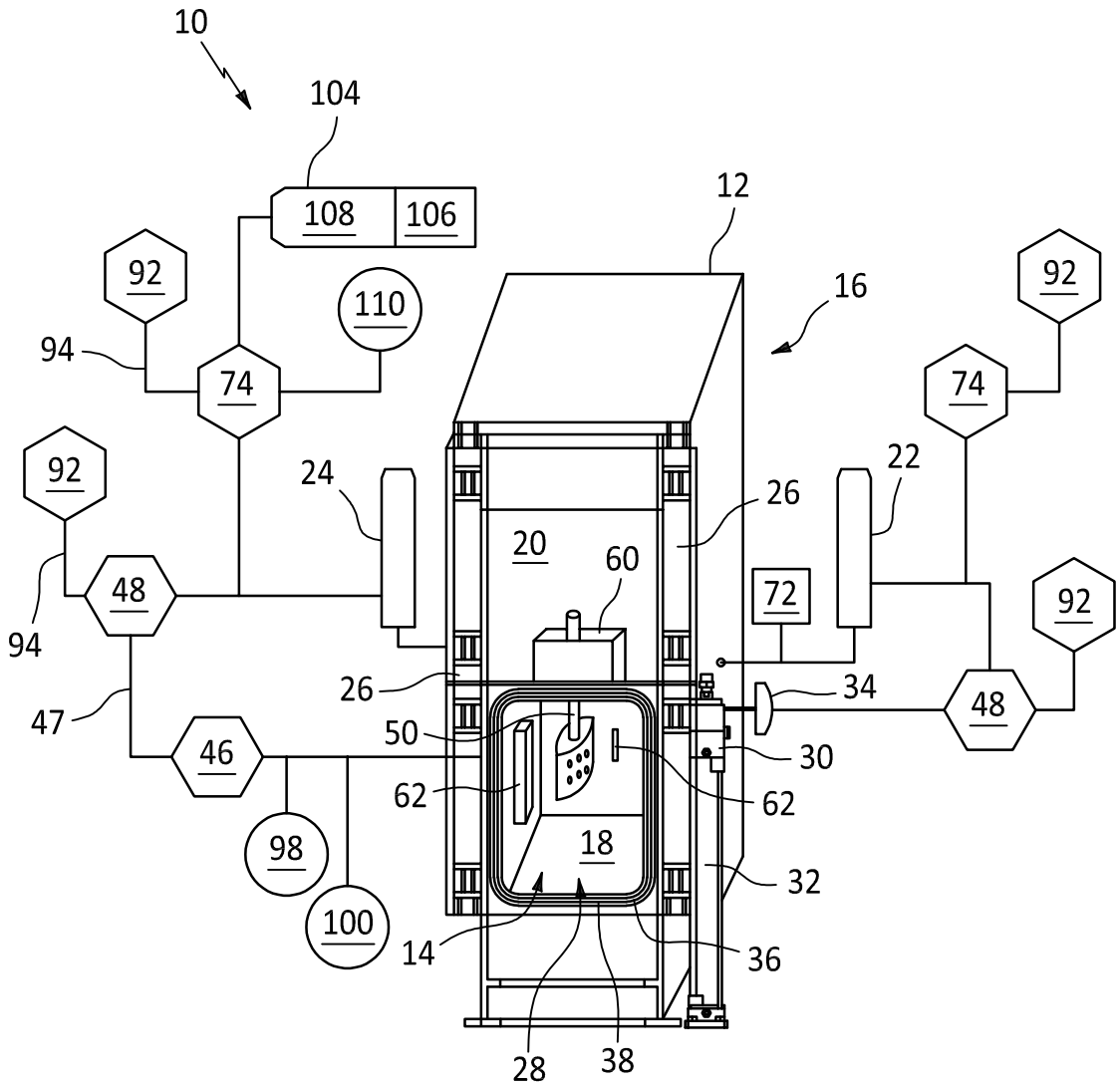

10
104
108
106
12
16
92
110
94
74
92
74
92
24
26
22
20
60
72
48
94
92
26
34
48
47
50
30
46
62
62
98
18
32
100
14
36
28
38

