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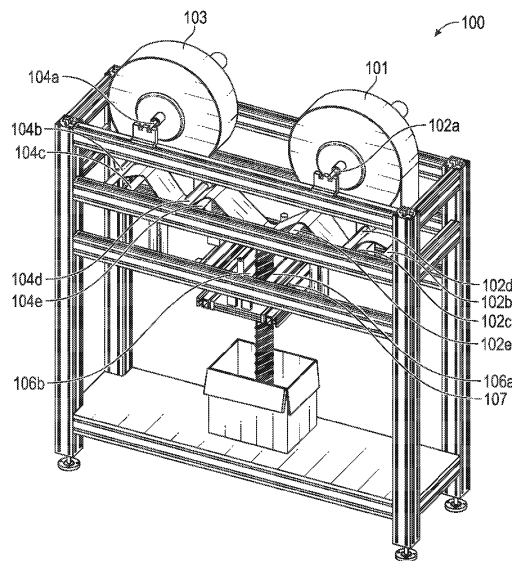


FIG. 2A

(57) Abstract: Systems and methods of foil packaging components of a drug delivery device comprise introducing a first sheet of foil and a second sheet of foil into a welding assembly, welding the first sheet of foil and the second sheet of foil together at a first subsection of the first and second sheets of foil to define a first welded subsection, providing a component for a drug delivery device between the first sheet of foil and the second sheet of foil above the first welded subsection, unclamping the first welding bar and the second welding bar from the first welded subsection, moving the first sheet of foil and the second sheet of foil downward in the welding assembly, and welding the first sheet of foil and the second sheet of foil together at a second subsection of the first and second sheets of foil to define a second welded subsection.

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