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## Viewing method after cleaning pipeline and viewing apparatus thereof

### Technical Field

The present invention relates to a viewing method after cleaning pipeline and the viewing apparatus thereof, more particularly, to a reference for viewing the interior of a cleaned pipe and cleaning or replacement or maintenance according to it.

### 10 Background

Generally, for all kind of, for example, pipeline B for transportation or production, in the interior wall of the pipeline B a scaling can be formed after installation and a long term use, which makes the pipeline B have a lower efficiency in transportation and production.

15 In order to clean the interior wall of the pipeline B and recover a normal transportation of the pipeline B, a tool needs to be used to clean the interior wall of the pipeline B, wherein, a pipeline cleaning head A can be used to clean the interior wall of the pipeline B, referring to Figure 1. In the surface of the pipeline cleaning head A, multiple erasing knives A1 made of tungsten steel A2 are arranged, and the pipeline cleaning head A is pressed and pushed in the pipeline B by use of a pressure, and the interior wall  
20 of the pipeline B is cleaned by all of the erasing knives A1.

However, it is difficult to know or determine whether or not the pipeline B is clean and there exists a damage or corrosion after cleaning. Currently, there are many viewing methods for the cleaned pipeline but not convenient, wherein a method is to view the status of the interior of the pipeline B by a  
25 cable viewing apparatus, but it is not easy to be used for view the interior of a longer pipeline B because of a limit of cable length of the viewing apparatus.

Accordingly, the purpose of the invention is to solve the above problem, thus it is easy to know whether or not the pipeline B is clean and there exists a damage or corrosion after cleaning, and to  
30 calculate their positions for providing a reference for cleaning, replacement or maintenance.

### Summary

Therefore, in order to conveniently view the interior of a pipe the present invention provides a  
35 viewing method after cleaning pipeline and viewing apparatus thereof to calculate the positions existing uncleanness, damage or corrosion based on accessed caught images from a memory of a camera arranged in the interior of the front end of the viewing apparatus and a status viewed from a screen, for a reference for re-cleaning, replacement or maintenance to avoid safety accident, improve efficiencies in transportation and production and overcome the problem mentioned in the above background.

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The said purpose of the present invention can be achieved by the following technical solutions:

45 A viewing method after cleaning pipeline for viewing the interior's status of the cleaned pipeline, wherein, comprising the following steps: a. providing a viewing apparatus arranged inside an inlet end of the cleaned pipeline, wherein said viewing apparatus has a flexible cylinder whose outer diameter is more larger than its inner diameter, the front end of which is provided with a camera and a lighting unit providing lighting for said camera; b. providing a pressurization apparatus arranged outside inlet end of the cleaned pipeline, said the viewing apparatus being pushed from the inlet end to inside of the pipeline  
50 with pushing pressure generated by a pressurization apparatus, and being forced to go ahead from the inlet end of the pipeline to the outlet end of the pipeline, at the same time, the camera views the status of the interior of the pipeline, and the pipeline images are saved or stored in a memory of the camera; c. taking the camera out of the viewing apparatus, reading the caught image in the memory and viewing the interior of the pipeline using a screen; and d. calculating, according to the known total length of the pipeline from the inlet end of the pipeline to the outlet end of the pipeline, and the time displayed on the screen and spent  
55 by the viewing apparatus in reaching the outlet end, the average speed of movement of the viewing apparatus can be calculated, and the positions existing uncleanness, damage or corrosion can be calculated

5 by multiplying the average speed by the journey time displayed on the screen, for a reference for re-cleaning, replacement or maintenance.

Furthermore, the camera is a high speed camera.

10 Furthermore, the pressurization apparatus works in the manner of water pressurization or air pressurization.

15 Furthermore, the camera has an USB slot and a memory slot for connection with a computer through the USB slot to read and display contents of the caught images on the screen, or to take the memory out of the memory slot and connect the computer through a card reader, or insert the memory to the computer for reading, then, to display the contents of the caught images in the memory on the screen, in order to view the interior of the pipeline, or the camera also provides a radio frequency technology to display the caught image on a cell phone's screen for viewing the interior of the pipeline by use of the cell phone's APP program's cooperation to receive an video.

20 Furthermore, the viewing apparatus comprises a flexible cylinder having an accommodation space at its one end; a camera in which a memory for accessing a photographed content is provided, arranged inside the accommodation space of the flexible cylinder; and a lighting unit arranged at the same side with the flexible cylinder and the camera for providing lighting for said camera.

