

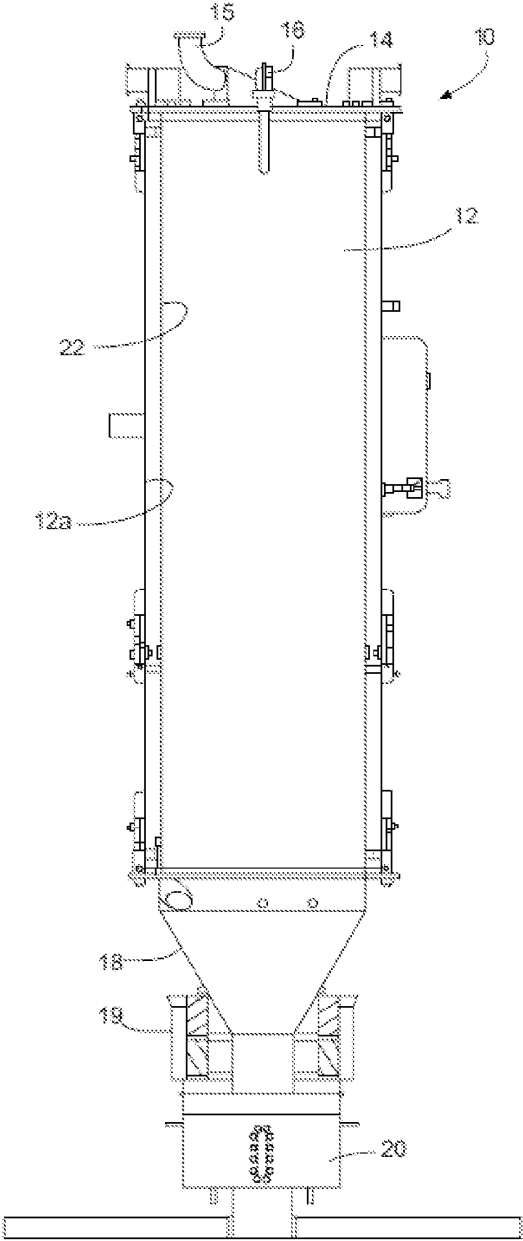


FIG. 1

