

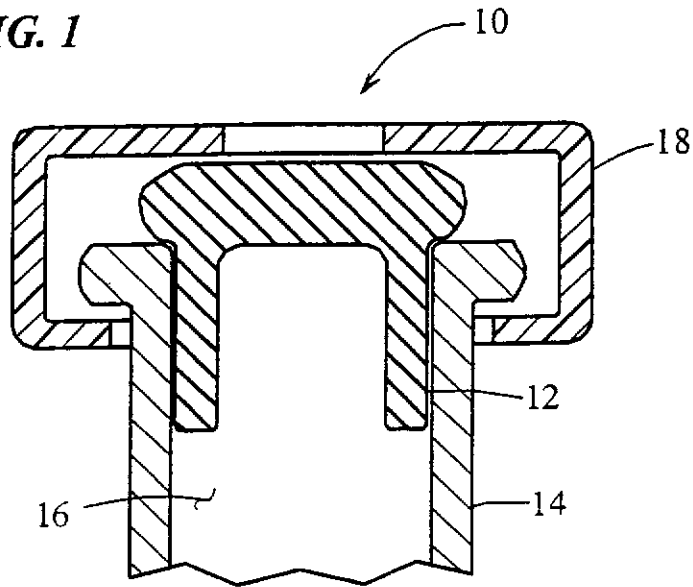
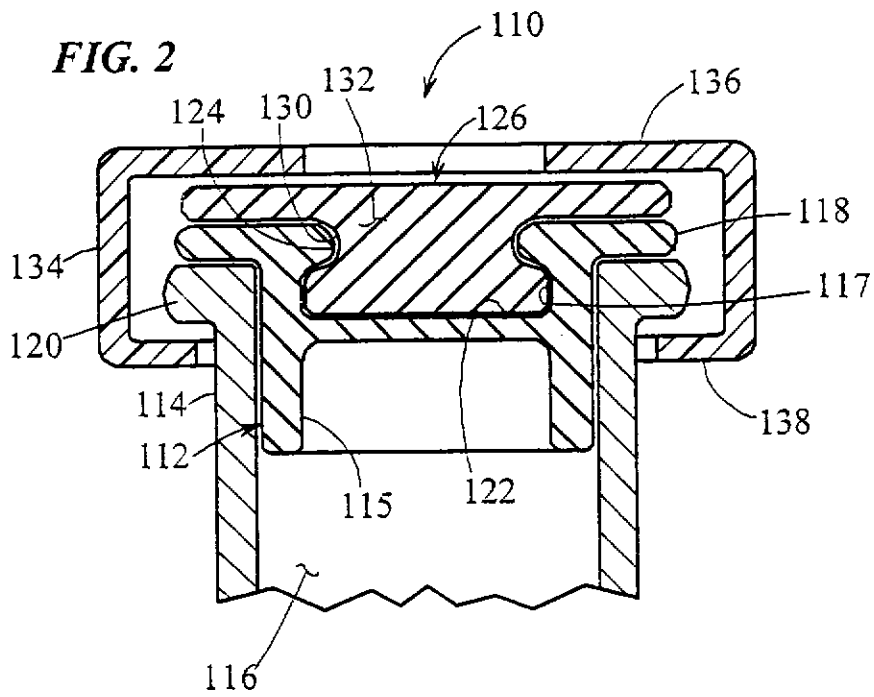
