CLAIMS

1. A frame (1, 12, 19) having an opening (3, 13) receiving one or more modules (2, 22) and forming a transition for cables or pipes together with the modules (2, 22), **characterized** in that a compression unit (8, 23) is an integrated part of the frame (1, 12, 19), that the compression unit (8, 23) is placed in a space under a cover at one end of the opening (3, 13) of the frame (1, 12, 19) and which space is open towards the opening (3, 13) and wherein the compression unit (8, 23) comprises a lower compression wedge (9, 25), an upper compression wedge (10) and a middle compression wedge (11, 26), each of the lower and upper compression wedges (9, 10, 25) having a slanted surface to be facing the middle compression wedge (11, 26), which compression wedges (9-11, 25, 26) have slanted mutual contact surfaces, and that the cover above the compression unit (8, 23) is a wall (14), which wall has one or more apertures to receive one or more compression screws (7, 24).

2. The frame of claim 1, wherein one or more compression screws (7, 24) goes through each compression wedge (9-11, 25, 26), whereby the one or more compression screws (7, 24) are received in circular openings (32) of the lower and upper compression wedges (9, 10, 25) and in one or more slots (34) in the middle compression wedge (11, 26).

3. The frame of claim 1, wherein the lower and upper compression wedges (9, 10, 25) have the same orientation while the middle compression wedge (11, 26) has a reversed orientation and wherein a broad side (31) of the middle compression wedge (11, 26) is facing the opening (3, 13) of the frame (1, 12, 19) receiving the modules (2, 22).

4. The frame of claim 1, wherein the lower and upper compression wedges (9, 10, 25) have recesses (33) at opposite sides receiving stems of fixation means for the frame or receiving sleeves for the fixation means and wherein a portion of the middle compression wedge (11, 26) directed away from the opening (3, 13) of the frame (1, 12, 19) has a width that is smaller than the distance between the fixation means or the receiving sleeves.

5. The frame of claim 1, wherein an edge (5) is arranged at an upper end of the opening (3) receiving the modules (2), which opening (3) transforms into a smaller opening (4) above the edge (5), which modules (2) have a dimension hindering them from passing the edge (5).

~~6. The frame of claim 1, wherein the cover above the compression unit (23) is a wall (14), which wall (14) has one or more apertures to receive one or more compression screws (24).~~

~~7~~6. The frame of claim ~~6~~1, wherein the wall (14) has one or more ribs (35, 36) on the upper side, i.e. the side opposite the compression unit (23) and wherein one of the ribs (36) are placed at the free end of the wall (14) and which rib projects down into the opening (13) of the frame (12, 19).

~~8~~7. The frame of claim ~~6~~1, wherein it has a flange (15, 20) encircling the opening (13) of the frame (15, 20) receiving the modules (22).

~~9~~8. The frame of claim 1, wherein the frame (20) has at least two openings receiving modules (22) and wherein a compression unit (23) is arranged at each opening.

~~10~~9. Manufacture of a frame according to any of the previous claims, **characterized** in that the frame and an integrated compression unit is manufactured in a joint process step.

~~11~~10. Manufacture according to claim ~~10~~9 wherein a seal of the frame (1, 12, 19) of the frame is manufactured in the joint process step.

~~12~~11. Manufacture according to claim ~~10~~9 or ~~11~~10, wherein the process step is die-casting.