

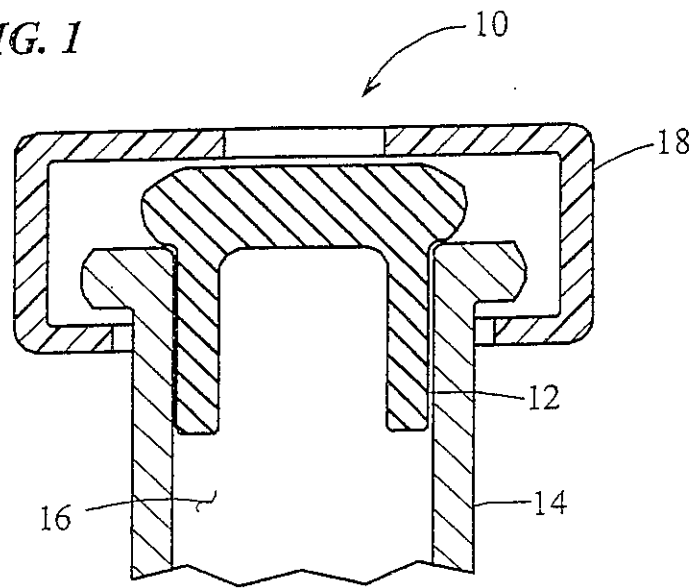
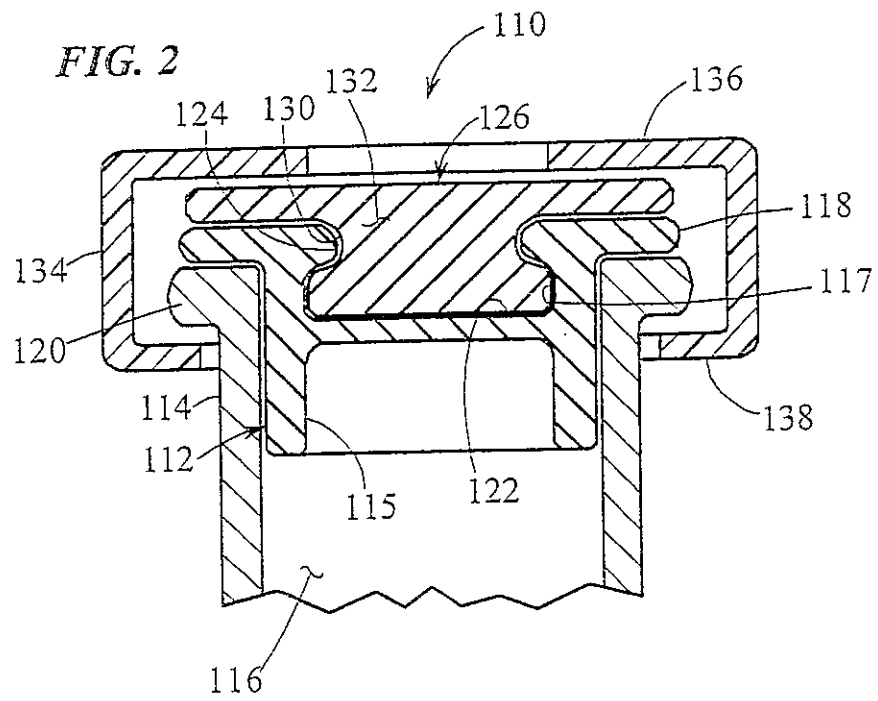
FIG. 1**FIG. 2**

