

IP05 Copy 9605061-2

☒ Description	: paged 1 to paged 10
☒ Claim(s)	: paged 11 to paged 13
☐ Drawing(s)	: paged 14 to paged 15
☒ Abstract	: paged 16 to paged 17

- 1 -

This Sheet Has Been Replaced



ASSEMBLY OR SET OF DIFFERENT COLOR INKS AND AN
ASSEMBLY OF WRITING INSTRUMENTS
FIELD OF THE INVENTION

5 The present invention relates to
colored inks reacting therebetween, for
producing colors different from those of any of
them.

BACKGROUND OF THE INVENTION - PRIOR ART

10 The fact of composing polychromatic
figures changing the color of lines, blots and
drawings on paper, cardboard, etc. by chemical
means is known and widespread as from the end of
the 80's. In general, it deals with the
application of inks formulated with coloring
15 substances the structure of which includes
reducible groups or bonds, whose reduction "in
situ" with a suitable reducing agent causes the
turning of the color of those portions touched
or contacted by the reducing agent, when passing
20 from the oxidized form to the reduced form. Of
course, these are inks formulated with coloring
substances the reduced form of which is not a
leukobase: i.e., when the reduced form is
clearly colored and specially makes contrast
25 with the color of the oxidized form.

The idea of composing polychromatic
figures by chemically acting on figures, blots,



- 2 -

etc. of different colors has been commercialized under various generic names such as "magic inks" as, for example, the product called "Magicolor" (Registered Trademark) developed by Sylvapen
5 Distrib. S.A.C.I.F and other similar products based on the same principle.

In practice, these kinds of products are sold in assemblies or sets formed by writing and/or drawing fiber units or instruments, which
10 are, per se, well known. Such sets include a plurality of instruments, one for each reducible color and another unit carrying the reducing agent and commonly called "eraser" - magic line (or stroke) - in the mentioned Magicolor
15 product. In general, the eraser includes a sodium sulphite solution as reducing agent; although other reducing agents have also been proposed and tested, such as sodium thiosulphite, hydrosulphite and bisulphite, as
20 well as the corresponding potassium salts, and even some organic reducing agents, such as formaldehyde or hydroquinone.

Therefore, products designated "magic inks", also known as "turnable inks", include an
25 assembly of inks sensitive to a reducing agent (called "reducible ink" henceforward), carried by in writing and/or drawing instruments, while the reducing agent is contained in, and dispensed from, another similar instrument,
30 whose lines or strokes are uncolored. I.e., the path of the instrument bearing the writing agent on paper, for example, is only distinguished at the regions covered by reducible inks, revealed by the appearance of the colors corresponding to
35 the reduced forms of said inks.

Therefore, the color combination afforded by conventional "magic inks" or



- 3 -

multiple color inks is limited by the number of reducible inks; i.e. by the number of writing and/or drawing instruments (henceforward also called "color units"). In fact, each color unit gives two different colors: one corresponding to the unreduced form and the other to the reduced form of each ink. In this way, the color spectrum which may be obtained with conventional multiple color inks only comprises colors of each ink and colors of the reduced form thereof, without any chromatic addition from the instrument carrying the reducing agent (from now on also called "reducing unit").

SUMMARY OF THE INVENTION

It has been found that it is possible to broaden the chromatic spectrum of multiple color inks associating, into a single color unit, a non reducible ink having a particular color by inclusion of a coloring agent in the formulation and the reducing agent for the remaining inks (reducible inks). Therefore, it is possible to form a broader and more varied color spectrum, since the color of the non reducible ink is added to the colors afforded by non reduced and reduced reducible inks, respectively, the non reducible ink bearing the reducing agent, and the color range from the combination or juxtaposition of the reduced form of each reducible ink with the non reducible ink.

In brief: the invention relates to multiple color inks and corresponding writing and/or drawing instruments, wherein the reducing agent is associated to, or included into, a non reducible ink. In practice, the so-called "eraser" unit is colored with permanent coloring, opposite to conventional "magic inks",



wherein the "eraser" is colorless.

BRIEF DESCRIPTION OF THE INVENTION

One object of the invention is an assembly or set of drawing or writing inks, of
5 different colors or of multiple colors changing their color by reduction, and at least a non reducible ink, the formulation of which includes a reducing agent for said reducible inks, the
10 ink carrying the reducing agent, for producing a different and unexpected chromatic effect with each reduced ink, different from the chromatic effect produced in the absence of the reducing reaction.