25 Furthermore, the flexible cylinder forms a closed end facing the inlet end of the pipeline after cleaning, and one end of the flexible cylinder, far away from the closed end, forms a pyramid; wherein the camera comprises a lens with an outer screw connection portion, wherein the viewing apparatus also comprises: an accommodation portion positioned inside of the accommodation space of the flexible cylinder and connected together with the closed end, the accommodation portion forming an accommodation room with an opening; a lock fixing portion, its one end having an opening portion connected in a mutual communication with the opening of the accommodation portion and having a first water proof zone and a second water proof zone extended and mounted facing the upper of the opening portion in a regular order, the first water proof having a first circle slot for a first water proof gasket, the inner rim edge of the second water proof zone having a inner screw portion and the bottom end of the second water proof zone providing a second water proof gasket, and peripheral rim of the lock fixing portion having at least one detention slot for connection with the flexible cylinder; a fixing block mounted in the interior of the lock fixing portion of the flexible cylinder and connected in a sleeve joint (or muff coupling) to one end of the camera, comprising a main body arranged in the interior of the lock fixing portion of the flexible cylinder, a sleeve cover arranged in the main body, a transparent protection eyeglass installed in one end of the main body for providing the lens of the camera, two cables respectively electrically connected to the lighting unit of the main body, and a battery electrically connected with the lighting unit and each of the cable, wherein the outer rim of the main body forming a first extrusive sleeve portion connected in the manner of sleeve joint with the sleeve cover and a second extrusive sleeve portion arranged outward facing the bottom rim the first extrusive sleeve portion, and a third extrusive sleeve portion extended at one side of the second extrusive sleeve portion, the outer diameter of which is larger than the second extrusive sleeve portion, in the interior of first extrusive sleeve portion a opening hole being formed, and in the outer rim of the opening hole a declined inner block edge being formed for providing the transparent protection lens a support; in the interior of the declined inner block edge a third water proof gasket is provided for a third water proof zone, while in the inner rim of the main body a first accommodation room for insertion of the camera and a second accommodation room for receiving each of the cables in a sequence being formed by the declined inner block edge facing the third extrusive sleeve portion, and the main body facing the end of first accommodation room having a inner screw connection portion connected by a outer screw with the outer screw connection portion of the camera, the main body having a slot room facing the second accommodation room, the slot room being communicated with the first accommodation room the second accommodation room; the second extrusion sleeve and the third extrusion sleeve having at least two cable holes being communicated with the slot room, respectively, the sleeve cover having a circle extrusion portion connected with the lock fixing portion by sleeve, the outer diameter of which is less than that of the sleeve cover, in the central part of the sleeve cover and the circle extrusion portion a sleeve joint hole being provided for insertion of the first extrusion sleeve portion of the main body, in the outer side of the sleeve joint (muff coupling) hole a circle extrusion block for support of

5 the first extrusion sleeve portion, a first concave portion connected in the manner of sleeve joint with the first extrusion portion of the main body and a second concave portion connected in the manner of sleeve joint by a sleeve structure with the second extrusion portion of the main body being provided, the sleeve cover having two opening holes respectively arranged facing each of the cable holes and correspondent to the first concave portion, the lighting unit being provided between each of the correspondent opening holes and the circle extrusion portion, while the lighting unit being respectively connected to each of the cables, and electrically connected with the battery by entering each of the correspondent cable holes and going out of the slot room; and a cover body covering the flexible cylinder for accommodating the camera and the fixing block in the flexible cylinder, and the cover body comprising a extrusion wall, a contact portion annularly arranged facing the inner rim of the extrusion wall and an extrusion connection portion extended to the inner side of the contact portion, a concave slot for provision of sleeve joint of the lock fixing portion each other being formed in the back of extrusion wall, a fourth water proof gasket being provided in the contact portion, contacted and integrated with the circle extrusion portion of the sleeve cover to form a fourth water proof zone, in the inner side of the extrusion connection portion a sleeve hole is provided for sleeve joint of the fixing block of the main body, and in the outer side of the extrusion portion an outer screw portion is provided for a bilateral screw connection of the inner screw portion of the lock fixing portion.

Furthermore, multiple clutch closing slots are annularly provided in the surface of the extrusion wall of the cover body, each of clutch closing slot is a half circle concave slot, and a tool is provided, one end of which are provided multiple extrusion implant bodies corresponding to each of the clutch closing slots to constitute an implant connection for opening or closing the cover body by the tool.

Furthermore, the lighting unit is a LED lighter, a switch being provided between the lighting unit and the battery, the switch respectively being electrically connected to the lighting unit and the battery.