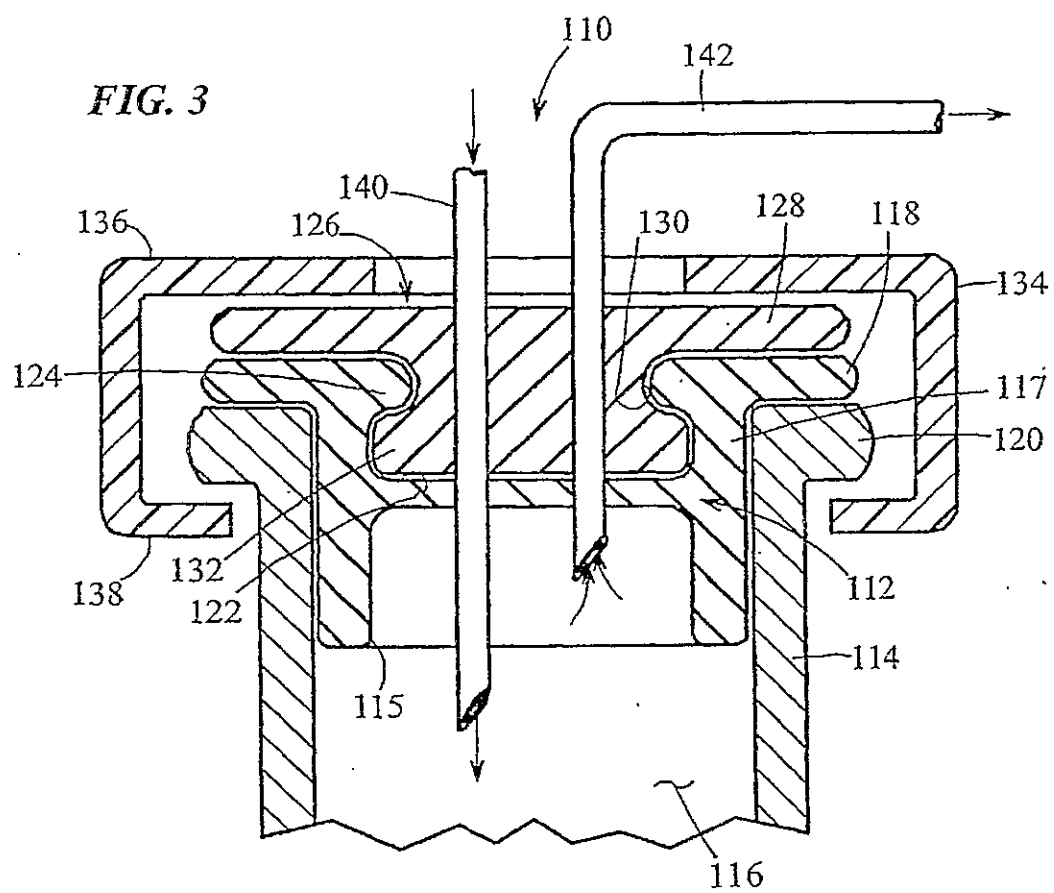
FIG. 3

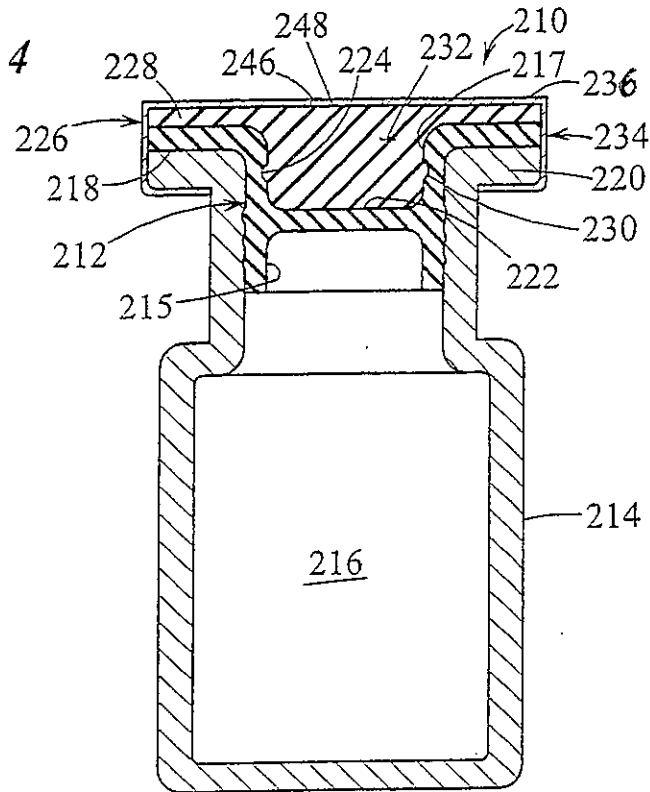
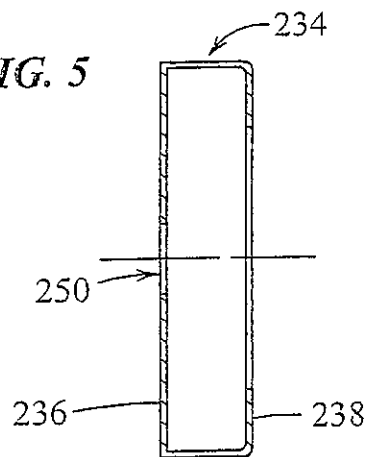
