Fig. 1

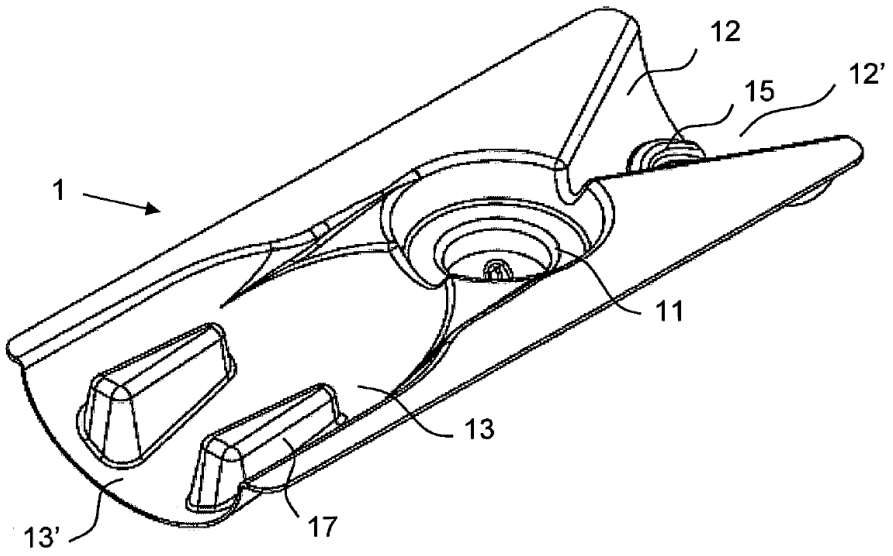


Fig. 2

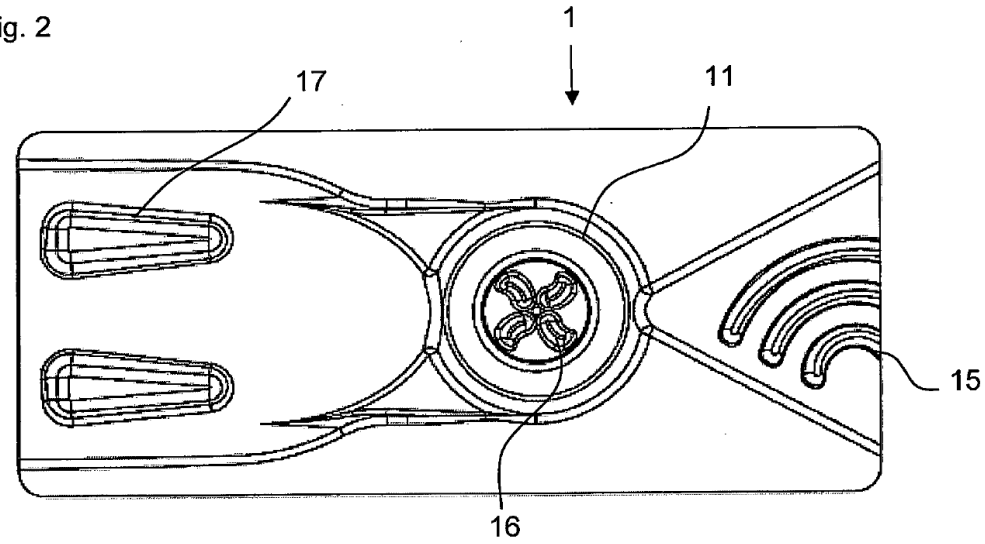
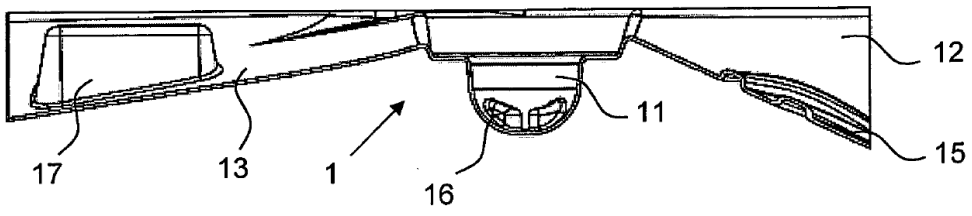


