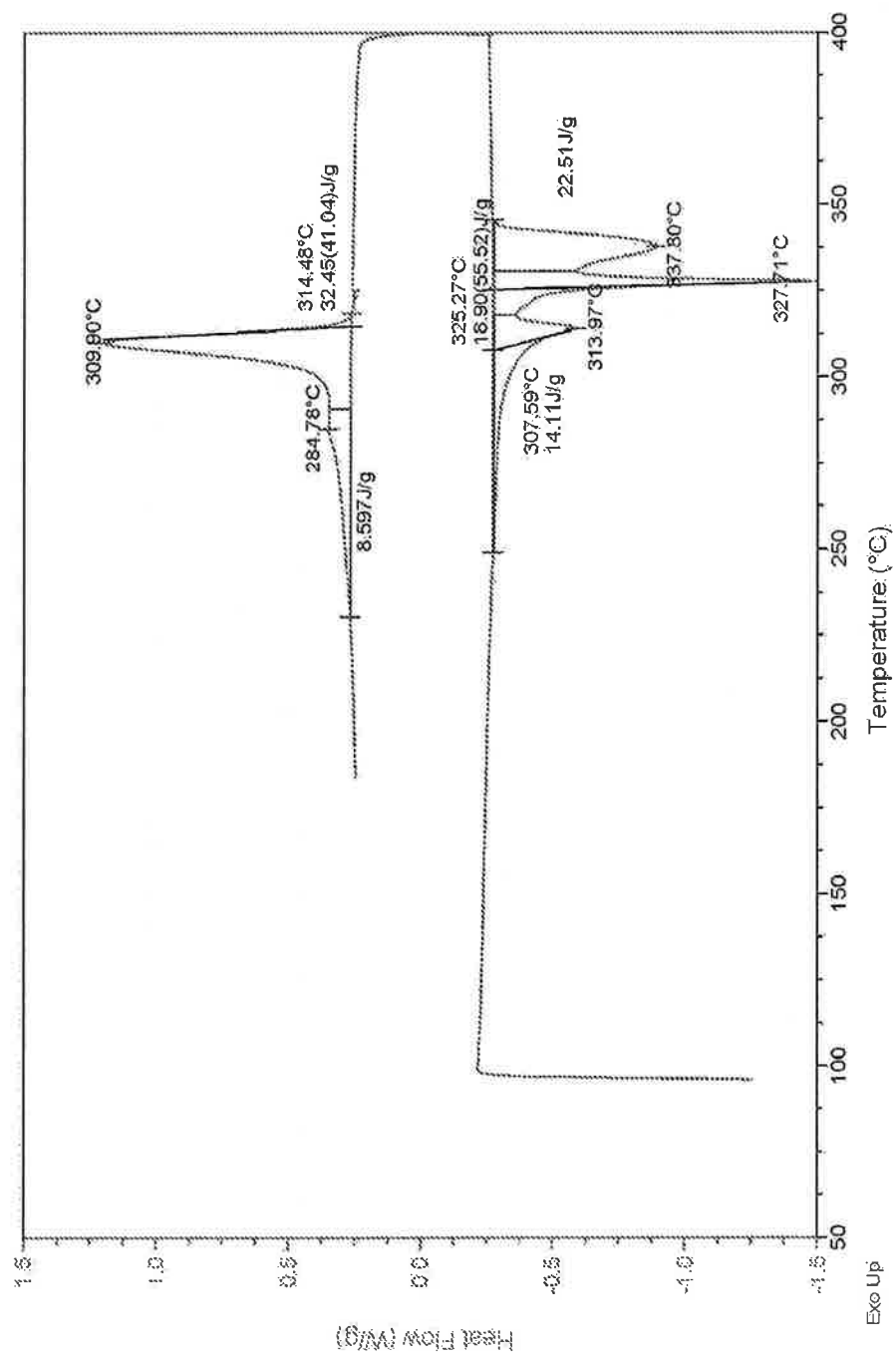


Fig. 15: Run 38 DSC first melt peaks and Fusion peaks

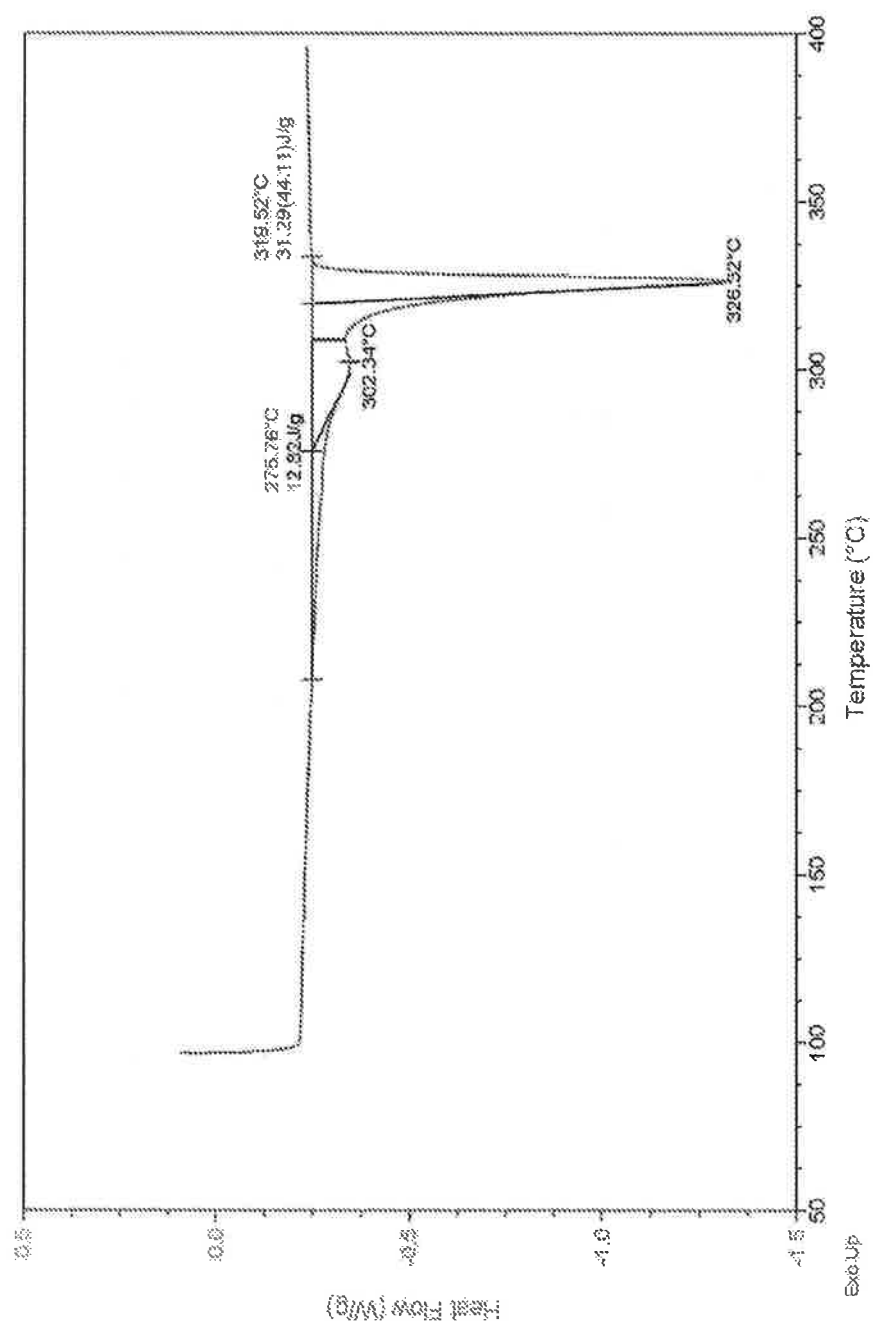


Fig. 16: Run 38 DSC Remelt peaks