Another object of the invention is a
15 writing or drawing instrument assembly with multiple color strokes or characters, each of which comprises a reservoir containing a different color reducible ink, additionally at least one of the instruments in the assembly
20 contains a non reducible ink comprising a reducing agent for the inks of the remaining instruments, the non reducible ink producing, with the reduced inks, a chromatic effect different from that produced when two of the non
25 reduced reducible inks are mixed or overlapped on a substrate such as paper, glass or metal sheet, or on a plastic surface.

A further object of the invention is an assembly or set of multiple color inks which,
30 apart from the reducible inks and from the non reducible ink bearing the reducing agent, may also include the reducing agent diluted into a colorless vehicle.

A further object of the invention is
35 an assembly comprised by two inks: a reducible ink containing a coloring agent or coloring agent mixture which changes its color when



- 5 -

reduced, and a non reducible ink containing a
reducing agent for said reducible ink, and
further comprising a non reducible coloring
agent or a mixture of coloring agents reacting
5 with the reducible ink, for producing a
chromatic effect from the reduction color and
non reducible coloring agent mixture.

An additional object of the invention
is an assembly or set of drawing or writing
10 instruments each of which includes a different
color reducible ink; further, at least one of
said instruments including a non reducible ink
carrying the reducing agent for the reducible
inks. In addition, the assembly may include an
15 instrument including the reducing agent diluted
into a colorless vehicle, the non reducible ink
producing an unexpected chromatic effect with
the reduced inks, different from that produced
with the non reduced inks, when at least one of
20 the non reduced inks are mixed or overlapped.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the chromatic effects
with multiple color inks according to the
invention.

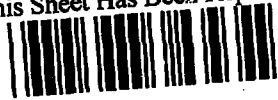
25 Figure 2 shows the effects obtained
with conventional turnable inks;

Definitions

Reduction color is the color resulting
from the mixture of reducing ink and reducible
30 ink.

Reducible ink is a colored solution
changing its color when contacted with suitable
reducing substances under the application
conditions.

35 Reducing ink is a colored solution
containing a reducing agent or material, capable
of reducing the reducible ink, under the



application conditions.

Coloring substances and coloring agents are used, indistinctly, for individualizing the organic colored substances capable of giving a permanent and perceivable color in solution.

DETAILED DESCRIPTION OF THE INVENTION

Reference numeral 10 in Figure 2 corresponds to strokes or lines made with one ink of the assembly of conventional multiple color inks, crossed by clearer lines 11a, due to the reduction of ink 10. In this case, the path or travel of the instrument carrying the reducing agent is only partly revealed by a single area; the reduction of ink 10 in the region or zone 11a.

In Figure 1, reference 10 corresponds to lines with reducible ink 10, as that of Figure 2, crossed by a region or zone 11b, corresponding to the chromatic combination of the color of the reduced form of the ink 10 and the color of the non reducible ink, containing the reducing agent for ink 10. In this case, the passage of the reducing agent is apparent due to the formation of said region or zone 11b and due to lines 12, because of the color of the non reducible ink, in accordance with the invention.

The assembly or set of multiple color inks according to the invention allows obtaining a broader polychromatic effect in what concerns the color range and the possibility of obtaining different color lines, figures, blots, etc., as compared to known magic inks. It has been already indicated that the instant invention adds to colors of reducible inks and colors of reduced reducible inks (B), non reducible ink



color (A) and colors resulting from the optical composition (combination) of (A) + (B) to the color spectrum of conventional multiple color inks.

5 Obviously, chromatic effects depend, in quality and quantity, on the nature of the coloring agent formulated with the non reducible ink, as well as on the coloring agents
10 formulated in reducible inks; i.e. the diversity and strength of colors depends on the choice of the coloring agents of both types (reducible and non reducible).

 Nevertheless, the instant invention is not specifically related to a family or kind of
15 coloring agents or of any other type; any of known reducible coloring agents applied to known multiple color inks may be used in the instant invention. The following reducible coloring substances recorded in the Colour Index (C.I.)
20 are preferred: Basic red 18; Basic red 19; Food red 7; Basic yellow 28; Acid yellow 9; Acid blue 93:2 Basic blue 9; Basic green 1; Basic violet 10; Acid orange 8 and mixtures thereof. A possible non reducible ink formulation
25 comprises, for example: 8-10% sodium sulphite, 15% triethanolamine (TEA) and non reducible coloring agents comprising 3.0% Direct blue 86; or 2.0% Solvent green 7; or 0.6% Acid red 52 or 2.0% Acid blue 1 (percentages by weight); or
30 mixtures thereof.