Fig. 3



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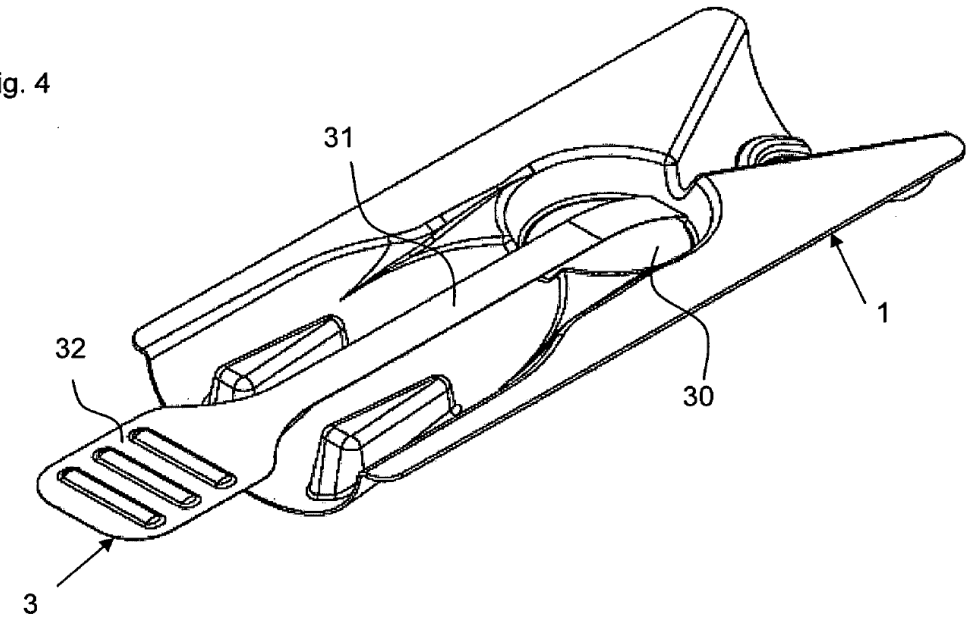

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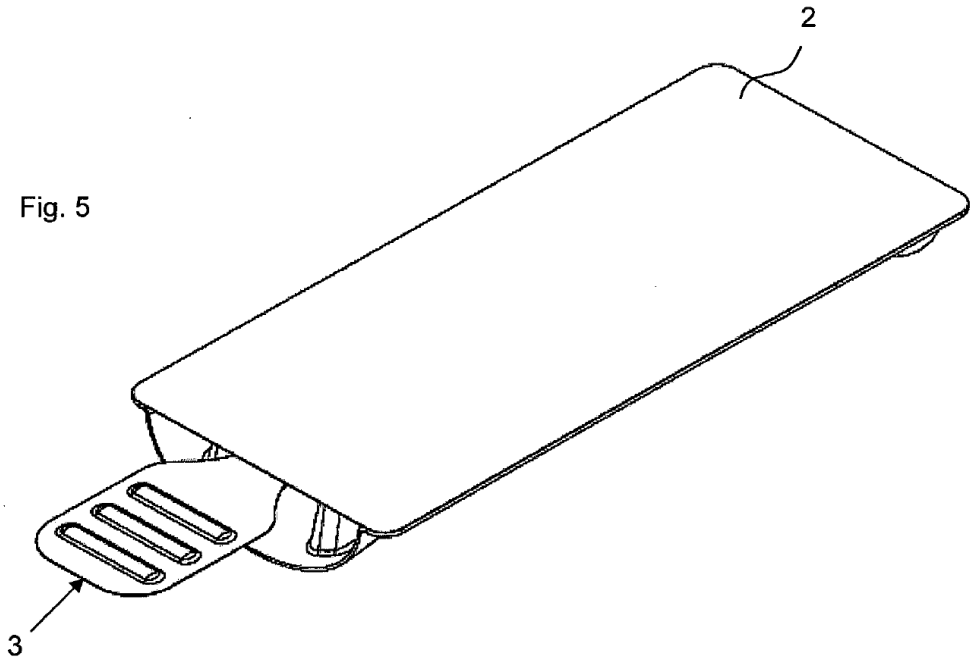