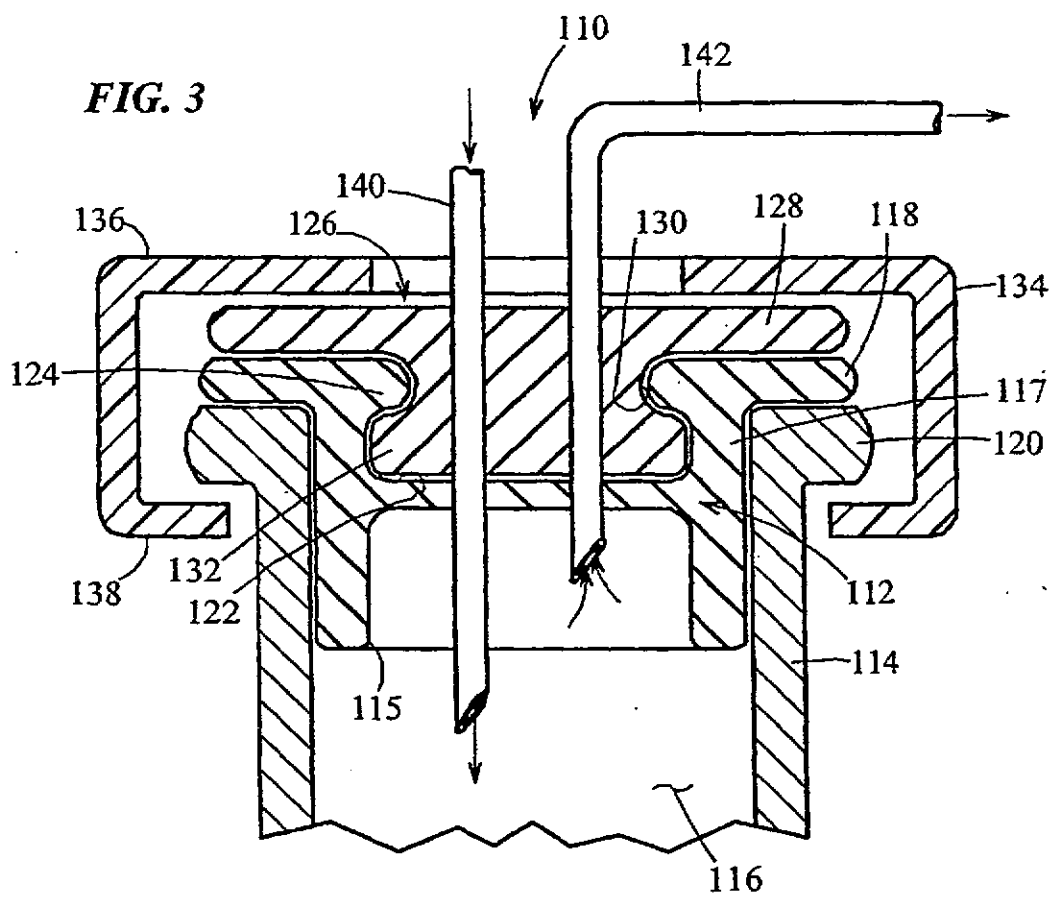
FIG. 1**FIG. 2**

