

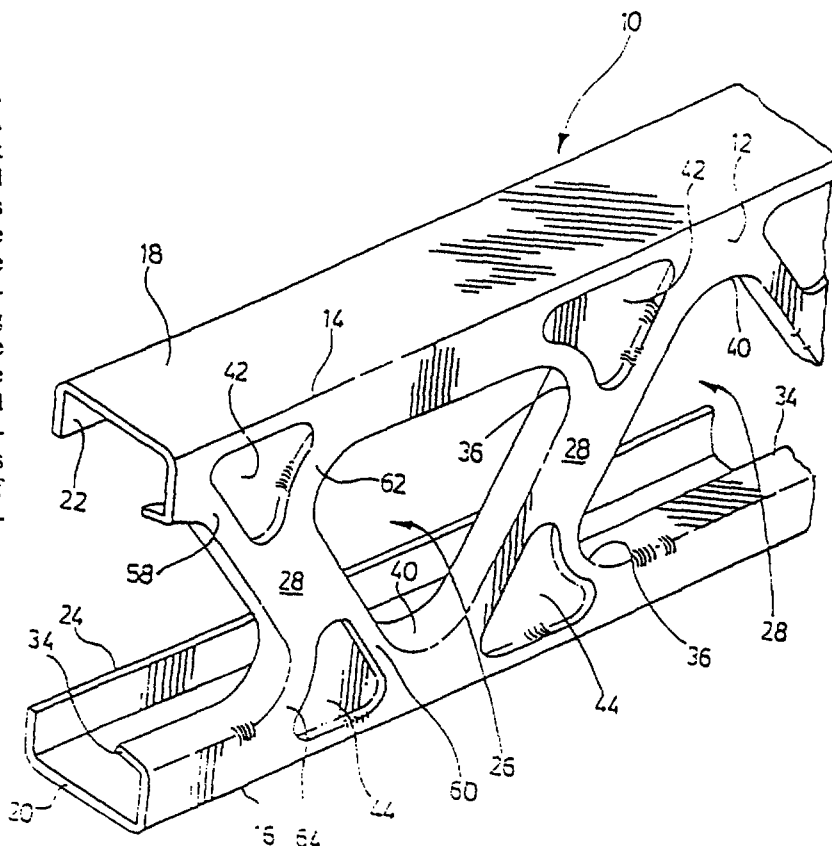


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : E04C 3/32, 3/09	A1	(11) International Publication Number: WO 94/05872 (43) International Publication Date: 17 March 1994 (17.03.94)
(21) International Application Number: PCT/CA92/00514 (22) International Filing Date: 25 November 1992 (25.11.92) (30) Priority data: 2,077,429 2 September 1992 (02.09.92) CA (71)(72) Applicant and Inventor: BODNAR, Ernest, Robert [CA/CA]; 2 Danrose Cres., Don Mills, Ontario M3V 3M5 (CA). (74) Agent: ROLSTON, George, A.; 43 Eglinton Avenue East, Suite 706, Toronto, Ontario M4P 1A2 (CA). (81) Designated States: AU, BB, BG, BR, CS, FI, HU, JP, KP, KR, LK, MG, MN, MW, NO, PL, RO, RU, SD, US, Eu- ropean patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, SN, TD, TG).		Published <i>With international search report.</i>

(54) Title: ROLL FORMED METAL MEMBER WITH REINFORCEMENT INDENTATIONS**(57) Abstract**

A metal member (10) has two edges (14, 16), and a web (12) extending between them. A plurality of recesses (26) are formed in the web at spaced intervals. A plurality of struts (28) extend across the web (12) between adjacent recesses (26). Flange formations (30, 32) formed from the web (12) around the recesses (26) at an angle thereto so as to form the struts (28) have a generally channel shaped cross section, and forming intermittent flanges along the web edges at the side of each recess (26). Also disclosed are flange formations having oblique angled or curved shapes in section, in certain regions. Also disclosed are generally three-sided indentations (42), (44) formed in the web (12) at the root of each of the struts (28) which define apices extending partially into the end of the struts.



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