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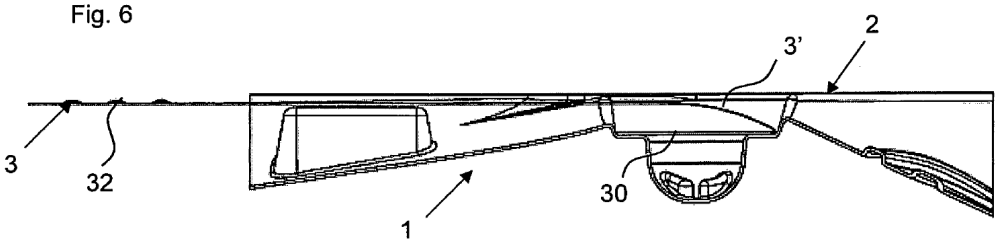

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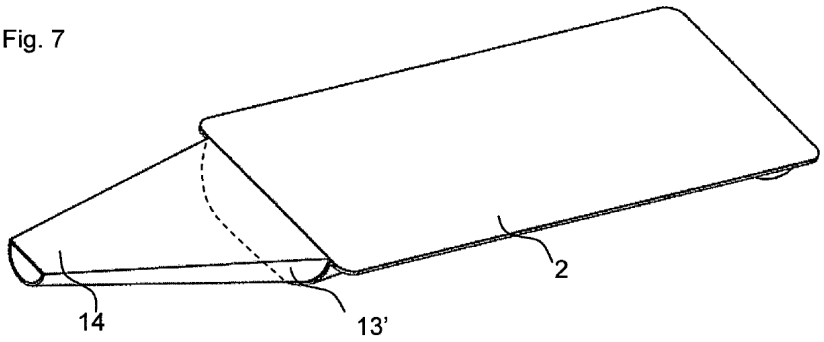

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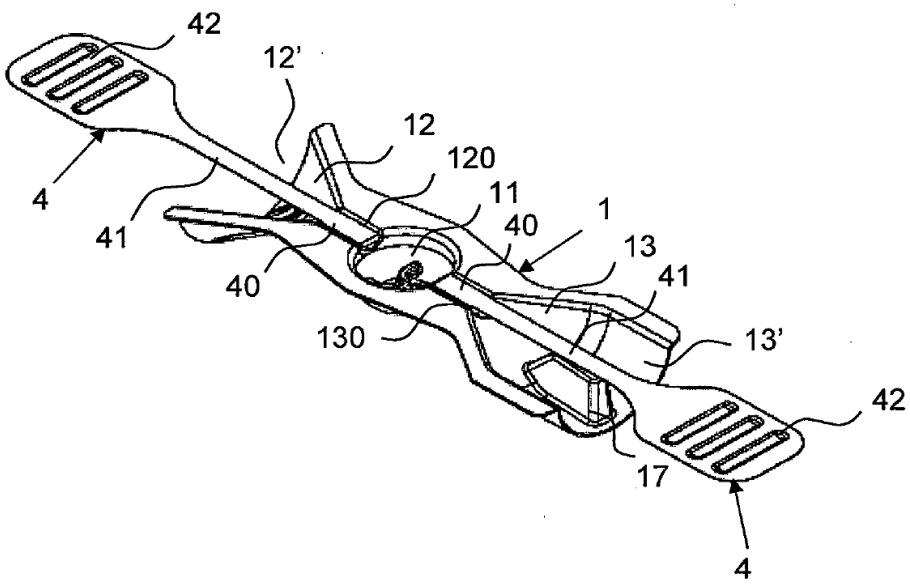


