

**IMPROVEMENTS IN OR RELATING TO
UNDERWATER EXCAVATION APPARATUS**

5 This invention relates to an improved excavation apparatus, and in particular to an improved underwater excavation apparatus.

10 Underwater excavation apparatus are known, eg, from GB 2 240 568 (CONSORTIUM RESOURCE et al). In that disclosure there is described an underwater excavation apparatus comprising a hollow body with an inlet to receive water and an outlet for discharge of water. A propeller is rotatably mounted in the hollow body to draw water through the inlet and deliver a flow of water through the outlet. Water jets
15 on the propeller tips rotate the propeller when water is supplied to the jets.

20 Such rotation causes water to be drawn into the body through the inlet and expelled from the body as a flow through the outlet. The flow can be used to displace material on the seabed.

25 Known prior art underwater excavation apparatus suffer from a number of problems/disadvantages, for example:

- 25
- (a) Low energy efficiency due to e.g. hydrodynamic limitations of fluid jets, thus requiring extremely large and power hungry pumps to drive the system);
 - (b) tendency of apparatus to rotate in reaction to rotation
30 of the propeller;
 - (c) difficulty in steering and positioning of the apparatus.

35 It is an object of at least some of the aspects of the present invention to seek to obviate or mitigate one or more of the aforementioned problems in the prior art.

According to a first aspect of the present invention

there is provided an underwater excavation apparatus comprising a hollow body having at least one inlet and at least one outlet, at least one pair of impellers rotatably mounted in the hollow body and means for driving the impellers.

Advantageously, the driving means cause the impellers to be driven in contrary rotating directions, in use.

The at least one inlet may be inclined at an angle to an axis along which the at least one outlet is provided.

Preferably, there is provided at least one pair of inlets.

Preferably, the at least one pair of inlets are substantially symmetrically disposed around an axis extending from the outlet.

In one embodiment the underwater excavation apparatus comprises a pair of horizontally opposed inlets communicating with a single outlet, the outlet being disposed vertically downwards substantially midway between the two inlets, in use. In this case, the excavation apparatus is, therefore, substantially "T" shaped in profile.

In an alternative embodiment the underwater excavation apparatus comprises a pair of inlets communicating with a single outlet, the inlets being substantially symmetrically disposed around an axis extending from the outlet, the outlet being disposed vertically downwards substantially midway between the two inlets, in use. In this case, the excavation apparatus is, therefore, substantially "Y" shaped in profile.

Advantageously, the outlets are each spaced/inclined substantially 45° from the axis extending from the outlet.

At least one impeller may be provided within/adjacent each inlet.

5 The means for driving the/each impeller(s) may include at least one drilling motor.

10 The at least one drilling motor may comprise a stator and a rotor rotatably mounted in the stator, the stator being provided with a rod recess and an exhaust port, the rotor being provided with a rotor channel and at least one channel for conducting motive fluid from the rotor channel to a chamber between the rotor and the stator, the rod recess being provided with a rod which, in use, forms a seal
15 between the stator and the rotor.

20 Although not essential it is highly desirable that the rotor be provided with a seal for engagement with the stator.

25 Preferably, the seal is made from a material selected from the group consisting of plastics materials, polyethylethylketone, metal, copper alloys and stainless steel.

30 Advantageously, the rod is made from a material selected from the group consisting of plastics materials, polyethylethylketone, metal, copper alloys and stainless steel.

35 Preferably, the stator is provided with two rod recesses which are disposed opposite one another, and two exhaust ports which are disposed opposite one another, each of the rod recesses being provided with a respective rod, the rotor having two seals which are disposed opposite one another.

The drilling motor may advantageously comprise two

drilling motors arranged with their respective rotors connected together each motor comprising a stator and a rotor rotatably mounted in the stator, the stator being provided with a rod recess and an exhaust port, the rotor being provided with a rotor channel and at least one channel for conducting motive fluid from the rotor channel to a chamber between the rotor and the stator, the rod recess being provided with a rod which, in use, forms a seal between the stator and the rotor.

Preferably, the drilling motors are connected in parallel, although they could be connected in series if desired.

