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(71) Applicant (for all designated States except AT, US): **NOVARTIS AG** [CH/CH]; Lichtstrasse 35, CH-4056 Basel (CH).

(71) Applicant (for AT only): **NOVARTIS-ERFINDUNGEN VERWALTUNGSGESELLSCHAFT M.B.H** [AT/AT]; Brunner Strasse 59, A-1230 Vienna (AT).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **FÜNF-SCHILLING, Peter** [CH/CH]; Ochseneggasse 62, CH-4123 Allschwil (CH). **KAUFMANN, Daniel** [CH/CH];

Im Wilacker 21, CH-4106 Therwil (CH). **LOHSE, Olivier** [FR/FR]; 28, rue des Sapins, F-68170 Rixheim (FR). **BEUTLER, Ulrich** [CH/CH]; Im Lohgraben 42, CH-4104 Oberwil (CH). **ZAUGG, Werner** [CH/CH]; Waltersgrabenweg 15, CH-4125 Riehen (CH).

(74) Agent: **BECKER, Konrad**; Novartis AG, Corporate Intellectual Property, Patent & Trademark Department, CH-4002 Basel (CH).

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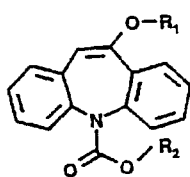
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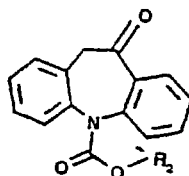
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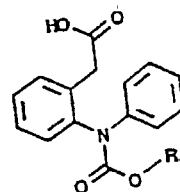
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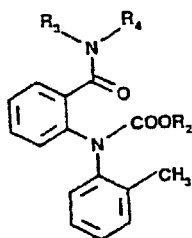
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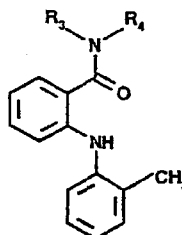
(V)



(VI)



(VII)



(IX)

(57) Abstract: The invention relates to new processes for the preparation of the pharmaceutical oxcarbazepine as well as novel intermediates (I), (V), (VI), (VII), (IX) prepared by or used for said processes, and the preparation of said intermediates. R₁, R₃, R₄ = C₍₁₋₄₎ alkyl, R₂ = C₍₁₋₄₎ alkyl or phenyl.



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