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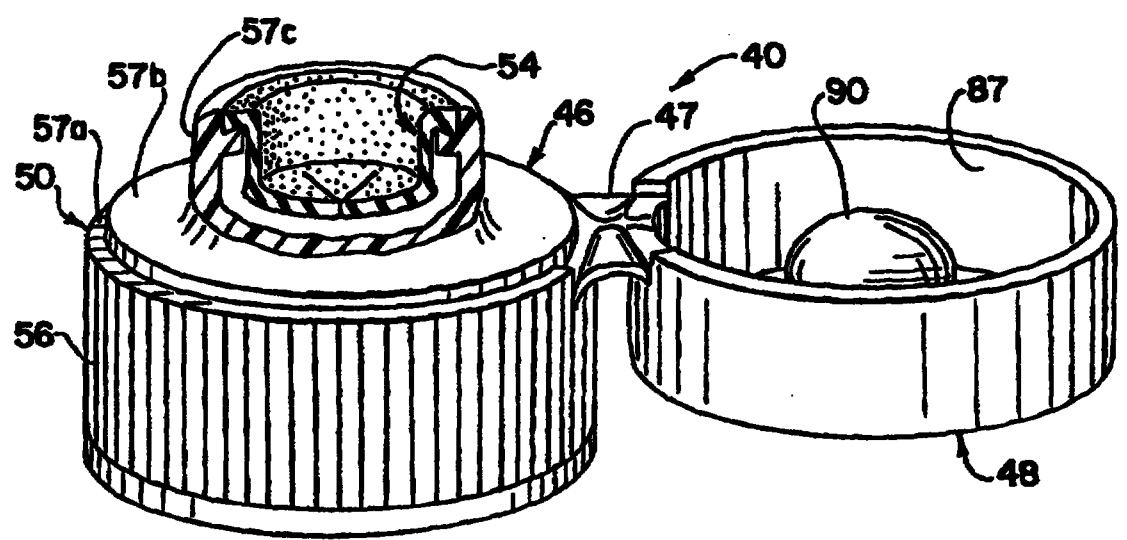
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(21) International Application Number: PCT/US97/12301 (22) International Filing Date: 9 July 1997 (09.07.97) (30) Priority Data: 680,251 ✓ 11 July 1996 (11.07.96) ✓ US (71) Applicant: APTARGROUP, INC. [US/US]; 475 West Terra Cotta, Crystal Lake, IL 60014 (US). (72) Inventor: MUELLER, Bruce, M.; 4580 Danbury Drive, Brookfield, WI 53045 (US). (74) Agents: ODELL, Paul, M. et al.; Dressler, Rockey, Milnamow & Katz, Ltd., Two Prudential Plaza, Suite 4700, 180 North Stetson Avenue, Chicago, IL 60601 (US).			(81) Designated States: AU, BR, CA, CN, JP, MX, SG, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: ONE-PIECE DISPENSING SYSTEM AND METHOD FOR MAKING SAME ✓



(57) Abstract

A dispensing system (40, 100, 100A) for a container is provided in the form of a dispensing end structure defining a dispensing orifice (60, 160) and a surrounding attachment region (58, 158). Subsequently, a dispensing valve (54) is molded from a second material to include (a) a peripheral portion (72) molded against, and bonded to, the end structure attachment region (58, 158), and (b) a central portion (64) that extends from the peripheral portion (72) across the dispensing orifice (60, 160).