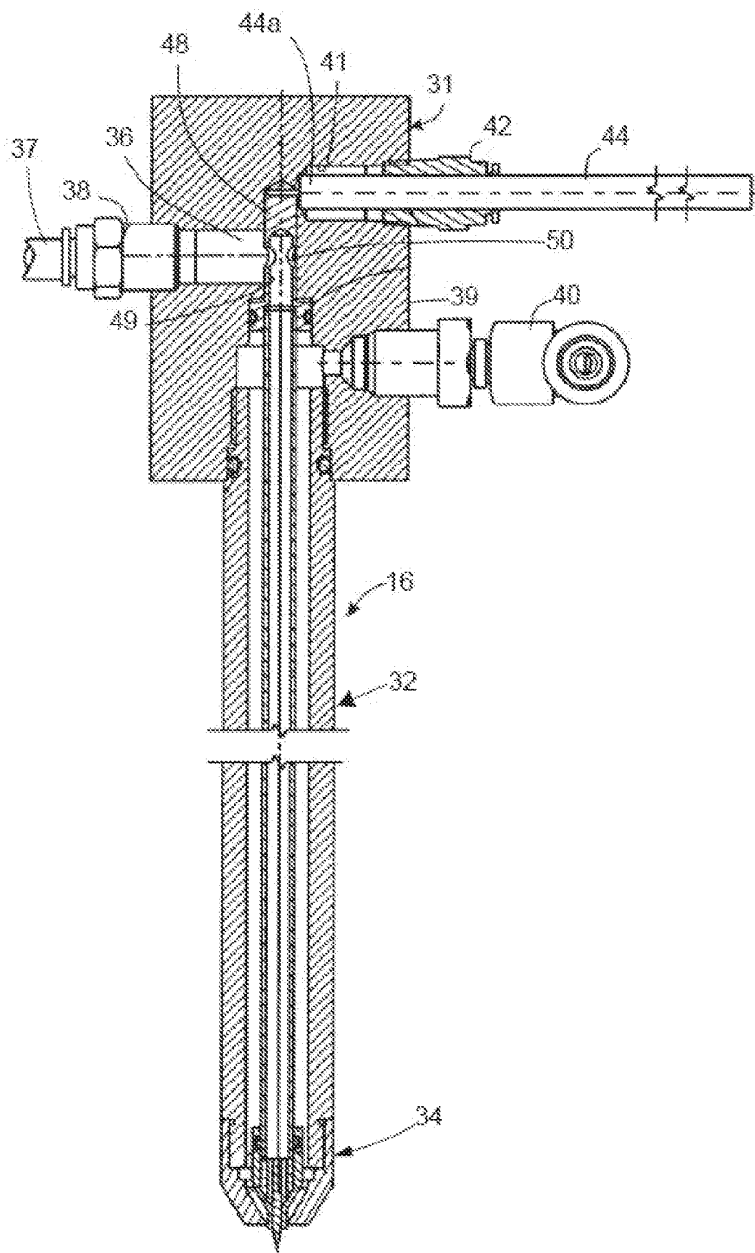
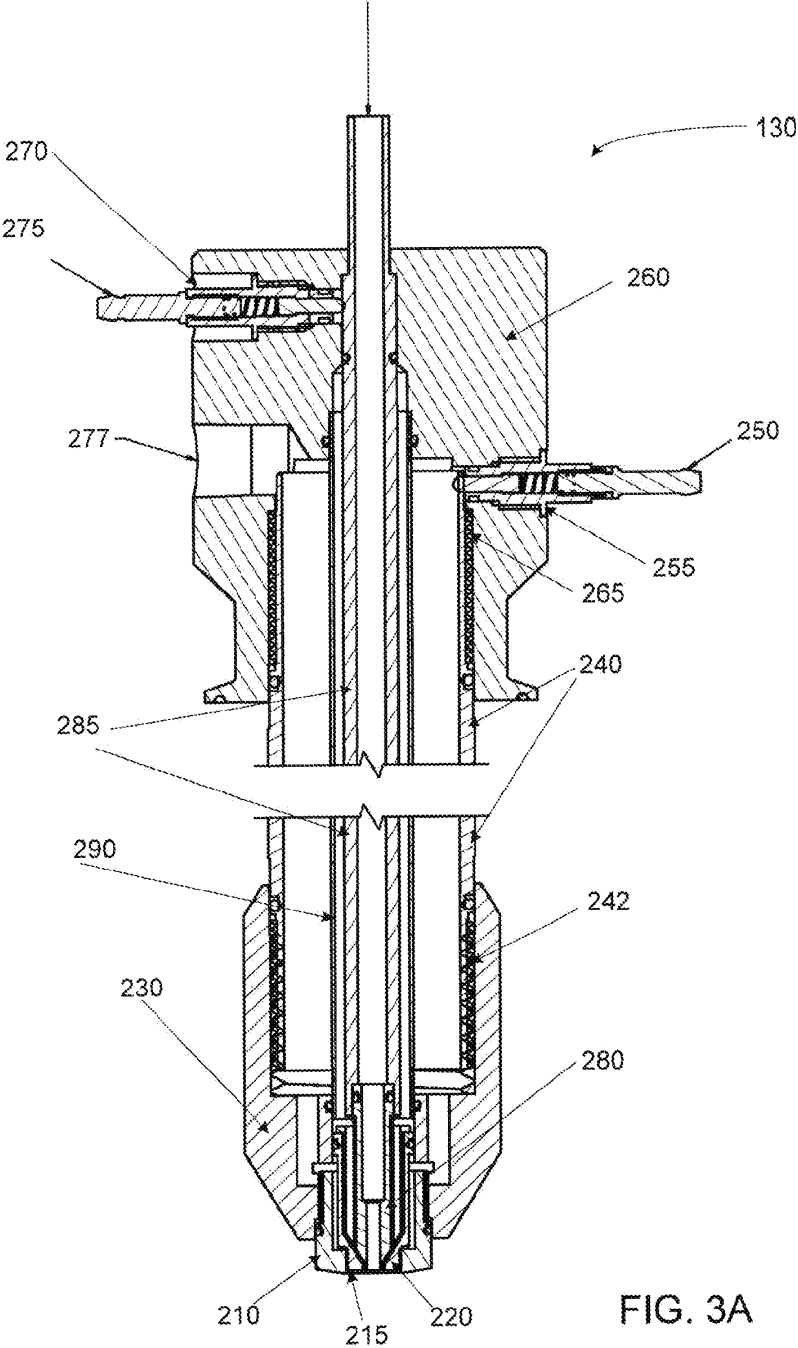


