

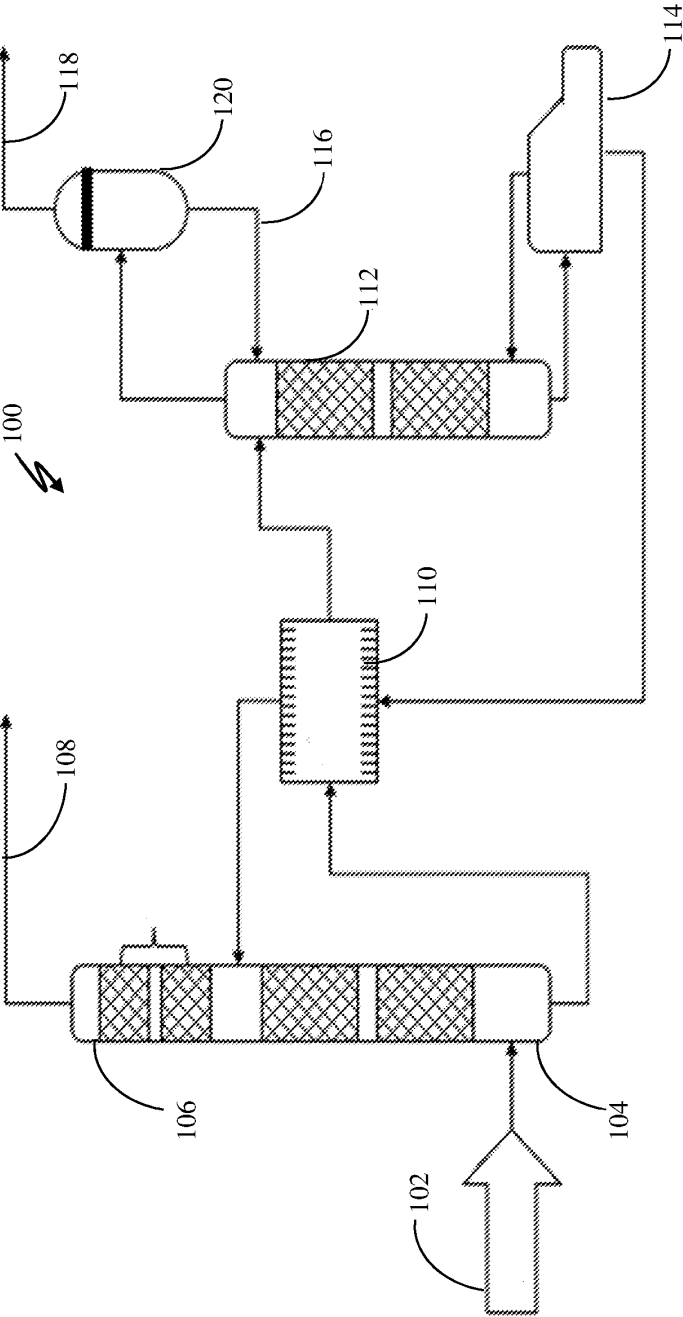


FIG. 1

