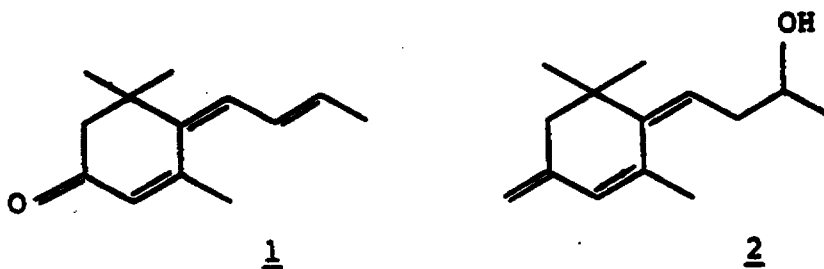


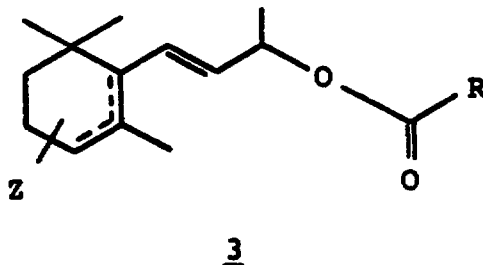
Description

Background of the Invention

Megastigmatrienone (3,5,5-trimethyl-4-(2-butenylidene)-cyclohex-2-en-1-one, as a mixture of isomers) 1 is a component of Burley as well as Turkish and Greek tobaccos (see D.L. Roberts and W.A. Rhode, *Tobacco Science*, 1972, 16, 107; E. Demole and D. Berthet, *Helv. Chim. Acta*, 1972, 55, 1866; A.J. Aasen, B. Kimland, S. Almqvist and C.R. Enzell, *Acta. Chem. Scand.*, 1972, 26, 2573; and J.W. Schumacher and L. Vestal, *Tobacco Science*, 1974, 43) and is known to make an important contribution to the overall flavor character of tobacco.



Megastigmatrienone 1 can be considered a dehydration product of 3-oxo- α -ionol 2, also a constituent of tobacco (see A. J. Aasen, B. Kimland and C.R. Enzell, *Acta Chem. Scand.*, 1971, 25, 1481). Glycosidyl derivatives off 2 have been described as useful smoke flavoring compositions (see R.C. Anderson, D.M. Gunn and J.A. Andrew, *Ger. Offen.* 2,634,304). Recently, R. Kaiser (*Eur. Pat. Appl.* 175,251) has disclosed various esters of oxo-ionols of formula 3 as useful tobacco flavorants.



R is $C_1 - C_{18}$ alkyl;

Z is oxo and ----- indicates a single or double bond.

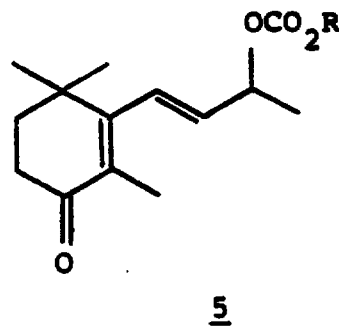
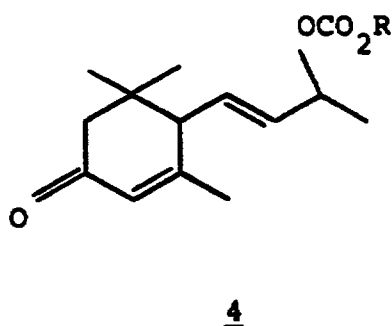
A problem associated with the use of megastigmatrienone 1, however, is its tendency to polymerize making it difficult to store, transport and formulate.

The document US-A-3 312 226 discloses carbonates and halo carbonates of menthol for use as tobacco flavourings.

Summary of the Invention

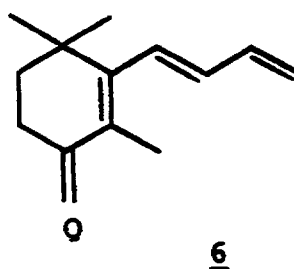
Accordingly, it is an object of the invention to develop a tobacco flavorant that has little or no tendency to polymerize and will be easy to store, transport and formulate.

This and other objects are achieved by the present invention which is directed to tobacco flavorants formulated from oxo-ionol derivatives having formulas 4 and 5 wherein R is lower alkyl of 1 to 6 carbons.

