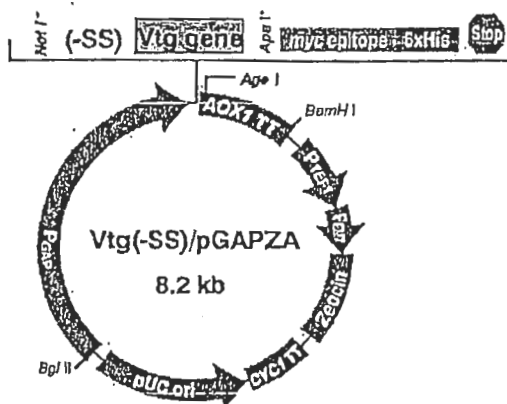
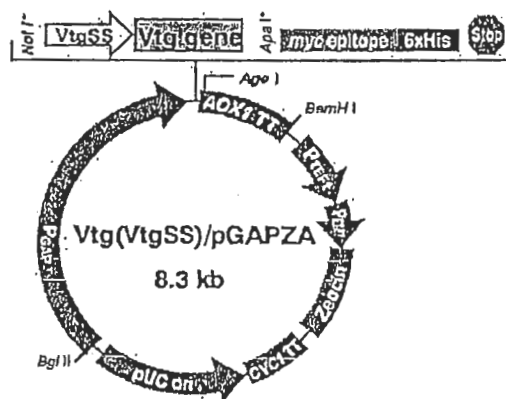


Fig.1

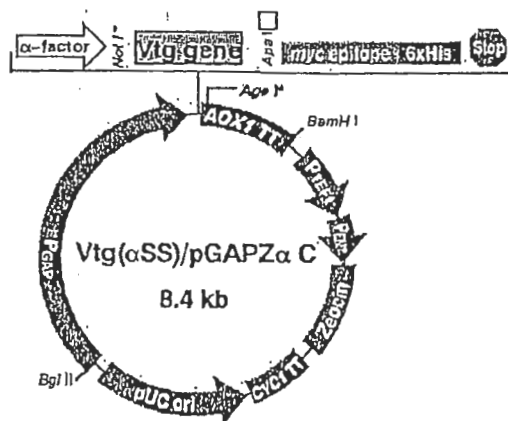
(A)



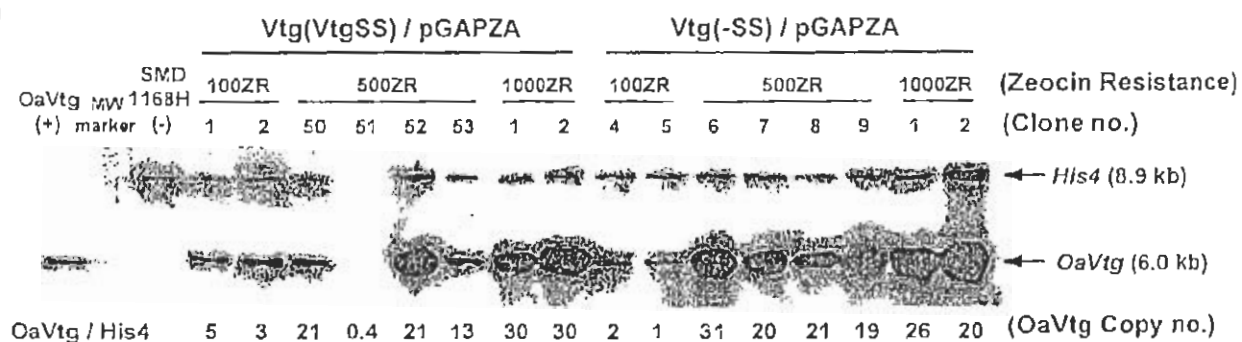
(B)



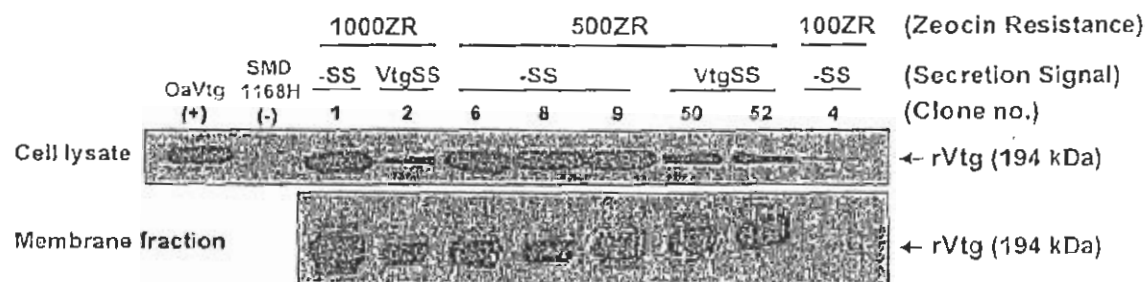
(C)