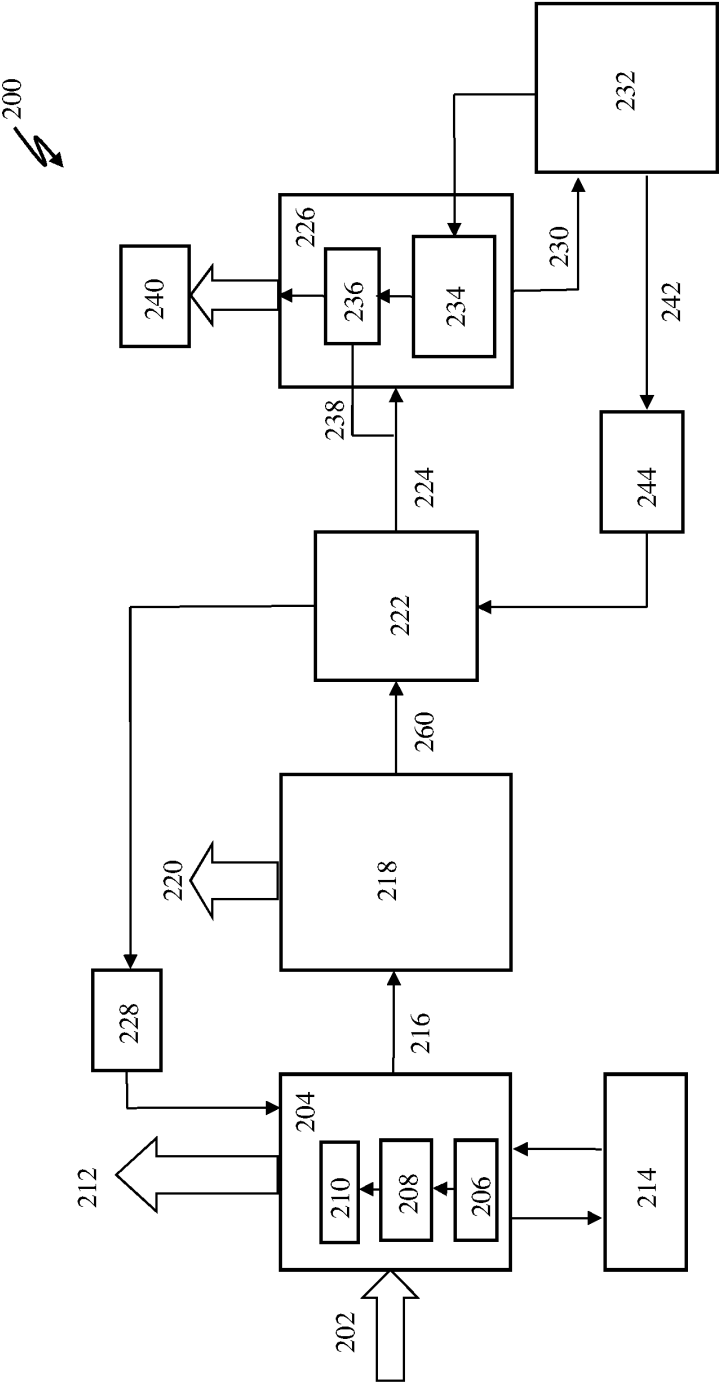


FIG. 2

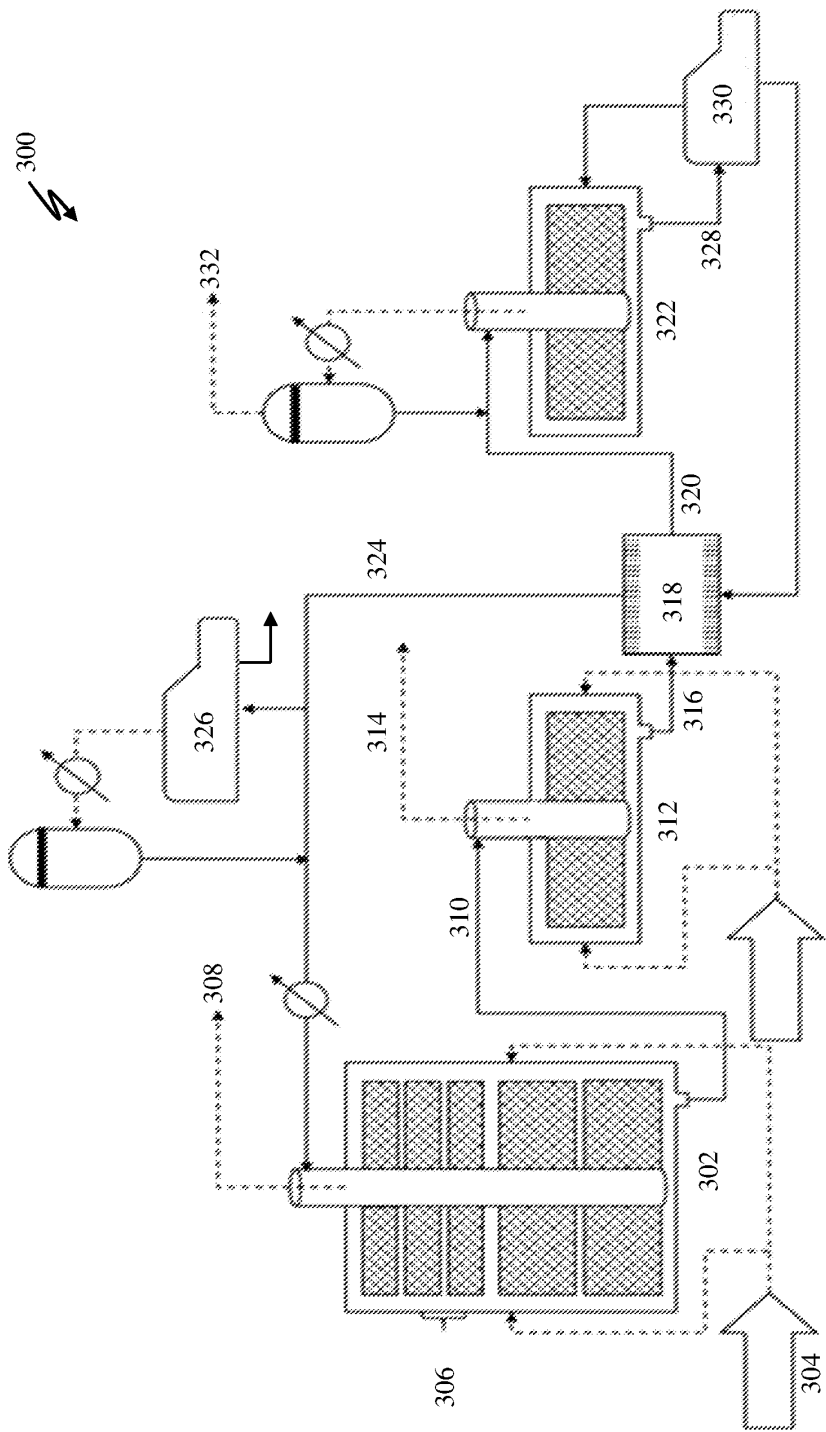


