

**ASSEMBLED COMPONENT AND METHOD FOR PRODUCING AN
ASSEMBLED COMPONENT**

5 The present invention relates to a component assembly comprising a first component and a second component, wherein the first component includes a first planar, shallow connection region and the second component includes a second planar, shallow connection region connected to the first connection region. The invention is furthermore directed to a
10 method of manufacturing such a component assembly.

In many areas in which planar, shallow components or components having such connection regions have to be connected to one another, this connection takes place by rivet connections or screw connections which
15 are relatively complex and expensive to manufacture.

An example is represented by suspension apparatus for carrier rails which usually comprise two different components, namely a base part which has A coupling section formed at its lower end for coupling to carrier rails for
20 suspended ceilings and which includes a connection region in its upper region which is connected to a corresponding connection region of a spring-elastic connection part of the suspension apparatus. The spring-elastic connection part is usually made in U shape and had two holes in each of its limbs through which a bar-shaped fastening part can be
25 inserted. The bar-shaped fastening part is clamped to the connection part due to the pretension of the U-shaped spring-elastic connection part so that an adjustable connection can be established between the connection part and the fastening part. The fastening of the connection part to the base part usually takes place by a rivet connection which is complex to
30 establish and is associated with relatively high costs.

Connections of planar, shallow connection regions are also required in further sectors, in particular in the manufacture of metal sections or plastic sections.

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It is an object of the present invention to provide a component assembly of the initially named kind which can be manufactured in a simple and inexpensive manner. Furthermore, a method for manufacturing such a component assembly should be provided.

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Starting from a component assembly of the initially named kind, this object is satisfied in accordance with the invention in that the connection regions each include at least two connection sections which are each formed as material sections bent out of the plane of the respective connection region, in that the connection sections each have an edge made in substantially arcuate shape, in that an end of the arcuate edge is arranged spaced in a direction perpendicular to the plane of the respective connection region, in that a further edge of the connection section adjoins the end of the arcuate edge and extends obliquely or transversely to the arcuate edge, in that the connection sections each include a guide surface extending obliquely to the plane of the respective connection region, and in that two respective connection sections mesh with one another, wherein the respective guide surface of a connection section of the first connection region at least regionally contacts a guide surface of a connection section of the second connection region.

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A method in accordance with the invention for manufacturing such a component assembly is characterized in that slits or openings are produced in the connection regions which each have at least one substantially arcuate edge, in that by production of a further slit or of a

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further opening at one of the ends of each of the arcuate edges, a respective further edge is produced which adjoins it and which extends obliquely or transversely to the arcuate edge, in that at least two respective connection sections are produced in the connection regions by
5 material sections respectively bordered by the arcuate edge and by the further edge are bent out of the plane of the respective connection region so that an end of the arcuate edge is arranged spaced in a direction perpendicular to the plane of the respective connection region and the connection sections each include a guide surface extending obliquely to
10 the plane of the respective connection region and that the components are attached to one another and are rotated with respect to one another such that two respective connection sections engage into one another and the respective guide surface of a connection section of the first connection region at least regionally contacts a guide surface of a connection section
15 of the second connection region.

In accordance with the invention, no additional connection part is thus required to connect the two components of the component assembly to one another. A respective material section can be bent out of the plane of
20 the respective connection region by the planar, shallow design of the connection regions, with this bending out taking place such that a type of partial thread section is produced at each of the two connection regions. The correspondingly formed connection sections have obliquely extending guide surfaces which contact one another on meshing and which draw the
25 two components together and ultimately firmly connect them to one another by rotating the two components with respect to one another in the sense of a screw movement.

With mutually connected components, the edges each act as contact edges
30 so that in a predefined load direction, that is, for example, in a

perpendicular direction in the event of a component assembly formed as a suspension apparatus, forces can be received and the two components of the component assembly are securely held together.

- 5 In accordance with an advantageous embodiment of the invention, the other end of the arcuate edge lies in the plane of the connection region. The end of the further edge disposed remote from the arcuate edge preferably likewise lies in the plane of the connection region. It is thereby ensured that, on the rotating of the two components with respect to one
10 another, they are completely drawn together and the planar, shallow connection regions ultimately contact one another in the assembled state.