FIG. 2



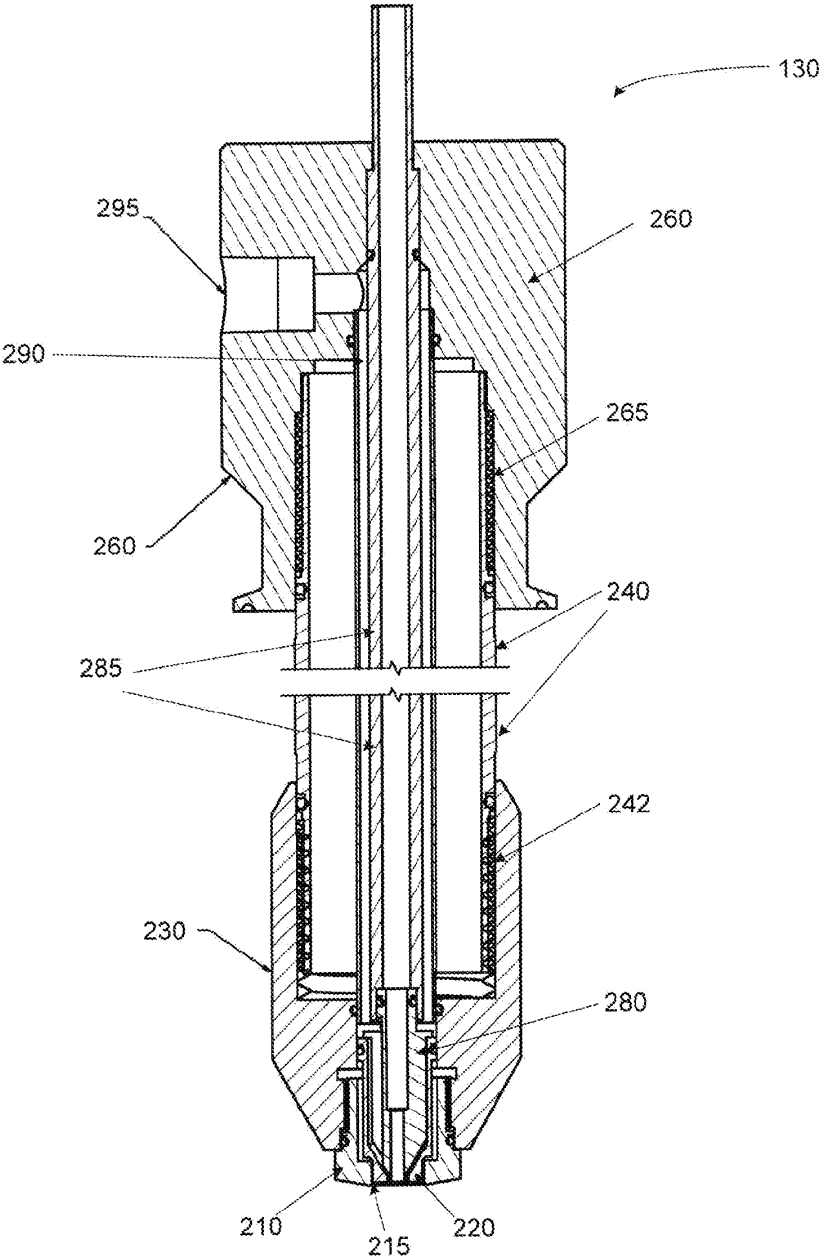


FIG. 3B

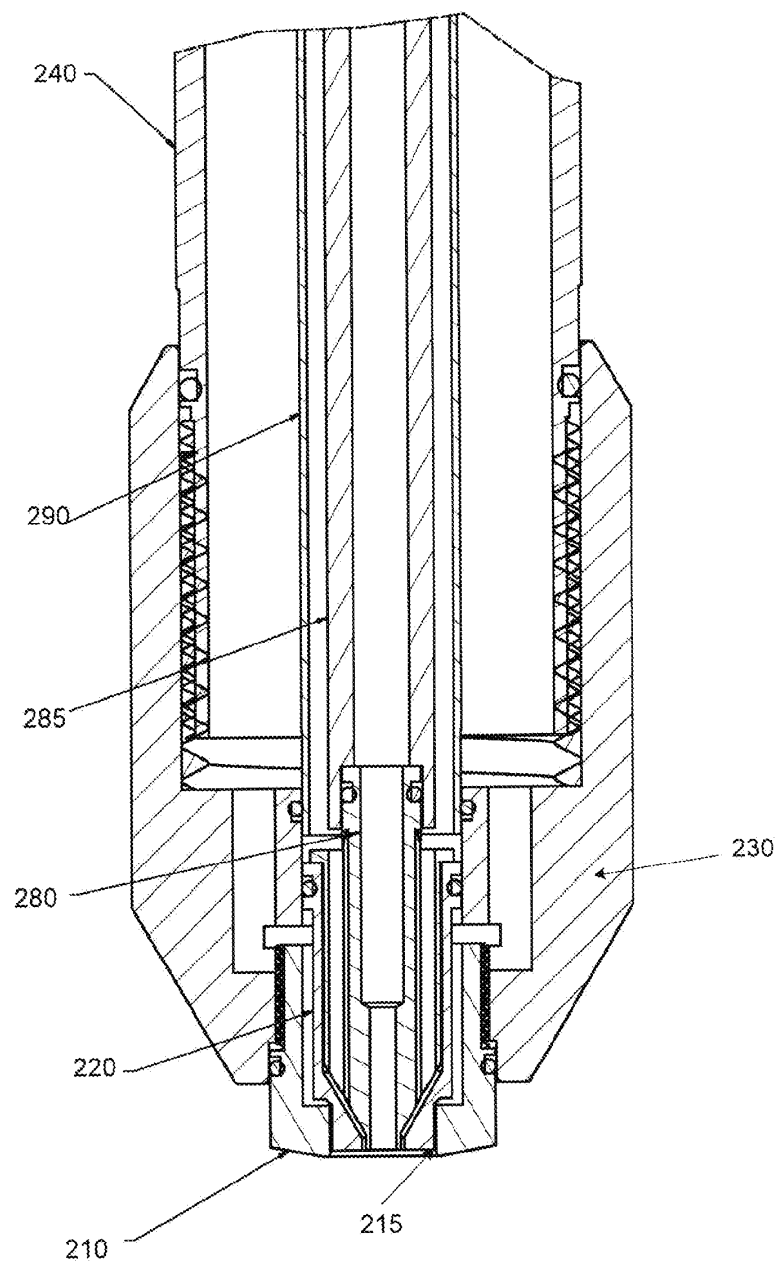


FIG. 4

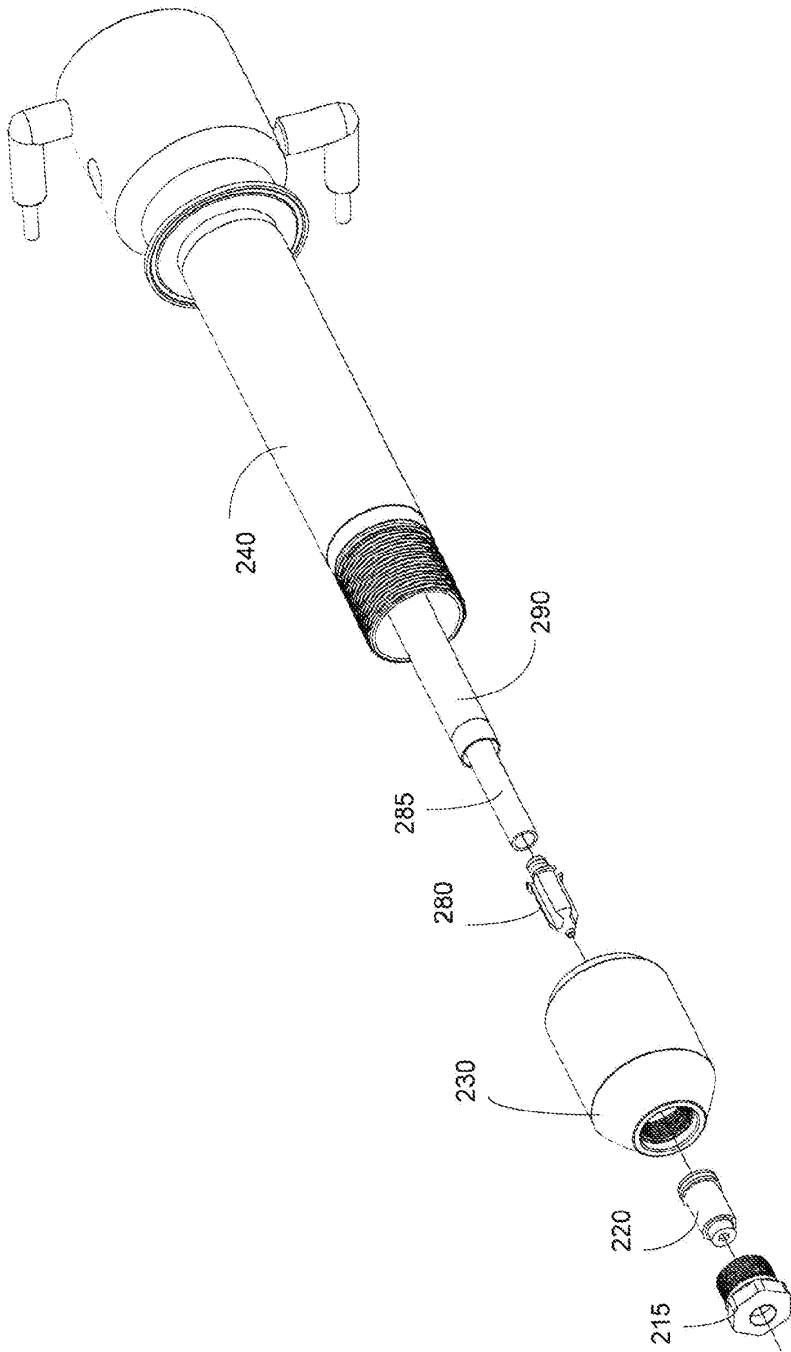