FIG. 3A

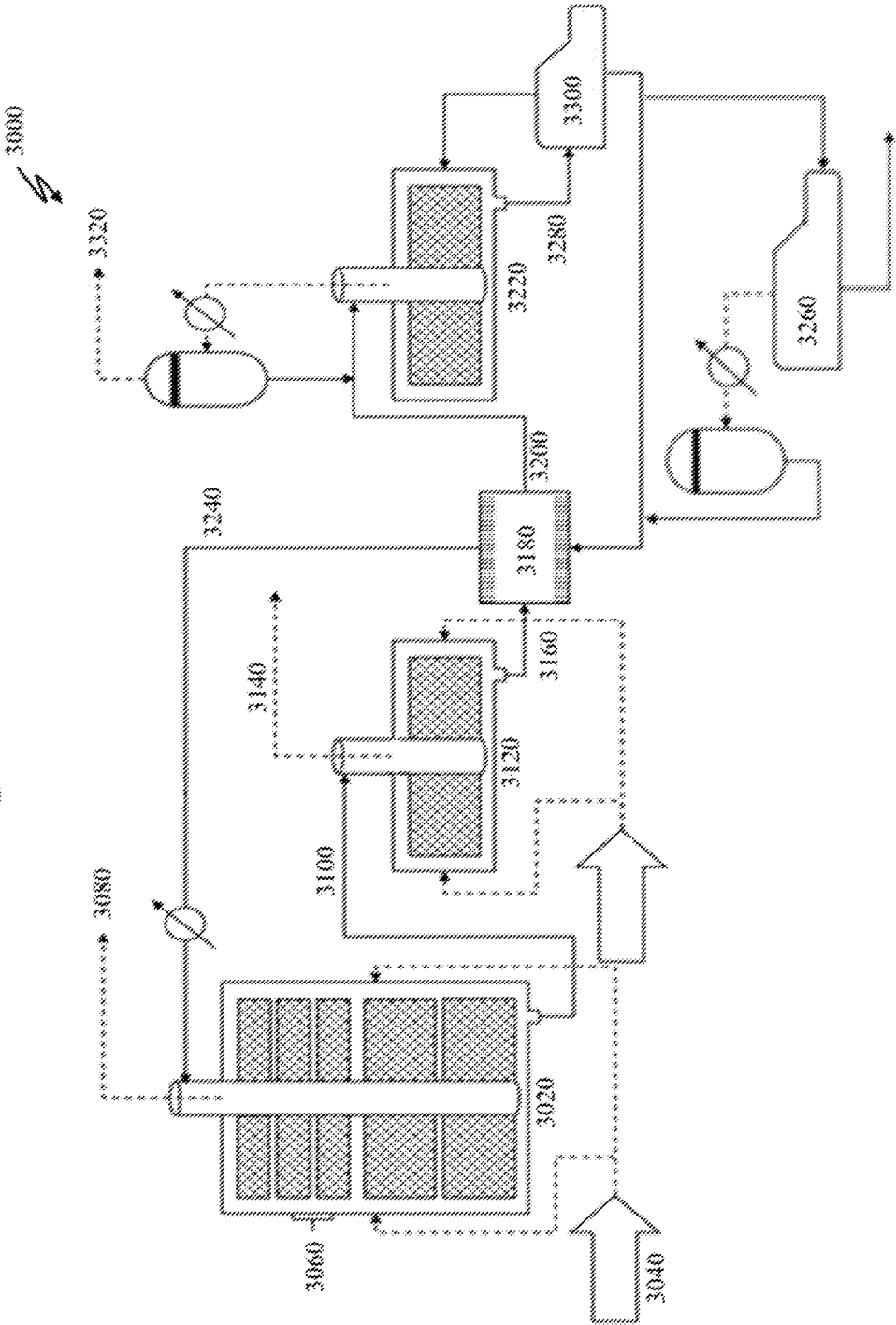


FIG. 3B