 Also, the invention does not depend particularly on non reducible coloring agents; generally any stable or solid coloring agent in the same formulation along with the reducing
35 agent and complying with the conditions of the invention for non reducible coloring agents may be used; preferably coloring substances recorded



in the C.I. such as: Direct blue 86; Solvent green 7; Acid red 52 and Acid blue 1, and mixtures thereof.

5 The reducing agent common to multiple
color inks is sodium sulphite, used in the
formulation called "eraser" or "magic line"
(Sylvapen). Although other reducing agents such
as bisulphites, thiosulphites, are also useful
in the instant invention, sodium sulphite and
10 alkaline metal hydrosulphites are preferred,
including organic reducing agents such as
hydroquinone and formaldehyde. Sodium
bisulphite is preferred in the case of the
instant invention.

15 Obviously, the selection of the
reducing agent depends on the redox potential of
the coloring agents of the reducible inks as
well as of the ink bearing the reducing agent.
The selection of the coloring substances and the
20 reducing agent depends on the combination
between the redox potential of the reducing
agent and the redox potentials of reducible
coloring substances and the coloring substance
formulated in the ink carrying the reducing
25 agent (eraser).

Preparation of reducible and non
reducible inks is simple, known, and available
to those skilled in the art. It comprises
formulation of the selected coloring substances
30 in solutions of suitable solvents with pH
adjusting additives, e.g. bases for creating a
solvent medium with a suitable pH for the
development of the reducible ink reaction;
suitable bases are, for example, diethanol and
35 triethanolamine, specially triethanolamine.

The following example corresponds to a
set of inks comprised by a reducing ink (A) and



- 9 -

a reducible ink (B) formulated in accordance with the instant invention, included with illustrative purposes, not limiting the scope of the invention.

5 Example 1

Reducing ink (A) (fluorescent yellow color)			Reducible ink (B) (blue color)		
		%w/w			%w/w
10	Sodium sulphite	10.0	Basic violet 10		0.50
	Solvent green 7	2.0	Basic blue 9		0.25
	Chloroacetamide	0.1	Basic green 1		0.25
	Glycerin	12.0	Chloroacetamide		0.1
	Triethanolamine 85%	18.0	Glycerin		6.0
15			Propyleneglycol		9.0
	Deionized water c.s.p.	100.0	Deionized water c.s.p.		100.0

When the reducible ink is mixed on a substrate with the reducing ink or when a line drafted with said reducible ink is covered with the reducing ink, the mixture or the portions of the reducible ink covered with the reducing ink, take unexpectedly a brilliant brown color - reduction color - instead of the expected violet produced with the conventional "eraser" (colorless), formulation of which corresponds to that indicated as (A) but without the coloring agent (Solvent green 7).

The assembly or set of multiple color inks according to the invention may be used, as well as those known inks called "magic inks" for making multiple color figures, drawings, legends, etc. on paper, cardboard, cloth, by means of conventional writing or drawing instruments, such as known fiber or ball pencils or pens.

In practice, writing and drawing instruments are available in assemblies or sets comprised by several different reducible color instruments or units and at least one unit or instrument dispensing simultaneously the reducing agent and the non reducible coloring substance, formulated in the same non reducible ink.

In accordance with the invention, there are also assemblies or kits including two or more non reducible color units, apart from the plurality of reducible color units, each of which dispenses the reducing agent, i.e. more than one color unit in which the reducing agent is formulated with a different non reducible coloring substance; optionally, said assemblies or sets may include further a conventional instrument dispensing only the reducing agent. Any of these two alternatives broadens the chromatic possibilities of writing and drawing inks and instruments of the instant invention.