Fig. 9

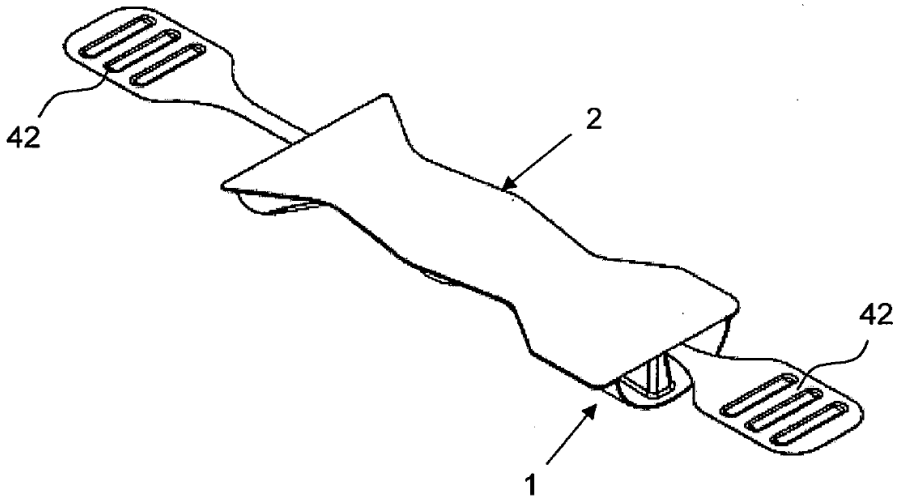
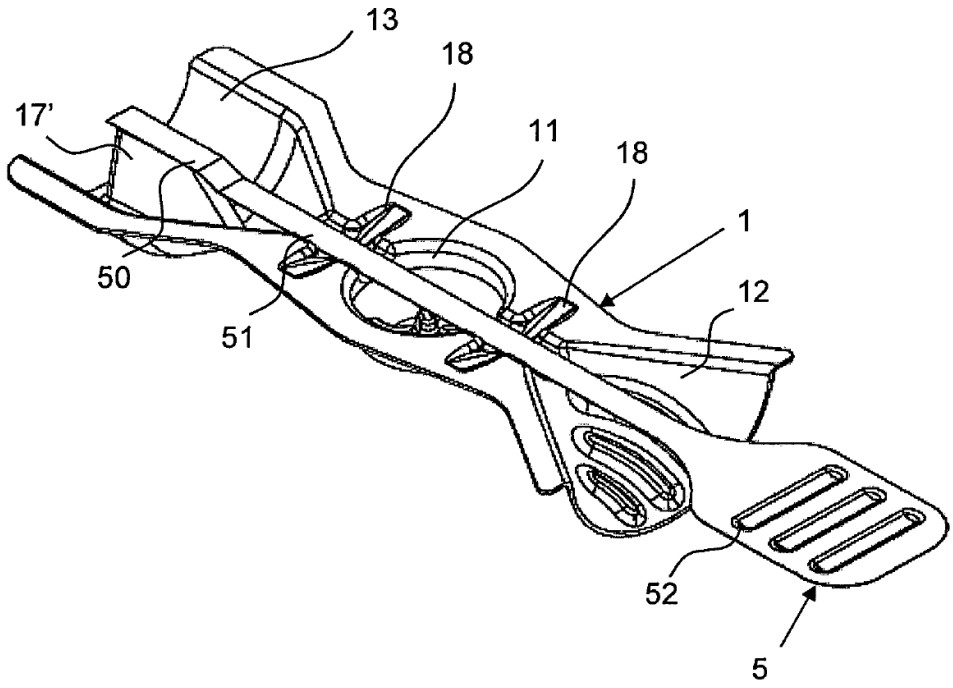