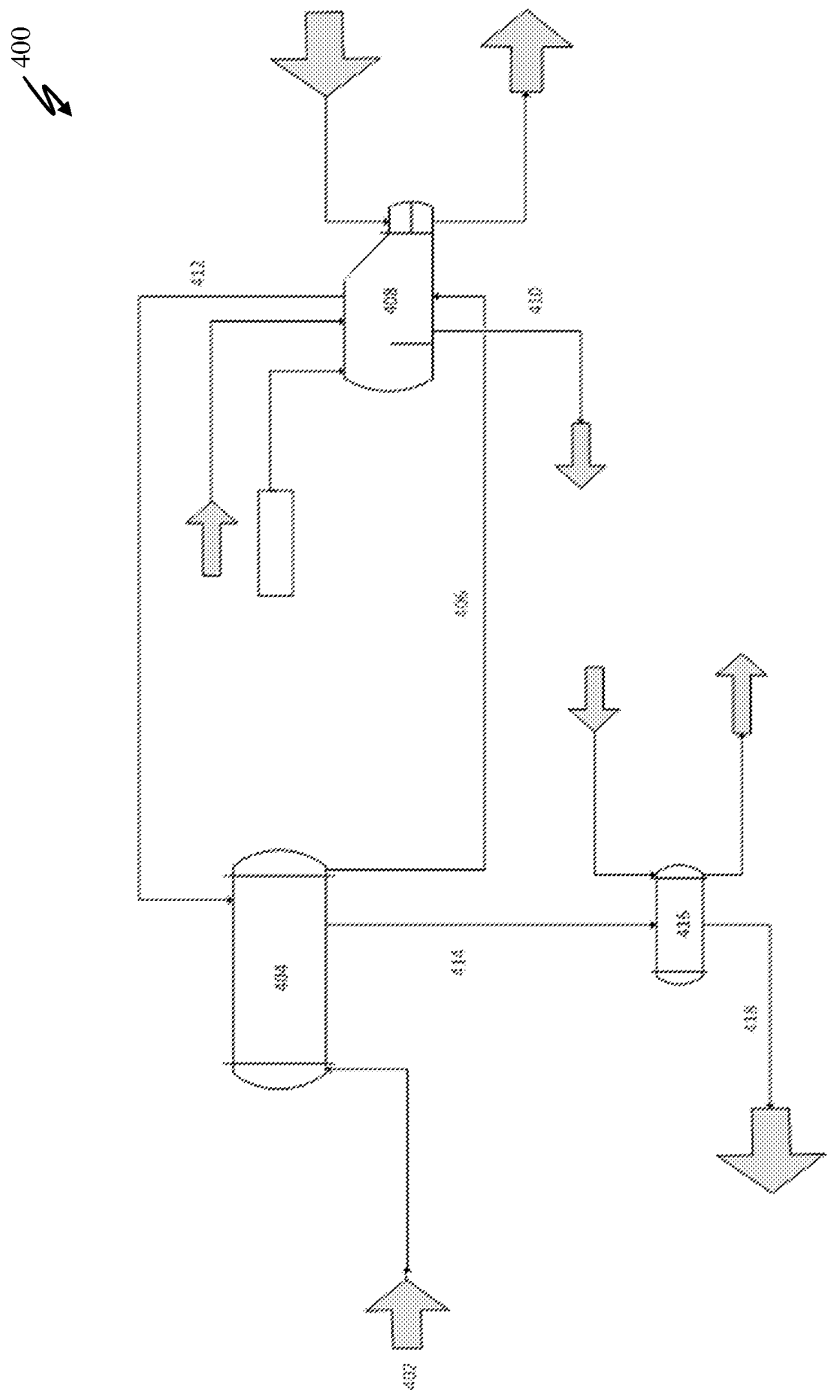


FIG. 4A

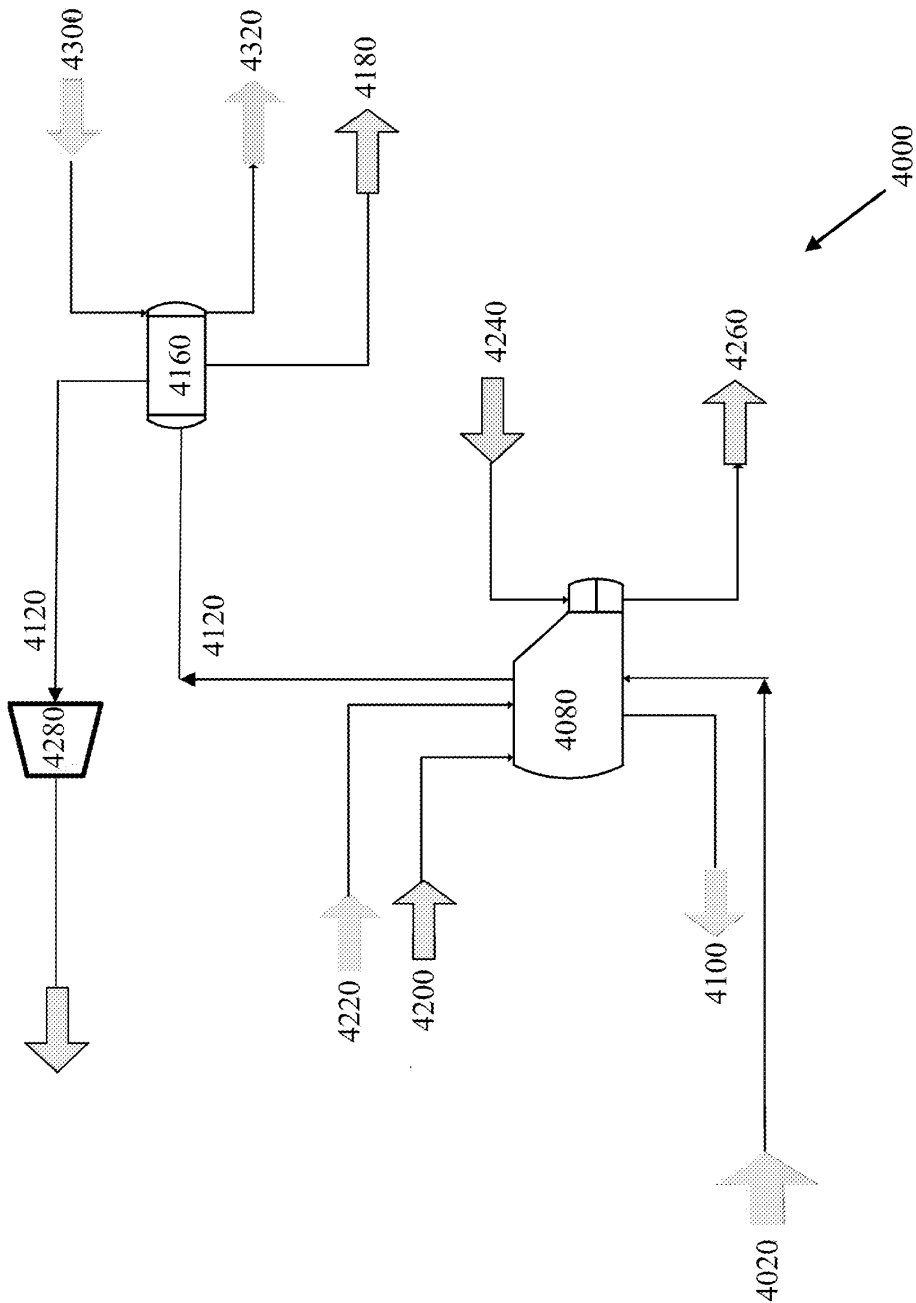