- One or more of the arcuate edges are advantageously formed by arcuate slits formed in the respective connection region. In this manner, the
15 required arcuate edges can be manufactured very simply without the material of the components being substantially weakened. It is generally also possible that larger openings are introduced into the components instead of slits as long as the required arcuate edges are respectively formed by these openings.

- 20 In accordance with a further advantageous embodiment of the invention, the connection sections of a component are each arranged on the same side of the component. It is thereby ensured that at least two respective connection sections are arranged on one side of a component which can
25 each engage into two respective connection parts arranged on a side of the other component.

- The further edge is preferably arranged as a straight line. The further edge in particular extends in this respect, starting from the end of the arcuate
30 edge, outwardly or inwardly in the radial direction. A straight-line edge

can take up the forces occurring in the assembled state particularly easily since it can be arranged so that the occurring forces act substantially perpendicular on the edge.

- 5 In accordance with a further advantageous embodiment of the invention, one or more of the arcuate edges are formed as an edge of with respect to circular shape, in particular as a quadrant arc. It is thereby ensured that a rotation of the components with respect to one another for connecting the two components is possible without problem. The edges generally do
10 not have to be made mathematically exactly in partially circular shape since a rotation of the components with respect to one another is also possible with edges not of ideal partially circular form, for example due to tolerances in the production of the slits or openings.
- 15 In accordance with a further preferred embodiment of the invention, the connection sections of a connection region are each arranged with point symmetry to a common center of the partially circular edges. The partially circular edges in particular each have the same center. This design also assists the simple rotation of the two components with respect to one
20 another on the connection.

- The partially circular edges of a connection region advantageously each have the same radius. In this respect, the partially circular edges of one of the connection regions preferably have a larger radius than the partially
25 circular edges of the other connection region. It is thereby ensured that the connection sections can engage into one another on the joining together and can be rotated with respect to one another.

- In accordance with a further advantageous embodiment of the invention,
30 the respective further edge adjoining a partially circular edge with the

larger radius extends, starting from the end of the partially circular edge, in the radial direction inwardly, whereas the respective further edge adjoining a partially circular edge with the smaller radius extends, starting from the end of the partially circular edge, in the radial direction
5 outwardly.

In accordance with a further advantageous embodiment of the invention, the two components and in particular the connection regions are latched to one another. For this purpose, beads or other latch elements can be
10 formed in the connection regions, for example, which engage into one another or engage beneath one another with components rotated with respect to one another.

The connection between the first connection region and the second
15 connection region is advantageously made releasable. This can be achieved, for example, with or without the previously named latch connection or by an additional screw connection. It is generally also possible that the components are non-releasably connected to one another after the complete rotation of the components with respect to one another.
20 This can take place, for example, by a pressure joining process such as clinching or crimping or by clamping, squeezing, pressing, welding, adhesive bonding or riveting.

The first component and/or the second component is/are preferably
25 composed of metal or of plastic.

A component assembly in accordance with the invention can, for example, be used as a suspension apparatus for carrier rails, in particular for suspended ceilings or the like. Such a suspension apparatus includes a
30 base part which is formed for coupling to a carrier rail and a spring-elastic

connection part fastened to the base part which is formed for the adjustable connection of the base part to a fastening part. The suspension apparatus is formed by a component assembly formed in accordance with the invention, with the base part being formed by the first component and
5 the connection part being formed by the second component.

Further advantageous embodiments are set forth in the dependent claims.

The invention will be described in more detail in the following with
10 reference to embodiments and to the drawings; there are shown in these:

- Fig. 1 a perspective representation of a suspension apparatus in accordance with the prior art;
- 15 Fig. 2 a perspective representation of a further suspension apparatus in accordance with the prior art;
- Fig. 3 a first component of a component assembly formed in accordance with the invention in a front view;
- 20 Fig. 4 a cutting pattern for the first component in accordance with Fig. 3;
- Fig. 5 a second component of a component assembly formed in accordance with the invention in a front view;
- 25 Fig. 6 a cutting pattern for the first component in accordance with Fig. 5;

- Fig. 7 a perspective rear view of the second component in accordance with Fig. 6;
- 5 Figs. 8 to 10 the first and second components in accordance with Figs. 3 and 5 in three different positions during assembly;
- Fig. 11 a front view of the component assembly in the assembled state; and
- 10 Fig. 12 a rear view of the component assembly in the assembled state.