Fig. 10



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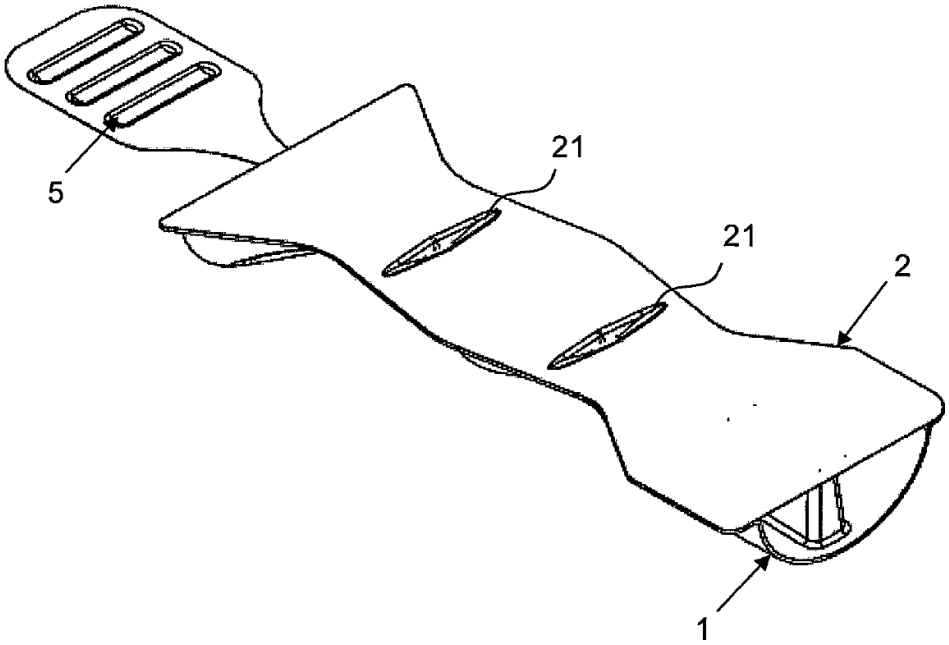