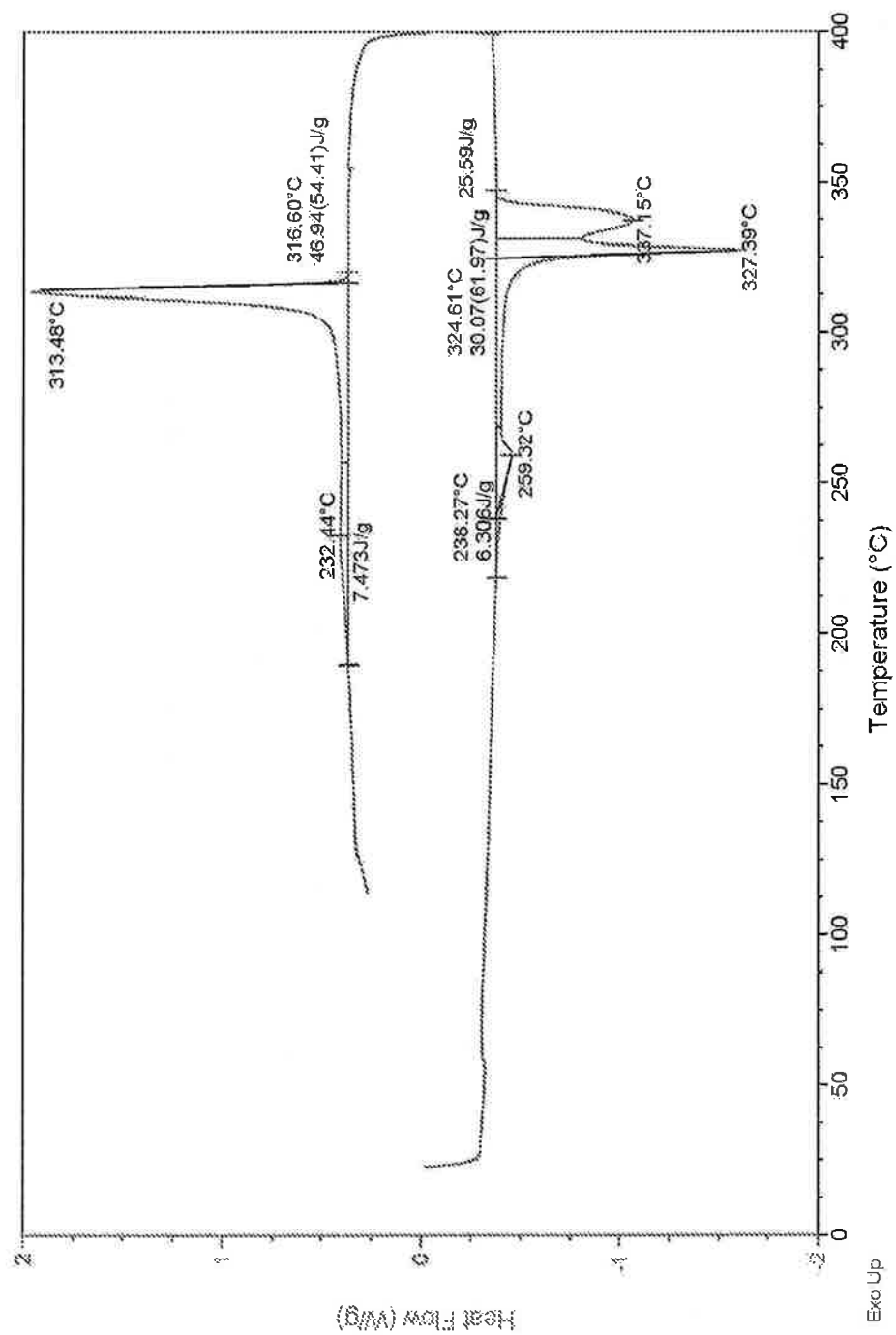


Fig. 17: Run 39 DSC first melt peaks and Fusion peaks

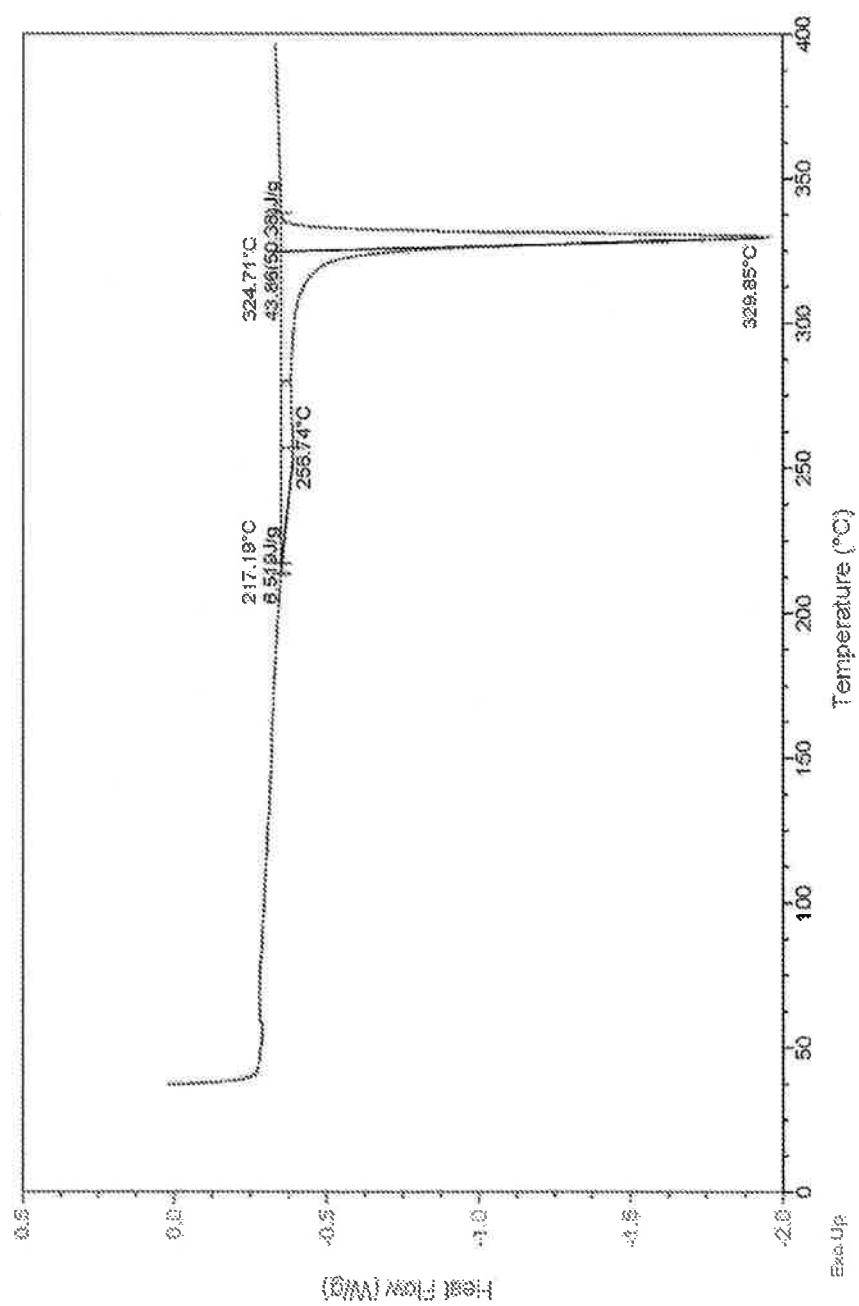


Fig. 18: Run 39 DSC Remelt peaks