Advantageously, the drilling motors are arranged so that, in use, one drilling motor operates out of phase with the other. Thus, in a preferred embodiment each drilling motor has two chambers and the chambers in the first drilling motor are 90° out of phase with the chambers in the second drilling motor. Similarly, in an embodiment in which each drilling motor has four chambers, the chambers in the first drilling motor would preferably be 45° out of phase with the chambers on the second drilling motor. This arrangement helps ensure a smooth power output and inhibits stalling.

Alternatively, the at least one drilling motor may be a "Moineau", hydraulic or a suitably adapted electric motor.

The impellers may be driven by means of a gearbox or by exploitation of the opposing reactive torque on a drive body of the motor.

When the reactive torque upon the motor body is utilised, at least one impeller may be connected to an output shaft of said motor, while at least one other impeller may be connected to the motor body.

Alternatively the impellers may be driven by a pair of motors operating in opposite directions. In such case said motors and impellers are balanced and equal.

5 The underwater excavation apparatus may further comprise an agitator device having mechanical disturbance means and fluid flow disturbance means.

10 The underwater excavation apparatus may, in use, be suspended from a surface vessel or mounted upon a sled of the type currently known for use in subsea excavation operations.

15 According to a second aspect of the present invention there is provided an underwater apparatus comprising a hollow body having a pair of inlets communicating with an outlet, at least one pair of impellers rotatably mounted in the hollow body and means for driving the impellers, the inlets being substantially symmetrically disposed around an
20 axis extending from the outlet, wherein the inlets are not horizontally opposed to one another.

25 Embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings, in which :-

30 Fig 1 shows a cross-sectional side view of a first embodiment of an excavation apparatus according to the present invention;

35 Fig 2 shows a longitudinal cross-sectional view of one embodiment of a drilling apparatus for use in the excavation apparatus in Fig 1 according to the present invention;

 Figs 3A-3D are cross-sectional views along line A-A

of Fig 2 showing a rotor of the motor in four different positions; and

5 Figs 4A-4D are cross-sectional views along line B-B of Fig 2 showing the rotor in four different positions.

10 Fig 5 shows a cross-sectional side view of a second embodiment of an excavation apparatus according to the present invention;

15 Fig 6 shows a cross-sectional side view of a third embodiment of an excavation apparatus according to the present invention.

20 Referring to Fig 1, there is shown a first embodiment of an underwater excavation apparatus 300a according to the present invention. The apparatus 300a comprises a hollow body 370a formed from a pair of horizontally opposed inlet ducts 371a and an outlet duct 373a, a drive motor 310a and a pair of impellers 335a, 340a.

25 The apparatus 300a is further provided with deflection baffles 302a within the hollow body 370a, suspension brackets 306a to enable the apparatus 300a to be suspended from a surface vessel, guide vanes 386a to regulate the flow of fluid past the impellers 335a, 340a, and safety grids 30 385a to seek to prevent the ingress of solid matter which may damage the impellers 335a, 340a.

35 In this first embodiment, the drive motor 310a is provided along an axis common to the horizontally opposed inlet ducts 371a and impellers 335a, 340a. An output shaft 330a of the motor 310a is connected to a first impeller 335a while the second impeller 340a is attached to a shaft 342a connected via a swivel 325a to an outer housing of the drive

motor 310a.

In use, motive fluid is supplied to the motor 310a via fluid inlet 308a which in turn causes the output shaft 330a and impeller 335a to rotate. Reactive torque from this rotation causes the outer housing of the drive motor 310a to rotate in a direction opposite to that of the output shaft 330a. This in turn results in the rotation of the second impeller 340a. The impellers 335a, 340a are configured such that, despite rotating in opposite directions, they each provide an equal flowrate of water into the hollow body 370a. Water drawn into the hollow body 370a thus is directed via the deflection baffles 302a through the outlet duct 373a and towards the seabed 400a.

The shaft 342a and swivel 325a may, in an alternative embodiment, be replaced by a second motor which directly drives the impeller 340a, as hereinbefore described with reference to Fig 5.

The excavation device 300a may be suspended, for example, from the bow or stern of a surface vessel, or through a moonpool of a dedicated subsea operations vessel.

In an alternative embodiment the device 300a may be provided upon a sled (not shown) of the type currently used for subsea operations. The excavation apparatus 300a may further be provided with an agitator device (not shown) having mechanical disturbance means and fluid flow disturbance means.