This Sheet Has Been Replaced





- 11 -

C L A I M S

1. An assembly or set of different color inks, useful for composing polychromatic figures, legends, drawings, wherein said
5 assembly comprises a plurality of reducible inks changing their color by reduction and at least one non reducible ink including a coloring agent and a reducing agent for said plurality of
10 reducing agent generating a chromatic effect when contacted with each reducible ink, providing a different color than that of the chromatic effect produced when a non reduced ink is mixed with another non reduced ink.
- 15 2. An assembly as claimed in claim 1, wherein the non reducible ink is a solution of a coloring substance selected from Colour Index: Direct blue 86, Solvent green 7, Acid red 52 and Acid blue 1, and mixtures thereof.
- 20 3. An assembly as claimed in claim 1, wherein reducible inks are coloring solutions selected from:
- | | |
|-----------------|-----------------|
| Basic red 18 | Acid blue 93:2 |
| Basic red 14 | Basic blue 9 |
| 25 Basic red 49 | Basic green 4 |
| Food red 7 | Basic green 1 |
| Basic yellow 28 | Basic violet 10 |
| Acid yellow 9 | Acid orange 8 |
- and mixtures thereof.
- 30 4. An assembly as claimed in claim 1, wherein the reducing agent is an alkaline metal sulphite, bisulphite, thiosulphite or hydrosulphite.
5. An assembly as claimed in claim 4,
35 wherein the reducing agent is sodium sulphite.
6. An assembly as claimed in claim 1, wherein each ink includes a base, such as



* C L M S *



triethanolamine.

7. A writing or drawing assembly as claimed in claim 1, characterized in that the reducing agent is an organic reducing agent, such as formaldehyde or hydroquinone.

8. A multiple color writing or drawing set, wherein said assembly comprises a plurality of writing or drawing instruments, each of which comprises a reservoir for one of the reducible inks and another reservoir for the non reducible ink, in accordance with the assembly defined in claim 1.

9. A writing or drawing set as claimed in claim 8, wherein said instrument is a fiber drawing or writing instrument.

10. , An assembly or set of two inks, comprising:

a) a reducible ink
b) a non reducible ink containing a coloring material or agent, reacting with the reducible ink, to produce a chromatic effect derived from the mixture of the reduction color and the color agent.

11. An assembly of two inks, as claimed in claim 10, wherein the non reducible ink is a solution of a coloring substance selected among Direct blue 86, Solvent green 7, Acid red 52 and Acid blue 1 and mixtures thereof (Colour Index).

12. An assembly of two inks, as claimed in claim 10, wherein the reducible ink is an aqueous solution of a coloring material selected from:



	Basic red 18	Acid blue 93:2
	Basic red 14	Basic blue 9
	Basic red 49	Basic green 4
	Food red 7	Basic green 1
5	Basic yellow 28	Basic violet 10
	Acid yellow 9	Acid orange 8

and mixtures thereof.

This Sheet Has Been Replaced



* C L M S *

- 14 -

ASSEMBLY OR SET OF DIFFERENT COLOR INKS AND AN
ASSEMBLY OF WRITING INSTRUMENTS

ABSTRACT OF THE DISCLOSURE

An assembly or set of different color
5 inks (10), capable of changing their color by
reduction, comprising at least one ink (12)
including a reducing agent for the mentioned
inks. When one of said reducible inks (10) is
contacted with that ink (12) bearing the
10 reducing agent, the reducible ink (10) is
reduced, changing its color, and juxtaposition
or combination (11b) of the reduced ink color
with the reducing ink color generates a
different color for each ink. These inks are
15 useful for composing polychromatic figures,
designs, etc. for didactic and artistic purposes
and the like, with writing or drawing
instruments, such as fiber pens.

