

ABSTRACT

To obtain a push-cutting blade 2, a flexible base
1 and a projection (trapezoid-section projection 21)
5 protruding from this base are formed by etching. Then,
a lateral surface or surfaces of the projection 21 is
cut into a vertical projection 2b. Lastly, the tip of
the vertical projection 2b is sharpened to give a double
(or single) cutting edge 2a.



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