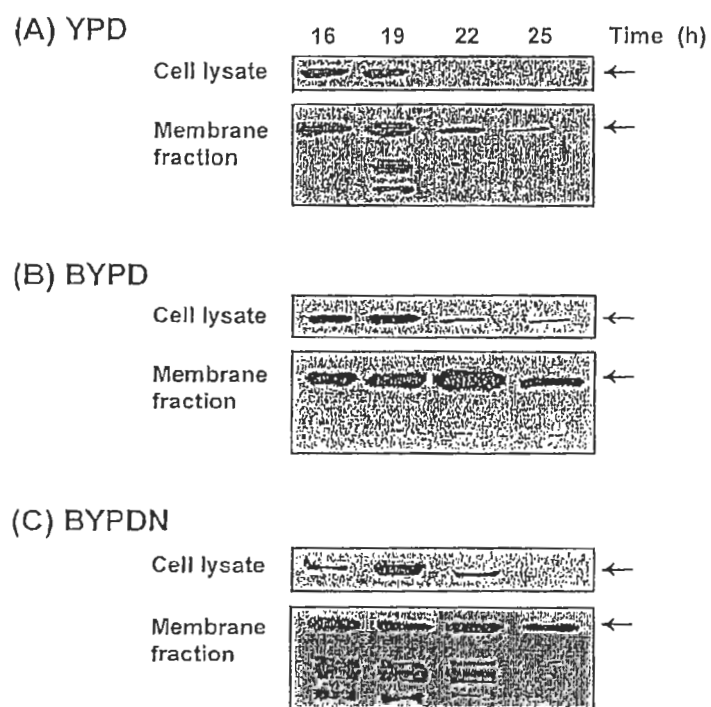


(A)

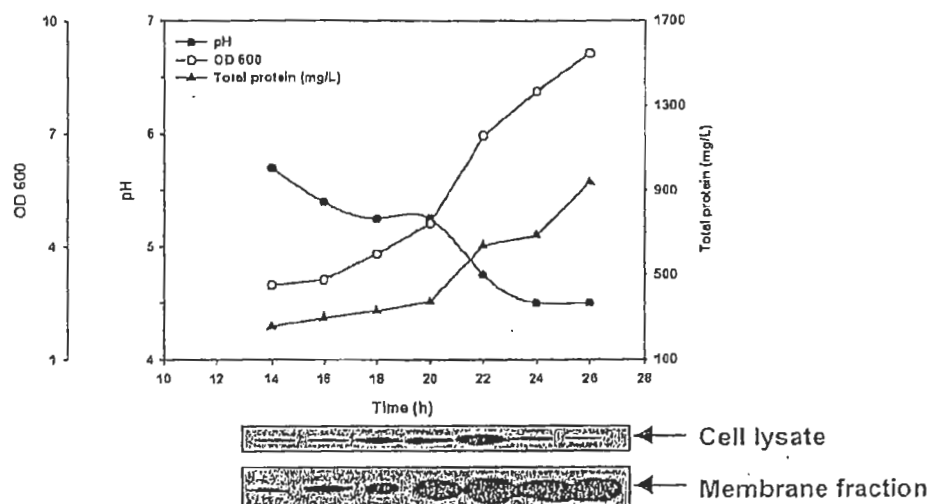


(B)