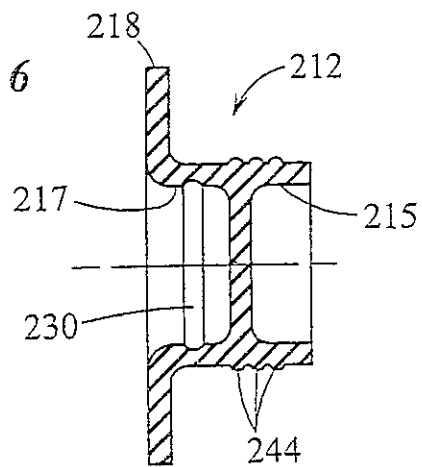
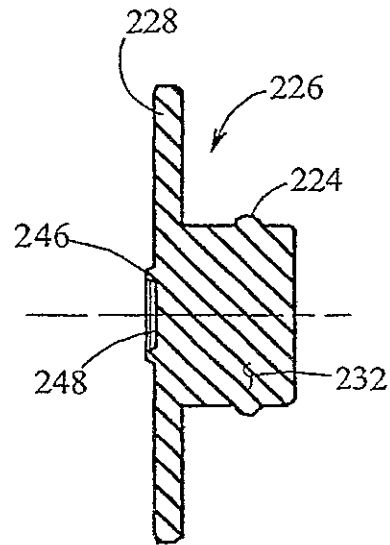
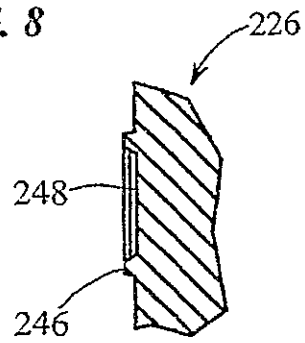
FIG. 4**FIG. 5****FIG. 6**