Furthermore, the camera is a high speed one, the camera having a switch for operation switch off or switch on of the camera positioned on the outer peripheral rim of the camera, an USB slot positioned on one end of the camera and a memory slot for receiving the memory.

Furthermore, at least one passageway is provided in a longitudinal direction of the periphery of the flexible cylinder during the viewing apparatus being pushed by an air pressure, having a decompression valve.

Compared with common structures, the viewing method after cleaning pipeline and the viewing apparatus thereof provided by the present invention possess the following advantages:

The present invention can help the operators, by using the viewing method and the viewing apparatus arranged in the pipeline, in saving caught images from a memory of a camera arranged in the interior of the front end of the viewing apparatus and access the caught images in the memory to calculate the positions existing uncleanness, damage or corrosion according to the status viewed from a screen, for a reference for re-cleaning, replacement or maintenance to avoid safety accident, further improve efficiencies in transportation and production.

#### **Brief on Figures**

Figure 1 is diagram demonstrating cleaning the interior wall by use of a common pipeline cleaning head.

Figure 2 is a flow chart showing steps of the present invention's method.

Figure 3 is a diagram showing the view apparatus and its pressurization apparatus of the present invention.

Figure 4 is a perspective decomposing diagram of the viewing apparatus of the present invention.

Figure 5-1 is a perspective combination diagram of the viewing apparatus of the present invention.

5           Figure 5-2 is a cross section view at A-A.

Figure 6 is a diagram showing opening the viewing apparatus of the present invention.

10           Figure 7 is a diagram showing transmission between a camera and a computer of the present invention.

Figure 8 is a diagram showing transmission between a camera and a cell phone of the present invention.

15           Figure 9 is a partial diagram showing another embodiment of the flexible cylinder of the viewing apparatus of the present invention.

20           Figure 10 is a diagram showing the viewing apparatus shown in the figure 9 viewing a pipeline with a greater curvature.

[Brief on reference numbers in the figures]

(Commonly used)

25           Pipeline cleaning head A                      Erasing knife A1  
              Tungsten steel A2                         Pipeline B

30           (Present invention)

              Pipeline 1                                 Inlet end 11  
35           Outlet end 12                             Elbow 12  
              Pressurization apparatus 2             Pushing pressure 3  
              Viewing apparatus 4                   Flexible cylinder 5  
40           Accommodation space 50                Closed end 51  
              Passageway 511                        Decompression valve 512  
45           Accommodation portion 52              Opening 520  
              Accommodation room 521              Lock fixing portion 53  
              Opening portion 531                   First water proof zone 532  
50           Second water proof zone 533           First circle slot 534  
              First water proof gasket 535           Inner screw portion 536  
55           Second water proof gasket 537           Detention slot 538  
              Camera 6                               Lens 61  
              Outer screw connection portion 62     Switch 63  
60           USA slot 64                             Memory slot 65

|    |                                     |                                     |
|----|-------------------------------------|-------------------------------------|
| 5  | Memory 66                           | Screen 67                           |
|    | Computer 68                         | Cell phone 69                       |
| 10 | Lighting unit 7                     | Fixing block 70                     |
|    | Main body 71                        | Opening hole 710                    |
|    | First extrusion sleeve portion 711  | Second extrusion sleeve portion 712 |
| 15 | Second extrusion sleeve portion 713 | Third waterproof gasket 714         |
|    | Declined inner block edge 715       | First accommodation room 716        |
| 20 | Second accommodation room 717       | Inner screw connection portion 718  |
|    | Slot room 719                       | Cable hole 7191                     |
|    | Sleeve cover 72                     | Circle extrusion portion 720        |
| 25 | Sleeve joint hole 7200              | Circle extrusion block 721          |
|    | First concave portion 722           | Second concave portion 723          |
| 30 | Opening hole 724                    | Transparent protection eyeglass 73  |
|    | Cable 75                            | Switch 76                           |
|    | Battery 77                          | Cover body 8                        |
| 35 | Extrusion wall 81                   | Clutch closing slot 811             |
|    | Contact portion 82                  | Extrusion connection portion 83     |
| 40 | Concave slot 84                     | Fourth waterproof gasket 85         |
|    | Sleeve hole 86                      | Outer screw portion 87              |
|    | Tool 9                              | Extrusion implant body 91           |

45

## Embodiment

In order to clearly illustrate the embodiments and effects of the present invention, the embodiments of the present invention provides a viewing method after cleaning pipeline to view the interior status of the pipeline 1 after cleaning. The viewing method after cleaning pipeline comprises:

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a. providing a viewing apparatus 4 arranged inside an inlet end of the cleaned pipeline 1, said viewing apparatus 4 having a flexible cylinder 5 whose outer diameter is a little larger than its inner diameter of pipeline 1 to form a tight engagement, thus to the resistance for movement of the flexible cylinder 5 is decreased for prevention of decompression, and the front end of the flexible cylinder 5 of the viewing apparatus 4 provided with a camera 6 and a lighting unit 7 for providing lighting for said camera 6 photographing; more specially, the camera 6 is a high speed camera.