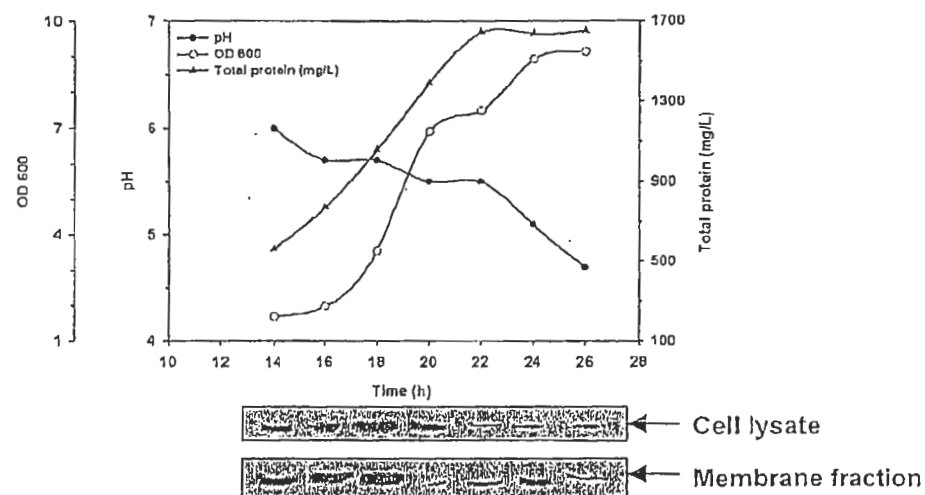




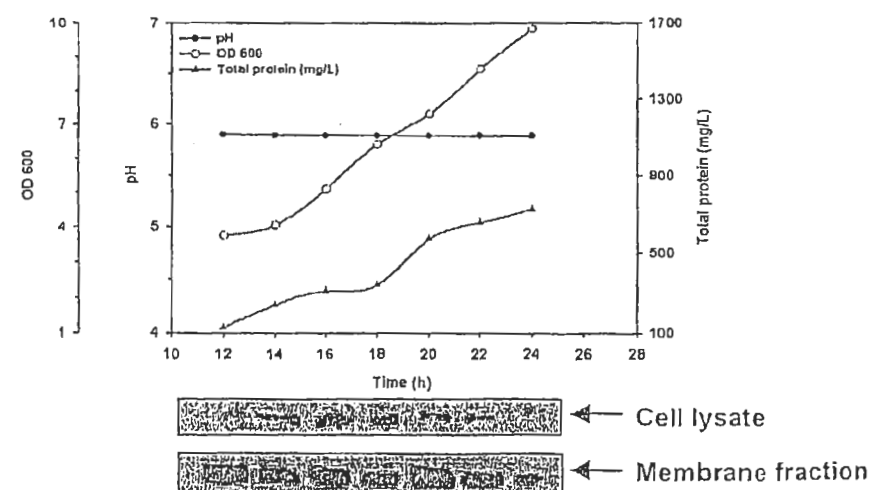