This Sheet Has Been Replaced



1/1

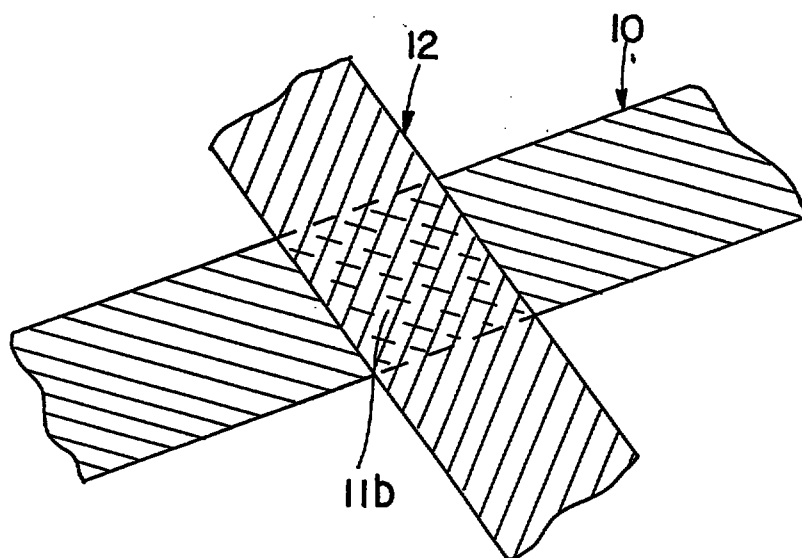


FIG. 1

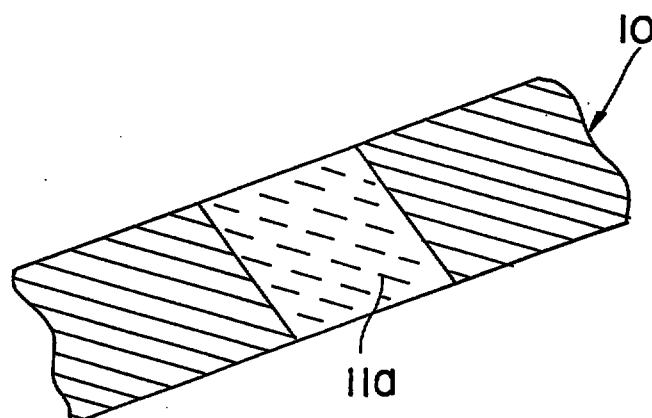


FIG. 2

REPLACEMENT SHEETS		SG
☒ Description	: paged 1 to paged 10	
☒ Claim(s)	: paged 11 to paged 13	
☐ Drawing(s)	: paged 14 to paged 14	
☒ Abstract	: paged 15 to paged 15	
DATE OF RECEIPT		1/2/97

ASSEMBLY OR SET OF DIFFERENT COLOR INKS AND AN
ASSEMBLY OF WRITING INSTRUMENTS
FIELD OF THE INVENTION

The present invention relates to
5 colored inks reacting therebetween, for
producing colors different from those of any of
them.

BACKGROUND OF THE INVENTION - PRIOR ART

The fact of composing polychromatic
10 figures changing the color of lines, blots and
drawings on paper, cardboard, etc. by chemical
means is known and widespread as from the end of
the 80's. In general, it deals with the
application of inks formulated with coloring
15 substances the structure of which includes
reducible groups or bonds, whose reduction "in
situ" with a suitable reducing agent causes the
turning of the color of those portions touched
or contacted by the reducing agent, when passing
20 from the oxidized form to the reduced form. Of
course, these are inks formulated with coloring
substances the reduced form of which is not a
leukobase: i.e., when the reduced form is
clearly colored and specially makes contrast
25 with the color of the oxidized form.

The idea of composing polychromatic
figures by chemically acting on figures, blots,

etc. of different colors has been commercialized under various generic names such as "magic inks" as, for example, the product called "Magicolor" (Registered Trademark) developed by Sylvapen
5 Distrib. S.A.C.I.F and other similar products based on the same principle.

In practice, these kinds of products are sold in assemblies or sets formed by writing and/or drawing fiber units or instruments, which
10 are, per se, well known. Such sets include a plurality of instruments, one for each reducible color and another unit carrying the reducing agent and commonly called "eraser" - magic line (or stroke) - in the mentioned Magicolor
15 product. In general, the eraser includes a sodium sulphite solution as reducing agent; although other reducing agents have also been proposed and tested, such as sodium thiosulphite, hydrosulphite and bisulphite, as
20 well as the corresponding potassium salts, and even some organic reducing agents, such as formaldehyde or hydroquinone.

Therefore, products designated "magic inks", also known as "turnable inks", include an
25 assembly of inks sensitive to a reducing agent (called "reducible ink" henceforward), carried by in writing and/or drawing instruments, while the reducing agent is contained in, and dispensed from, another similar instrument,
30 whose lines or strokes are uncolored. I.e., the path of the instrument bearing the writing agent on paper, for example, is only distinguished at the regions covered by reducible inks, revealed by the appearance of the colors corresponding to
35 the reduced forms of said inks.

Therefore, the color combination afforded by conventional "magic inks" or

This is the replacement sheet

Date:

1 FEB 1997

multiple color inks is limited by the number of reducible inks; i.e. by the number of writing and/or drawing instruments (henceforward also called "color units"). In fact, each color unit gives two different colors: one corresponding to the unreduced form and the other to the reduced form of each ink. In this way, the color spectrum which may be obtained with conventional multiple color inks only comprises colors of each ink and colors of the reduced form thereof, without any chromatic addition from the instrument carrying the reducing agent (from now on also called "reducing unit").