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b. providing a pressurization apparatus 2 arranged on inlet end 11 of the cleaned pipeline 1, the viewing apparatus 4 being pushed from the inlet end 11 to interior of the pipeline 1 with pushing pressure

3 (see Figure 3, indicated by arrow) generated by the pressurization apparatus 2, and being forced to go ahead from the inlet end 11 of the pipeline 1 to the outlet end 12 of the pipeline1, at the same time, the camera 6 viewing the status of the interior of the pipeline, and the pipeline image being saved or stored in a memory 66 of the camera 6 ; more specifically, the pressurization apparatus 2 works in the manner of water or air pressurization.

c. again, taking the camera 6 out of the viewing apparatus 4, reading the caught images in the memory 66 and viewing the interior of the pipeline on a screen 67;

d. according to the known total length of the pipeline 1 from the inlet end 11 of the pipeline 1 to the outlet end 12 of the pipeline 1, and the time displayed on the screen 67 and spent by the viewing apparatus 4 in reaching the outlet end 12 of pipeline 1, calculating the average speed of movement of the viewing apparatus 4, and the positions existing uncleanness, damage or corrosion by multiplying the average speed by the journey time displayed on the screen 67, for a reference for re-cleaning, replacement or maintenance.

More specifically, the viewing apparatus 4 can be opened by use of tool 9. Referring to Figure 7, the camera 6 has USB slot 64 and memory slot 65 for connection with a computer 68 through the USB slot 64 to read and display contents of caught images on the screen 67, or to take the memory 66 out of the memory slot 65 and connect the computer 68 through a card reader, or insert the memory 66 taken out to the computer 68 for reading, then to display the contents of the caught images in the memory 66 on the screen 67, in order to view the interior of the pipeline,

More specifically, referring to Figure 8, the camera 6 of the viewing apparatus 4 also provides a radio frequency technology to display the caught images on a cell phone 69's screen 67 for viewing the interior of the pipeline by use of the cell phone 69's APP program's cooperation to receive a video.

Referring to Figures 3, 4, 5-1 and 5-2 a preferred embodiment of the viewing apparatus 4 of the present invention is shown. The viewing apparatus 4 to view the interior of the cleaned pipeline 1, comprises:

A flexible cylinder 5, having an accommodation space 50 at its one end, forms a closed end 51 facing the inlet end 11 of the pipeline 1 after cleaning, and one end of the flexible cylinder 5 far away from the closed end 51 forms a pyramid, and the outer diameter of the flexible cylinder 5 is a little larger than the inner diameter of the pipeline 1 to form a tight coupling between the flexible cylinder 5 and the inner wall of the pipeline 1 to reduce a resistance for movement, and to prevent a decompression generated by the pressurization apparatus 2 working in the manner of water or air pressurization, thus to provide a pushing pressure 3 from the inlet end 11 of the pipeline 1 to interior of the pipeline, to push the viewing apparatus 4 to move from the inlet end 11 to the outlet end 12 of the pipeline 1;

A camera 6, arranged inside of the accommodation space 50 of the flexible cylinder 5, and having a memory 66 for accessing photographed or caught contents, more specifically, the camera 6 is a high speed camera, having a lens 61 having an outer screw connection portion 62, a switch 63 arranged in the outer periphery rim of the camera 6 for switch on or off the photographing action of the camera 6, and USD slot 64 far away from one end of lens 61 and memory slot 65 for insertion of memory 66 ( meanwhile referring to Figure 7); and

A lighting unit 7 arranged at the same side with the flexible cylinder 5 and the camera 6 for providing a lighting for the camera 6, more specially, the lighting unit 7 is a LED lighter and has two LED lighters.