FIG. 5

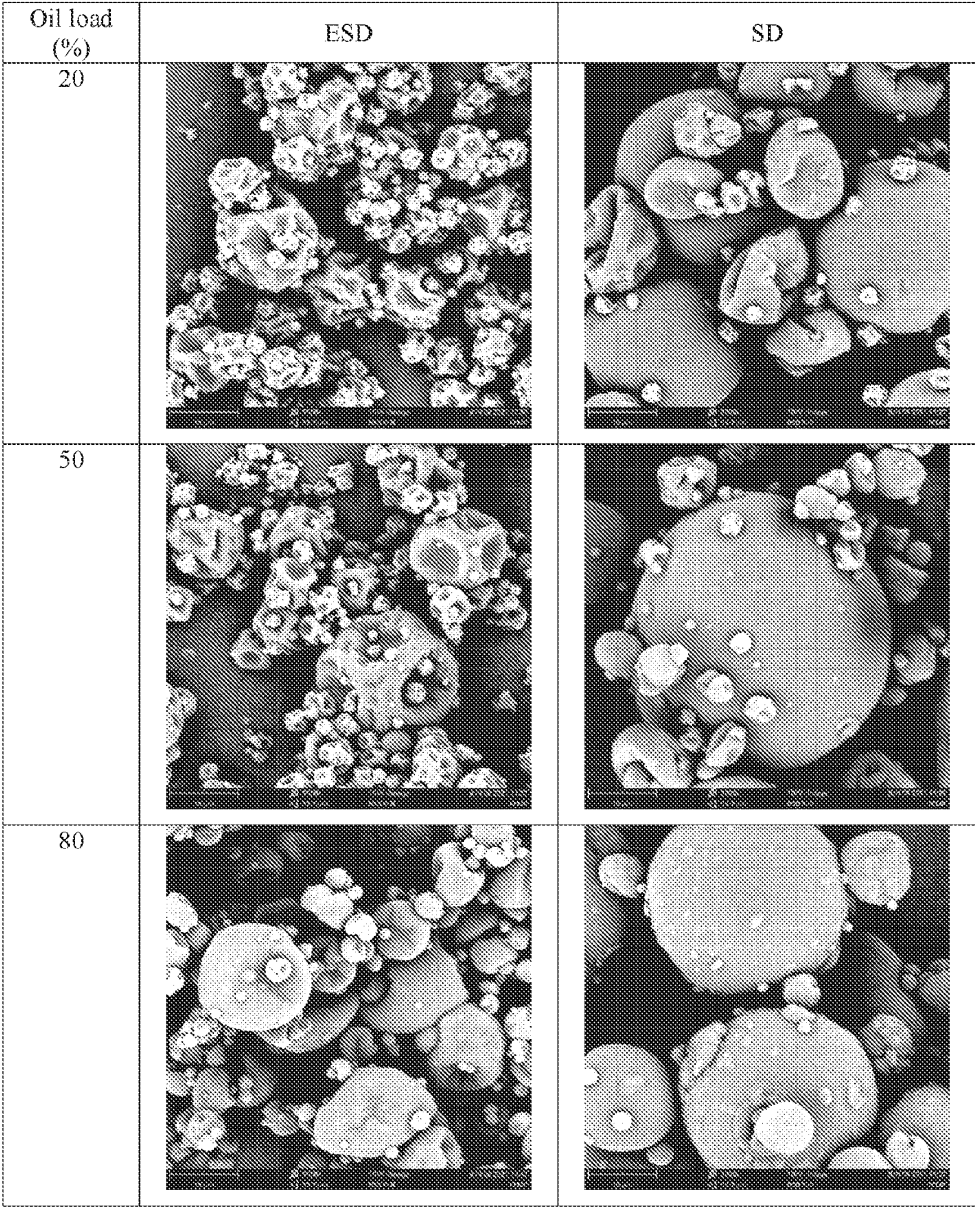


FIG. 6

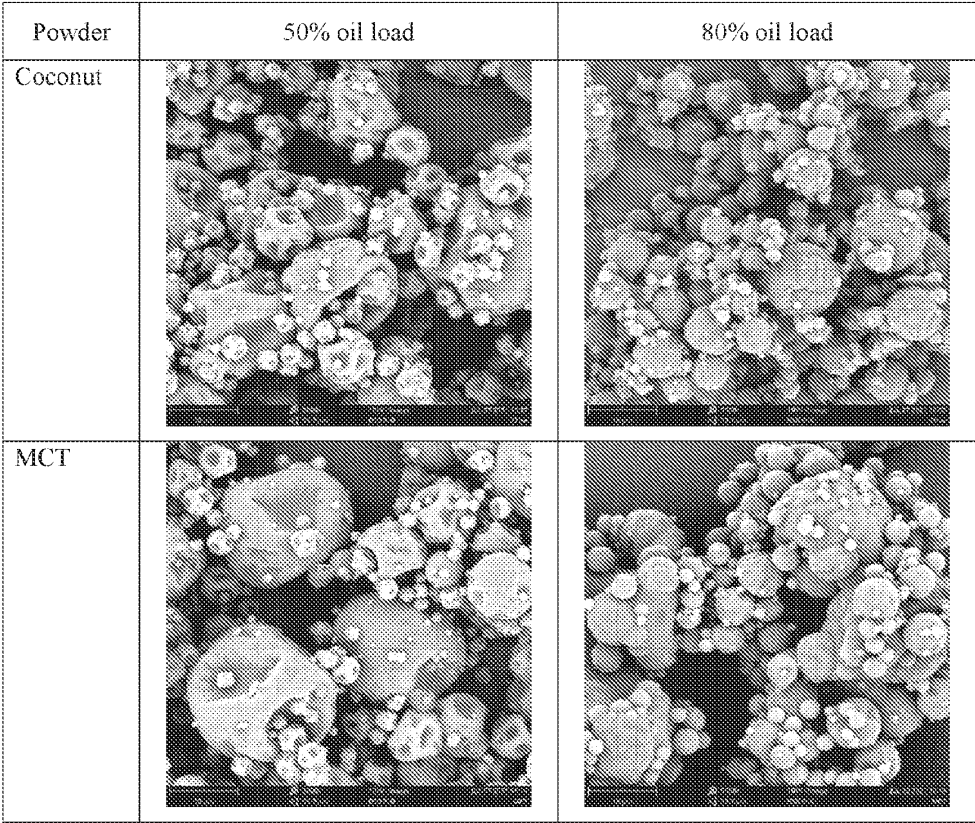


FIG. 7A

