

ABSTRACT OF THE DISCLOSURE

A disk roll includes a shaft, and a plurality of disks that are fitted to the shaft, the plurality of disks fitted having been fired, having a density of more than 1.20 g/cm³ and
5 1.50 g/cm³ or less, and including 20 to 50 wt% of ceramic wool, 5 to 30 wt% of kibushi clay, 2 to 20 wt% of bentonite, and 20 to 45 wt% of a filler, the filler being selected from mica, alumina, wollastonite, cordierite, and calcined kaolin.