Fig. 1 shows a component assembly in the form of a known suspension apparatus which includes a base part 1 as well as a connection part 3
 15 fastened to the base part 1 via a rivet 2. The connection part has a U-shaped longitudinal section having two limbs 4 in which slit-shaped openings 5 are formed into which a bar-shaped fastening part 6 (see Fig. 2) can be laterally inserted.

20 Whereas the base part 1 usually comprises simple sheet metal, the connection part 3 is formed from spring steel to hold the fastening part 6 securely in the openings 5. For this purpose, the two limbs 4 are first bent toward one another and are released again after inserting the fastening
 25 part 6 into the openings 5 so that the fastening part 6 is clamped in the openings 5 due to the spring pretension of the connection part 3. The upper end of the fastening part 6 can then be fastened to a ceiling in a conventional manner so that ultimately the total suspension apparatus is securely fastened to the ceiling.

At the lower end of the base part 1, a coupling section 7 is formed which is designed for coupling to a carrier rail 8 shown by a dashed line. Further transversely extending carrier rails can be formed at the carrier rail 8 which are designed, for example, for carrying plates for suspended
5 ceilings.

With an installed suspension apparatus, the base part 1 and the connection part 2 are loaded by the weight of the carrier rail 8 and by the weight of the elements carried by it in a load direction shown by an arrow
10 9.

Fig. 2 shows a further suspension apparatus in accordance with the prior art which differs from the suspension apparatus in accordance with Fig. 1 by a modified coupling section 10 as well as by modified openings 11 in
15 the limbs 4 of the connection part 3. The openings 11 are not made laterally open in the embodiment in accordance with Fig. 2 so that the fastening part 6 cannot be laterally introduced, but has to be pushed through the openings 5. The connection part 3 in the suspension apparatus in accordance with Fig. 2 is furthermore connected to the base
20 part 1 via two rivets 2.

The design and in particular the fastening of the connection part 3 at the base part 1 in the embodiment in accordance with Fig. 2, however, generally correspond to the embodiment in accordance with Fig. 1 so that
25 elements which are similar or the same are marked by the same reference numerals as in Fig. 1.

Fig. 3 shows a first component 12 of a component assembly which is formed in accordance with the invention and which forms a base part of a
30 suspension apparatus in accordance with the invention. The first

component 12 includes in its upper region a first planar, shallow connection region 13 and in its lower region a coupling section 14 which is designed for coupling to a carrier rail.

- 5 Two slits 15, 16, which are of quadrant shape and which are arranged with point symmetry to a common center 17 are formed in the first planar, shallow connection region 13.

10 An enlarged representation of the corresponding cutting pattern is shown for better illustration in Fig. 4. It can clearly be recognized from this representation that the slits 15, 16 extend in quadrant form about the common center 17 and a respective radially outwardly extending straight-line slit 18, 19 adjoins each of the quadrant-shaped slits 15, 16.

- 15 It can be seen from Fig. 3 that material sections of the first component 12 which are bordered by the slits 15, 18 or 16, 19 are bent upwardly out of the plane of the first connection region 13. The material section bordered by the slits 15, 18 or 16, 19 respectively forms a connection section 22, 23 of the first connection region, with each connection section 22, 23 including a guide surface 24, 25 (lower side of the connection sections 22, 23 in Fig. 3) extending obliquely to the first connection region 13. The connection sections 22, 23 are radially inwardly bounded by arcuate edges 47, 48, with a respective end 20, 21 of the arcuate edges 47, 48 being arranged spaced in a direction perpendicular to the plane of the first connection region 13. Radially outwardly extending straight-line, end-face further edges 44, 46 adjoin the arcuate edges 47, 48.

As can furthermore be recognized from Fig. 4, the quadrant-shaped slits 15, 16 each have the same radius r_1 .

Fig. 5 shows a second component 26 of the component assembly in accordance with the invention which forms a connection part of the suspension apparatus. The second component 26 has a U-shaped longitudinal section having two limbs 27 in which a respective opening 28
5 is formed. The second component 26 is formed from spring steel and can, as is shown in Figs. 1 and 2 on the prior art, be used for receiving a bar-shaped fastening part.