Detailed Description of the Invention

15

Oxo-ionol derivatives of formulas 4 and 5 are stable at ambient temperature. This stability makes them useful in a variety of tobacco flavor systems. They impart no odor themselves to unsmoked tobacco, however upon smoking undergo a thermal elimination reaction producing in the smoke-stream megastigmatrienones 1 or 6, carbon dioxide and ethanol (in this case R = ethyl).



35

The oxo-ionol derivatives of the invention blend especially well with other flavors and upon smoking, function primarily as a flavor modifier or enhancer by rounding-out and smoothing the overall flavor. In addition, they impart a slight, desirable, hay-like note to the flavor and also mask papery off-notes and other less desirable notes present in the smoke-stream.

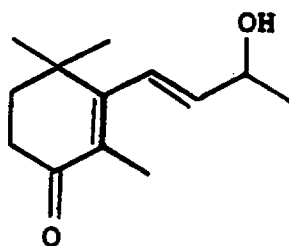
40

The oxo-ionol derivatives of the invention can be added to tobacco or applied to a smoking article or its component parts in amounts of 1 ppm to 1000 ppm. Preferably, the amount to be added is between 10 ppm and 500 ppm. The most preferred amount of additive is between 25 ppm and 150 ppm. Typically, they can be sprayed or dripped onto processed or dried whole tobacco or can be used in the form of a dip or solution into which the processed or raw tobacco is placed. The solutions useful for such dips, sprays and drips comprise the appropriate amount of oxo-ionol derivative and ethanol. Alternatively, the oxo-ionol derivatives can be applied neat to the finished tobacco product.

45

Oxo-ionol derivatives of formulas 4 and 5 can be prepared from the corresponding oxo-ionols 2 and 7 by standard methods known to those skilled in the art. (See C.A. Buehler and D.E. Pearson, "Survey of Organic Synthesis", Vol. 1, p. 802-822 (1970) and Vol. 2, p. 715-724 (1977), Wiley Interscience). For example, reaction of alcohols 2 or 7 with alkyl halo-formates in the presence of base provides compounds 4 and 5. Alternatively, transesterification reactions between alcohols 2 and 7 and dialkyl carbonates can be

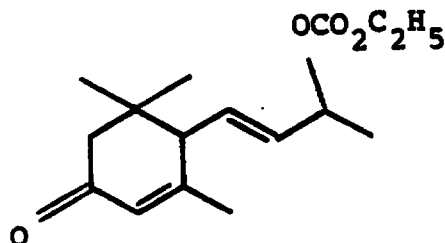
50



7

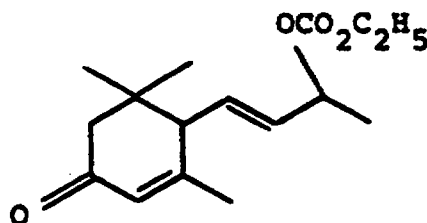
The following examples are set forth herein to illustrate methods of synthesis of the oxo-ionol derivatives of this invention and their use as tobacco flavorants.

Example 1



A solution of ethyl chloroformate (5.42g, 0.05 mol) in dichloromethane (10mL) was added dropwise over a 30 minute period to a cold (10°C) solution of 3-oxo- α -ionol (5.20g, 0.025 mol, which may be prepared as described by A.J. Aasen, B. Kimland and C.R. Enzell in *Acta Chem. Scand.*, 1973, 27, 2107-2114) and pyridine (3.96g, 0.05 mol) in dichloromethane (80mL). The mixture was stirred at 25°C for 18 hours. Dichloromethane (100mL) was then added and the mixture washed with 5% phosphoric acid solution (3 X 100mL), saturated sodium bicarbonate solution until neutral and dried (sodium sulfate). Evaporation of solvent and chromatography of the residue followed by kugelrohr distillation (150°C both temp. 0.5 mm) provided 4-(3-hydroxy-1-butenyl)-3,5,5-trimethyl-2-cyclohexen-1-one ethyl carbonate (2.15g, GLC purity; 87%) $^1\text{H-NMR}(\text{CDCl}_3)$ δ 0.97 (3H,s), 1.05 (3H, s), 1.31 (3H, t, J=7Hz), 1.41 (3H, d, J=7Hz), 1.92 (3H,s) 2.1-2.3 (2H,dd), 2.4-2.7 (1H,m), 4.25 (2H,q, J=7Hz), 5.0-5.4 (1H,m), 5.5-5.8 (2H,m), 5.95 (1H,s); IR (film) ν_{max} 2960, 1750, 1670, 1630, 1470, 1450, 1370, 1260 cm^{-1} ; MS m/e 280, 224, 190, 175, 134, 108.

