



**INTERMEDIATE THICKNESS AND MULTIPLE FURNACE
PROCESS LINE WITH SLAB STORAGE AND SLAB SEQUENCING**

ABSTRACT OF THE DISCLOSURE

5 A method and apparatus of making coiled plate,
sheet in coiled form or discrete plate. The apparatus
includes a continuous strip caster forming a strand of
intermediate thickness; a shear for cutting the strand into
a plurality of slabs of desired lengths; a slab sequencing
and storing device; one or two reheat furnaces for
10 selectively reheating the slabs; a feed and run back table
at the exit of one reheat furnace; a single or twin stand
hot reversing mill for reducing the slab to a coiling
thickness in a number of flat passes; and a pair of coiler
furnaces located on opposite sides of the hot reversing
15 mill.

This Sheet Has Been Replaced