A center part 29 of the second component 26 connecting the two limbs 27
10 includes a second planar, shallow connection region 30.

Two quadrant-shaped slits 31, 32 are formed in the second connection region 30, with a straight-line slit 35, 36 adjoining a respective end 33, 34 of the quadrant-shaped slits 31, 32 extending radially inwardly. The
15 individual slits 31, 32, 35, 36 can be recognized more clearly in a cutting pattern shown in Fig. 6.

The quadrant-shaped slits 31, 32 have a common center 37 and each have radii r_2 of equal size.
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As in particular a comparison of Figs. 4 and 6 shows, the radius r_2 is larger than the radius r_1 . The auxiliary circular lines 49 drawn in Figs. 4 and 6 and also the auxiliary circular lines 50 are identical so that the respective free ends of the slits 18, 19 of Fig. 4 come to lie on the auxiliary
25 circular line 50 of the quadrant-shaped slits 31, 32 (Fig. 6), whereas the free ends of the slits 35, 36 each come to lie on the auxiliary circular line 49 of the quadrant-shaped slits 15, 16 (Fig. 4).

It can be recognized from Fig. 5, and in particular also from Fig 7, that
30 material sections of the second component 26 bounded by the slits 31, 35

and 32, 36 respectively are bent out of the plane of the second connection region 30 in a similar manner as was described with respect to Fig. 3.

However, the material sections are bent out in the opposite direction, i.e.

in Fig. 5 into the drawing plane rearwardly from the second connection

5 region 30. The bent-out material sections form connection sections 38, 39 of the second connection region 30 which are each radially outwardly bounded by arcuate edges 51, 52. Radially inwardly extending straight-line, end-face further edges 42, 43 adjoin the arcuate edges 51, 52.

Whereas the ends 33, 34 of the arcuate edges 51, 52 are in turn arranged
10 spaced in a direction perpendicular to the plane of the second connection region 30, the oppositely disposed ends are arranged in the plane of the second connection region 30 so that the connection sections 38, 39 each include guide surfaces 40, 41 extending obliquely to the plane of the second connection region.

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The connection sections 22, 23 and 38, 39 are thus formed helically or spirally over a part circumference of approximately 90° and can be screwed together due to their dimensioning, as is shown in Figs. 8 to 11.

20 The two components 12, 26 are initially placed onto one another for connecting the first component 12 to the second component 26, as is shown in Fig. 8. In this respect, the end-face further edges 42, 43 of the connection sections 38, 39 are first positioned opposite the end-face further edges 44, 45 of the connection section 22, 23, as is shown in Fig.

25 8. The second component 26 is then pressed toward the first component 12 and rotated clockwise so that the end-face further edges 42, 43 are pushed beneath the end-face further edges 44, 45 so that the guide surfaces 40, 41 are arranged beneath the guide surfaces 24, 25 and come into contact with them.

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On a further clockwise rotation in accordance with Figs. 9 and 10, the first and second components 12, 26 are drawn together by the guide surfaces 24, 25, 40, 41 sliding toward one another until the end position shown in Fig. 11 is reached. In this assembled state, the first and second connection sections 13, 30 contact one another areally and are pressed toward one another by the guide surfaces 24, 25, 40, 41 and are thus firmly held together.

In addition, latch elements can be provided at the first and second components 12, 26 to achieve a latching of the two components 12, 26 in the end position shown in Fig. 11. This latch connection can take place, for example, by beads 46 which are indicated in Fig. 11 and which can engage into corresponding beads, not shown, in the first component 12 or can engage beneath corresponding projections. Instead of beads, other latch elements can also be provided, for example in the form of elevated portions, recesses or openings.

The connection between the first and second components 12, 26 can in particular be loaded in a load direction indicated by an arrow 46 in Fig. 11 as well as perpendicular thereto without the connection being able to be released. A loading in the direction of angles disposed therebetween is also possible at any time since all engaging forces can be reliably taken up without releasing the connection due to the concentric design of the connection as long as the forces substantially extend through the centers 17, 37.

