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(54) Title: TRAY FOR GREENING OF SURFACES AND PROCESS FOR MANUFACTURING A TRAY FOR GREENING OF SURFACES

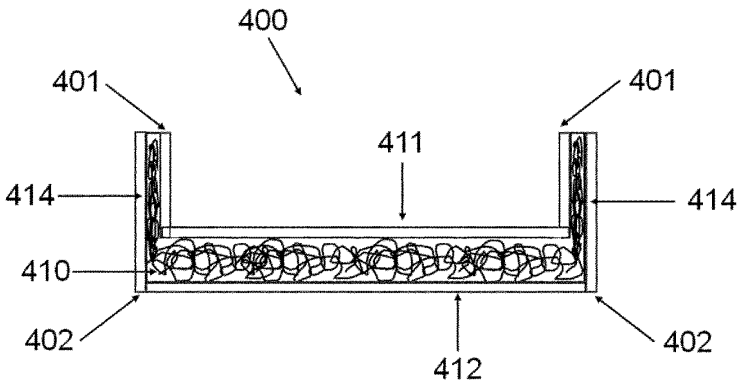


Figure 4

(57) Abstract: A tray for greening of surfaces, in particular for roofs of building structures, is provided comprising a base and upstanding walls forming an open-top receptacle having an inner surface and an outer surface, wherein the fibers comprise a thermoplastic polymer, wherein the base comprises a three-dimensional material layer comprising fibers and having a first main surface and a second main surface and at least a first liquid permeable separation layer oriented plane-parallel, and preferably adjacent, to the first main surface of the three-dimensional material layer of fibers comprised in the base, wherein the three-dimensional material layer comprising fibers comprised in the base has an open space of at least 50%, wherein the upstanding walls comprise a material layer comprising fibers and having a first main surface and a second main surface and at least a second separation layer oriented plane-parallel, and preferably adjacent, to the first main surface of the material layer of fibers comprised in the upstanding walls, wherein the first liquid permeable separation layer comprised in the base and the second separation layer comprised in the upstanding walls are oriented towards the inner surface of the open-top receptacle.

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