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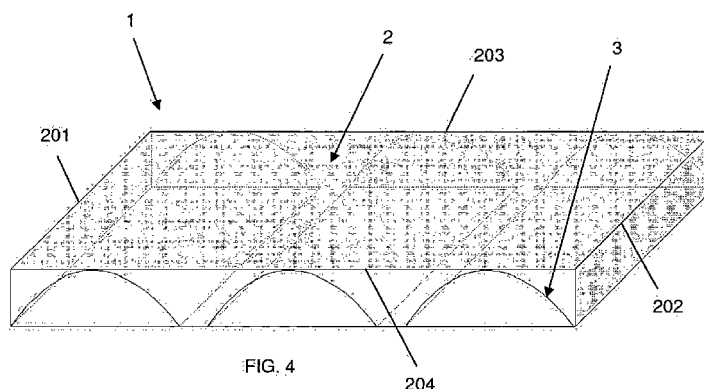


FIG. 4

(57) Abstract: The present invention refers to a pallet and process of manufacture thereof. Said process of manufacture comprises the following steps: Step I - positioning at least one main bobbin of fabric (100) and at least one accessory bobbin (100') in a manufacturing machine (50); Step II - feeding fabric by the bobbins (100,100') in a disposition defining two substantially parallel layers; Step III - sewing the layers of fabric by means of one or more sewing heads (101), fed by one or more seam lines (102), defining at least one bag (9); Step IV - cutting the pallet on the desired length and finishing sewing threads; and Step V - arching at least one support (3) and moving the bag (9) of the pallet over the arched support (3); the steps I to V being performed in a single manufacturing machine (50).