SUMMARY OF THE INVENTION

It has been found that it is possible to broaden the chromatic spectrum of multiple color inks associating, into a single color unit, a non reducible ink having a particular color by inclusion of a coloring agent in the formulation and the reducing agent for the remaining inks (reducible inks). Therefore, it is possible to form a broader and more varied color spectrum, since the color of the non reducible ink is added to the colors afforded by non reduced and reduced reducible inks, respectively, the non reducible ink bearing the reducing agent, and the color range from the combination or juxtaposition of the reduced form of each reducible ink with the non reducible ink.

In brief: the invention relates to multiple color inks and corresponding writing and/or drawing instruments, wherein the reducing agent is associated to, or included into, a non reducible ink. In practice, the so-called "eraser" unit is colored with permanent coloring, opposite to conventional "magic inks",

wherein the "eraser" is colorless.

BRIEF DESCRIPTION OF THE INVENTION

One object of the invention is an assembly or set of drawing or writing inks, of
5 different colors or of multiple colors changing their color by reduction, and at least a non reducible ink, the formulation of which includes a reducing agent for said reducible inks, the
10 ink carrying the reducing agent, for producing a different and unexpected chromatic effect with each reduced ink, different from the chromatic effect produced in the absence of the reducing reaction.

Another object of the invention is a
15 writing or drawing instrument assembly with multiple color strokes or characters, each of which comprises a reservoir containing a different color reducible ink, additionally at least one of the instruments in the assembly
20 contains a non reducible ink comprising a reducing agent for the inks of the remaining instruments, the non reducible ink producing, with the reduced inks, a chromatic effect
25 different from that produced when two of the non reduced reducible inks are mixed or overlapped on a substrate such as paper, glass or metal sheet, or on a plastic surface.

A further object of the invention is an assembly or set of multiple color inks which,
30 apart from the reducible inks and from the non reducible ink bearing the reducing agent, may also include the reducing agent diluted into a colorless vehicle.

A further object of the invention is
35 an assembly comprised by two inks: a reducible ink containing a coloring agent or coloring agent mixture which changes its color when

This is the replacement sheet

- 1 FEB 1987

Date:

reduced, and a non reducible ink containing a
reducing agent for said reducible ink, and
further comprising a non reducible coloring
agent or a mixture of coloring agents reacting
5 with the reducible ink, for producing a
chromatic effect from the reduction color and
non reducible coloring agent mixture.

An additional object of the invention
is an assembly or set of drawing or writing
10 instruments each of which includes a different
color reducible ink; further, at least one of
said instruments including a non reducible ink
carrying the reducing agent for the reducible
inks. In addition, the assembly may include an
15 instrument including the reducing agent diluted
into a colorless vehicle, the non reducible ink
producing an unexpected chromatic effect with
the reduced inks, different from that produced
with the non reduced inks, when at least one of
20 the non reduced inks are mixed or overlapped.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the chromatic effects
with multiple color inks according to the
invention.

25 Figure 2 shows the effects obtained
with conventional turnable inks;

Definitions

Reduction color is the color resulting
from the mixture of reducing ink and reducible
30 ink.

Reducible ink is a colored solution
changing its color when contacted with suitable
reducing substances under the application
conditions.

35 Reducing ink is a colored solution
containing a reducing agent or material, capable
of reducing the reducible ink, under the

This is the replacement sheet

Date: - 1 FEB 1997

application conditions.

Coloring substances and coloring agents are used, indistinctly, for individualizing the organic colored substances capable of giving a permanent and perceivable color in solution.

DETAILED DESCRIPTION OF THE INVENTION

Reference numeral 10 in Figure 2 corresponds to strokes or lines made with one ink of the assembly of conventional multiple color inks, crossed by clearer lines 11a, due to the reduction of ink 10. In this case, the path or travel of the instrument carrying the reducing agent is only partly revealed by a single area; the reduction of ink 10 in the region or zone 11a.

In Figure 1, reference 10 corresponds to lines with reducible ink 10, as that of Figure 2, crossed by a region or zone 11b, corresponding to the chromatic combination of the color of the reduced form of the ink 10 and the color of the non reducible ink, containing the reducing agent for ink 10. In this case, the passage of the reducing agent is apparent due to the formation of said region or zone 11b and due to lines 12, because of the color of the non reducible ink, in accordance with the invention.

The assembly or set of multiple color inks according to the invention allows obtaining a broader polychromatic effect in what concerns the color range and the possibility of obtaining different color lines, figures, blots, etc., as compared to known magic inks. It has been already indicated that the instant invention adds to colors of reducible inks and colors of reduced reducible inks (B), non reducible ink

This is the replacement sheet

Date: 1 FEB 1997

color (A) and colors resulting from the optical composition (combination) of (A) + (B) to the color spectrum of conventional multiple color inks.