FIG. 7**FIG. 8**

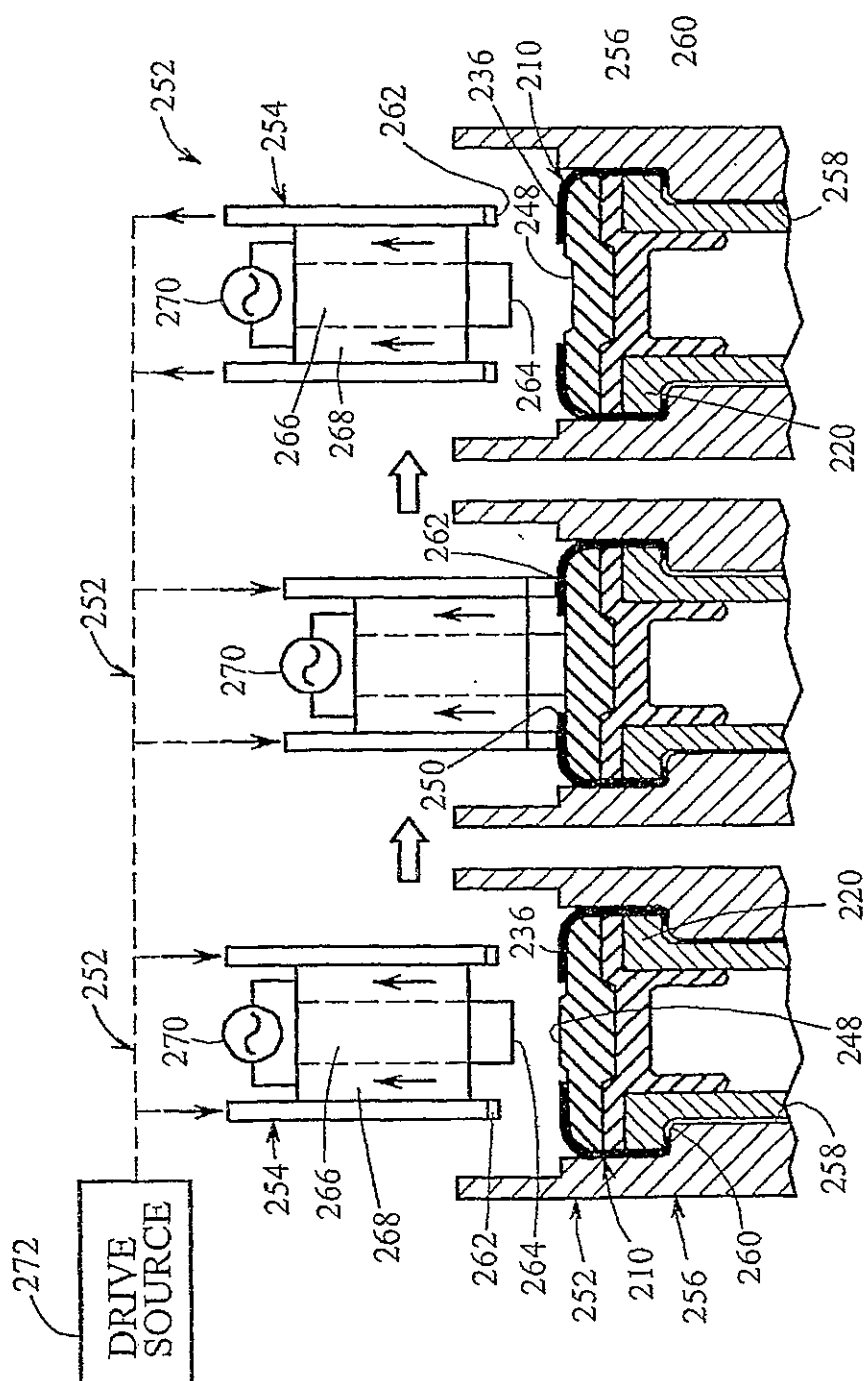
