

SHOT TUBE PLUNGER FOR A DIE CASTING SYSTEM

ABSTRACT OF THE DISCLOSURE

5 A shot tube plunger for a die casting system includes a first face, an opposing second face and an outer surface disposed between said first face and said opposing second face. A channel circumferentially extends about the outer surface. The channel is operable to receive a portion of a charge of material introduced into the die casting system.

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Figure 1