

FIG. 1

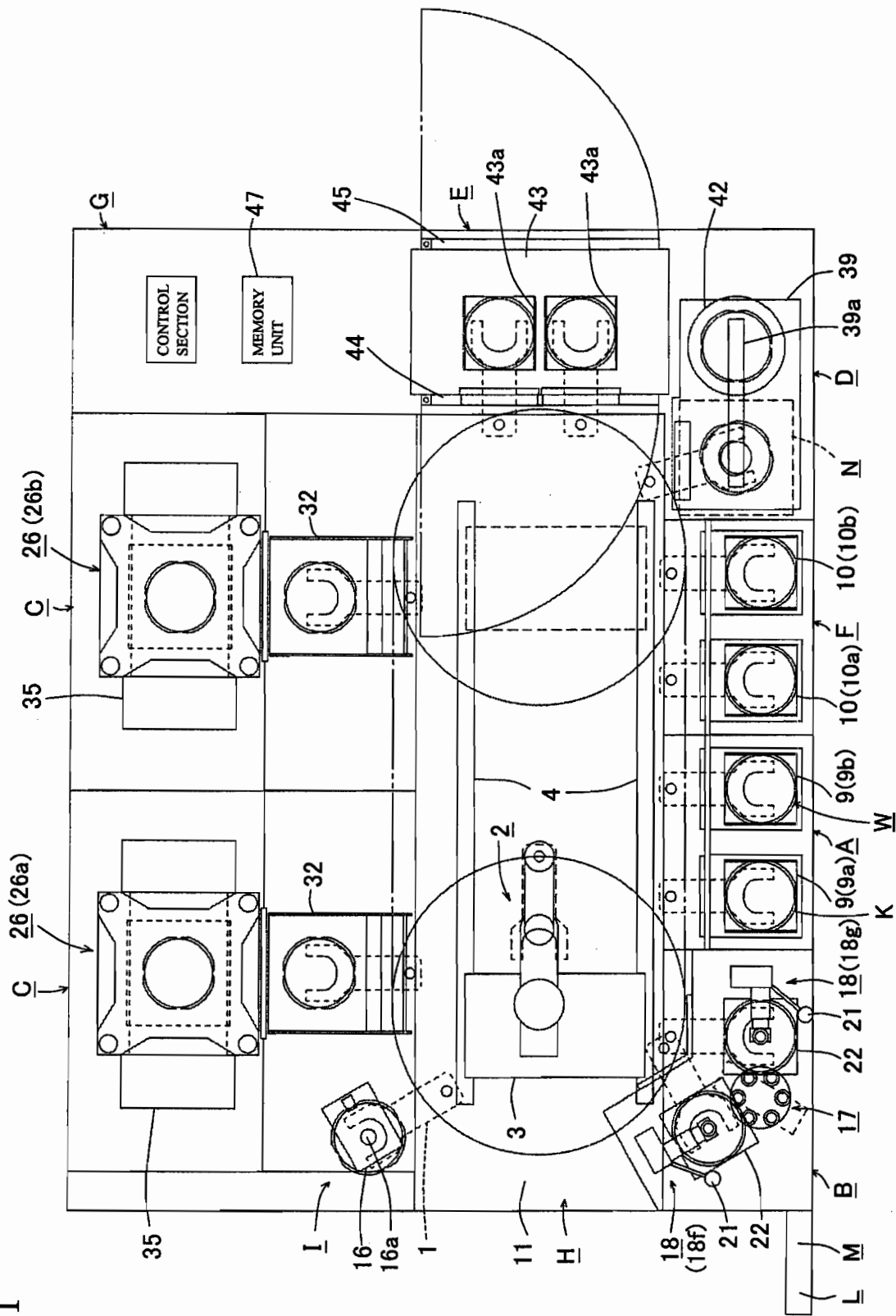


FIG.2A

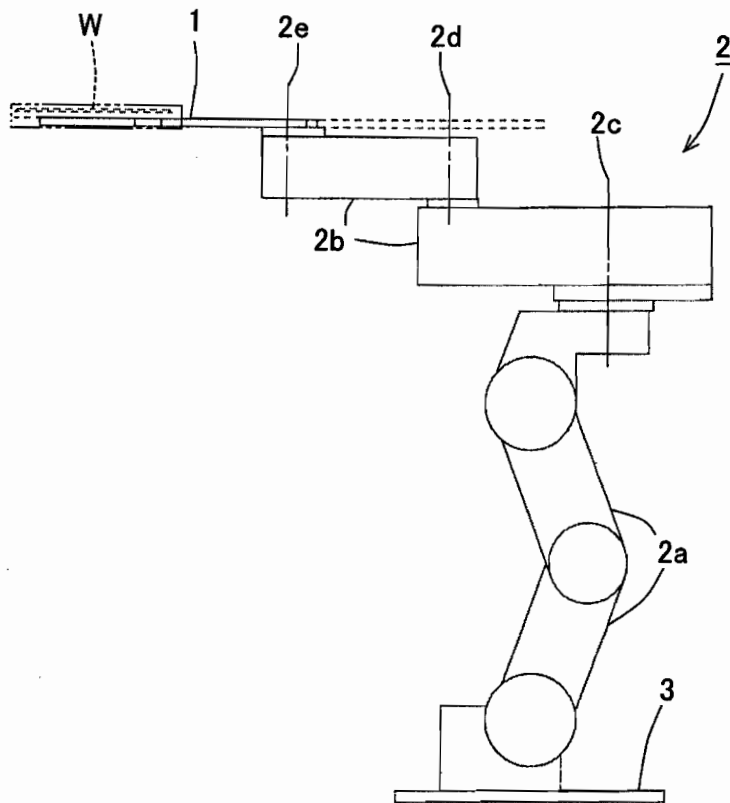


FIG.2B

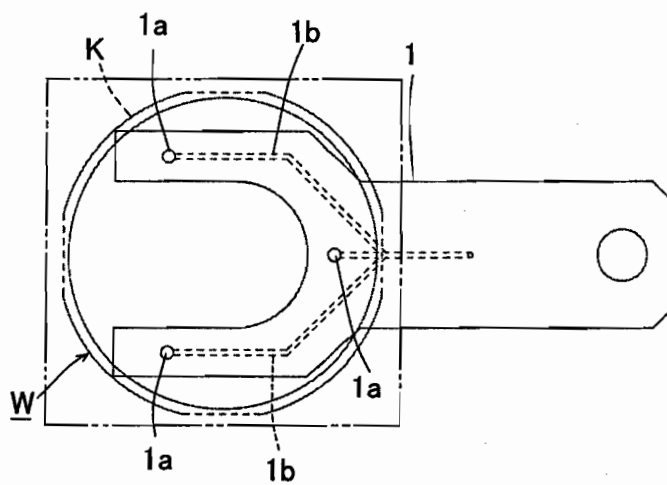