5 Obviously, chromatic effects depend, in quality and quantity, on the nature of the coloring agent formulated with the non reducible ink, as well as on the coloring agents
10 and strength of colors depends on the choice of the coloring agents of both types (reducible and non reducible).

 Nevertheless, the instant invention is not specifically related to a family or kind of
15 coloring agents or of any other type; any of known reducible coloring agents applied to known multiple color inks may be used in the instant invention. The following reducible coloring substances recorded in the Colour Index (C.I.)
20 are preferred: Basic red 18; Basic red 19; Food red 7; Basic yellow 28; Acid yellow 9; Acid blue 93:2 Basic blue 9; Basic green 1; Basic violet 10; Acid orange 8 and mixtures thereof. A possible non reducible ink formulation
25 comprises, for example: 8-10% sodium sulphite, 15% triethanolamine (TEA) and non reducible coloring agents comprising 3.0% Direct blue 86; or 2.0% Solvent green 7; or 0.6% Acid red 52 or 2.0% Acid blue 1 (percentages by weight); or
30 mixtures thereof.

 Also, the invention does not depend particularly on non reducible coloring agents; generally any stable or solid coloring agent in the same formulation along with the reducing
35 agent and complying with the conditions of the invention for non reducible coloring agents may be used; preferably coloring substances recorded

This is the replacement sheet

Date: 1 FEB 1997

in the C.I. such as: Direct blue 86; Solvent green 7; Acid red 52 and Acid blue 1, and mixtures thereof.

5 The reducing agent common to multiple
color inks is sodium sulphite, used in the
formulation called "eraser" or "magic line"
(Sylvapen). Although other reducing agents such
as bisulphites, thiosulphites, are also useful
10 in the instant invention, sodium sulphite and
alkaline metal hydrosulphites are preferred,
including organic reducing agents such as
hydroquinone and formaldehyde. Sodium
bisulphite is preferred in the case of the
instant invention.

15 Obviously, the selection of the
reducing agent depends on the redox potential of
the coloring agents of the reducible inks as
well as of the ink bearing the reducing agent.
The selection of the coloring substances and the
20 reducing agent depends on the combination
between the redox potential of the reducing
agent and the redox potentials of reducible
coloring substances and the coloring substance
formulated in the ink carrying the reducing
25 agent (eraser).

Preparation of reducible and non
reducible inks is simple, known, and available
to those skilled in the art. It comprises
formulation of the selected coloring substances
30 in solutions of suitable solvents with pH
adjusting additives, e.g. bases for creating a
solvent medium with a suitable pH for the
development of the reducible ink reaction;
suitable bases are, for example, diethanol and
35 triethanolamine, specially triethanolamine.

The following example corresponds to a
set of inks comprised by a reducing ink (A) and

This is the replacement sheet

Date: * 1 FEB 1997

a reducible ink (B) formulated in accordance with the instant invention, included with illustrative purposes, not limiting the scope of the invention.

5 Example 1

Reducing ink (A) (fluorescent yellow color)		Reducible ink (B) (blue color)	
	%w/w		%w/w
10 Sodium sulphite	10.0	Basic violet 10	0.50
Solvent green 7	2.0	Basic blue 9	0.25
Chloroacetamide	0.1	Basic green 1	0.25
Glycerin	12.0	Chloroacetamide	0.1
Triethanolamine 85%	18.0	Glycerin	6.0
15 Deionized water		Propyleneglycol	9.0
c.s.p.	100.0	Deionized water	
		c.s.p.	100.0

When the reducible ink is mixed on a substrate with the reducing ink or when a line drafted with said reducible ink is covered with the reducing ink, the mixture or the portions of the reducible ink covered with the reducing ink, take unexpectedly a brilliant brown color - reduction color - instead of the expected violet produced with the conventional "eraser" (colorless), formulation of which corresponds to that indicated as (A) but without the coloring agent (Solvent green 7).

The assembly or set of multiple color inks according to the invention may be used, as well as those known inks called "magic inks" for making multiple color figures, drawings, legends, etc. on paper, cardboard, cloth, by means of conventional writing or drawing instruments, such as known fiber or ball pencils or pens.

This is the replacement sheet

Date: - 1 FEB 1997

In practice, writing and drawing instruments are available in assemblies or sets comprised by several different reducible color instruments or units and at least one unit or
5 instrument dispensing simultaneously the reducing agent and the non reducible coloring substance, formulated in the same non reducible ink.