The viewing apparatus of the present invention also comprises accommodation portion 52 positioned inside of the accommodation space 50 of the flexible cylinder 5 and connected together with the closed end 51, lock fixing portion 53 connected to the accommodation portion 52, lock fixing portion 53, fixing block 70 mounted in the interior of the lock fixing portion 53 of the flexible cylinder 5 and connected in the manner of a sleeve joint to one end of the camera 6, and cover body 8 covering the

5 flexible cylinder 5 for accommodating the camera 6 and the fixing block 70 in the flexible cylinder 5; wherein

10 The accommodation portion 52 forms an accommodation room 521 with an opening 520, and is made of water proof materials. Because the flexible cylinder 5 is made of plastic materials, a water penetration may be happened under a high pressure of water pressurization. Therefore, the accommodation portion 52 made of water proof materials can prevent the penetrated water of the flexible cylinder 5 from entering into interior of the accommodation portion 52.

15 The lock fixing portion 53 has an opening portion 531 connected in a mutual communication with opening 520 of the accommodation portion 52, and has a first water proof zone 532 and a second water proof zone 532 extended and mounted facing the upper of the opening portion 531 in a regular order. More specifically, the first water proof 532 has a first circle slot 534 for a first water proof gasket 535, and the inner rim edge of the second water proof zone 533 has an inner screw portion 536, bottom end of which provides a second water proof gasket 537. The peripheral rim of the lock fixing portion 53 has at least one  
20 detention slot 538 for connection with the flexible cylinder 5.

The fixing block 70 comprises a main body 71 arranged in the interior of the lock fixing portion 53 of the flexible cylinder 5, a sleeve cover 72 arranged in the main body 71 in the manner of sleeve setting, a transparent protection eyeglass 73 installed in one end of the main body 71 for providing a  
25 protection for the lens 61 of the camera 6, two cables 75 respectively electrically connected to the lighting unit 7 of the main body 71, a switch 76 accommodated in back end of the accommodation room 521 of the accommodation portion 52 and a battery 77 electrically connected with the switch 76. More specifically, the outer rim of the main body 71 of the fixing block 70 forms a first extrusive sleeve portion 711 connected in the manner of a sleeve joint with or facing the sleeve cover 72 and a second extrusive sleeve  
30 portion 712 arranged outward facing the bottom rim of the first extrusive sleeve portion 711, and a third extrusive sleeve portion 713 is extended at one side of the second extrusive sleeve portion 712, the outer diameter of which is larger than the second extrusive sleeve portion 712. In the interior of first extrusive sleeve portion 711 an opening hole 710 is formed, and in the outer rim of the opening hole 710 a declined inner block edge 715 is formed for providing the transparent protection eyeglass 73 with a support. In the  
35 interior of the declined inner block edge 715 a third water proof gasket 714 is provided for a third water proof zone, while in the inner rim of the main body 71 a first accommodation room 716 for accommodation of the camera 6 and a second accommodation room 717 for receiving each of the cables 75 in a sequence are formed by the declined inner block edge 715 facing the third extrusive sleeve portion 713, and the main body 71 facing the end of first accommodation room 717 has a inner screw connection  
40 portion 718 connected by an outer screw 62 with the outer screw connection portion of the camera 6, and the main body 71 has a slot room 719 facing the second accommodation room 717, the slot room 719 being communicated with the first accommodation room 716 and the second accommodation room 717. The second extrusion sleeve 712 and third extrusion sleeve portion 713 have at least two cable holes 7191 being communicated with the slot room 719. In the present embodiment, the sleeve cover 72 has a circle  
45 extrusion portion 720 connected in the manner of sleeve joint with the lock fixing portion 53, the outer diameter of which is less than that of the sleeve cover 72. In the central part of the sleeve cover 72 and the circle extrusion portion 72 a sleeve joint hole 7200 is provided for insertion of the first extrusion sleeve portion 711 of the main body 72, in the outer side of the sleeve joint hole 7200 a circle extrusion block 721 for support of the first extrusion sleeve portion 711, a first concave portion 722 connected in the manner of  
50 sleeve joint each other with the first extrusion portion 711 of the main body 71 and a second concave portion 723 connected in the manner of sleeve joint each other with the second extrusion portion 712 of the main body 71 are formed. The sleeve cover 72 has two opening holes 724 respectively arranged facing each of the cable holes 7191 and correspondent to the first concave portion 722. The lighting unit 7 is provided between each of the correspondent opening holes 724 and the circle extrusion portion 720, while  
55 the lighting unit 7 is respectively connected to each of the cables 75, and electrically connected with the switch 76, then electrically connected to the battery 77 by entering each of the correspondent cable holes 7191 and going out of the slot room 719. Each cable 75 is conducted by the switch 76 to enable each light of the lighting unit 7 to be bared out of the each corresponding two opening holes 724 for lighting, thus the camera 6 can do photographing in a lighting circumstance.