FIG.3A

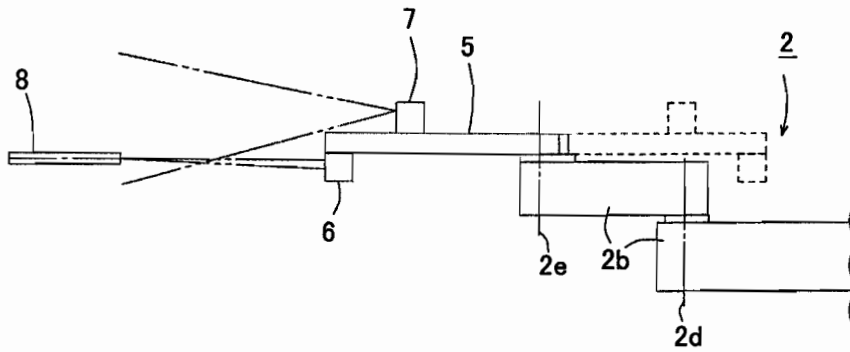


FIG.3B

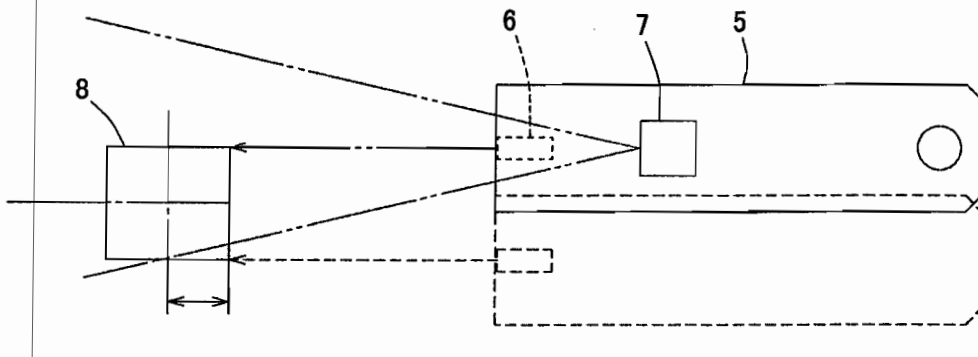


FIG.4

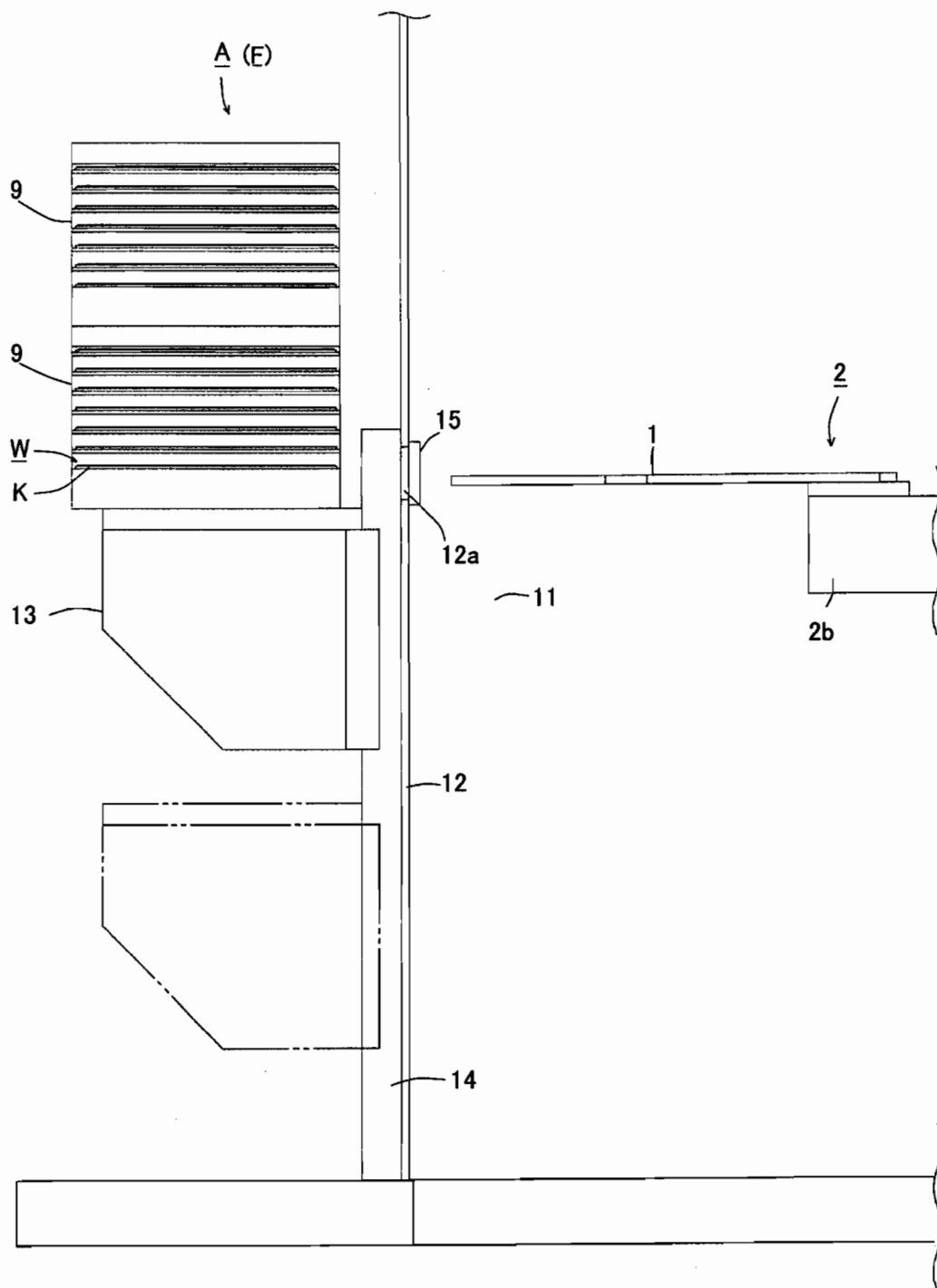


