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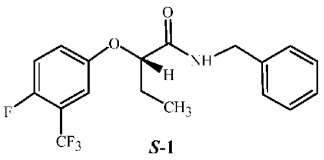
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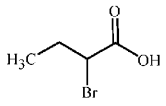
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(54) Title: PROCESS FOR PREPARING S-BEFLUBUTAMID BY RESOLVING 2-BROMOBUTANOIC ACID

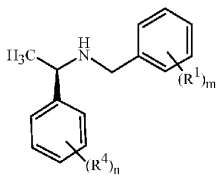


S-1



rac-2

Formula 3



(57) Abstract: Disclosed is a method for preparing compound S-1 (S-1) comprising resolving compound rac-2 (rac-2) with a compound of Formula 3 wherein R^1, R^4, m and n are as defined in the disclosure.

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