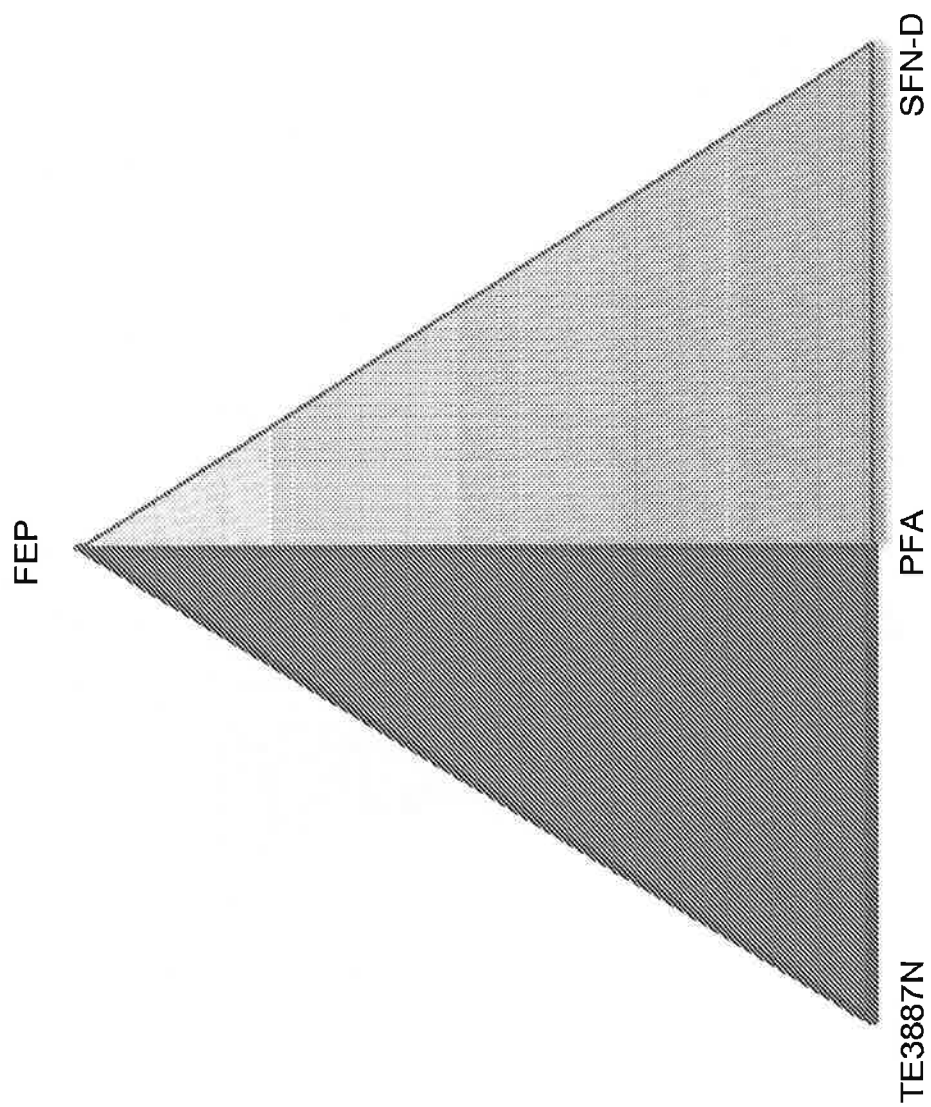


Fig. 19

Contour Plot for GLOSS

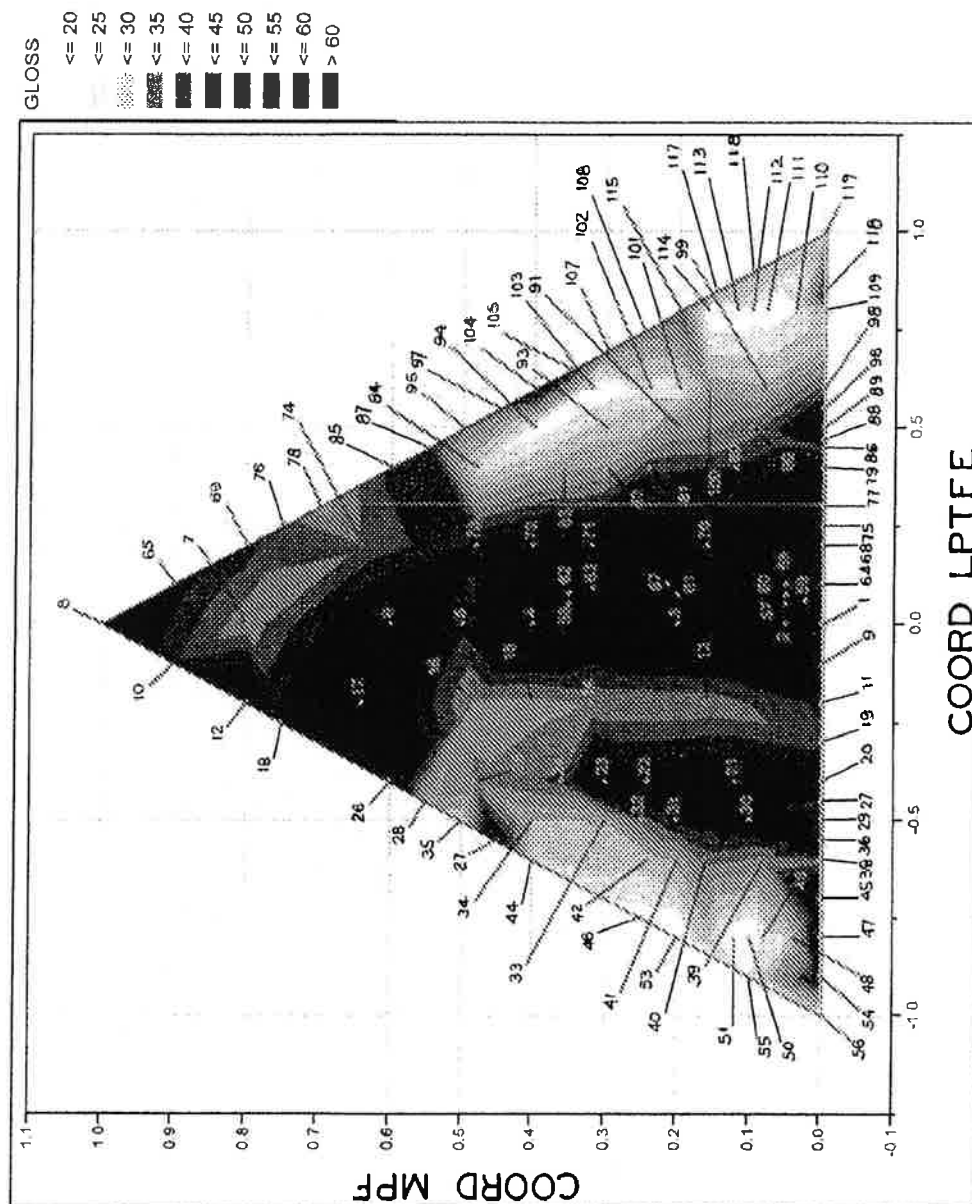


Fig. 20

Contour Plot for Contact Angle