FIG.5A

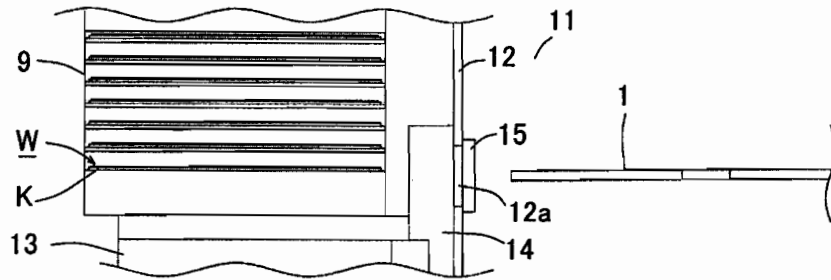


FIG.5B

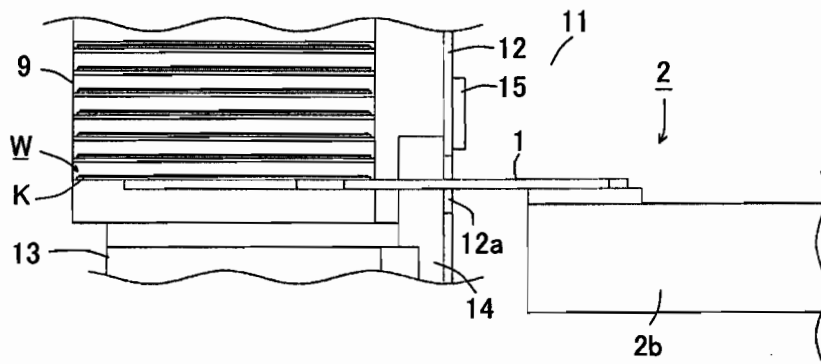


FIG.5C

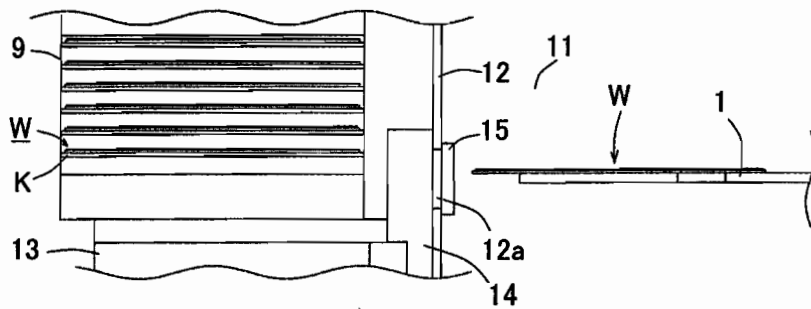