FIG. 4B

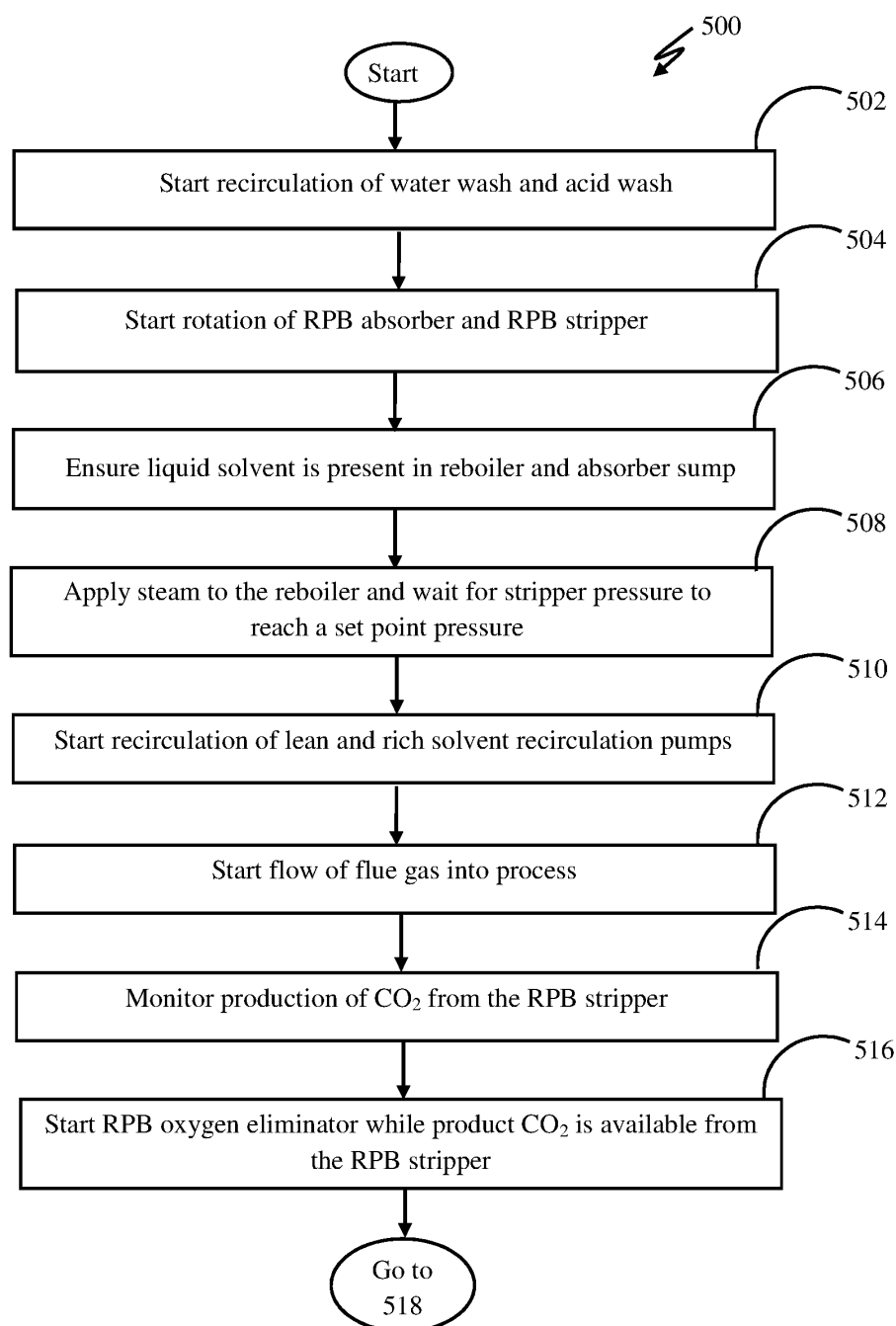


FIG. 5A