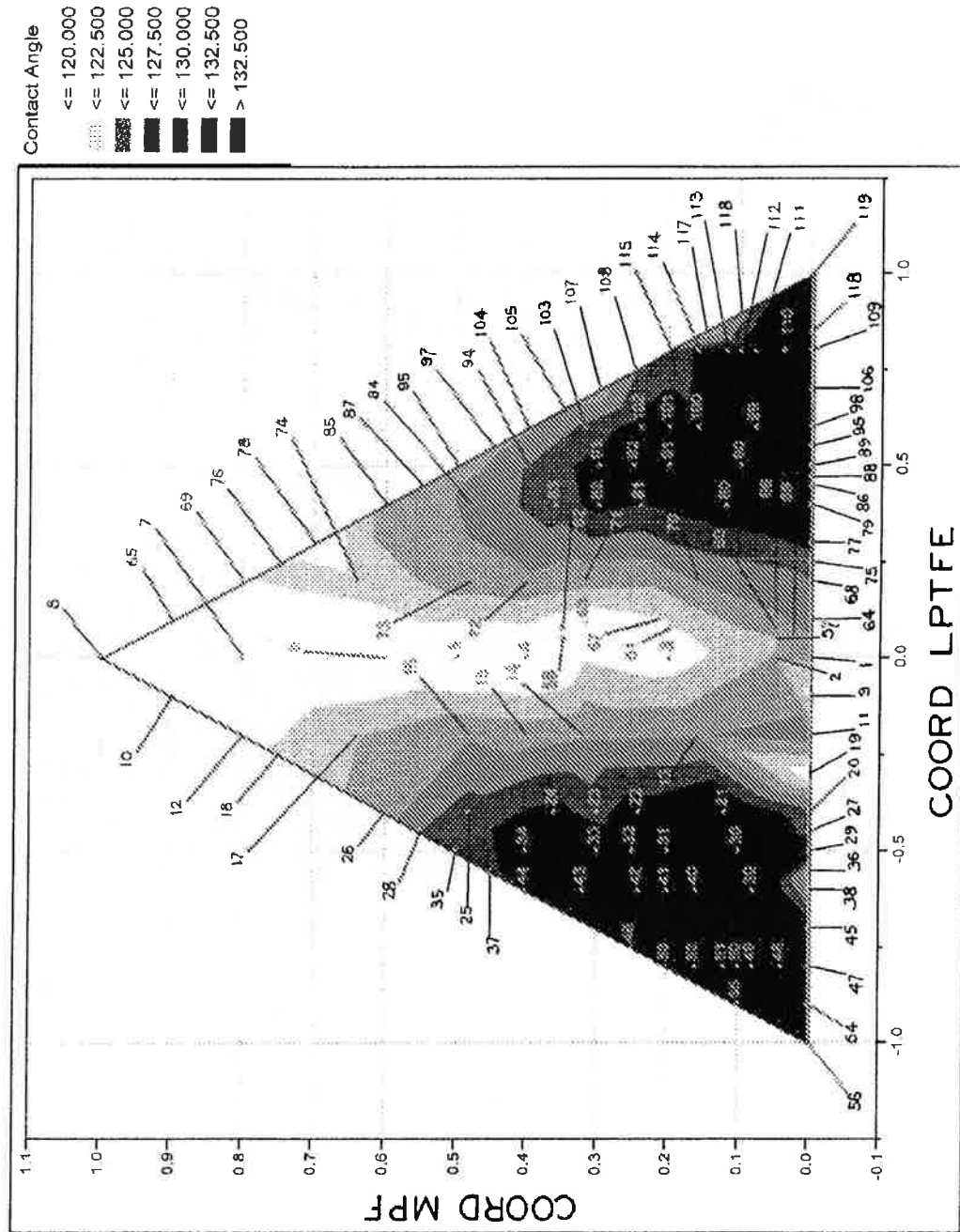


Fig. 21

Contour Plot for Pencil

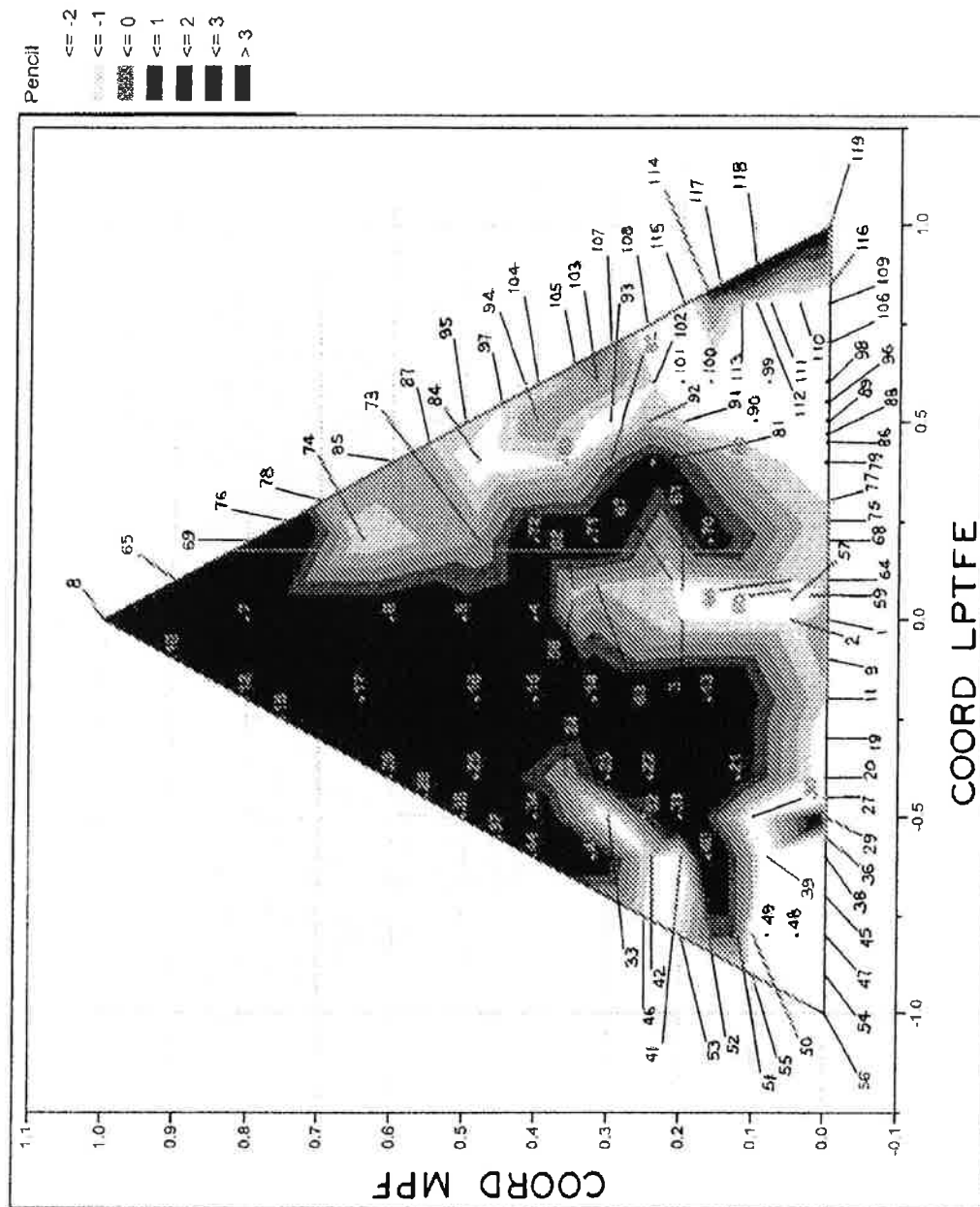


Fig. 22

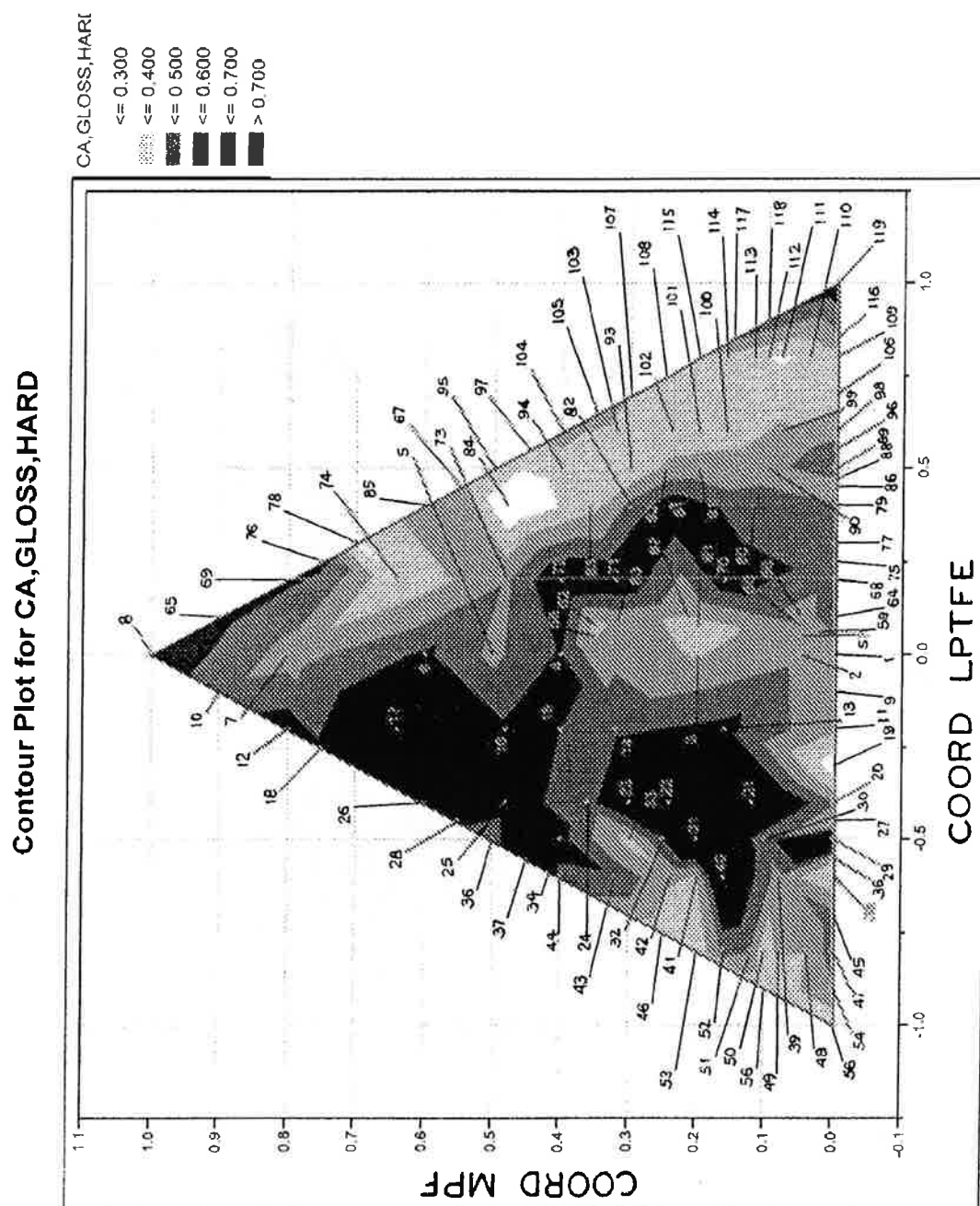