FIG.7A

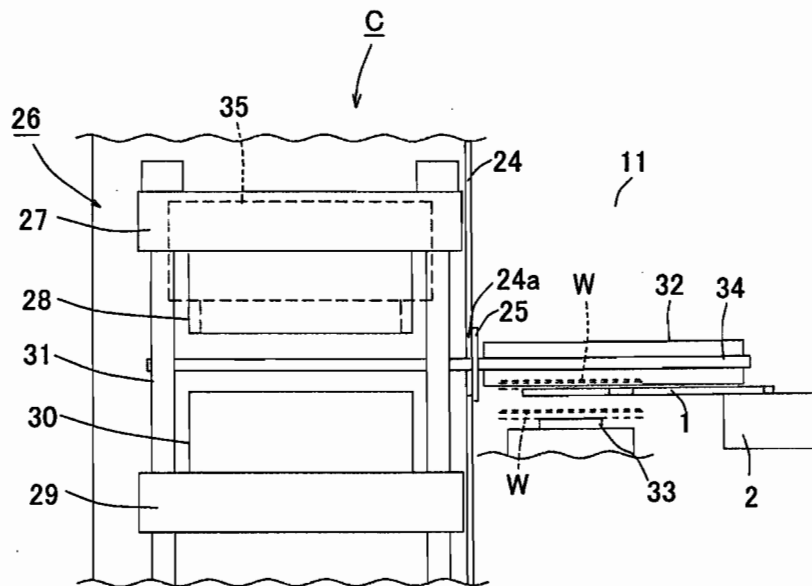


FIG.7B

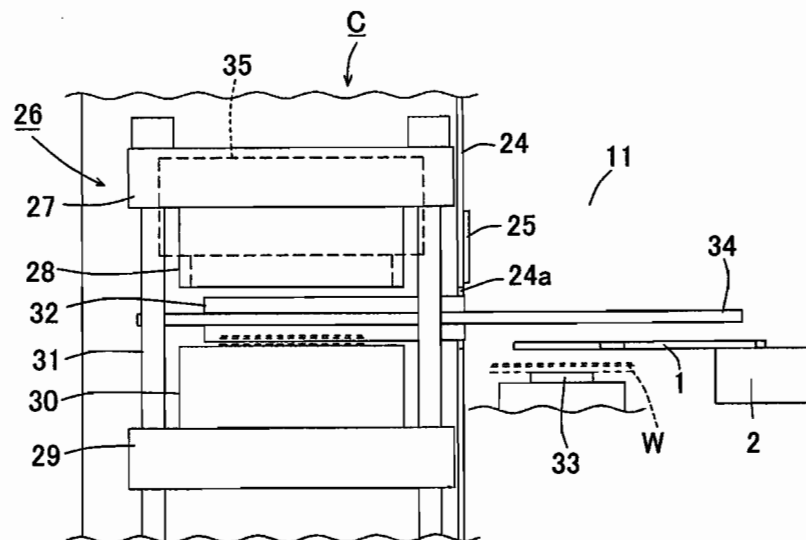


FIG.8A

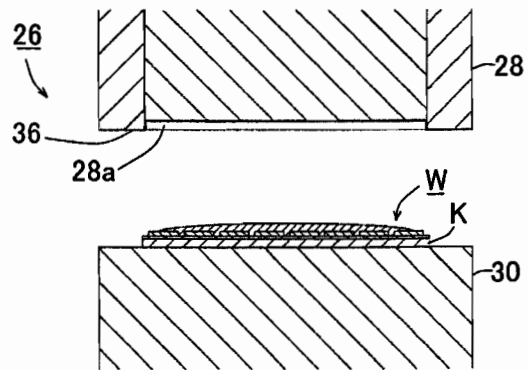


FIG.8B