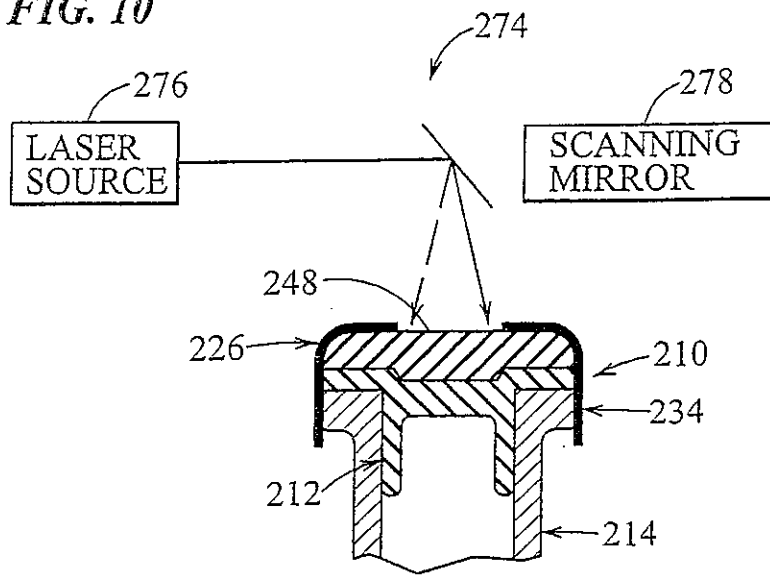
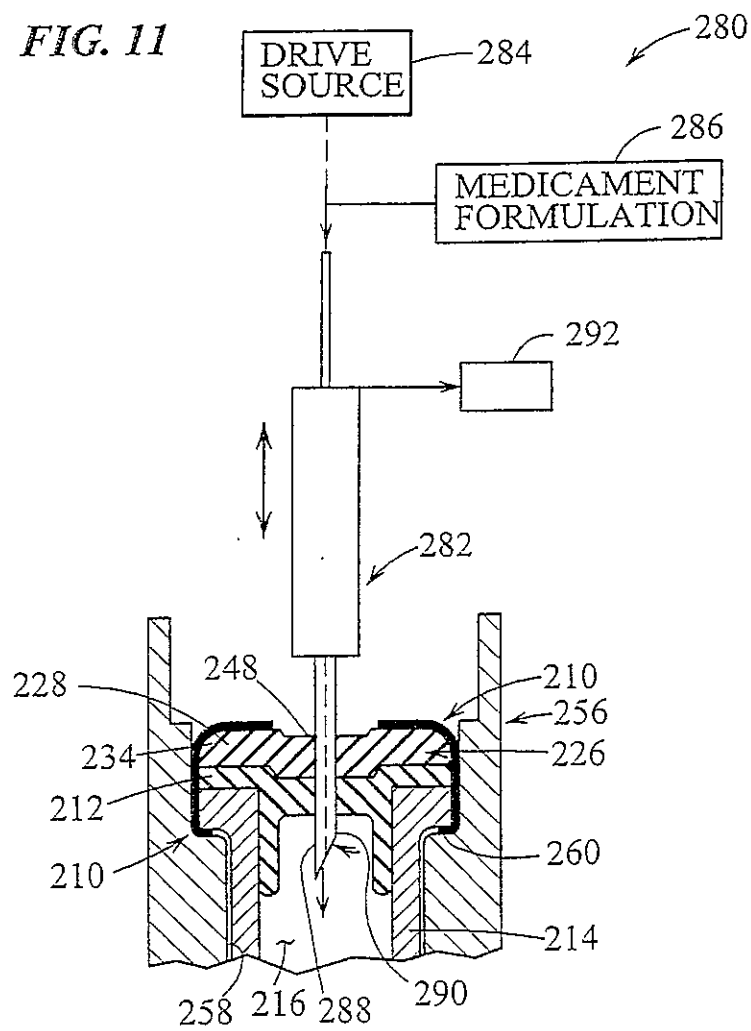


