

ABSTRACT

A conveyor system (1) includes a first conveyor line (11) configured to convey an article (F) in a first direction, a second conveyor line (13) arranged in parallel with the first conveyor line (11) and configured to convey the article (F) in a second direction that is a direction opposite to the first direction, a backup line (15) arranged in parallel with the first conveyor line (11) and the second conveyor line (13) and provided so as to be able to change states between a state of conveying the article (F) in the first direction and a state of conveying the article (F) in the second direction, first connecting lines (17) each configured to convey the article (F) between the first conveyor line (11) and the backup line (15), and second connecting lines (19) each configured to convey the article (F) between the second conveyor line (13) and the backup line (15).

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