Fig. 23

Contour Plot for remelt,CA,Gloss,hard

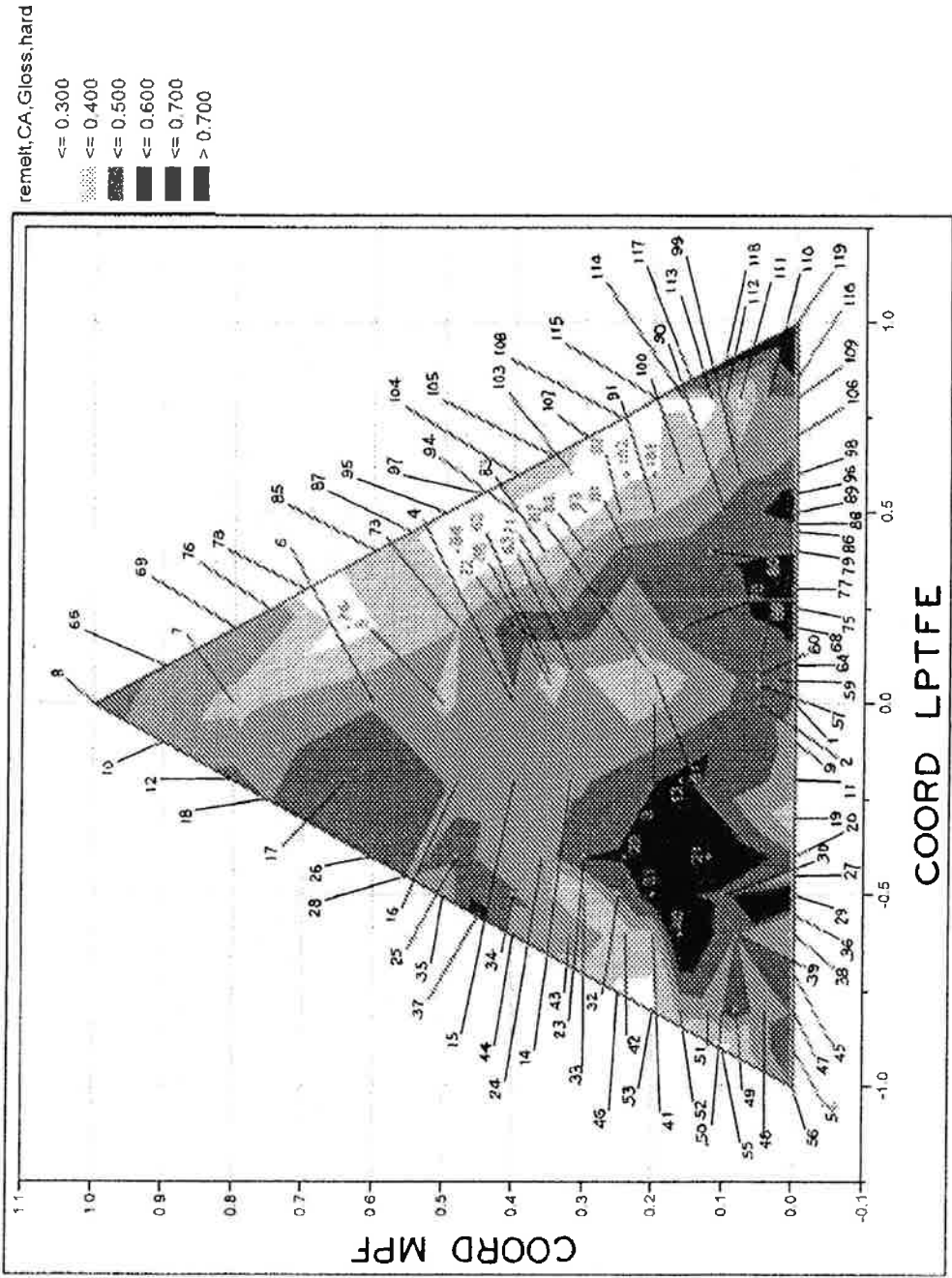


Fig. 24

Contour Plot for # 1st melt

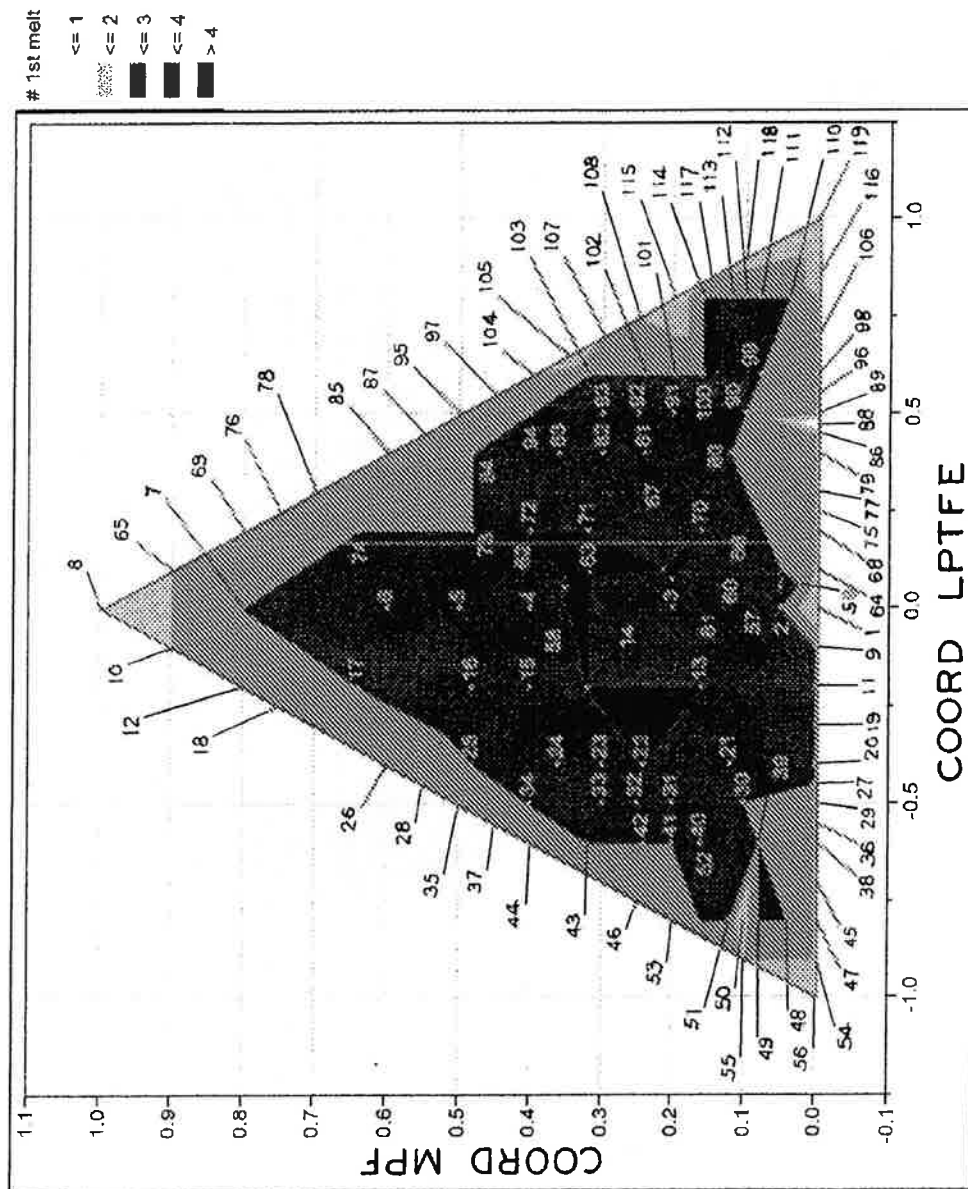