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5 Cover body 8 comprises an extrusion wall 81 with multiple clutch closing slots 811 annularly provided in the surface of the extrusion wall 81, a contact portion 82 annularly arranged facing the inner rim of the extrusion wall 81 and an extrusion connection portion 83 extended to the inner side of the contact portion 82. In the embodiment of the present application, each of clutch closing slot 811 annularly provided in the surface of the extrusion wall 81 is a half circle concave slot, and a tool 9 is provided, 10 having multiple extrusion implant bodies 91 corresponding to each of the clutch closing slots 811 of the cover body 8 to constitute an implant connection, and a concave slot 84 for provision of sleeve joint of the lock fixing portion 53 each other is formed in the back of extrusion wall 81. A fourth water proof gasket 85 is provided in the contact portion 82, contacted together with the circle extrusion portion 720 of the sleeve cover 72 to form a fourth water proof zone. In the inner side of the extrusion connection portion 83 a sleeve hole 86 is provided for a sleeve setting of the main body 71 of the fixing block 70, and in the outer side of the extrusion portion 83 an outer screw portion 87 is provided for a bilateral screw connection of the inner screw portion 536 of the lock fixing portion 53. The viewing apparatus 4 goes through said water proof zones, and during the process of high pressure pushing by the pushing pressure 3 generated by the pressurization apparatus 2 in the manner of water pressure, the penetrated water of the flexible cylinder 5 20 from entering into the interior of accommodation room 521 of the accommodation portion 52 can be prevented.

Again referring Figures 4, 5-1 and 5-2, according to the assembly structure of the viewing apparatus 4's embodiment, before the camera 6 is positioned in the interior of the accommodation room 25 521 of the accommodation portion 52, the switch 63 of the camera 6 and switch 76 of the interior of the accommodation portion 52 are first switched on, and the lighting unit 7 is arranged with the flexible cylinder 5 and the camera 6 at the same side, then the cover body 8 is closely covered on the flexible cylinder 5 for the camera 6 and the fixing block 70 to be accommodated in the flexible cylinder 5 to light the camera 6 photographing.

Referring to Figure 6, after the interior of the cleaned pipeline 1 is viewed by the viewing apparatus 4, each of extrusion implant body 91 of the tool 9 is engaged with each of corresponding clutch closing slots 811 of the cover body 8, and the tool 9 is turned in switching on or off and open by unscrewing or close by screwing the cover body 8, and the camera 6 is taken out of the interior of the 35 accommodation portion 52 of the flexible cylinder 5 in the viewing apparatus 4.

Referring to Figures 7 and 8, the viewing apparatus 4 of the present invention provides a light resource to enable the camera 6 to watch the interior status of the pipeline 1 and catch the images by the lighting unit 7 being bared respectively facing each opening hole 724 of the sleeve cover 72, then the camera 6 is taken out of the viewing apparatus 4 to read the caught images of the memory 66, and the 40 manners for reading are, for example, reading by connection of USB slot 64 of the camera 6 to computer 68 and displaying the contents of the caught images on the screen 67, or removing the memory 66 of the memory slot 65 and connecting a card reader to the computer 68 to read the images, or removing the memory 66 and inserting to computer 68 for reading, then to display the contents of the caught images of the memory 66 on the screen 67, for viewing the status of the interior of the pipeline, or the camera 6 provides a radio frequency technology to display the caught images on a cell phone 69's screen 67 for viewing the interior of the pipeline by use of the cell phone 69's APP program's cooperation to receive a video. According to the known total length of the pipeline 1 from the inlet end 11 of the pipeline 1 to the outlet end 12 of the pipeline 1, and the time displayed on the screen 67 and spent by the viewing apparatus 4 in reaching the outlet end 12 of the pipeline 1, the average speed of movement of the viewing apparatus 4 50 can be calculated, and the positions existing uncleanness, damage or corrosion can be calculated by multiplying the average speed by the journey time displayed on the screen 67 of computer 68 or cell phone 69, for a reference for re-cleaning, replacement or maintenance.