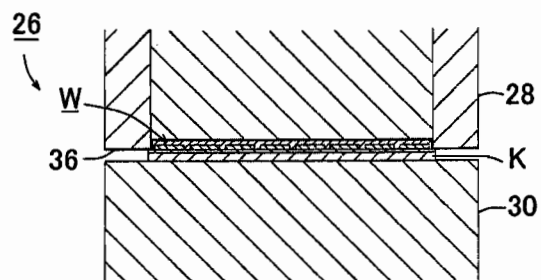


FIG.8C

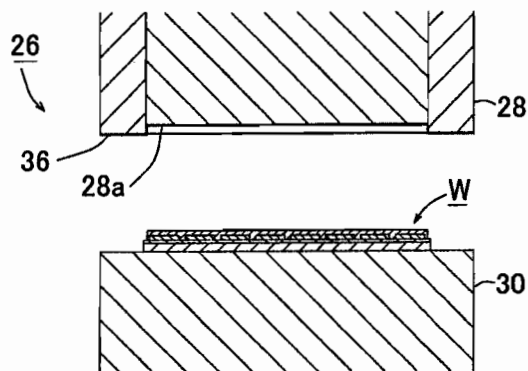


FIG.9A

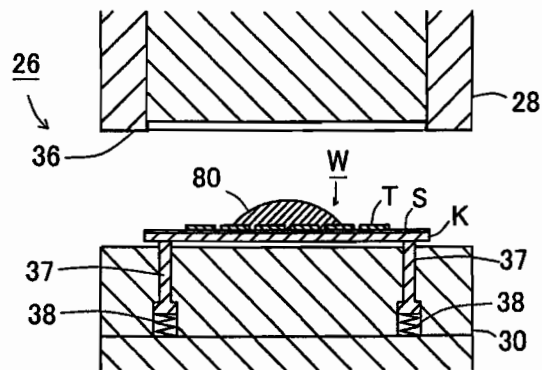


FIG.9B

