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(71) Applicant *(for all designated States except US)*: **ARYX THERAPEUTICS** [US/US]; 6300 Dumbarton Circle, Fremont, CA 94555 (US).

(72) Inventors; and
(75) Inventors/Applicants *(for US only)*: **BY, Kolbot** [US/US]; 1451 Bradshawe Avenue, Monterey Park, CA 91754 (US). **YEH, J B**; 186-2, Hai-hu Tsu, Lu-chu-hsing, Taoyuan, Taiwan. **PANG, Ponny**; 6 Fl., No. 360, Rui Guang Road, Neihu, Taipei,, Taiwan.

(74) Agent: **GREENFIELD, Michael, S.**; MCDONNELL BOEHNEN HULBERT & BERGHOFF LLP, 300 SOUTH WACKER DRIVE, Suite 3100, Chicago, IL 60606 (US).

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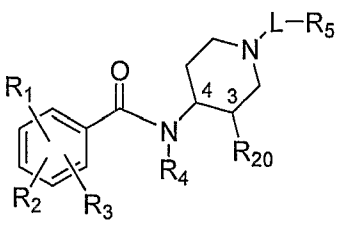
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(54) Title: SYNTHETIC METHODS AND INTERMEDIATES FOR STEREOISOMERIC COMPOUNDS USEFUL FOR THE TREATMENT OF GASTROINTESTINAL AND CENTRAL NERVOUS SYSTEM DISORDERS



(X)

(57) Abstract: The subject invention provides methods and/or processes for making stereoisomeric compounds of formula (X): wherein the variables are as defined herein, and compositions for the safe and effective treatment of various gastrointestinal disorders including, but not limited to, gastroparesis, gastroesophageal reflux and related conditions. The compounds of the subject invention are also useful in treating a variety of conditions involving the central nervous system.

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