Referring to Figures 9 and 10 again, during the viewing apparatus 4 is pushed by the pushing pressure 3 of the pressurization apparatus 2 in the pipeline 1 the pressurization apparatus 2 can work by use of water pressure, and pushing pressure 3 is water substance if a more curved elbow in the pipeline 1 is encountered, thus, the pushing pressure of the pressurization apparatus 2 can further push the viewing apparatus 4 stayed in the more curved elbow to go ahead. If the pressurization apparatus 2 works in a 60 manner of air pressure, and the viewing apparatus 4 can no longer go ahead at the more curved elbow of the pipeline 1 and the pressurization apparatus 2 can sense the stay and continuously increase the pressure

5 until the viewing apparatus 5 is pushed going through the more curved elbow and go ahead further. When  
the pressure of the pressurization apparatus 2 is larger than the fixed pressure originally designated, a  
decompression needs to be done, and the decompression is achieved by providing at least one passageway  
511 at the periphery of the flexible cylinder 5 of the viewing apparatus 4 in a longitudinal direction, and in  
10 the passageway 511 a decompression valve 512 is arranged. In the embodiment of the present application 8  
passageways 511 and decompression valves 512 are provided, but not limited to 8. Referring to figure 9  
and 10, the passageway 511 at the periphery in a longitudinal direction of the flexible cylinder 5 of the  
viewing apparatus 4 is pushed to the elbow 13 with a more curved bend by the pushing pressure 3 of the  
pressurization apparatus 2, the passageway 511 at the periphery in a longitudinal direction of the flexible  
15 cylinder 5 of the viewing apparatus 4 is pressured to a closed status, as a result, the pushing pressure 3 of  
the pressurization apparatus 2 cannot go through the passageway 511, the decompression valve 512 in the  
passageway 511 will be turned on, and the redundant pressure will be released by the decompression valve  
512 and the passageway 511, thus, the pushing pressure 3 will be remained stable by the pressurization  
apparatus 2 to be kept in a pushing status at the original fixed pressure.

## 5 Claims

1. A viewing method after cleaning pipeline for viewing the interior's status of the cleaned pipeline, wherein, comprising the following steps:

a. providing a viewing apparatus arranged inside an inlet end of the cleaned pipeline, wherein said viewing apparatus has a flexible cylinder whose outer diameter is more larger than an inner diameter of the cleaned pipeline, the front end of which is provided with a camera and a lighting unit providing lighting for said camera;

b. providing a pressurization apparatus arranged outside inlet end of the cleaned pipeline, said the viewing apparatus being pushed from the inlet end to inside of the pipeline with pushing pressure generated by the pressurization apparatus, and being forced to go ahead from the inlet end of the pipeline to the outlet end of the pipeline, at the same time, the camera views the status of the interior of the pipeline, and the pipeline images are saved or stored in a memory of the camera;

c. taking the camera out of the viewing apparatus, reading the caught image in the memory and viewing the interior of the pipeline using a screen; and

d. calculating, according to the known total length of the pipeline from the inlet end of the pipeline to the outlet end of the pipeline, and the time displayed on the screen and spent by the viewing apparatus in reaching the outlet end, the average speed of movement of the viewing apparatus can be calculated, and the positions existing uncleanness, damage or corrosion can be calculated by multiplying the average speed by the journey time displayed on the screen, for a reference for re-cleaning, replacement or maintenance.

2. The viewing method after cleaning according to claim 1, wherein the camera is a high speed camera.

3. The viewing method after cleaning according to claim 1, wherein the pressurization apparatus works in the manner of water pressurization or air pressurization.

4. The viewing method after cleaning according to claim 1, wherein the camera has an USB slot and a memory slot for connection with a computer through the USB slot to read and display contents of the caught images on the screen, or to take the memory out of the memory slot and connect the computer through a card reader, or insert the memory to the computer for reading, then, to display the contents of the caught images in the memory on the screen, in order to view the interior of the pipeline, or the camera also provides a radio frequency technology to display the caught image on a cell phone's screen for viewing the interior of the pipeline by use of the cell phone's APP program's cooperation to receive an video.

5. A viewing apparatus after cleaning pipeline for viewing the interior's status of the cleaned pipeline, wherein the viewing apparatus comprises

a flexible cylinder having an accommodation space at its one end;

a camera in which a memory for accessing a photographed content is provided, arranged inside the accommodation space of the flexible cylinder; and

a lighting unit arranged at the same side with the flexible cylinder and the camera for providing lighting for said camera, wherein the flexible cylinder forms a closed end facing the inlet end of the pipeline after cleaning, and one end of the flexible cylinder, far away from the closed end, forms a pyramid; wherein the camera comprises a lens with an outer screw connection portion, wherein the viewing apparatus also comprises:

an accommodation portion positioned inside of the accommodation space of the flexible cylinder and connected together with the closed end, the accommodation portion forming an accommodation room with an opening;

5 a lock fixing portion, its one end having an opening portion connected in a mutual communication with the opening of the accommodation portion and having a first water proof zone and a second water proof zone extended and mounted facing the upper of the opening portion in a regular order, the first water proof zone having a first circle slot for a first water proof gasket, the inner rim edge of the second water proof zone having a inner screw portion and the bottom end of the second water proof zone providing a second water proof gasket, and peripheral rim of the lock fixing portion having at least one detention slot for connection with the flexible cylinder;