Fig. 25a

Contour Plot for #fusion

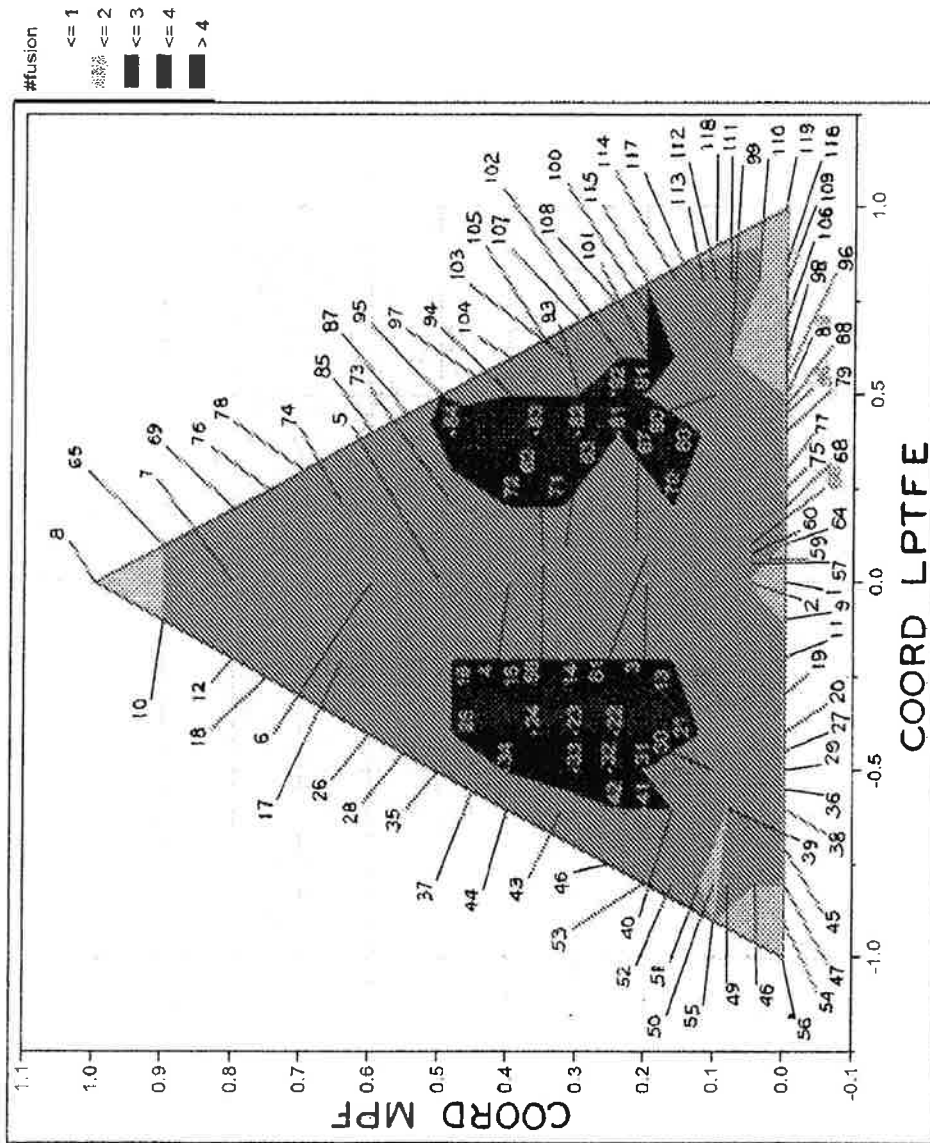


Fig. 25b

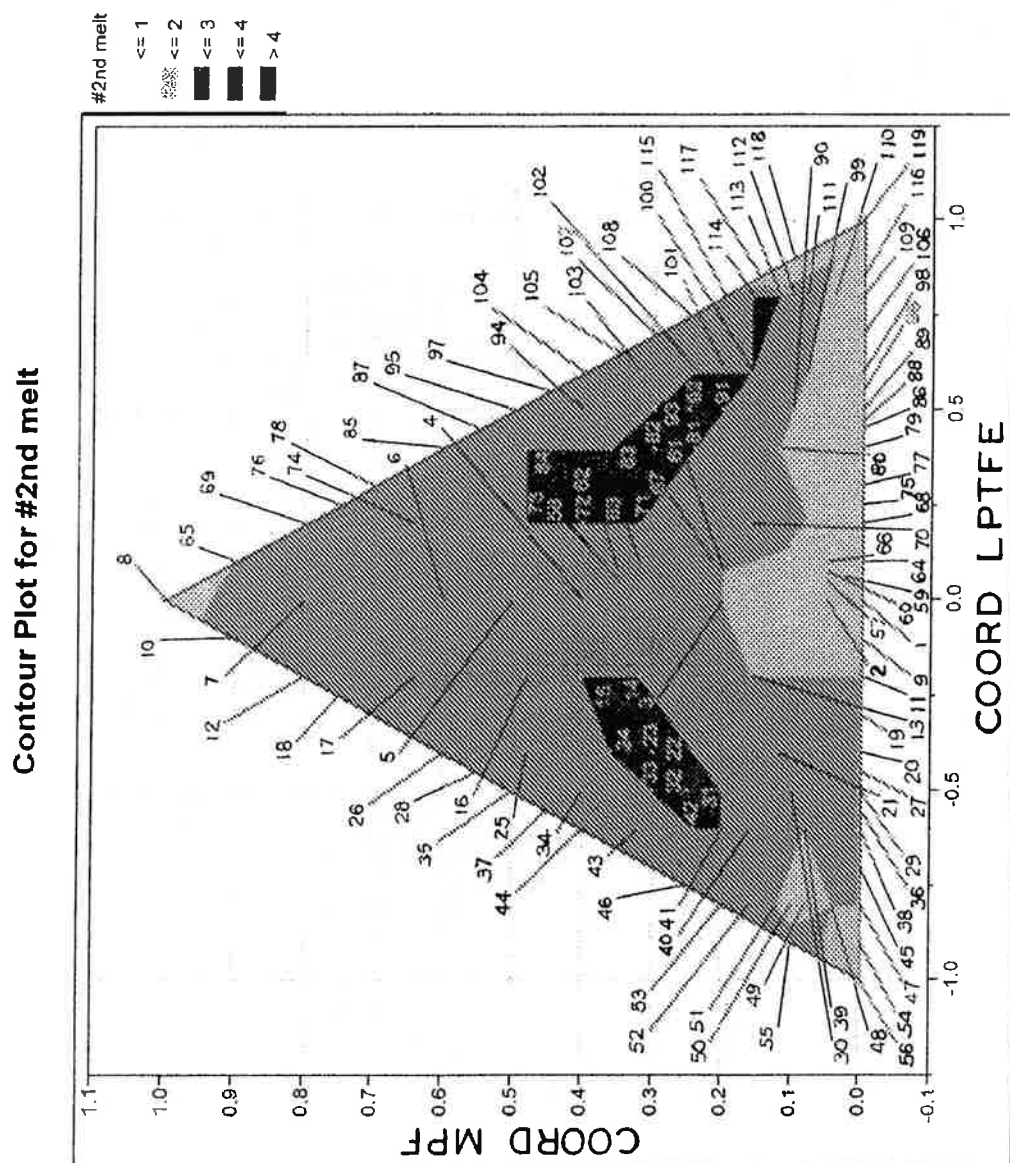


Fig. 25c

Contour Plot for DIFF DHF