FIG. 3

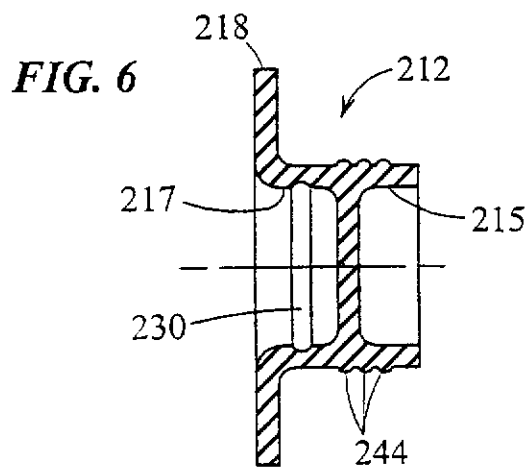
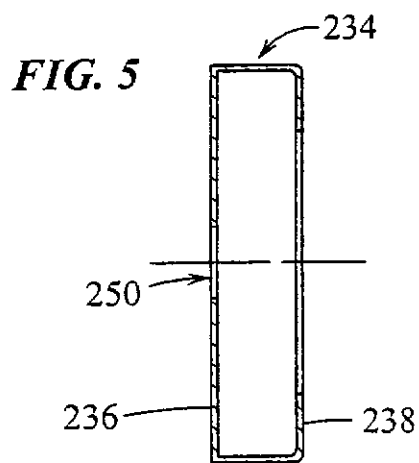
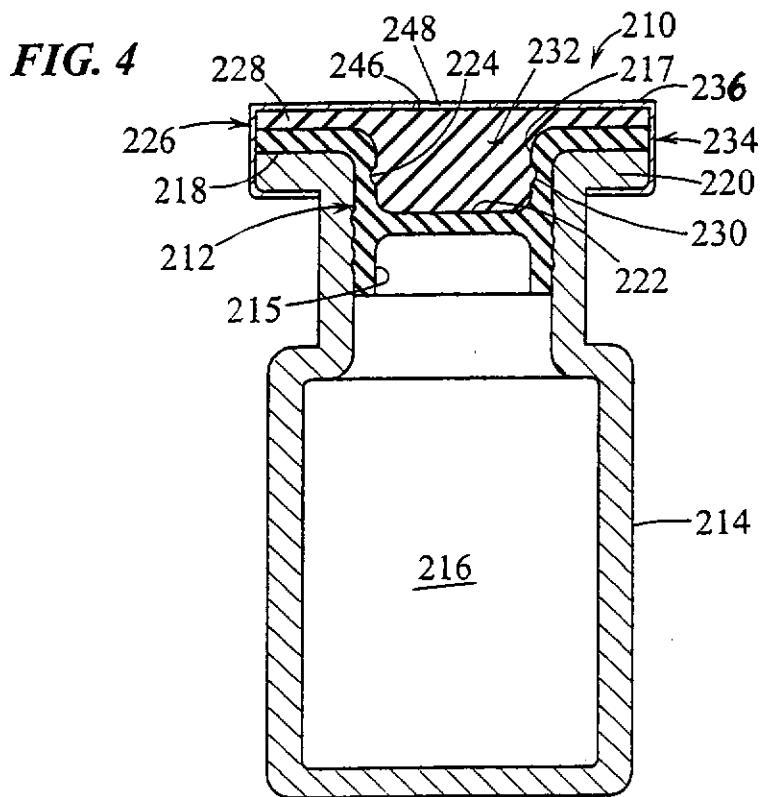
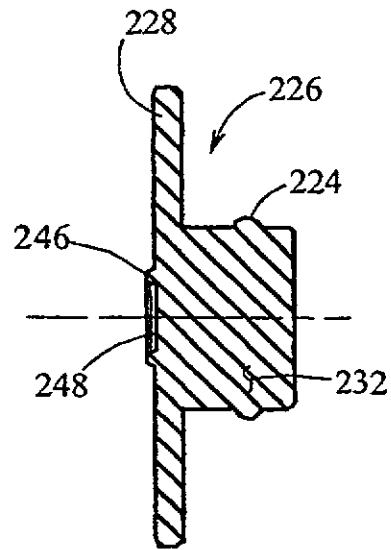
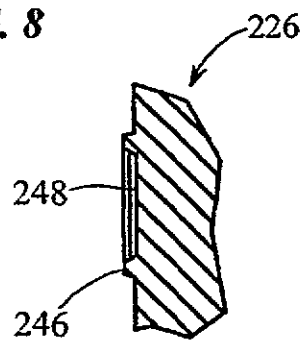