Fig. 12

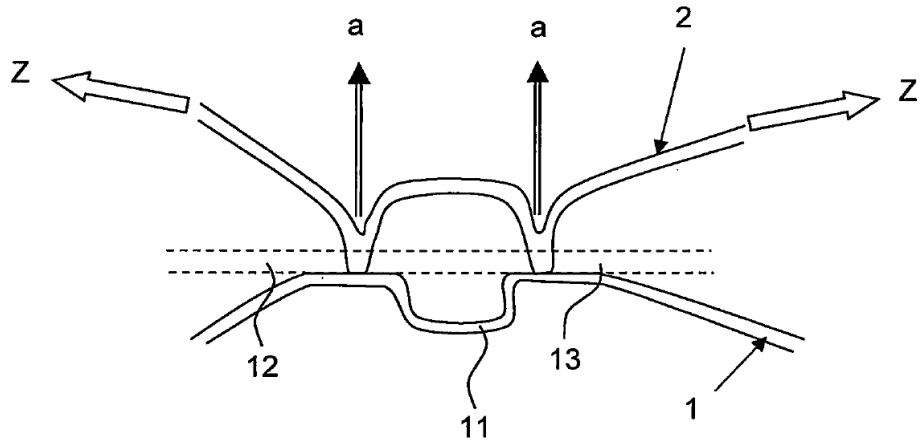


Fig. 13

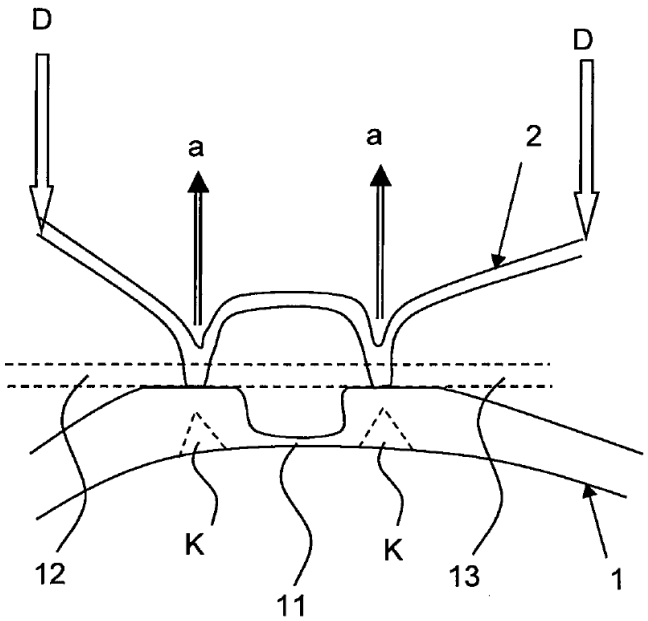
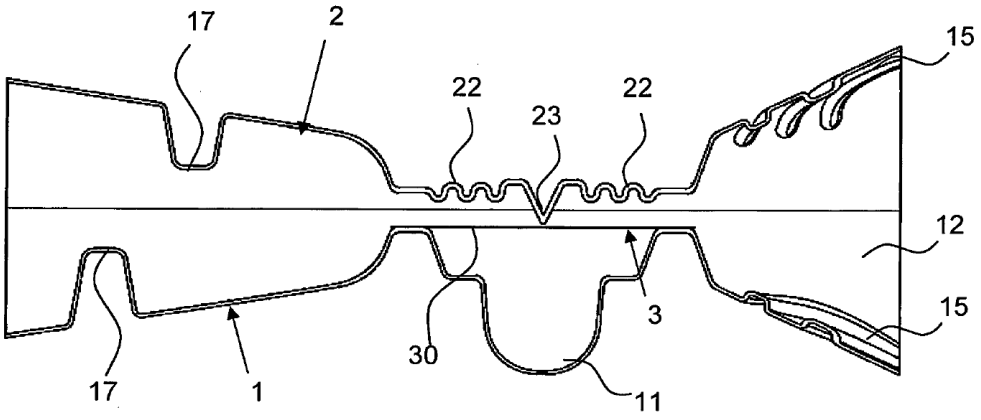


Fig. 14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17
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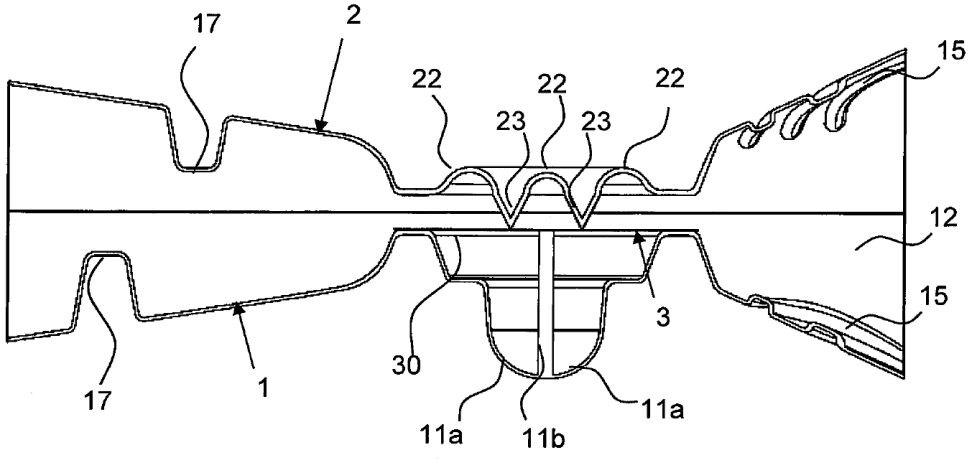
11