In an advantageous embodiment the motor 310 comprises a drilling motor, such as that disclosed in WO95/19488, the content of which is incorporated herein by reference.

The drilling motor 310 may comprise a first motor 20 and a second motor 50.

The first motor 20 comprises a stator 21 and a rotor 23. A top portion 22 of the rotor 23 extends through an upper bearing assembly 24 which comprises a thrust bearing 26 and seals 25.

5

Motive fluid, e.g. water, drilling mud or gas under pressure, flows down through a central sub channel 12 into a central rotor channel 27, and then out through rotor flow channels 28 into action chambers 31 and 32.

10

Following a motor power stroke, the motive fluid flows through exhaust ports 33 in stator 21, and then downwardly through an annular channel circumjacent the stator 21 and flow channels 35 in a lower bearing assembly 34. A portion 15 36 of the rotor 23 extends through the lower bearing assembly 34 which comprises a thrust bearing 37 and seals 38.

The ends of the stator 21 are castellated and the 20 castellations engage in recesses in the respective upper bearing assembly 24 and lower bearing assembly 34 respectively to inhibit rotation of the stator 21. The upper bearing assembly 24 and lower bearing assembly 34 are a tight fit in an outer tubular member 14 and are held 25 against rotation by compression between threaded sleeves 16 and 84.

A splined union 39 joins a splined end of the rotor 23 to a splined end of a rotor 53 of the second motor 50. The 30 second motor 50 has a stator 51.

A top portion 52 of the rotor 53 extends through an upper bearing assembly 54. Seals 55 are disposed between the upper bearing assembly 54 and the exterior of the top 35 portion 52 of the rotor 53. The rotor 53 moves on thrust bearings 56 with respect to the upper bearing assembly 54.

Motive fluid flows into a central rotor channel 57 from

the central rotor channel 27 and then out through rotor flow channels 58 into action chambers 61 and 62. Following a motor power stroke, the motive fluid flows through exhaust ports 63 in stator 51, and then downwardly through an annular channel circumjacent the stator 51 and flow channels 65 in a lower bearing assembly 64. A portion 66 of the rotor 53 extends through a lower bearing assembly 64. The rotor 53 moves on thrust bearings 67 with respect to the lower bearing assembly 64 and seals 68 seal the rotor-bearing assembly interface. Also motive fluid which flowed through the flow channels 35 in the lower bearing assembly 34, flows downwardly through channels 79 in the upper bearing assembly 54, past stator 51 and through flow channels 65 in the lower bearing assembly 64.

The upper bearing assembly 54 and lower bearing assembly 64 are a tight fit in an outer tubular member 18 and are held against rotation by compression between threaded sleeve 84 and a lower threaded sleeve (not shown).

Figs 2A-2D and 3A-3D depict a typical cycle for the first and second motors 20 and 50 respectively, and show the status of the two motors with respect to each other at various times in the cycle. For example, Fig 2C shows an exhaust period for the first motor 20 while Fig 3C, at that same moment, shows a power period for the second motor 50.

As shown in Fig 2A, motive fluid flowing through the rotor flow channels 28 enters the action chambers 31 and 32. Due to the geometry of the chambers (as discussed below) and the resultant forces, the motive fluid moves the rotor in a clockwise direction as seen in Fig 2B. The action chamber 31 is sealed at one end by a rolling vane rod 71 which abuts an exterior surface 72 of the rotor 23 and a portion 74 of a rod recess 75.

At the other end of the action chamber 31, a seal 76 on a lobe 77 of the rotor 23 sealingly abuts an interior

surface of the stator 21.

As shown in Fig 2B, the rotor 23 has moved to a point near the end of a power period.

5

As shown in Fig 2C, motive fluid starts exhausting at this point in the motor cycle through the exhaust ports 33.

10

As shown in Fig 2D, the rolling vane rods 71 and seals 76 have sealed off the action chambers and motive fluids flowing thereinto will rotate the rotor 23 until the seals 76 again move past the exhaust ports 33.

15

The second motor 50 operates as does the first motor 20; but, as preferred, and as shown in Figs 3A-3D, the two motors are out of phase by 90° so that as one motor is exhausting motive fluid the other is providing power.

20

The seals 76 are, in one embodiment, made of polyethylethylketone (PEEK). The rolling vane rods 71 are also made from PEEK. The rotors (23, 25) and stators (21, 51) are preferably made from corrosion resistant materials such as stainless steel.