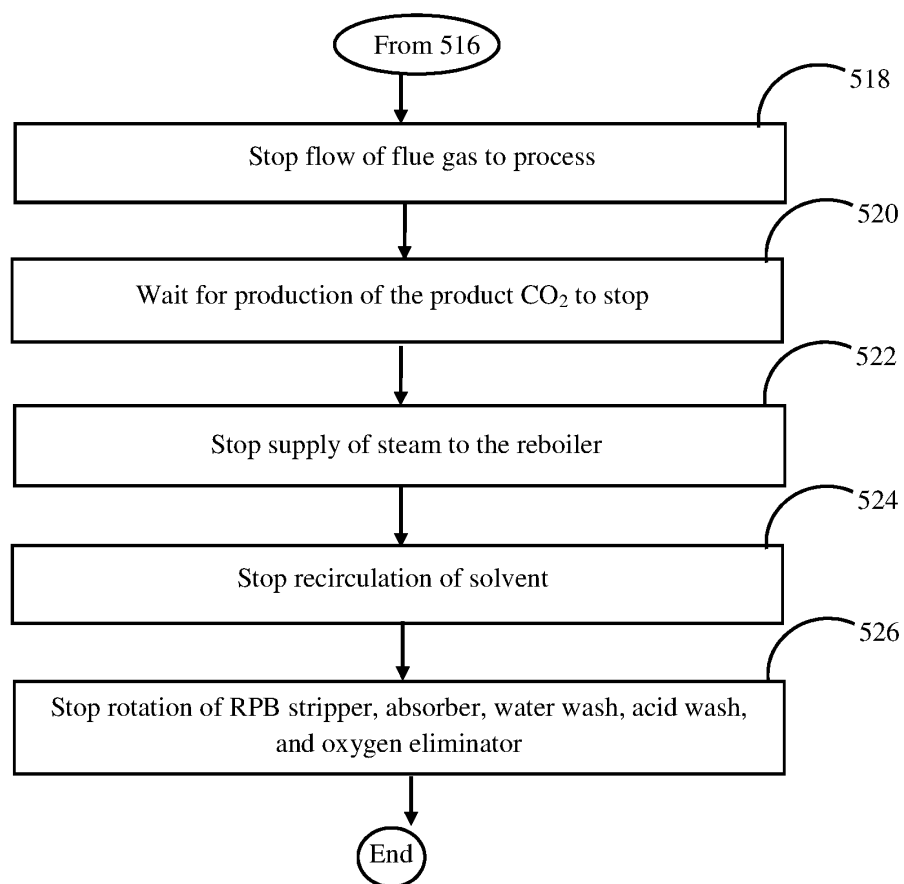


FIG. 5B

600