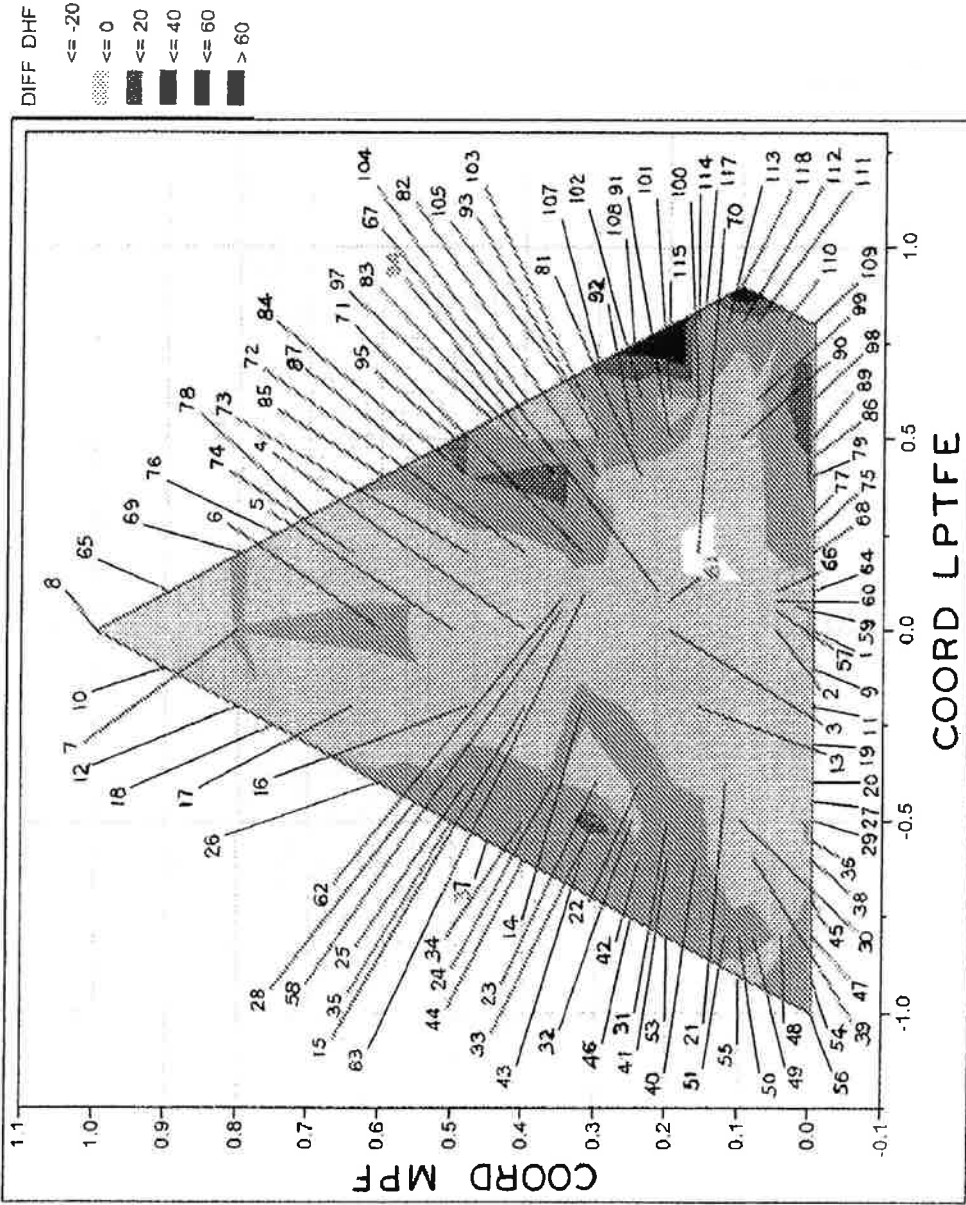


Fig. 26

Contour Plot for DIFF DH2

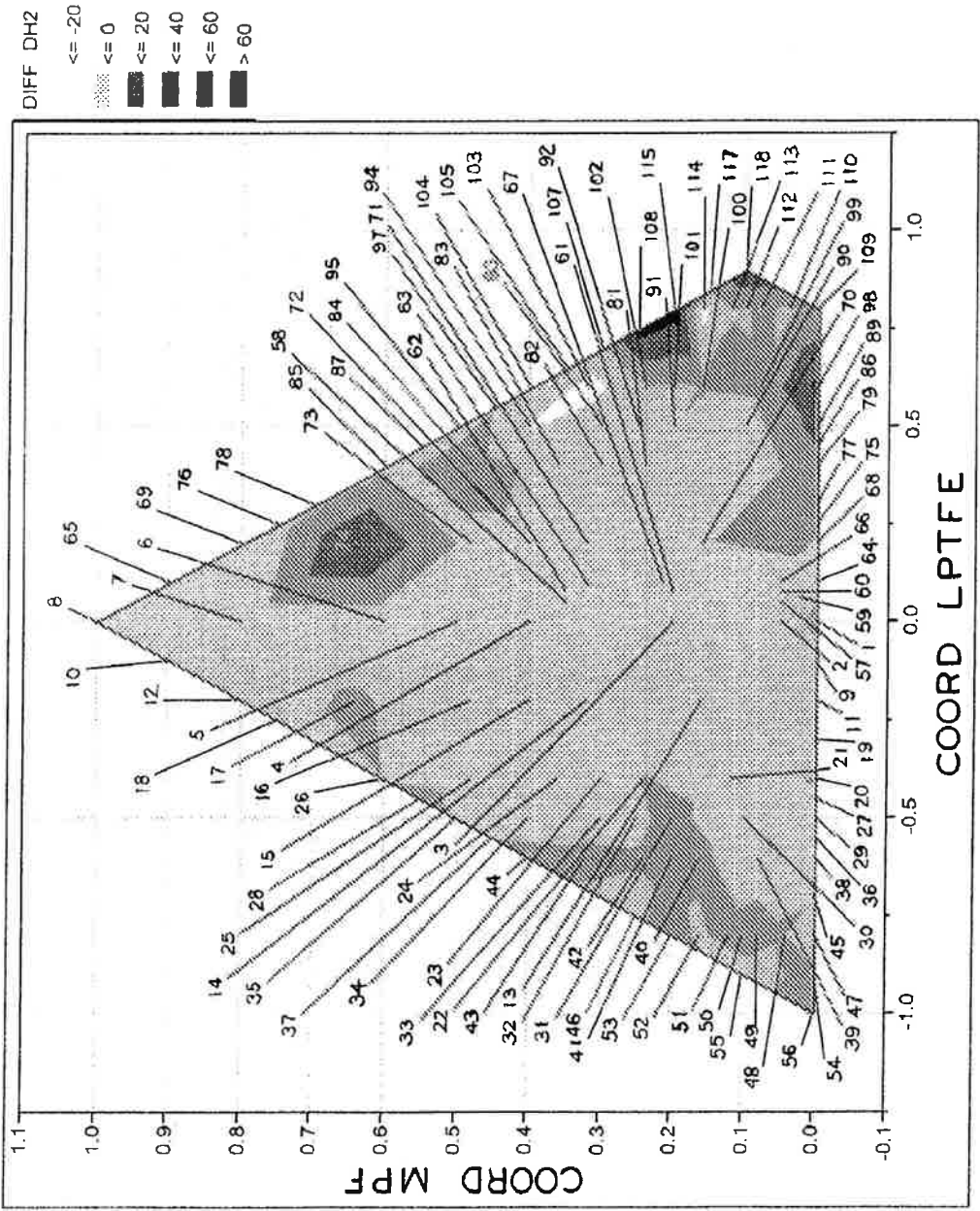


Fig. 27

Contour Plot for min first melt