(A) Single shake flask

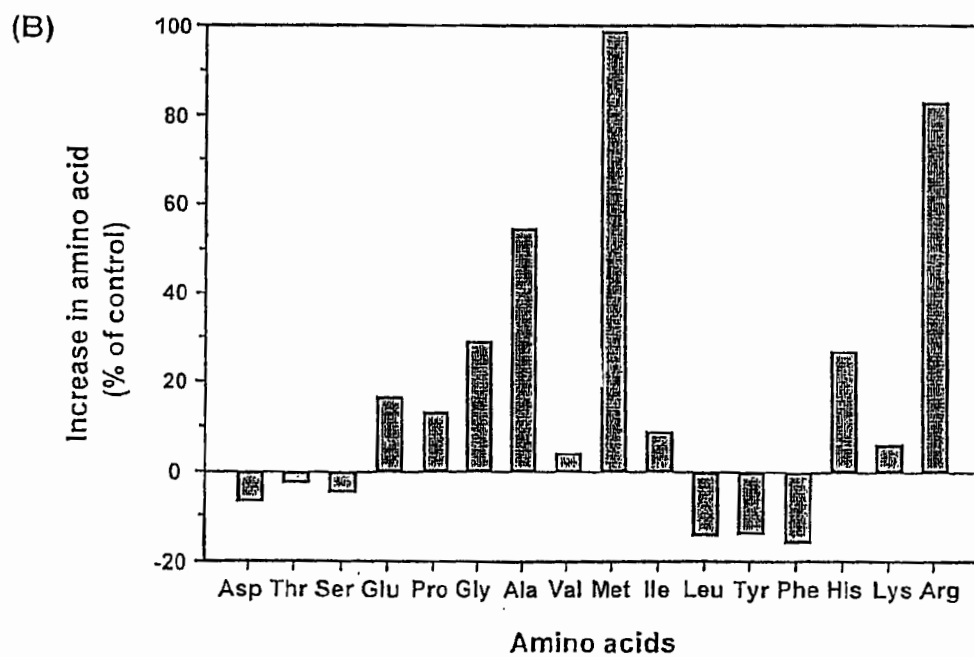
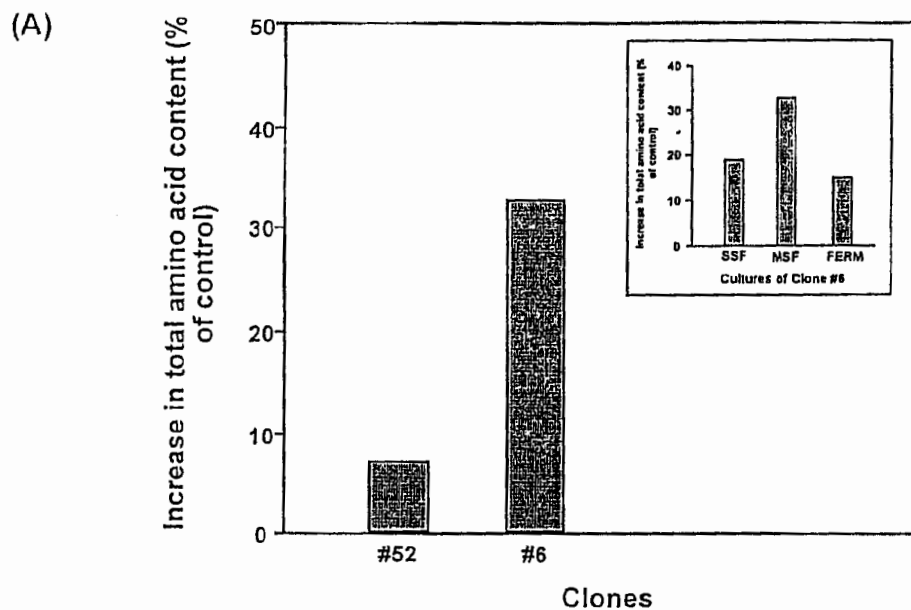