Shallow elements in accordance with the invention are to be understood as metal sheets as well as all thin, plate-like or panel-like components or connection regions whose thickness is much smaller than their length and

width, with the elements being able to be manufactured from metal and from plastic or from other suitable materials.

Reference numeral list

	1	base part
	2	rivet
5	3	connection part
	4	limb
	5	openings
	6	fastening part
	7	coupling section
10	8	carrier rail
	9	arrow (load direction)
	10	coupling section
	11	openings
	12	first component
15	13	first connection region
	14	coupling section
	15	slit
	16	slit
	17	center
20	18	slit
	19	slit
	20	end of the edge 47
	21	end of the edge 48
	22	connection section
25	23	connection section
	24	guide surface
	25	guide surface
	26	second component
	27	limb
30	28	openings

	29	center part
	30	second connection region
	31	slit
	32	slit
5	33	end of the edge 51
	34	end of the edge 52
	35	slit
	36	slit
	37	center
10	38	connection section
	39	connection section
	40	guide surface
	41	guide surface
	42	edge
15	43	edge
	44	edge
	45	edge
	46	load direction
	47	arcuate edge
20	48	arcuate edge
	49	auxiliary circular line
	50	auxiliary circular line
	51	arcuate edge
	52	arcuate edge
25	r_1	radius
	r_2	radius

Claims

- 5 1. A component assembly comprising a first and a second component
(12, 26), wherein the first component (12) includes a first planar,
shallow connection region (13) and the second component (26)
includes a second planar, shallow connection region (30) connected
to the first connection region (13);
- 10 wherein the connection regions (31, 30) each include at least two
connection sections (22, 23, 38, 39) which are each formed as
material sections bent out of the plane of the respective connection
region (13, 30); and
- 15 wherein, with assembled first and second components (12, 26), two
respective connection sections (22, 23, 38, 39) engage into one
another,
characterized in that
- the connection sections (22, 23, 38, 39) each have a substantially
arcuate edge (47, 48, 51, 52) each having two ends (20, 21, 33, 34);
- 20 in that one of the ends (20, 21, 33, 34) of the arcuate edge (47, 48,
51, 52) is arranged spaced in a direction perpendicular to the plane
of the respective connection region (13, 30);
- in that a further edge (42, 43, 44, 45) of the connection section (22,
23, 38, 39) which extends obliquely or transversely to the arcuate
- 25 edge (47, 48, 51, 52) adjoins this end (20, 21, 33, 34) of the arcuate
edge (47, 48, 51, 52);
- in that the connection sections (22, 23, 38, 39) each include a guide
surface (24, 25, 40, 41) extending obliquely to the plane of the
respective connection region (13, 30);
- 30 with the respective guide surface (24, 25) of a connection section

(22, 23) of the first connection region (13) and the guide surface (40, 41) of a connection section (38, 39) of the second connection region (30) being designed so that, on the assembly of the first and second components (12, 26), they slide on one another and, with assembled first and second components (12, 26), they contact one another at least regionally.

2. A component assembly in accordance with claim 1, characterized in that the other end of the arcuate edge (47, 48, 51, 52) lies in the plane of the connection region (13,30).
3. A component assembly in accordance with claim 1 or claim 2, characterized in that the end of the further edge (42, 43, 44, 45) disposed remote from the arcuate edge (47, 48, 51, 52) lies in the plane of the connection region (13, 30).
4. A component assembly in accordance with at least one of the preceding claims, characterized in that one or more of the arcuate edges (47, 48, 51, 52) are formed by arcuate slits (15, 16, 31, 32) formed in the respective connection region (13, 30).
5. A component assembly in accordance with at least one of the preceding claims, characterized in that the connection sections (22, 23, 38, 39) of a component (12, 26) are each arranged on the same side of the component (12, 26).

6. A component assembly in accordance with at least one of the preceding claims,
characterized in that
the further edge (42, 43, 44, 45) is made as a straight line.
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7. A component assembly in accordance with at least one of the preceding claims,
characterized in that
the further edge (42, 43, 44, 45) extends, starting from the end (20, 21, 33, 34) of the arcuate edge (47, 48, 51, 52), outwardly or
10 inwardly in the radial direction.
8. A component assembly in accordance with at least one of the preceding claims,
15 characterized in that
one or more of the arcuate edges (47, 48, 51, 52) are formed as a partially circular edge, in particular as a 90 degree circular arc.
9. A component assembly in accordance with at least one of the preceding claims,
20 characterized in that
the connection sections (22, 23, 38, 39) of a connection region (13, 30) are each arranged with point symmetry to a common center (17, 37) of the partially circular edges (47, 48, 51, 52).
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10. A component assembly in accordance with at least one of the preceding claims,
characterized in that
the partially circular edges (47, 48, 51, 52) each have the same
30 center (17, 37).