25

When a seal 76 in the first motor 20 rotates past an exhaust port 33, the motive fluid that caused the turning exits and flows downward, then through the channels 79, past the exhaust ports 63 and the flow channels 65.

30

It should be appreciated that although in the disclosed embodiment the drilling motor 310 comprises two motors 20, 50, with suitable adaptation, the drilling motor 310 may comprise only one motor 20 or 50.

35

Referring now to Fig 5, there is shown a second embodiment of an underwater excavation apparatus 300b according to the present invention. Like parts of the apparatus 300a are identified by numerals used to identify

parts of the apparatus 300a of Fig 1, except subscripted with "b" rather than "a".

5 The apparatus 300b differs from the apparatus 300a in that the shaft 342a and swivel 325a are replaced by a second motor 310'b and a T-coupling 326b. Thus in this embodiment the impellers 335b, 340b are driven by respective motors 310b, 310'b. In use, motive fluid is supplied to motors 310b, 310'b via fluid inlet 308b and T-coupling 326b.

10 Referring now to Fig 6, there is shown a second embodiment of an underwater excavation apparatus 300c according to the present invention. Like parts of the apparatus 300b are identified by numerals used to identify parts of the apparatus 300b of Fig 5, except subscripted with "c" rather than "b".

15 The apparatus 300c differs from the apparatus 300b in that whereas in apparatus 300b the inlets 371b are horizontally opposed, in apparatus 300c the inlets are substantially symmetrically disposed around an axis extending from outlet 373c, such that the apparatus 300c is substantially "Y" shaped. In this embodiment there is, therefore, provided a Y-coupling 326c.

25 The embodiments of the invention hereinbefore described are given by way of example only, and are not meant to limit the scope of the invention in any way. It should be particularly appreciated that the drilling motor 310 is suitable for use in any of the disclosed embodiments.

30

CLAIMS

1. An underwater excavation apparatus comprising a hollow body having at least one inlet and at least one outlet, at least one pair of impellers rotatably mounted in the hollow body and means for driving the impellers

2. An underwater excavation apparatus as claimed in claim 1, wherein the driving means cause the impellers to be driven in contrary rotating directions.

3. An underwater excavation apparatus as claimed in either of claims 1 or 2, wherein the at least one inlet is inclined at an angle to an axis along which the at least one outlet is provided.

4. An underwater excavation apparatus as claimed in any preceding claim, wherein there is provided at least one pair of inlets.

5. An underwater excavation apparatus as claimed in any preceding claim, wherein the at least one pair of inlets are substantially symmetrically disposed around an axis extending from the outlet.

6. An underwater excavation apparatus as claimed in any of claims 1 to 5, wherein the apparatus comprises a pair of horizontally opposed inlets communicating with a single outlet, the outlet being disposed vertically downwards substantially midway between the two inlets, in use, such that the excavation apparatus is substantially "T" shaped in profile.

7. An underwater excavation apparatus as claimed in any of claims 1 to 5, wherein the apparatus comprises a pair of inlets communicating with a single outlet, the inlets being substantially symmetrically disposed around an axis extending from the outlet, the outlet being disposed vertically downwards substantially midway between the two

SUBSTITUTE SHEET (RULE 26)

This Sheet Has Been Replaced





inlets, in use, such that the excavation apparatus is substantially "Y" shaped in profile.

8. An underwater excavation apparatus as claimed in either
5 of claims 6 of 7, wherein at least one impeller is provided within each inlet.

9. An underwater excavation apparatus as claimed in any
10 preceding claim, wherein the means for driving the/each impellers includes at least one drilling motor.

10. An underwater excavation apparatus as claimed in claim
9, wherein the at least one drilling motor comprises a
15 stator and a rotor rotatably mounted in the stator, the stator being provided with a rod recess and an exhaust port, the rotor being provided with a rotor channel and at least one channel for conducting motive fluid from the rotor
20 channel to a chamber between the rotor and the stator, the rod recess being provided with a rod which, in use, forms a seal between the stator and the rotor.

11. An underwater excavation apparatus as claimed in claim
10, wherein the rotor is provided with a seal for engagement
25 with the stator.