FIG. 7**FIG. 8**

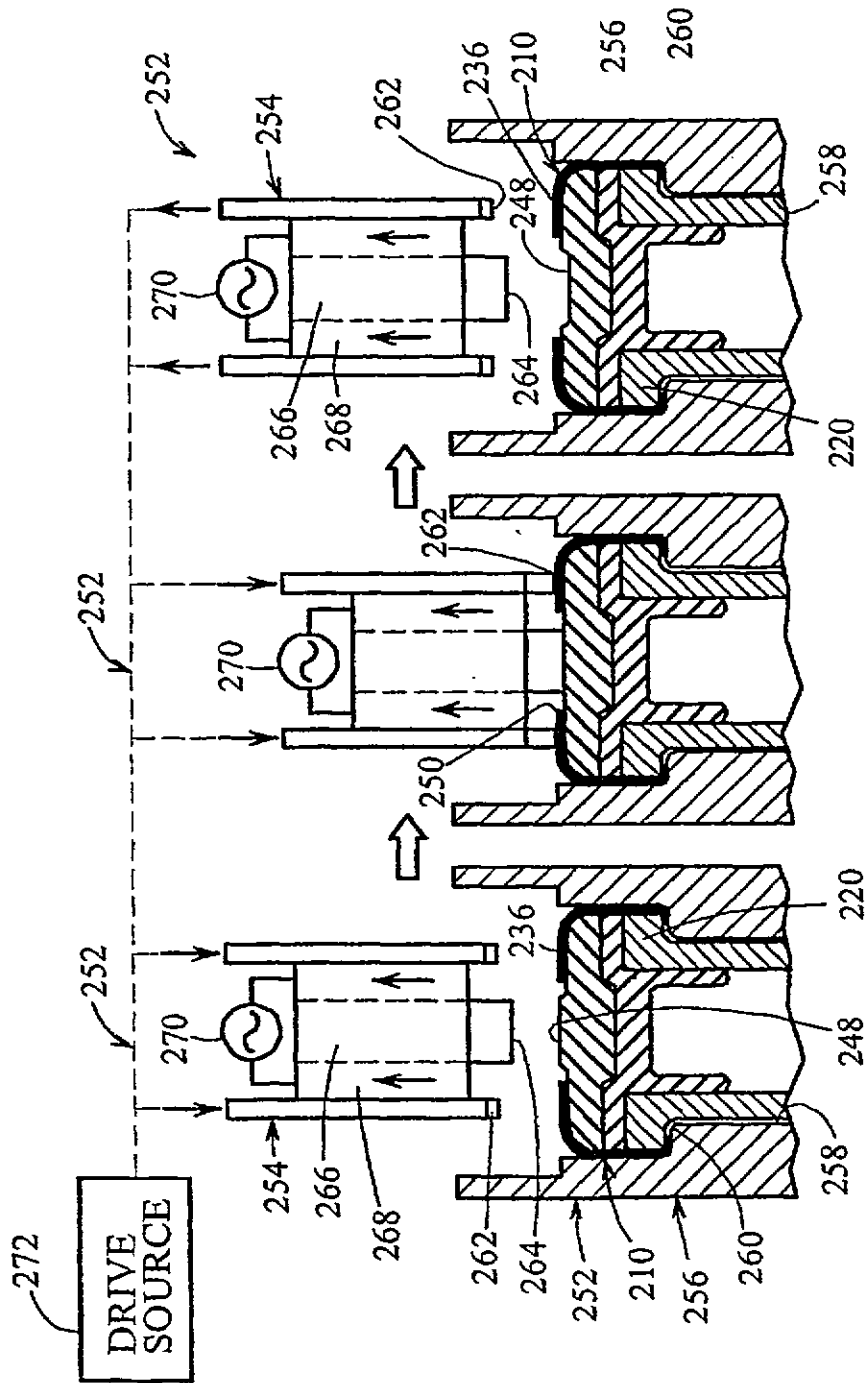