11. A component assembly in accordance with at least one of the preceding claims,
characterized in that
5 the partially circular edges (47, 48, 51, 52) of a connection region (13, 30) each have the same radius (r_1 , r_2).
12. A component assembly in accordance with at least one of the preceding claims,
10 characterized in that
the partially circular edges (51, 52) of one of the connection regions (30) have a larger radius (r_2) than the partially circular edges of the other connection region (13).
- 15 13. A component assembly in accordance with claim 12,
characterized in that
the respective further edge (42, 43) adjoining a partially circular edge (51, 52) with the larger radius (r_2) extends, starting from the end (33, 34) of the partially circular edge (51, 52), inwardly in the radial direction; and in that the respective further edge (44, 45)
20 adjoining a partially circular edge (47, 48) with the smaller radius (r_1) extends, starting from the end (20, 21) of the partially circular edge (47, 48), outwardly in the radial direction.
- 25 14. A component assembly in accordance with at least one of the preceding claims,
characterized in that
the two components (12, 26) and in particular the connection regions (13, 30) are latched to one another.

15. A component assembly in accordance with at least one of the preceding claims,
characterized in that
the first component (12) and/or the second component (26)
5 comprise metal or plastic.
16. A component assembly in accordance with at least one of the preceding claims,
characterized in that
10 the connection between the first and second connection regions (13, 30) is made releasable.
17. A suspension apparatus for carrier rails, in particular for suspended ceilings or the like, having a base part which is designed for
15 coupling to a carrier rail, and having a spring-elastic connection part which is fastened to the base part and which is designed for an adjustable connection of the base part to a fastening part,
characterized in that
the suspension apparatus is designed as a component assembly in
20 accordance with at least one of the preceding claims, with the base part being formed by the first component (12) and the connection part by the second component (26).
18. A method of manufacturing a component assembly, in particular a
25 component assembly in accordance with any one of the claims 1 to 16, comprising a first and a second component (12, 26), wherein the first component (12) includes a first planar, shallow connection region (13) and the second component (26) includes a second
planar, shallow connection region (30) connected to the first
30 connection region (13),

characterized in that

at least two respective connection sections (22, 23, 38, 39)

respectively having a substantially arcuate edge (47, 48, 51, 52) each

having two ends (20, 21, 33, 34) are generated in the connection

5 regions (13, 30) in that

slits (15, 16, 31, 32) or openings are produced in the connection

regions (13, 30) for forming the substantially arcuate edges (47, 48, 51, 52);

by production of a further slit (18, 19, 35, 36) or of a further opening

10 at one of the ends (20, 21, 33, 34) of each of the arcuate edges (47, 48, 51, 52), a respective further edge (42, 43, 44, 45) is produced

which adjoins it and which extends obliquely or transversely to the arcuate edge (47, 48, 51, 52); and

material sections respectively bordered by the arcuate edge (47, 48,

15 51, 52) and by the further edge (42, 43, 44, 45) are bent out of the plane of the respective connection region (13, 30) so that one end

(20, 31, 33, 34) of the arcuate edge (47, 48, 51, 52) is arranged spaced in a direction perpendicular to the plane of the respective

connection region (13, 30) and the connection sections (22, 23, 38,

20 39) each include a guide surface (24, 25, 40, 41) extending obliquely to the plane of the respective connection region (13, 30); and

in that the components (12, 26) are attached to one another and

rotated with respect to one another such that two respective

connection sections (22, 23, 38, 39) engage into one another and the

25 respective guide surface (24, 25) of a connection section (22, 23) of

the first connection region (13) slides along the guide surface (40,

41) of a connection section (38, 39) of the second connection region

(30) until the guide surfaces (24, 25, 40, 41) at least regionally

contact one another.

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