Fig. 15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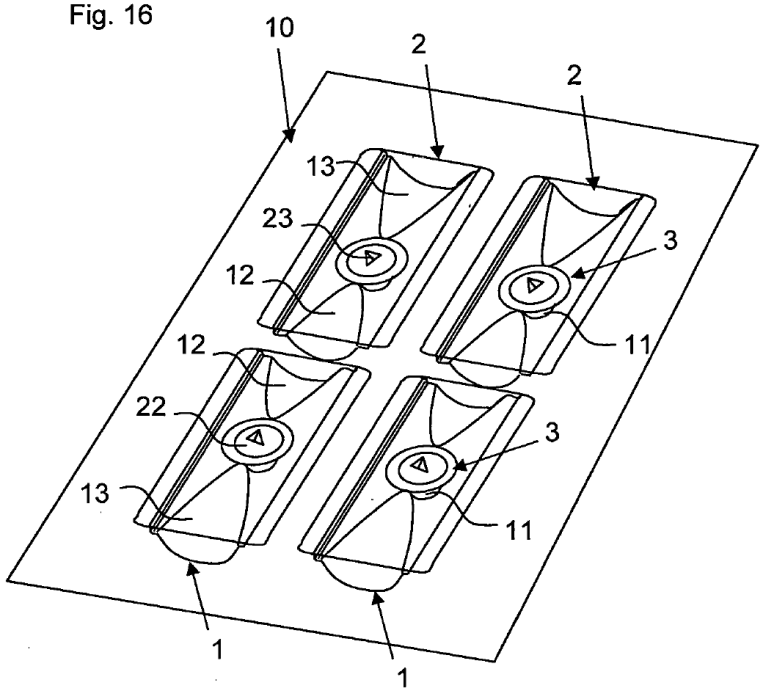
11a
11a
11b

Fig. 16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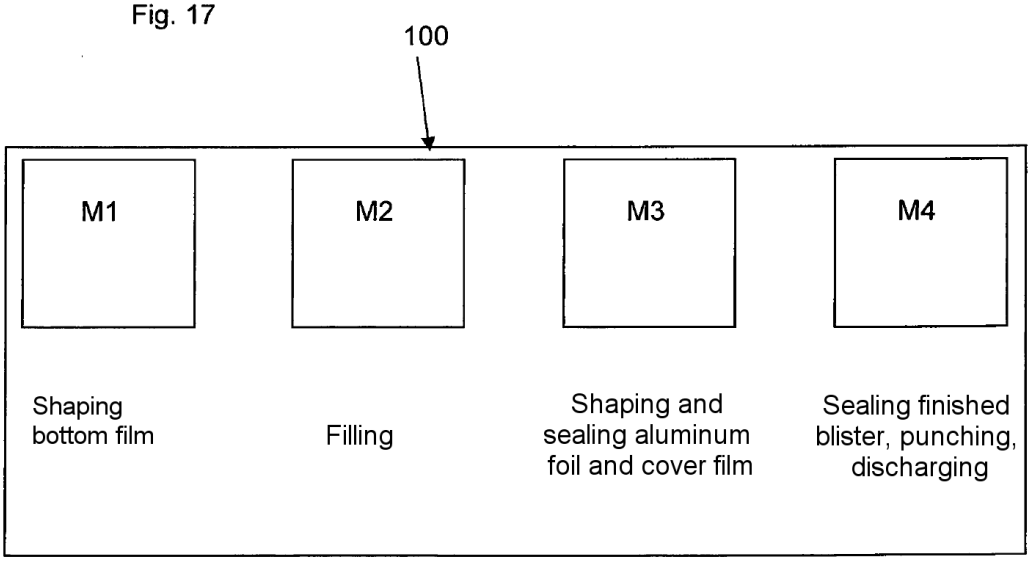
1

Fig. 17


100
M1
M2
M3
M4
Shaping bottom film
Filling
Shaping and sealing aluminum foil and cover film
Sealing finished blister, punching, discharging