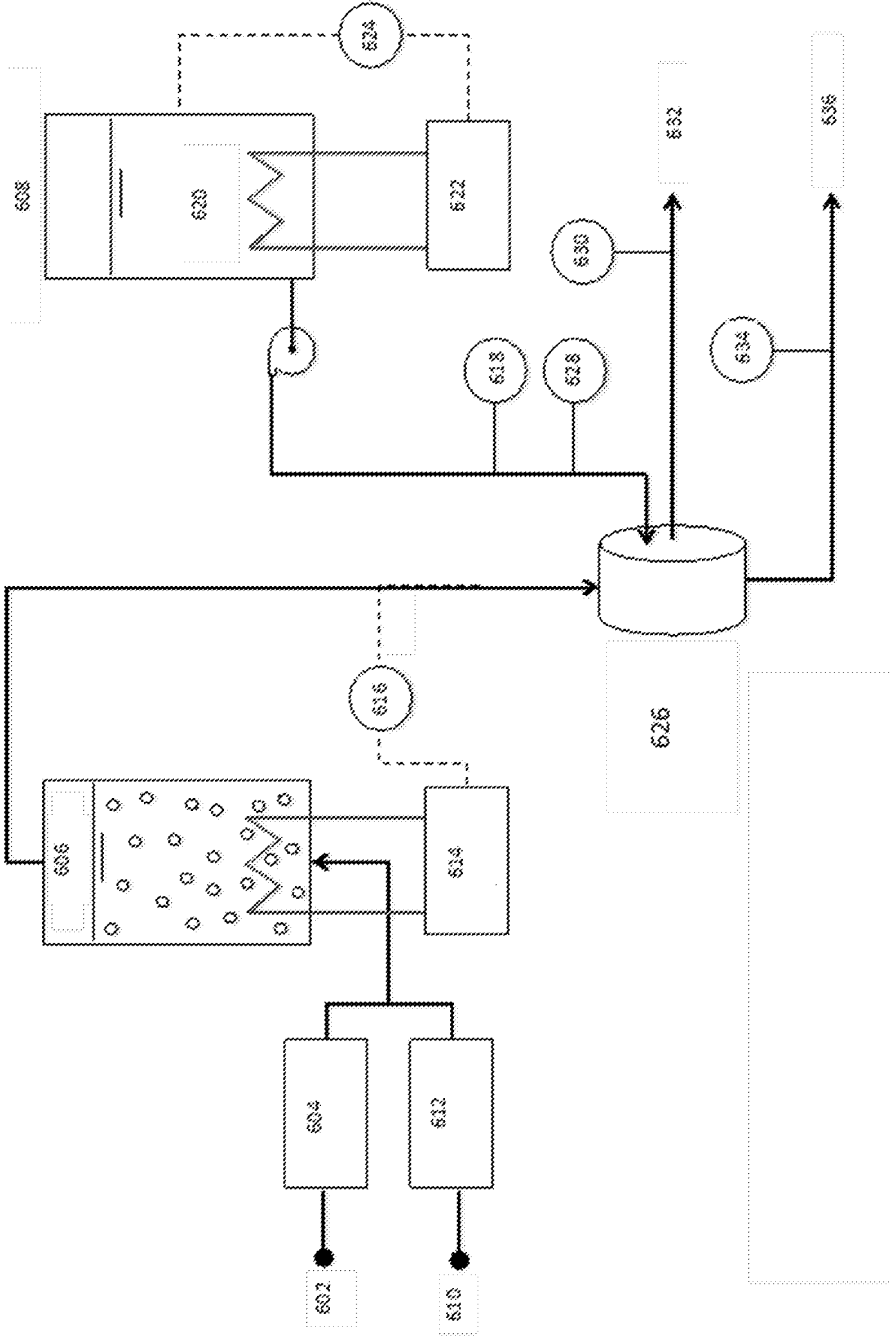
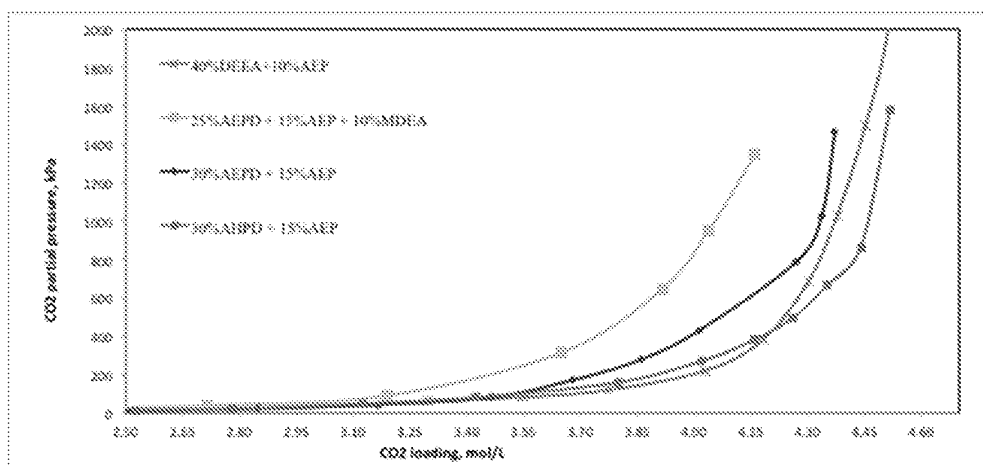