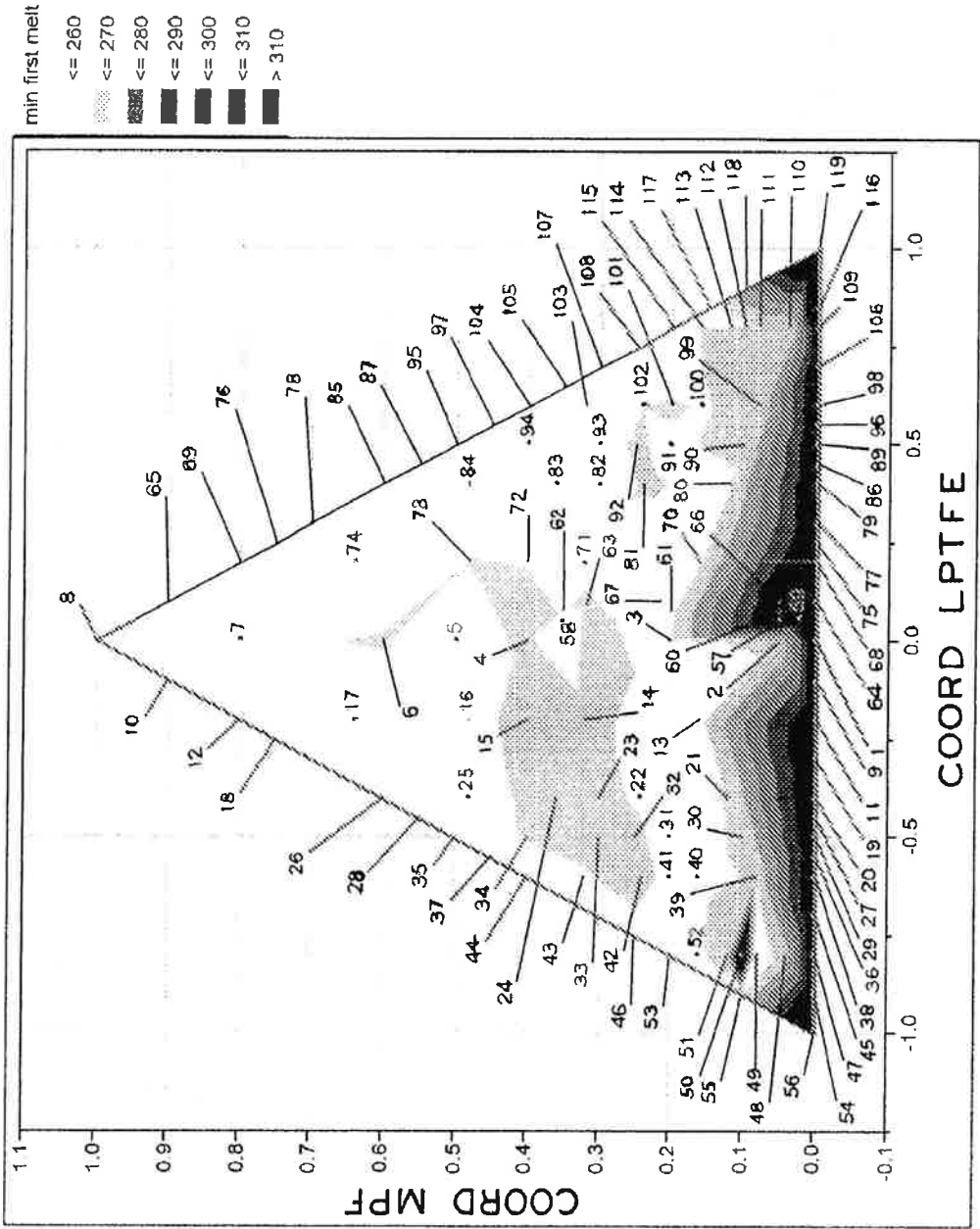


Fig. 28

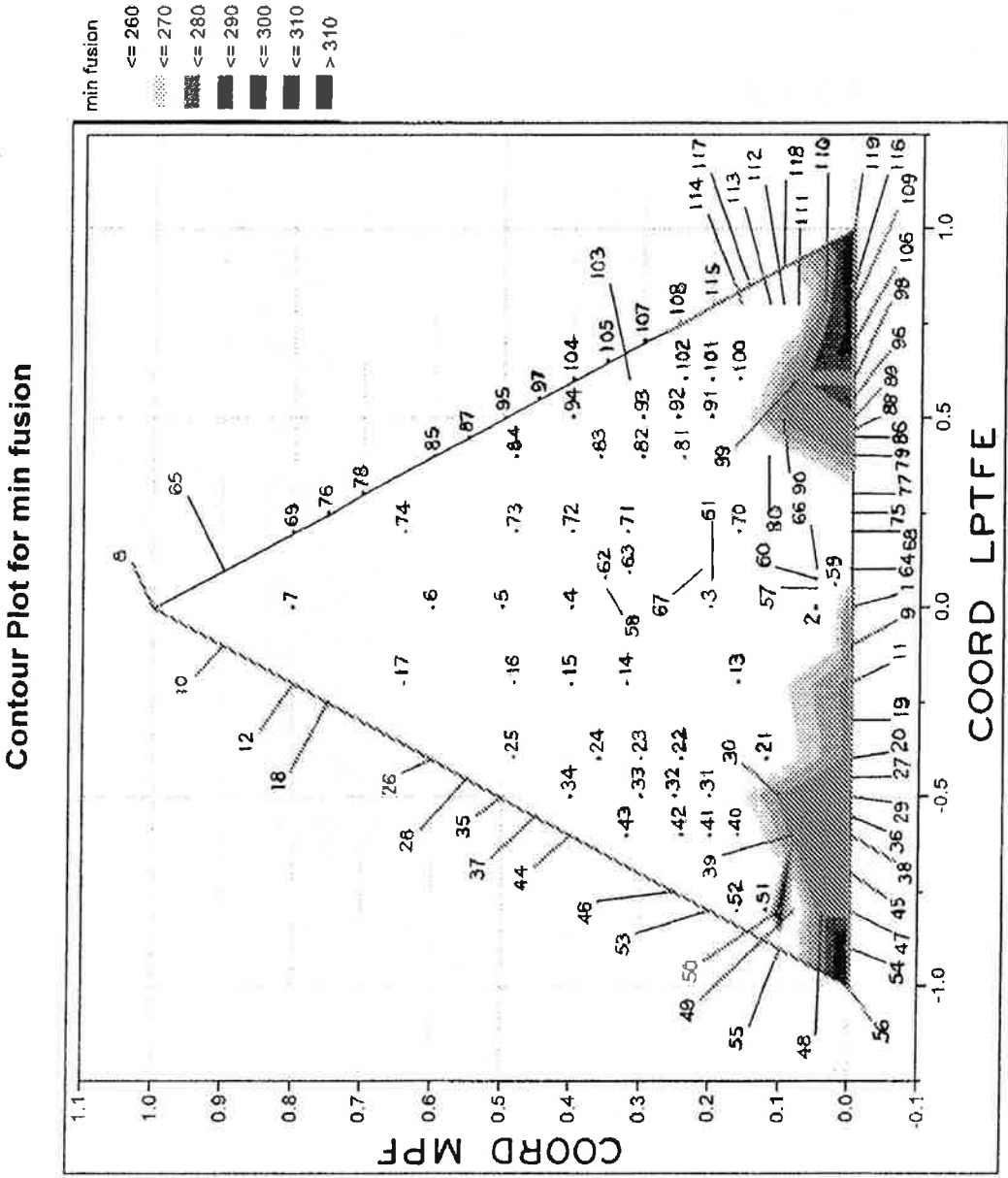


Fig. 29

Contour Plot for min 2nd melt

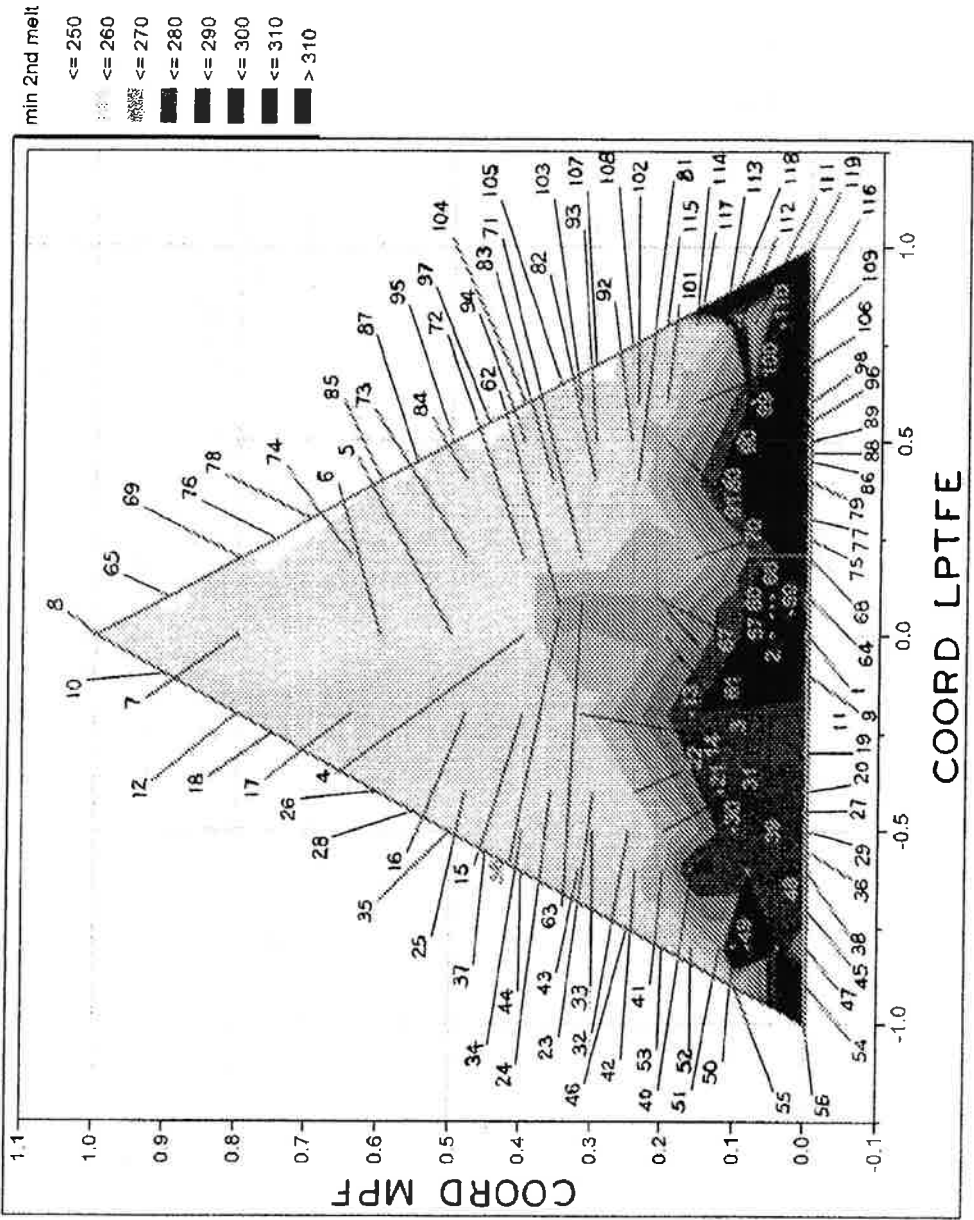


Fig. 30