(B) Multiple shake flasks



(C) Fed-batch fermentation





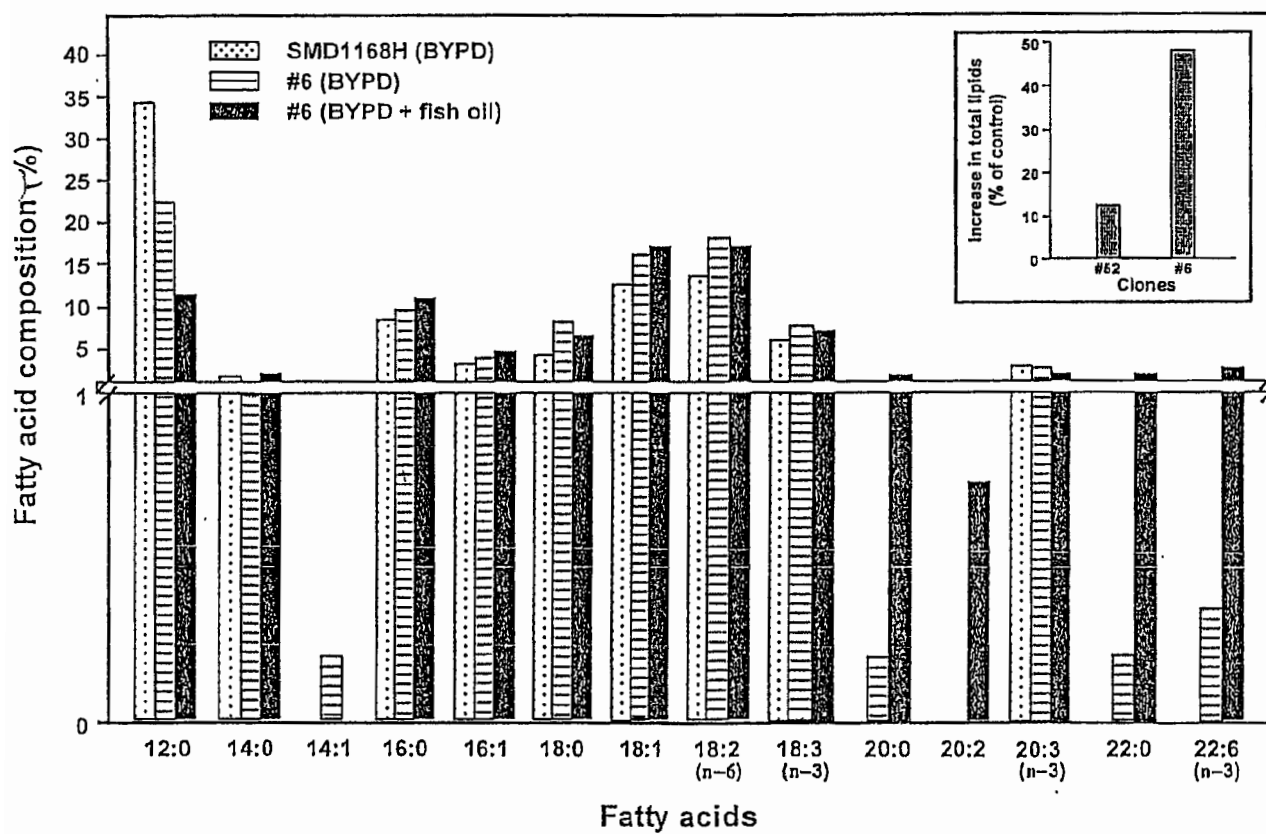