15 a fixing block mounted in the interior of the lock fixing portion of the flexible cylinder and connected in a sleeve joint to one end of the camera, comprising a main body arranged in the interior of the lock fixing portion of the flexible cylinder, a sleeve cover arranged in the main body, a transparent protection eyeglass installed in one end of the main body for providing the lens of the camera, two cables respectively electrically connected to the lighting unit of the main body, and a battery electrically connected with the lighting unit and each of the cable, wherein the outer rim of the main body forming a first extrusive sleeve portion connected in the manner of sleeve joint with the sleeve cover and a second extrusive sleeve portion arranged outward facing the bottom rim the first extrusive sleeve portion, and a third extrusive sleeve portion extended at one side of the second extrusive sleeve portion, the outer diameter of which is larger than the second extrusive sleeve portion, in the interior of first extrusive sleeve portion a opening hole being formed, and in the outer rim of the opening hole a declined inner block edge being formed for providing the transparent protection lens a support; in the interior of the declined inner block edge a third water proof gasket is provided for a third water proof zone, while in the inner rim of the main body a first accommodation room for insertion of the camera and a second accommodation room for receiving each of the cables in a sequence being formed by the declined inner block edge facing the third extrusive sleeve portion, and the main body facing the end of first accommodation room having a inner screw connection portion connected by a outer screw with the outer screw connection portion of the camera, the main body having a slot room facing the second accommodation room, the slot room being communicated with the first accommodation room the second accommodation room; the second extrusion sleeve and the third extrusion sleeve having at least two cable holes being communicated with the slot room, respectively, the sleeve cover having a circle extrusion portion connected with the lock fixing portion by sleeve, the outer diameter of which is less than that of the sleeve cover, in the central part of the sleeve cover and the circle extrusion portion a sleeve joint hole being provided for insertion of the first extrusion sleeve portion of the main body, in the outer side of the sleeve joint hole a circle extrusion block for support of the first extrusion sleeve portion, a first concave portion connected in the manner of sleeve joint with the first extrusion portion of the main body and a second concave portion connected in the manner of sleeve joint with the second extrusion portion of the main body being provided, the sleeve cover having two opening holes respectively arranged facing each of the cable holes and correspondent to the first concave portion, the lighting unit being provided between each of the correspondent opening holes and the circle extrusion portion, while the lighting unit being respectively connected to each of the cables, and electrically connected with the battery by entering each of the correspondent cable holes and going out of the slot room; and

45 a cover body covering the flexible cylinder for accommodating the camera and the fixing block in the flexible cylinder, and the cover body comprising a extrusion wall, a contact portion annularly arranged facing the inner rim of the extrusion wall and an extrusion connection portion extended to the inner side of the contact portion, a concave slot for provision of sleeve joint of the lock fixing portion each other being formed in the back of extrusion wall, a fourth water proof gasket being provided in the contact portion, contacted and integrated with the circle extrusion portion of the sleeve cover to form a fourth water proof zone, in the inner side of the extrusion connection portion a sleeve hole is provided for sleeve joint of the fixing block of the main body, and in the outer side of the extrusion portion an outer screw portion is provided for a bilateral screw connection of the inner screw portion of the lock fixing portion.

55 6. The viewing apparatus after cleaning pipeline according to claim 5, wherein multiple clutch closing slots are annularly provided in the surface of the extrusion wall of the cover body, each of clutch closing slot is a half circle concave slot, and a tool is provided, one end of which are provided multiple extrusion implant bodies corresponding to each of the clutch closing slots to constitute an implant connection for opening or closing the cover body by the tool.

- 5     7.     The viewing apparatus after cleaning pipeline according to claim 5, wherein the lighting unit is a LED lighter, a switch being provided between the lighting unit and the battery, the switch respectively being electrically connected to the lighting unit and the battery.
- 10    8.     The viewing apparatus after cleaning pipeline according to claim 5, wherein the camera is a high speed one, the camera having a switch for operation switch off or switch on of the camera, positioned on the outer peripheral rim of the camera, an USB slot positioned on one end of the camera and a memory slot for receiving the memory.
- 15    9.     The viewing apparatus after cleaning pipeline according to claim 5, wherein at least one passageway is provided in a longitudinal direction of the periphery of the flexible cylinder during the viewing apparatus being pushed by an air pressure, having a decompression valve.