FIG. 1

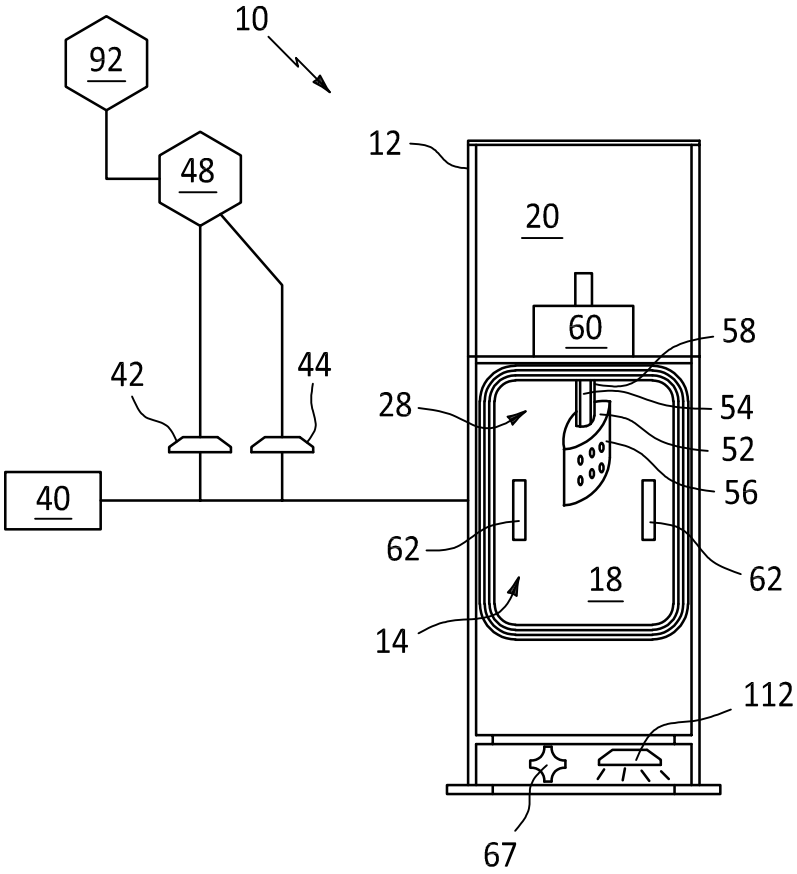

10
92
48
12
20
60
58
42
44
28
54
52
56
40
62
62
18
14
112
67

FIG. 2

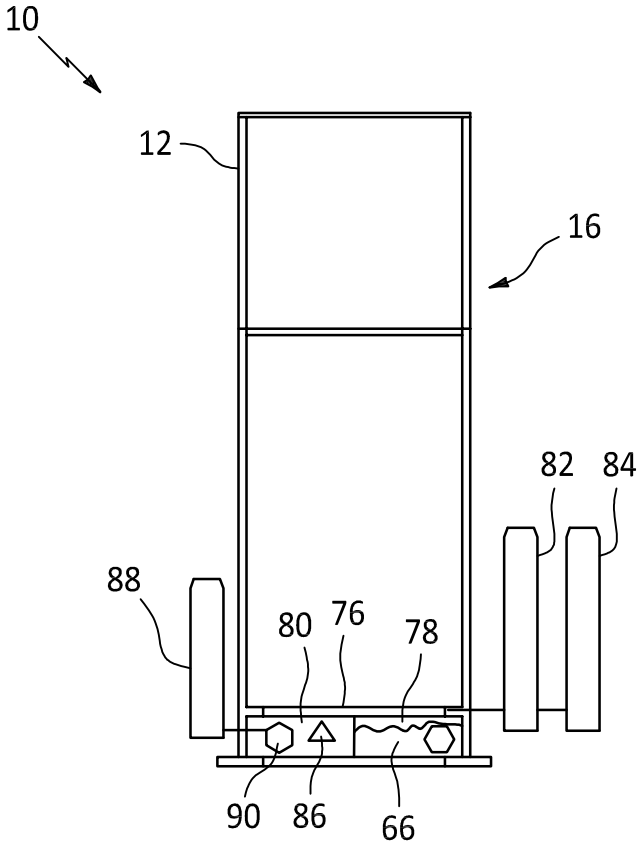

10
12
16
82
84
88
80
76
78
90
86
66

FIG. 3

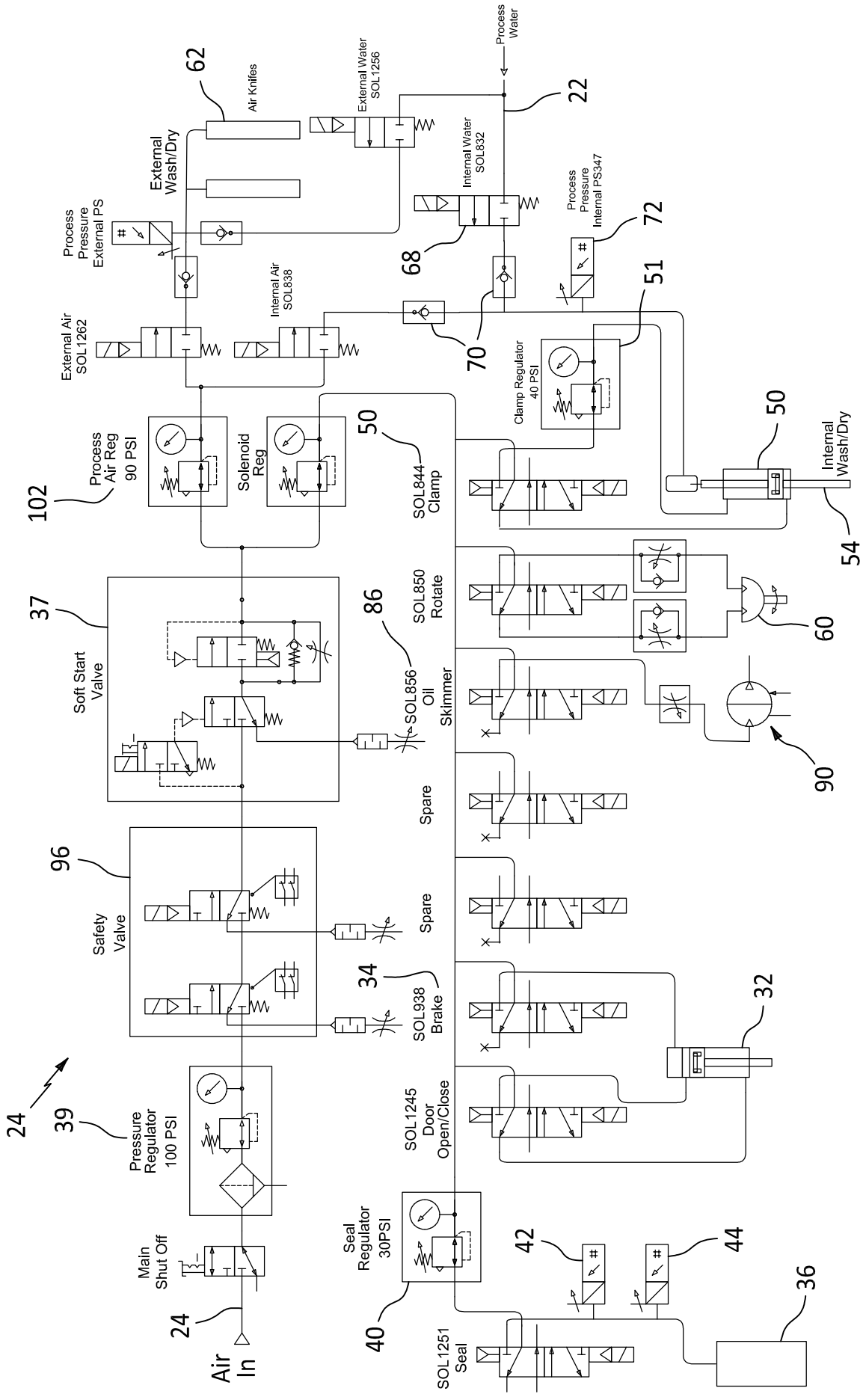

Air In
24
Main Shut Off
Pressure Regulator 100 PSI
39
24
Seal Regulator 30PSI
40
SOL1251 Seal
42
44
36
SOL1245 Door Open/Close
32
Spare
Spare
SOL938 Brake
34
Safety Valve
96
Soft Start Valve
37
SOL856 Oil Skimmer
86
SOL850 Rotate
60
90
SOL844 Clamp
50
50
Internal Wash/Dry
54
Process Air Reg 90 PSI
102
Solenoid Reg
Clamp Regulator 40 PSI
51
Process Pressure Internal PS347
72
Internal Water SOL832
68
70
External Air SOL1262
Internal Air SOL838
Process Pressure External PS
External Wash/Dry
62
Air Knifes
External Water SOL1256
Process Water
22

FIG. 4