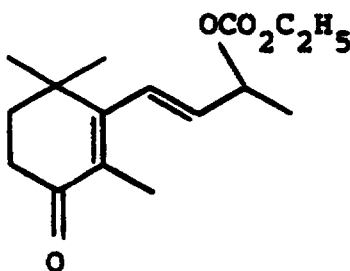
Example 2



A mixture of 3-oxo- α -ionol (271g, 1.3 mol), diethyl carbonate (1.5L) and dibutyl tin oxide (16g) was heated at 105-115°C for 40 hours. During the reaction, ethanol was removed by distillation. Distillation of the crude product provided 173.2g of material which GLC analysis indicated contained 51.5% of 4-(3-hydroxy-1-

butenyl)-3,5,5-trimethyl-2-cyclohexen-1-one ethyl carbonate. Further purification by chromatography provided 72.56g of carbonate 4 (GLC purity; 85%).

Example 3



A solution of ethyl chloroformate (1.74g, 0.016 mol) in dichloromethane (10mL) was added dropwise over a 1 hour period to a cold (5 °C) solution of 4-oxo- β -ionol (3.33g, 0.016 mol, which may be prepared as described by R. Kaiser and D. Lamparsky, *Helv. Chim. Acta*, 1978, 61, 2328-2335), pyridine (1.28g, 0.016 mol) and dichloromethane (30mL). After stirring the mixture at 5-10 °C for 2 hours it was added to ice water (20mL). The organic layer was washed with 5% phosphoric acid solution until neutral and dried over sodium sulfate. The solvent was removed and the residue chromatographed. Kugelrohr distillation (bath temp. 150 °C, 0.5 mm) gave 2.0g (GLC purity; 85%) of 3-(3-hydroxy-1-butenyl)-2,4,4-trimethyl-2-cyclohexen-1-one ethyl carbonate. ¹H-NMR (CDCl₃) δ 1.12 (6H,s), 1.35 (3H,d,J=7Hz), 1.40 (3H,t,J=7Hz), 1.77 (3H,s), 1.7-2.7 (4H,m), 4.20 (2H,q,J=7Hz), 4.8-5.4 (1H,m), 5.53 (1H,dd,J=16 and 6Hz), 6.31 (1H,d,J=16Hz); IR (film) ν_{max} 2960, 1745, 1665, 1460, 1440, 1365, 1250 cm⁻¹; MS m/e 280, 265, 236, 207, 191, 134.

Example 4

Use in a Full Tar American Blend Cigarette

Cigarettes, typical of a full tar American blend, were produced using the following tobacco formulation:

Ingredient	Parts by Weight
Flue Cured	45
Burley	30
Oriental	20
Flue Cured Stems	5

To a portion of the above cigarettes was added by injection 4-(3-hydroxy-1-butenyl)-3,5,5-trimethyl-2-cyclohexen-1-one ethyl carbonate (4, R=ethyl) at a rate of 90 ppm. The experimental cigarettes were smoked and compared to the smoke from unflavored (control) cigarettes. The smoke from the experimental cigarettes was smoother, rounder and less irritating than that from the control cigarettes. No distinctive taste was noted from compound 4 (R=ethyl) on its own but its presence in the experimental cigarettes promoted balance in the taste of the smoke.

Example 5

Use in a Charcoal Filter American Blend Cigarette

Cigarettes, typical of a charcoal filter American blend cigarette, were produced using the following tobacco formulation.

Ingredient	Parts by Weight
Flue Cured	50
Burley	26
Oriental	14
Homogenized Leaf	10

To a portion of the above cigarettes was added by injection 4-(3-hydroxy-1-butenyl)-3,5,5-trimethyl-2-cyclohexen-1-one ethyl carbonate (4, R=ethyl) at a rate of 75 ppm. Upon smoking, the injected cigarettes have a substantially reduced charcoal off-taste which is found in the control cigarettes. Smoke from the injected cigarettes is cleaner with a reduced after taste.

Example 6

Use in a Low Tar American Blend Cigarette

Cigarettes, typical of a low tar American blend cigarette, were produced using the following tobacco formulations:

Ingredients	Parts by Weight
Expanded Flue Cured	40
Expanded Burley	40
Oriental	15
Expanded Flue Stems	5

To a portion of the above cigarettes was added by injection 4-(3-hydroxy-1-butenyl)-3,5,5-trimethyl-2-cyclohexen-1-one ethyl carbonate (4, R=ethyl) at a rate of 125 ppm. When smoked, the injected cigarettes have an enhanced tobacco taste with a reduction of the papery taste characteristic noted in the smoke from the control cigarettes. In addition the injected cigarettes have a pleasant, hay-like taste which is compatible with the taste of the blend.