Fig. 7

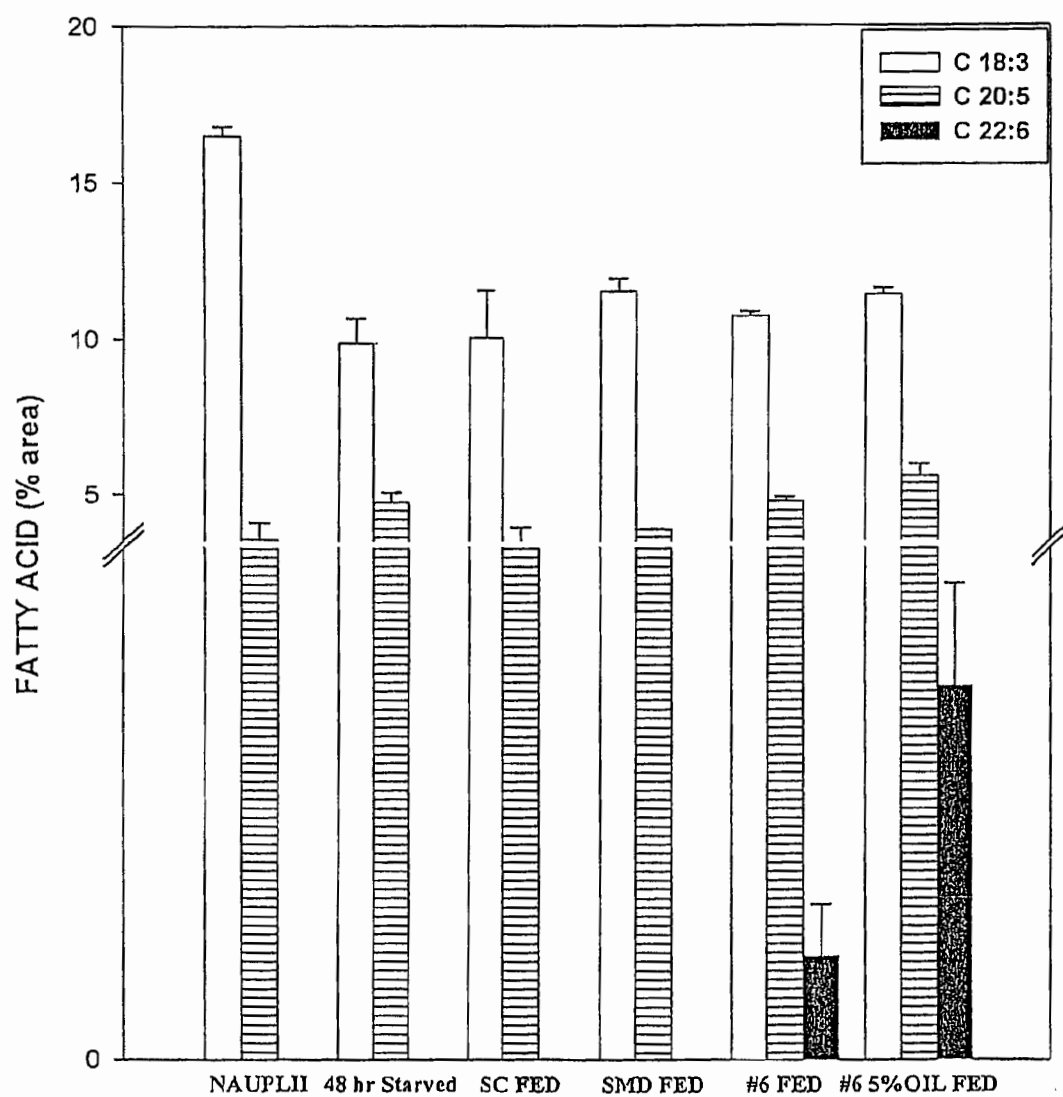


Fig. 8