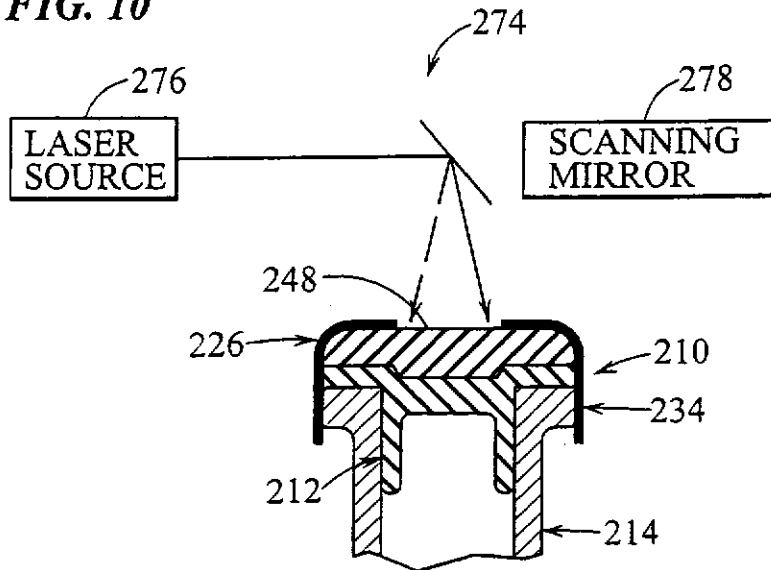
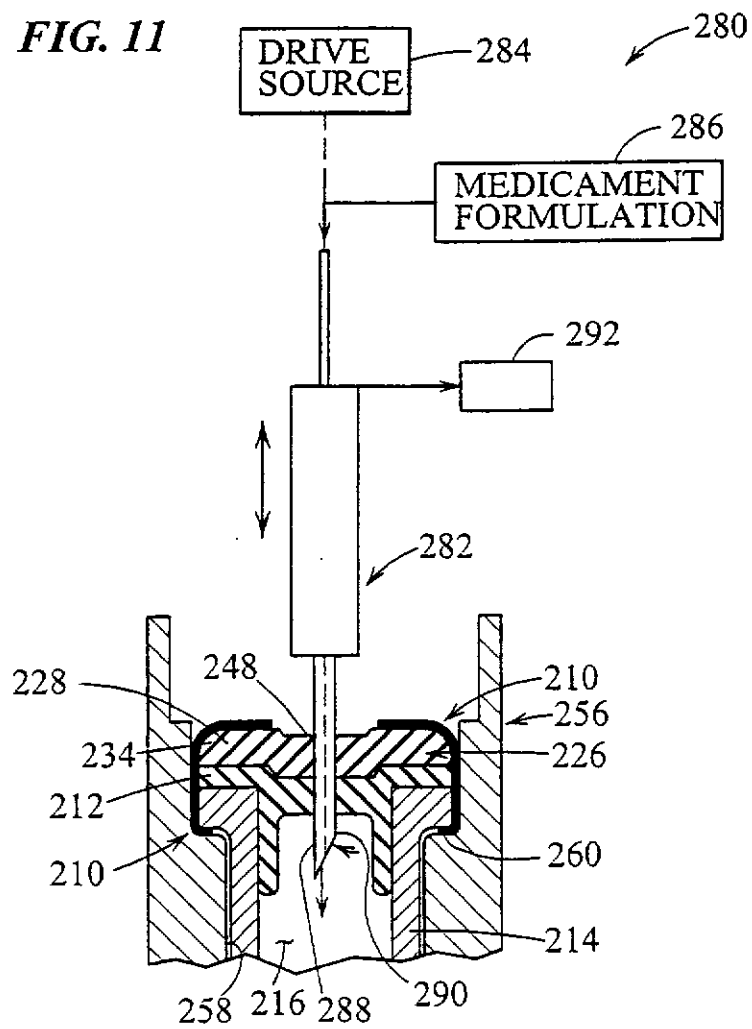