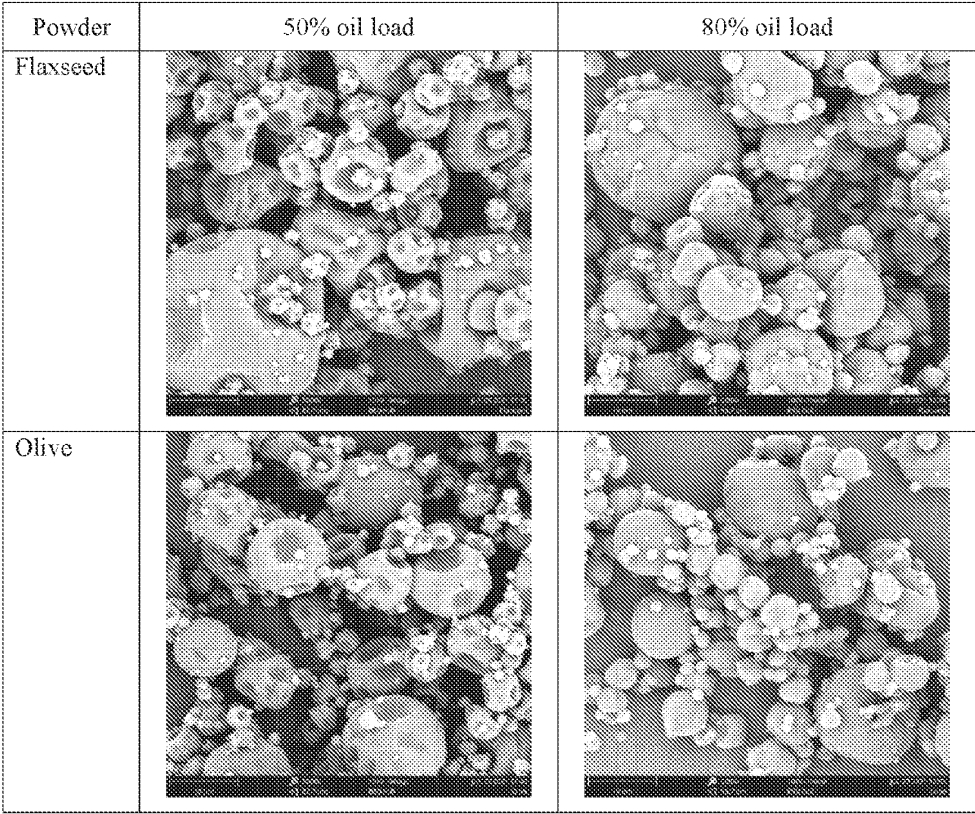


FIG. 7B

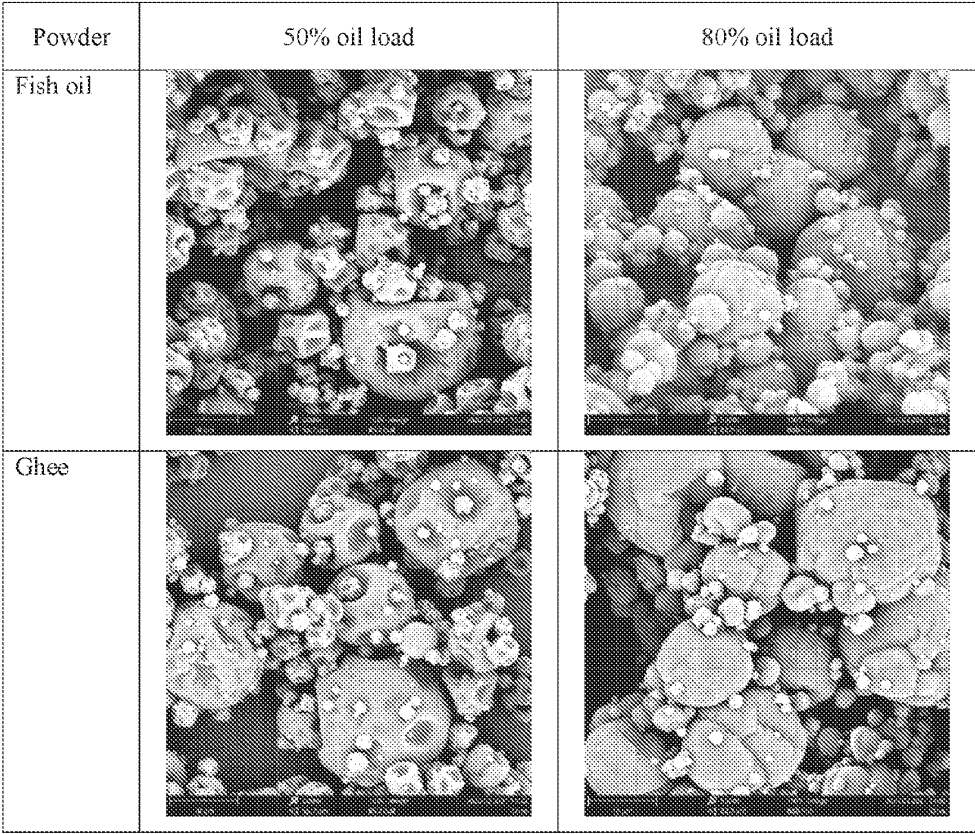


FIG. 8

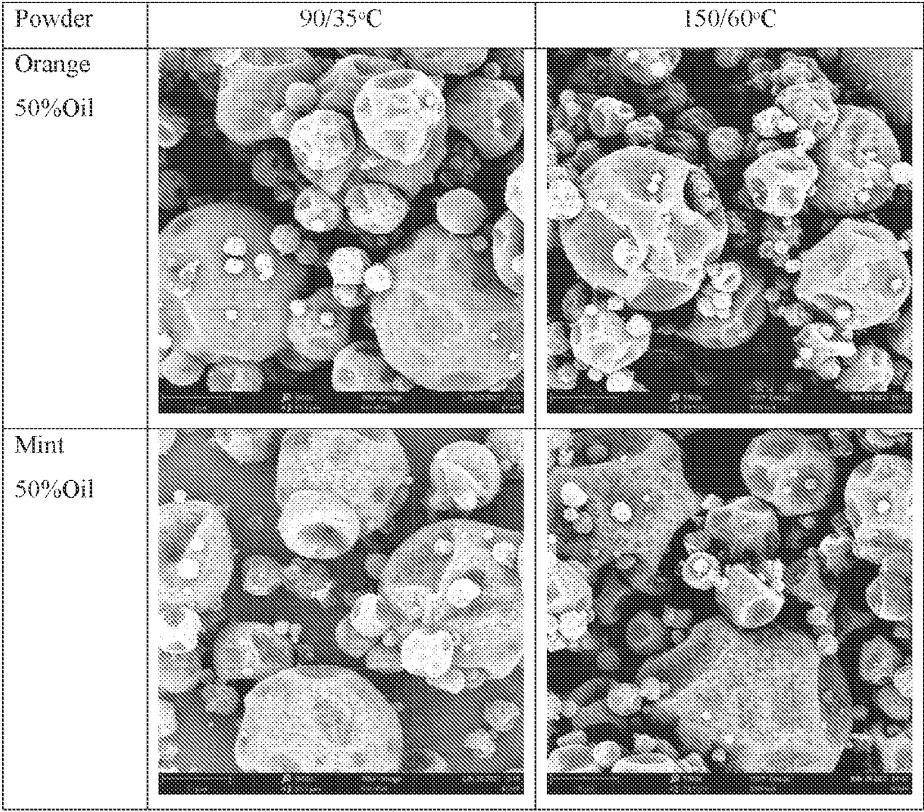