FIG. 6



All % amounts in FIG. 7 are in weight %.

DEEA = 2-(diethylamino)ethanol; MDEA = N-methyl-diethanolamine; AHPD = 2-Amino-2-(hydroxymethyl)-1,3-propanediol; AEPD = 2-amino-2-ethyl-1,3-propanediol; AEP = Amino Ethyl Piperazine

FIG. 7

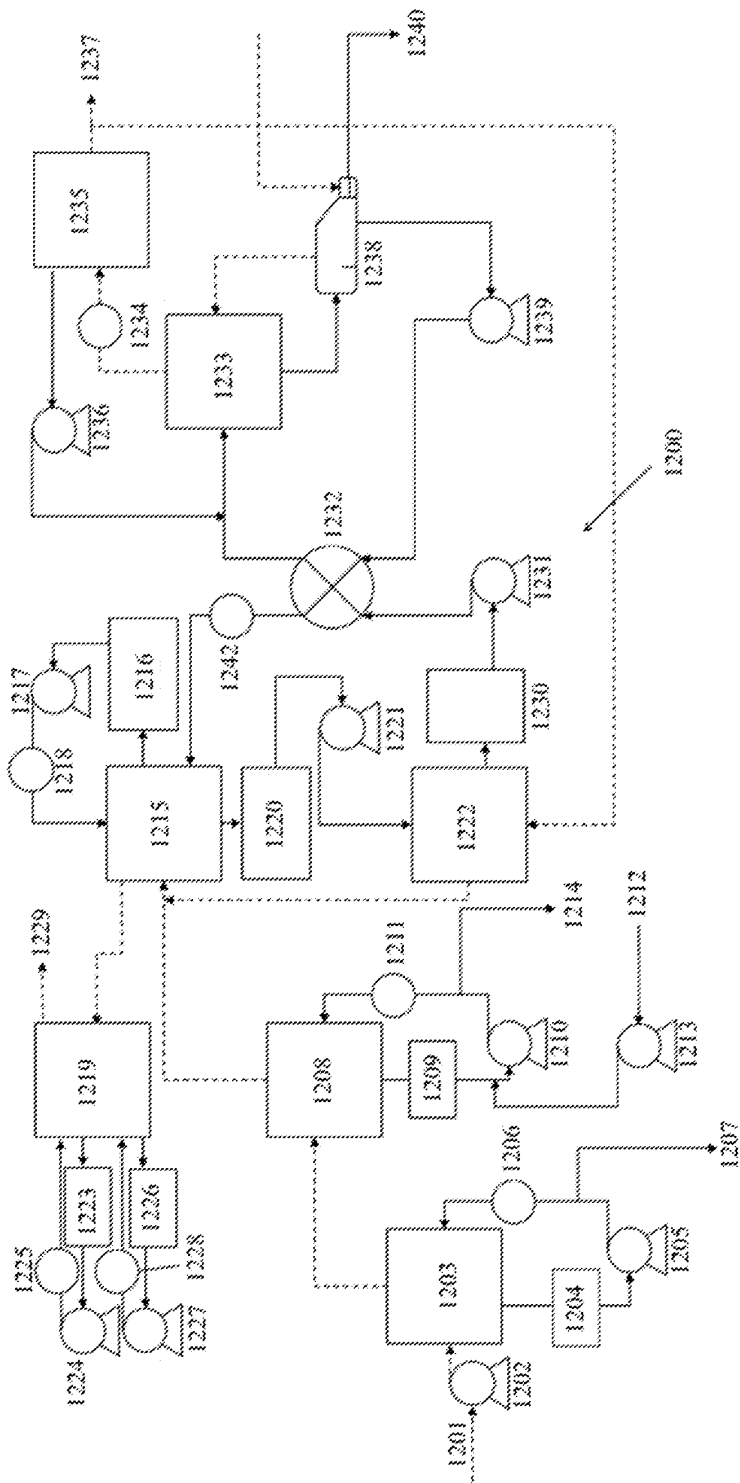


FIG. 8