FIG. 9C

FIG. 9B

FIG. 9A

FIG. 10**FIG. 11**

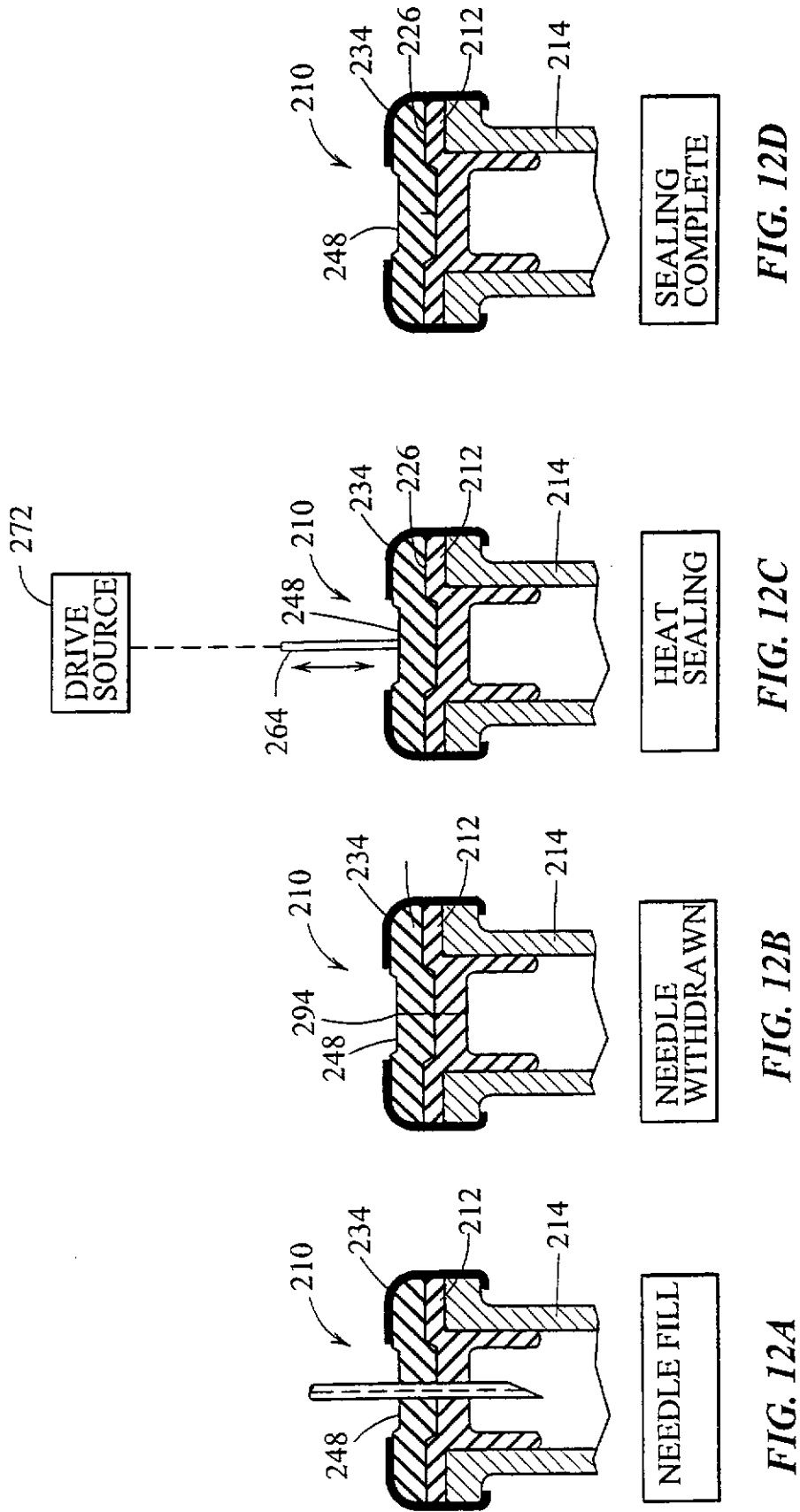
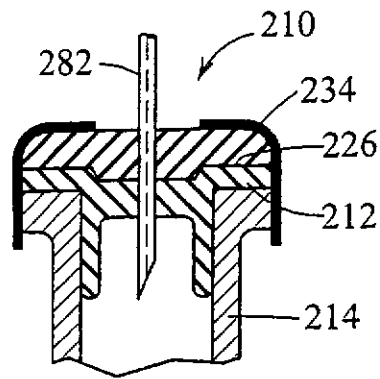
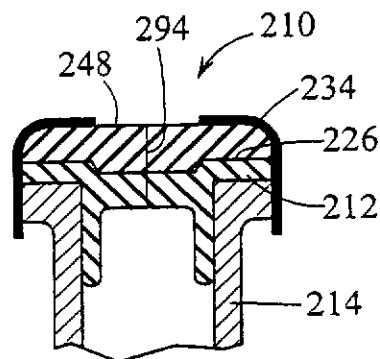
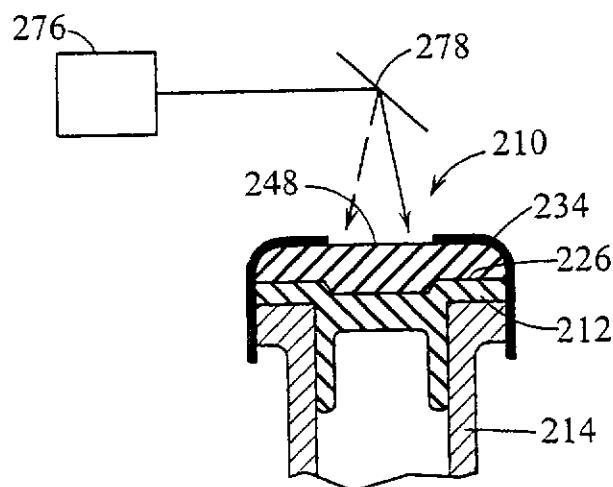


FIG. 13A

NEEDLE FILL

FIG. 13BNEEDLE
WITHDRAWN**FIG. 13C**HEAT
SEALING