FIG. 9

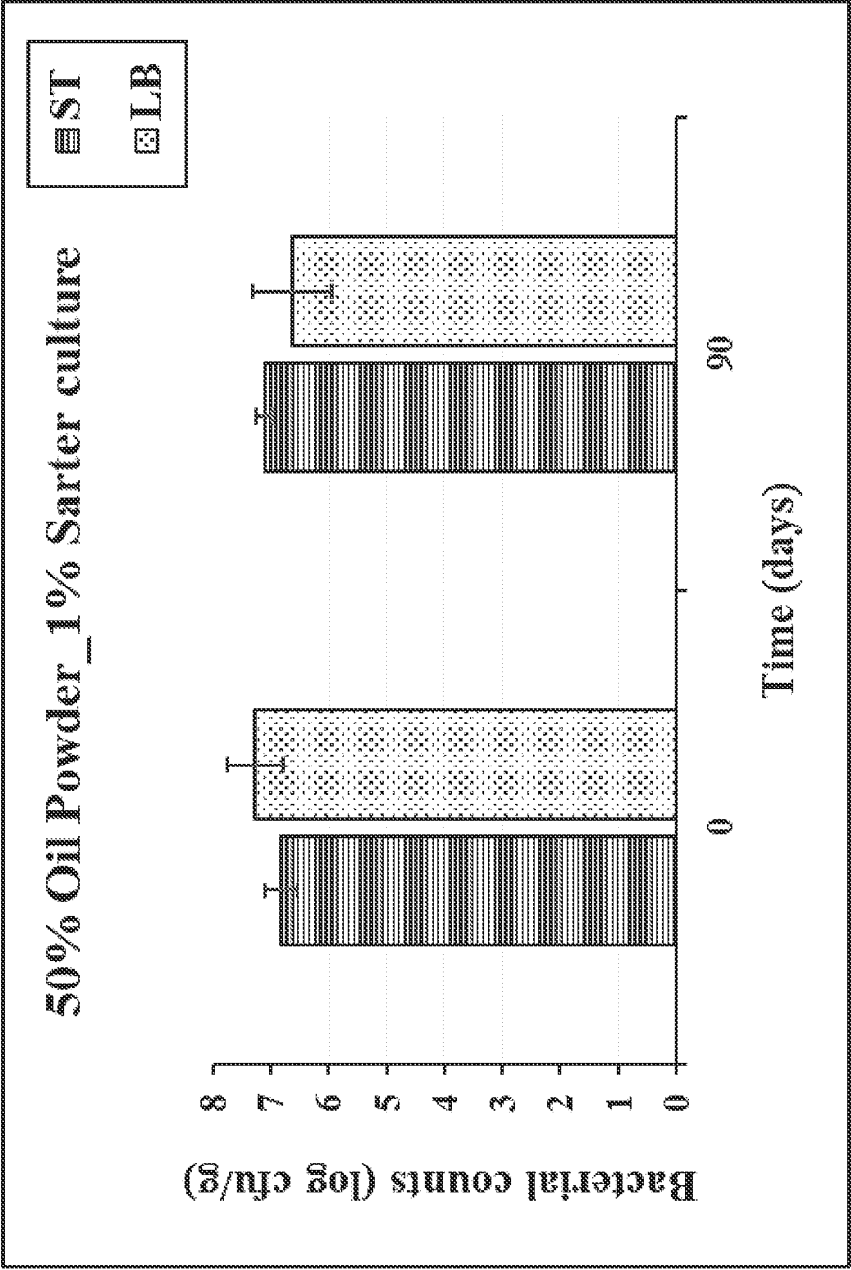


FIG. 10

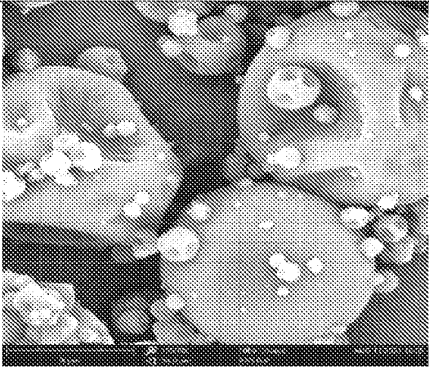
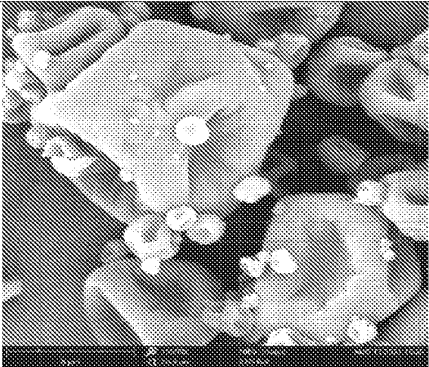
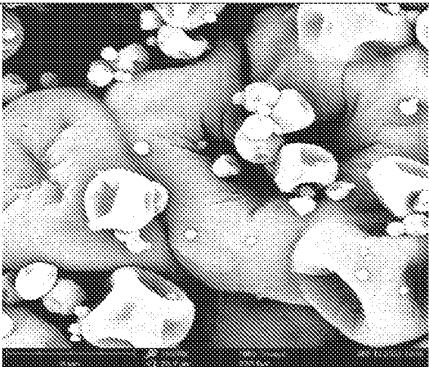
Powder	50% oil load
50%Oil_1%Starter	
50%Oil_10%Starter	
50%Oil_20%Starter	