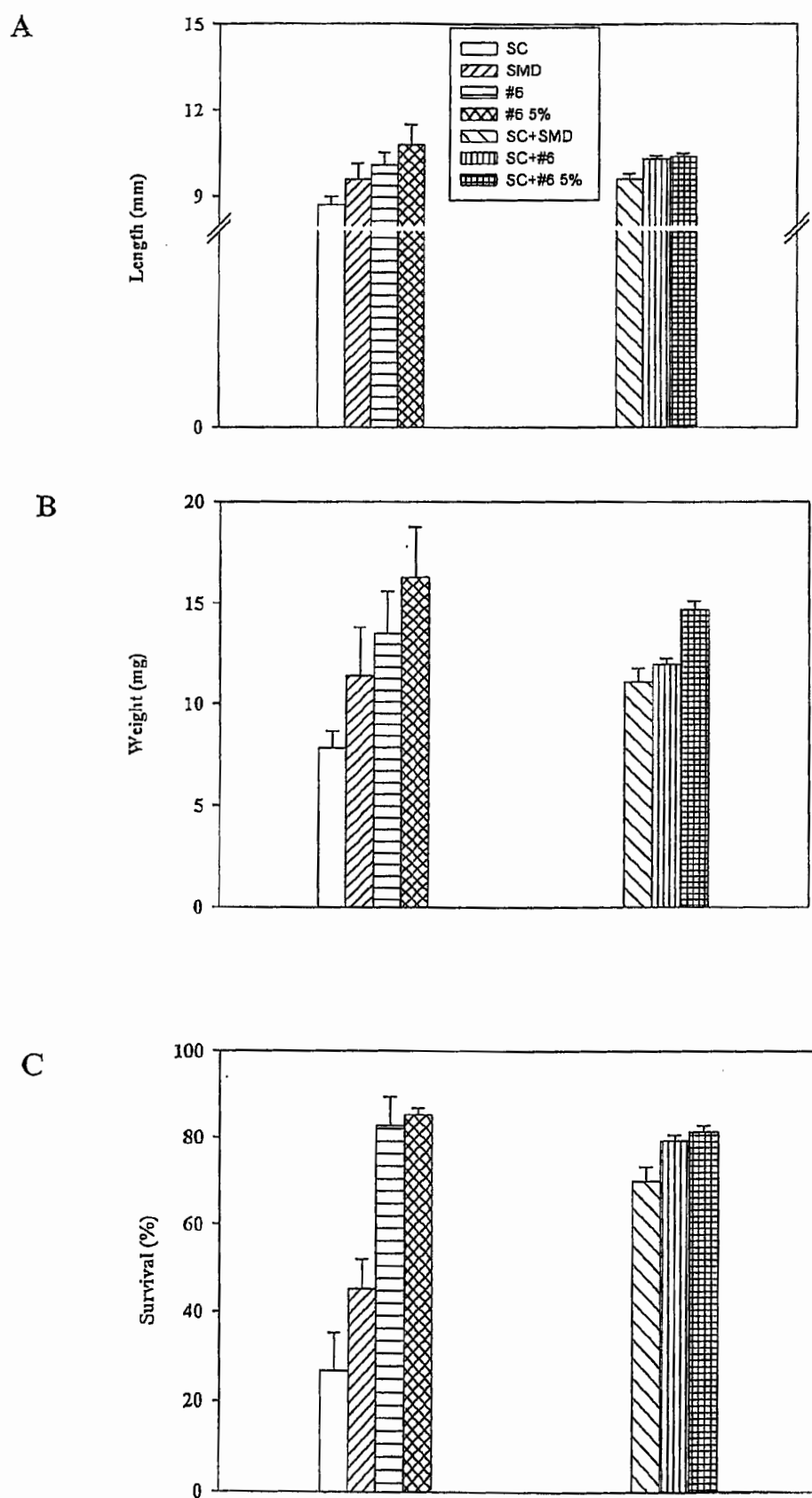


Fig. 9

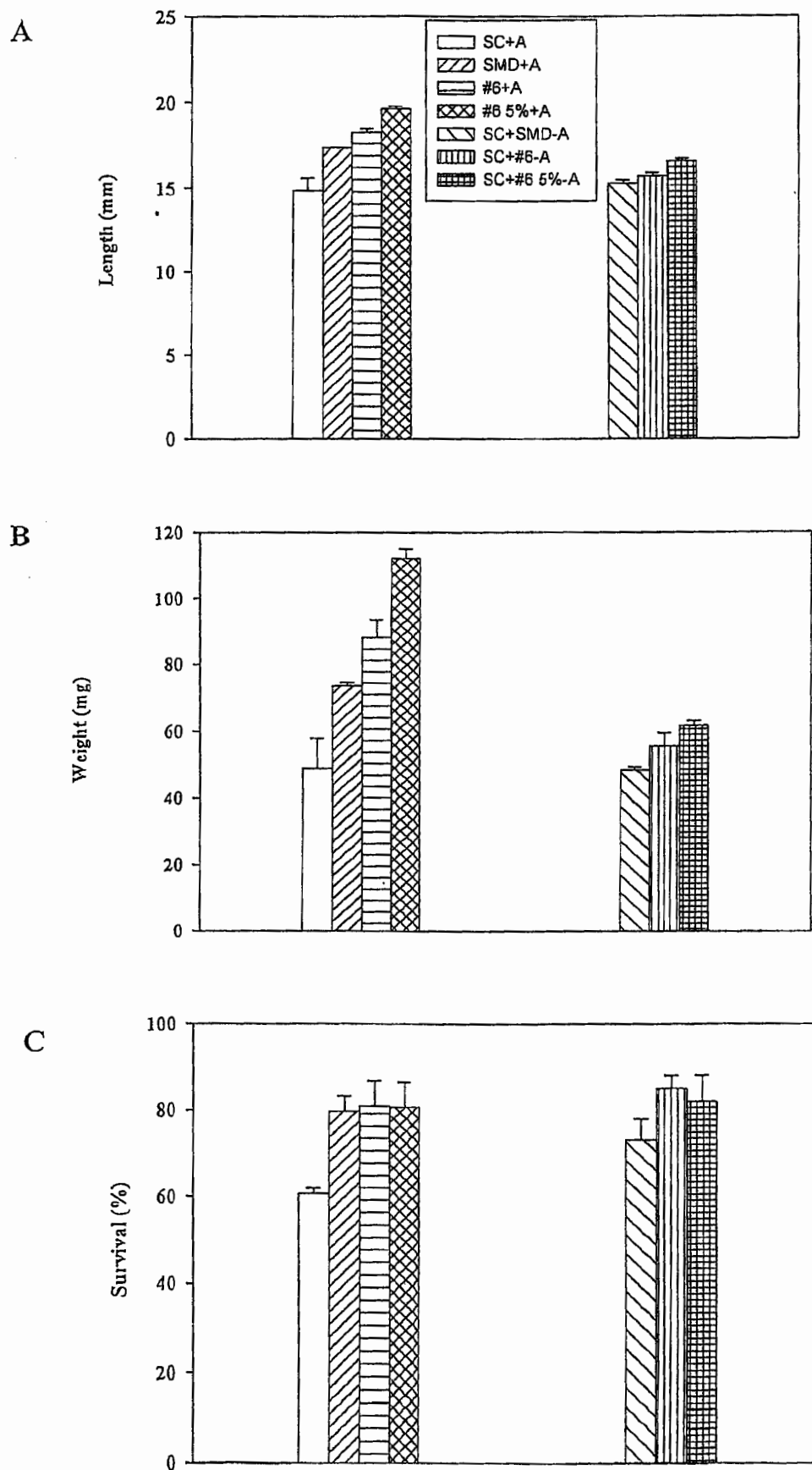


Fig. 10