FIG. 9C

FIG. 9B

FIG. 9A

FIG. 10**FIG. 11**

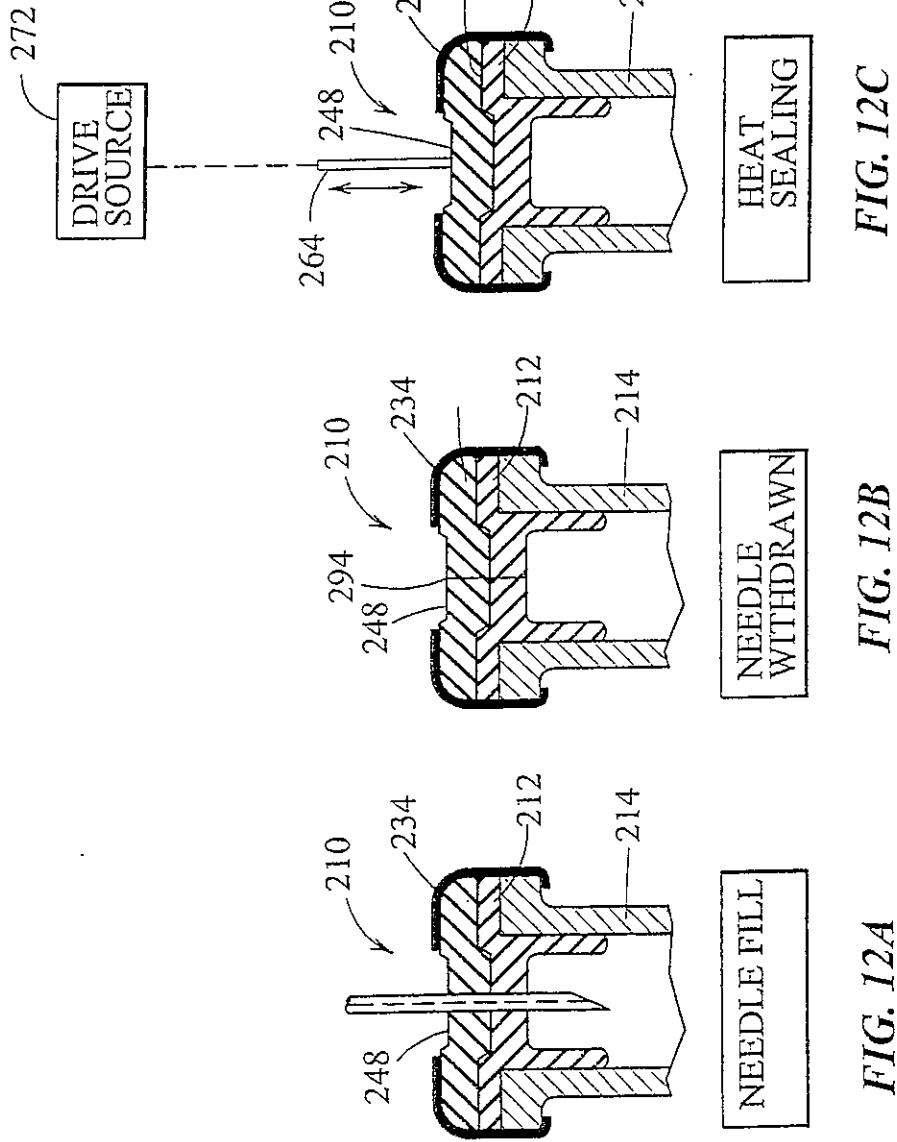
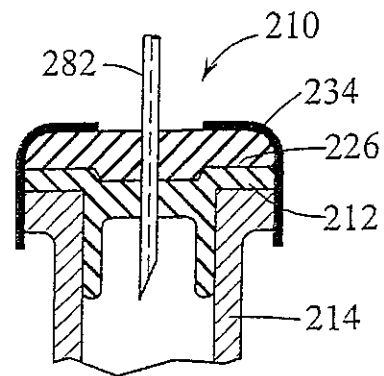


FIG. 12D

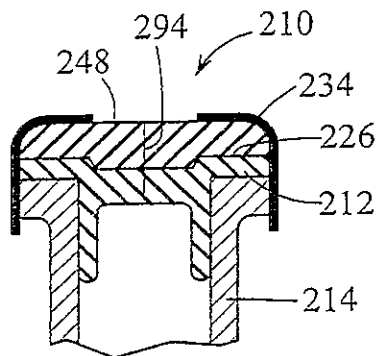
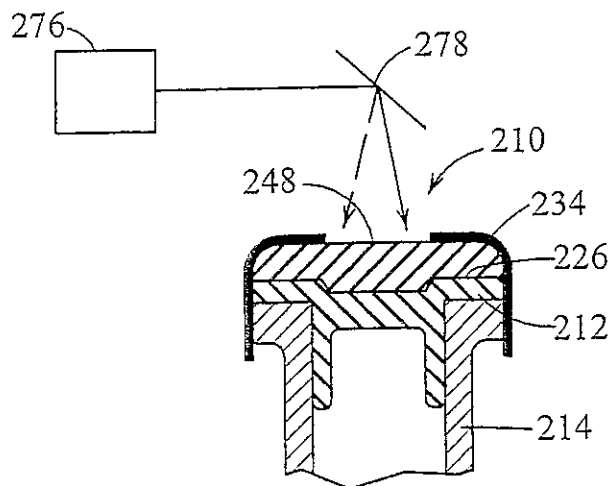
FIG. 12C

FIG. 12B

FIG. 12A

FIG. 13A

NEEDLE FILL

FIG. 13BNEEDLE
WITHDRAWN*FIG. 13C*HEAT
SEALING