FIG. 11

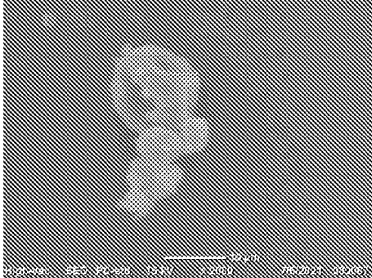
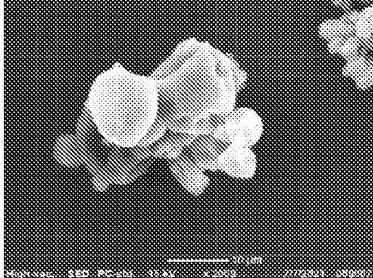
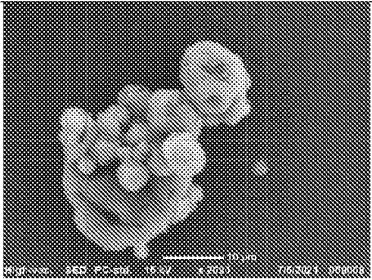
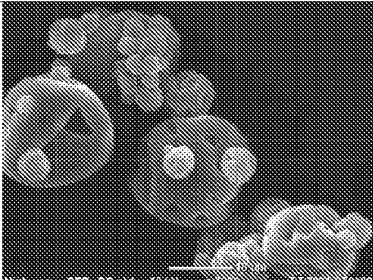
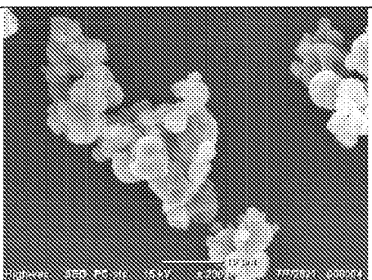
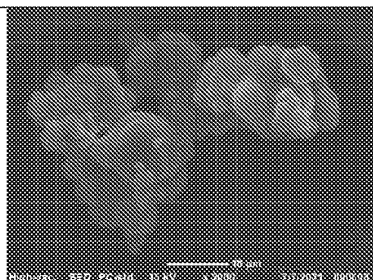
Formulation	ESD	CSD
DHA oil + Maltodextrin + Casein		
DHA oil + Maltodextrin + Methylcellulose		
DHA oil + Maltodextrin + Saponin		

FIG. 12

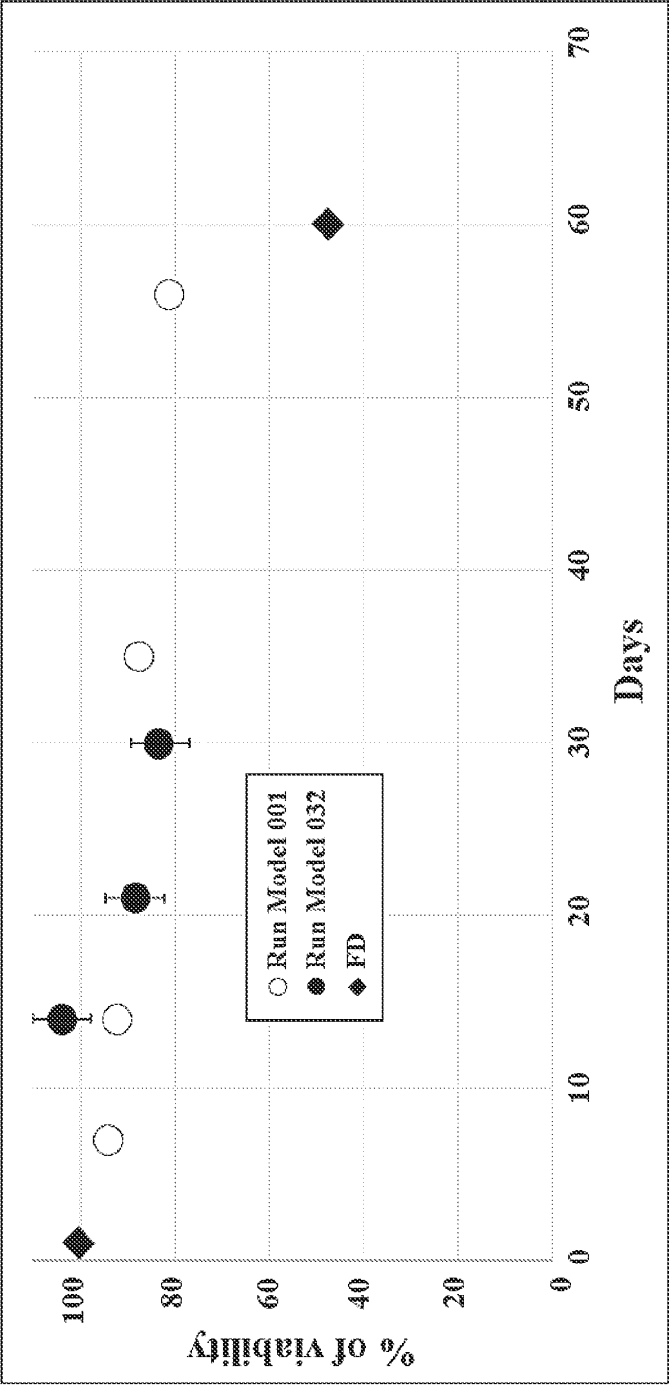


FIG. 13