In accordance with the invention,
10 there are also assemblies or kits including two or more non reducible color units, apart from the plurality of reducible color units, each of which dispenses the reducing agent, i.e. more than one color unit in which the reducing agent
15 is formulated with a different non reducible coloring substance; optionally, said assemblies or sets may include further a conventional instrument dispensing only the reducing agent. Any of these two alternatives broadens the
20 chromatic possibilities of writing and drawing inks and instruments of the instant invention.

This is the replacement sheet

Date: - 1 FEB 1997

C L A I M S

1. An assembly or set of different color inks, useful for composing polychromatic figures, legends, drawings, wherein said
5 assembly comprises a plurality of reducible inks changing their color by reduction and at least one non reducible ink including a coloring agent and a reducing agent for said plurality of
10 reducible inks, said ink that carries the reducing agent generating a chromatic effect when contacted with each reducible ink, providing a different color than that of the chromatic effect produced when a non reduced ink is mixed with another non reduced ink.

15 2. An assembly as claimed in claim 1, wherein the non reducible ink is a solution of a coloring substance selected from Colour Index: Direct blue 86, Solvent green 7, Acid red 52 and Acid blue 1, and mixtures thereof.

20 3. An assembly as claimed in claim 1, wherein reducible inks are coloring solutions selected from:

	Basic red 18	Acid blue 93:2
	Basic red 14	Basic blue 9
25	Basic red 49	Basic green 4
	Food red 7	Basic green 1
	Basic yellow 28	Basic violet 10
	Acid yellow 9	Acid orange 8

and mixtures thereof.

30 4. An assembly as claimed in claim 1, wherein the reducing agent is an alkaline metal sulphite, bisulphite, thiosulphite or hydrosulphite.

5. An assembly as claimed in claim 4,
35 wherein the reducing agent is sodium sulphite.

6. An assembly as claimed in claim 1, wherein each ink includes a base, such as

This is the replacement sheet

Date: - 1 FEB 1997



triethanolamine.

7. A writing or drawing assembly as claimed in claim 1, characterized in that the reducing agent is an organic reducing agent,
5 such as formaldehyde or hydroquinone.

8. A multiple color writing or drawing set, wherein said assembly comprises a plurality of writing or drawing instruments, each of which comprises a reservoir for one of the reducible
10 inks and another reservoir for the non reducible ink, in accordance with the assembly defined in claim 1.

9. A writing or drawing set as claimed in claim 8, wherein said instrument is a fiber
15 drawing or writing instrument.

10. , An assembly or set of two inks, comprising:

a) a reducible ink
b) a non reducible ink containing a
20 coloring material or agent, reacting with the reducible ink, to produce a chromatic effect derived from the mixture of the reduction color and the color agent.

11. An assembly of two inks, as claimed in claim 10, wherein the non reducible ink is a
25 solution of a coloring substance selected among Direct blue 86, Solvent green 7, Acid red 52 and Acid blue 1 and mixtures thereof (Colour Index).

12. An assembly of two inks, as claimed in claim 10, wherein the reducible ink is an
30 aqueous solution of a coloring material selected from:



This is the replacement sheet

Date: - 1 FEB 1997

- 13 -

5	Basic red 18	Acid blue 93:2
	Basic red 14	Basic blue 9
	Basic red 49	Basic green 4
	Food red 7	Basic green 1
	Basic yellow 28	Basic violet 10
	Acid yellow 9	Acid orange 8
	and mixtures thereof.	



This is the replacement sheet

Date: - 1 FEB 1997

ASSEMBLY OR SET OF DIFFERENT COLOR INKS AND AN
ASSEMBLY OF WRITING INSTRUMENTS

ABSTRACT OF THE DISCLOSURE

An assembly or set of different color
5 inks (10), capable of changing their color by
reduction, comprising at least one ink (12)
including a reducing agent for the mentioned
inks. When one of said reducible inks (10) is
contacted with that ink (12) bearing the
10 reducing agent, the reducible ink (10) is
reduced, changing its color, and juxtaposition
or combination (11b) of the reduced ink color
with the reducing ink color generates a
different color for each ink. These inks are
15 useful for composing polychromatic figures,
designs, etc. for didactic and artistic purposes
and the like, with writing or drawing
instruments, such as fiber pens.

- FIGURE 1 -

This is the replacement sheet

Date: - 1 FEB 1997