12. An underwater excavation apparatus as claimed in claim
11, wherein the seal is made from a material selected from
the group consisting of plastics materials,
30 polyethylethylketone, metal, copper alloys and stainless steel.

13. An underwater excavation apparatus as claimed in any of
claims 10 to 12, wherein the rod is made from a material
selected from the group consisting of plastics materials,
35 polyethylethylketone, metal, copper alloys and stainless steel.

14. An underwater excavation apparatus as claimed in any of





claims 10 and 13, wherein the stator is provided with two rod recesses which are disposed opposite one another, and two exhaust ports which are disposed opposite one another, each of the rod recesses being provided with a respective rod, the rotor having two seals which are disposed opposite one another.

15. An underwater excavation apparatus as claimed in claim 9, wherein the at least one drilling motor comprises two drilling motors arranged with their respective rotors connected together each motor comprising a stator and a rotor rotatably mounted in the stator, the stator being provided with a rod recess and an exhaust port, the rotor being provided with a rotor channel and at least one channel for conducting motive fluid from the rotor channel to a chamber between the rotor and the stator, the rod recess being provided with a rod which, in use, forms a seal between the stator and the rotor.

16. An underwater excavation apparatus as claimed in claim 15, wherein the drilling motors are connected in parallel or in series.

17. An underwater excavation apparatus as claimed in claims 15 or 16, wherein the drilling motors are arranged so that, in use, one drilling motor operates out of phase with the other.

18. An underwater excavation apparatus as claimed in any preceding claim, wherein the impellers are driven by means of a gearbox or by exploitation of the opposing reactive torque on a drive body of the motor.

19. An underwater excavation apparatus as claimed in claim 18, wherein the reactive torque upon the motor body is utilised, at least one impeller is connected to an output shaft of said motor, while at least one other impeller may be connected to the motor body.





20. An underwater excavation apparatus as claimed in claim 1, wherein the impellers are driven by a pair of motors operating in opposite directions.

5

21. An underwater excavation apparatus as claimed in any preceding claim, wherein the underwater excavation apparatus further comprises an agitator device having mechanical disturbance means and fluid flow disturbance means.

10

22. An underwater excavation apparatus as claimed in any preceding claim, wherein in use the underwater excavation apparatus is suspended from a surface vessel or mounted upon a sled of the type currently known for use in subsea excavation operations.

15

23. An underwater excavation apparatus as claimed in claim 7, wherein the outlets are each inclined substantially 45° from the axis extending from the outlet.

20

24. An underwater excavation apparatus comprising a hollow body having a pair of inlets communicating with an outlet, at least one pair of impellers rotatably mounted in the hollow body and means for driving the impellers, the inlets being substantially symmetrically disposed around an axis extending from the outlet, wherein the inlets are not horizontally opposed to one another.

25

25. An underwater excavation apparatus as hereinbefore described with reference to Fig 1 or Fig 5 or Fig 6.

30





AMENDED CLAIMS

[received by the International Bureau on 20 April 1998 (20.04.98);
original claims 1-3 replaced by new claim 1; remaining claims unchanged (1 page)]

1. An underwater excavation apparatus comprising a hollow body having at least one inlet and at least one outlet, at least one pair of impellers rotatably mounted in the hollow body and means for driving the impellers, wherein the driving means cause the impellers to be driven in contrary rotating directions and wherein the at least one inlet is inclined at an angle to an axis along which the at least one outlet is provided.

4. An underwater excavation apparatus as claimed in any preceding claim, wherein there is provided at least one pair of inlets.

5. An underwater excavation apparatus as claimed in any preceding claim, wherein the at least one pair of inlets are substantially symmetrically disposed around an axis extending from the outlet.

6. An underwater excavation apparatus as claimed in any of claims 1 to 5, wherein the apparatus comprises a pair of horizontally opposed inlets communicating with a single outlet, the outlet being disposed vertically downwards substantially midway between the two inlets, in use, such that the excavation apparatus is substantially "T" shaped in profile.

7. An underwater excavation apparatus as claimed in any of claims 1 to 5, wherein the apparatus comprises a pair of inlets communicating with a single outlet, the inlets being substantially symmetrically disposed around an axis extending from the outlet, the outlet being disposed vertically downwards substantially midway between the two

This Sheet Has Been Replaced



AMENDED SHEET (ARTICLE 19)