

Abstract

The invention relates to a method for producing a reusable packaging from a carton, in which method a main rectangular blank having sides X and Y and a total area xy is provided and

$$2(a + h) \leq x \leq 3(a + h) + a$$

and

$$y - 2(h + r) \leq b \leq y,$$

where a and b correspond to the side dimensions of the footprint area, h corresponds to the height, and r corresponds to the width, or the width reduced by the height h, of the periphery region R of the finished packaging, and the method comprises the following further steps:

- producing folding lines B in the main blank parallel to a first side Y at least at the following distances from the latter:

$$B_1: a_1 = h$$

$$B_2: a_2 = h + a$$

$$B_3: a_3 = 2h + a,$$

wherein by virtue of the severing of at least two severing lines T, each starting from opposite sides X, along at least one of the folding lines B, or the extension thereof, the distance between those two end points E_T of the severing lines T which are closer to an axis of symmetry S_1 , which is parallel to the side X, is selected such that the length of the distance corresponds to a side B'' of the finished packaging or the length of a side M of a packaging insert.

(Fig. 1)