PATENT CLAIMS

1. An ~~Electric~~ electric detonator ~~(1)~~ comprising a cap ~~(2)~~, comprising:

a priming charge; ~~(3)~~ and an electrode ~~(4)~~, comprising a positive pole, a negative pole and a resistor element ~~(8)~~, configured as a thin film bridge comprised of a layer of zirconium, and wherein: i) said positive pole is configured as a rod or pin axially arranged in the cap, and ii) said negative pole is configured as a socket arranged coaxially to the pin; or iii) said negative pole is configured as a rod or pin axially arranged in the cap, and iv) said positive pole is configured as a socket arranged coaxially to the pin; and wherein ~~the~~ said priming charge ~~(3)~~ comprising at least two lead-free primary explosives, a first primary explosive ~~(9)~~ and a second primary explosive ~~(10)~~, and at least one secondary explosive ~~(11)~~, wherein ~~**characterized in that**~~ the two primary explosives ~~(9, 10)~~ and the secondary explosive ~~(11)~~ are arranged in layers, in an increasing degree of heat sensitivity, bearing one against the other, wherein the first primary explosive ~~(9)~~, constituting ~~the most~~ a more heat sensitive of the two primary explosives ~~(9, 10)~~, is arranged closest to the resistor element ~~(8)~~, and ~~in that~~ wherein the second primary explosive ~~(10)~~ is arranged thereafter between the first primary explosive ~~(10)~~ and the secondary explosive ~~(11)~~.

2. ~~Electric~~ The electric detonator ~~(1)~~ according to Claim 1, wherein ~~**characterized in that**~~ the positive pole of the electrode ~~(4)~~ is configured as a rod or pin ~~(5)~~

axially arranged in the cap ~~(2)~~, and in that the negative pole is configured as a socket ~~(6)~~ arranged coaxially to the pin ~~(5)~~.

3. ~~Electric~~ The electric detonator ~~(1)~~ according to Claim 1, wherein ~~**characterized in that**~~ the first primary explosive ~~(9)~~ comprises potassium 4,6-dinitrobenzofuroxane, ~~in that~~wherein the second primary explosive ~~(10)~~ comprises silver azide, and ~~in that~~wherein the secondary explosive ~~(11)~~ comprises cyclotrimethylenetrinitramine.

4. The electric detonator according to claim 1, further comprising a third primary explosive more heat-sensitive than the first primary explosive.

5. The electric detonator according to claim 1, wherein the first primary explosive comprises potassium 4,6-dinitrobenzofuroxane and the second primary explosive comprising silver azide.

6. The electric detonator according to claim 1, wherein the priming charge is ignited and the detonator is detonated by burning-off of the resistor element connected to a voltage source via the positive pole and the negative pole.

7. The electric detonator according to claim 1, wherein the resistor element is directly connected between the centrally arranged pin and the coaxially arranged socket.

~~4. Electric detonator (1) according to Claim 1, **characterized in that** the resistor element (8) is configured as a thin film bridge, comprising a layer of zirconium.~~

~~5. Electric detonator (1) according to Claim 2, **characterized in that** the pin (5) and the socket (6) are electrically insulated from each other via an electrical insulator (7), comprising glass.~~

~~6~~8. A ~~Method~~ method for producing an electric detonator ~~(1) comprising~~providing a cap ~~(2)~~, providing ~~comprising~~ a priming charge ~~(3)~~ and an electrode ~~(4)~~, providing ~~comprising~~ a positive pole and a negative pole and a resistor element ~~(8)~~, ~~the~~ said priming charge ~~(3)~~ comprising at least two lead-free primary explosives, a first primary explosive ~~(9)~~ and a second primary explosive ~~(10)~~, and at least one secondary explosive ~~(11)~~, arranging ~~**characterized in that**~~ the two primary explosives ~~(10, 11)~~ and the secondary explosive ~~(12) are arranged~~ in layers, in an increasing degree of heat sensitivity, bearing one against the other, ~~wherein~~ arranging the first primary explosive ~~(10)~~, constituting ~~the most~~a more heat sensitive of the two primary explosives ~~(10, 11)~~, ~~is arranged~~ closest to the resistor element, ~~(8)~~ and arranging the second primary explosive ~~(11) is arranged~~ between the first primary explosive ~~(10)~~ and the secondary explosive, and providing the resistor element as a thin film bridge, comprised of ~~(12).~~

~~7. Method according to Claim 6, **characterized in that** the resistor element (8) is configured as a thin film~~

~~bridge, comprising~~ a layer of zirconium, ~~wherein~~ producing the thin film bridge ~~is produced~~ by zirconium being evaporated through a mask in order, with a given geometry, to provide a given electrical resistance.

9. The method for producing an electric detonator according to claim 8, further comprising burning-off of the resistor element connected to a voltage source via the positive pole and the negative pole to ignite the priming charge and detonate the detonator.

10. An electric detonator comprising: a cap; a priming charge; and an electrode, comprising a positive pole, a negative pole and a resistor element, said priming charge comprising at least two lead-free primary explosives, a first primary explosive and a second primary explosive, and at least one secondary explosive, wherein the two primary explosives and the secondary explosive are arranged in layers, in an increasing degree of heat sensitivity, bearing one against the other, wherein the first primary explosive, constituting a more heat sensitive of the two primary explosives, is arranged closest to the resistor element, and wherein the second primary explosive is arranged thereafter between the first primary explosive and the secondary explosive, wherein the resistor element is configured as a thin film bridge, comprised of a layer of zirconium, and wherein the thin film bridge is produced by zirconium being evaporated through a mask.

11. The electric detonator according to claim 10, further comprising burning-off of the resistor element connected to a voltage source via the positive pole and the negative pole to ignite the priming charge and detonate the detonator.