Example 7

Use in a Full Tar American Blend Cigarette

Cigarettes, typical of a full tar American blend, were produced using the following tobacco formulation:

Ingredients	Parts by Weight
Flue Cured	45
Burley	30
Oriental	20
Flue Cured Stems	5

To a portion of the above cigarettes was added by injection 3-(3-hydroxy-1-butenyl)-2,4,4-trimethyl-2-cyclohexen-1-one ethyl carbonate (5 R=ethyl) at the rate of 100 ppm. The injected cigarettes upon smoking displayed improved overall character of the smoke in comparison to the unflavored cigarettes.



Claims

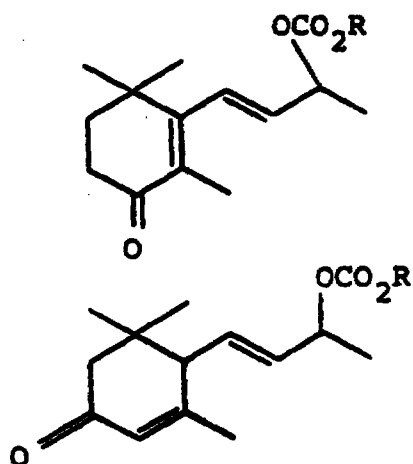
1. An oxo-ionol derivative of the formula I or II

5

10

15

20

IorII

wherein R is lower alkyl of 1 to 6 carbons.

2. A derivative of claim 1 wherein R is ethyl.
3. A tobacco composition comprising tobacco and from 1 to 1000 ppm of an oxo-ionol derivative of claim 1.
4. A tobacco composition according to claim 3 wherein R is ethyl.

Patentansprüche

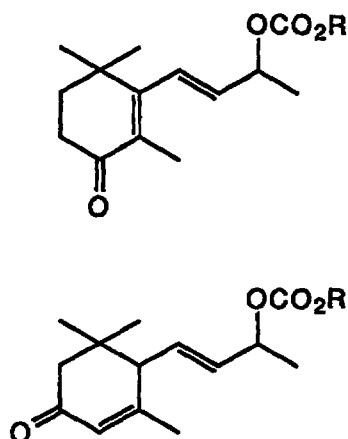
1. Ein Oxo-ionol-derivat der Formel I oder II

35

40

45

50



I

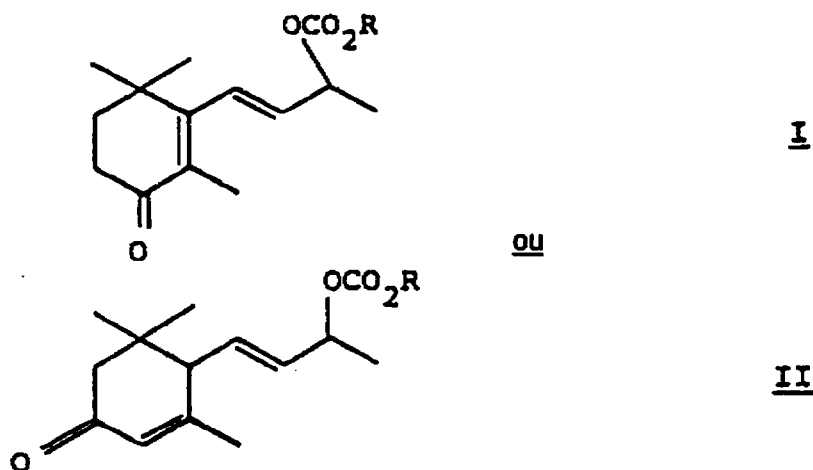
II

worin R C₁₋₆-Alkyl darstellt.

2. Ein Derivat gemäss Anspruch 1 mit R = Ethyl.
3. Eine Tabakkomposition, enthaltend Tabak und 1 bis 1000 ppm eines Oxo-ionol-derivats gemäss Anspruch 1.

Revendications

1. Dérivé oxo-ionol de formule I ou II:



dans laquelle R est un groupe alkyle inférieur de 1 à 6 atomes de carbone.

2. Dérivé selon la revendication 1, dans lequel R est un groupe éthyle.
3. Composition de tabac comprenant du tabac et de 1 à 1 000 ppm d'un dérivé oxo-ionol selon la revendication 1.
4. Composition de tabac selon la revendication 3, dans laquelle R est un groupe éthyle.