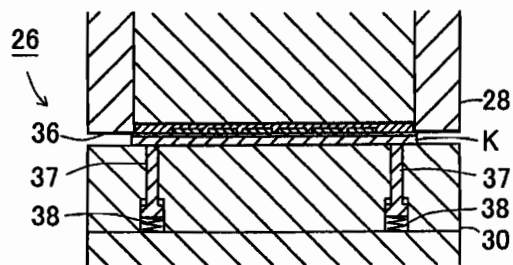


FIG.9C

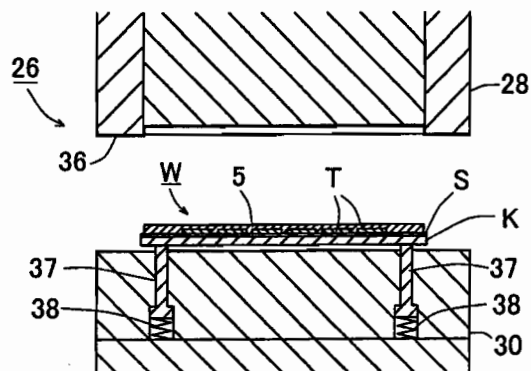


FIG.10

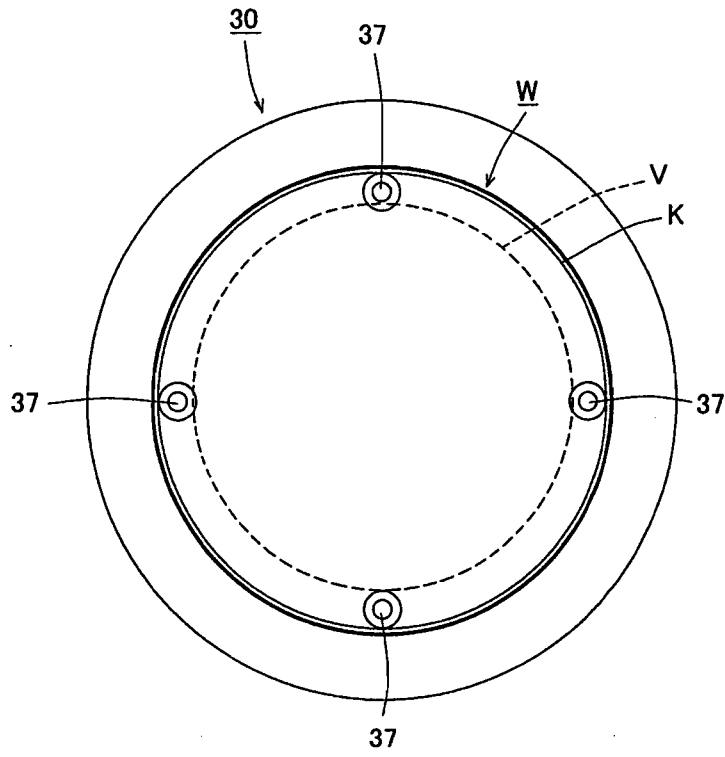


FIG.11

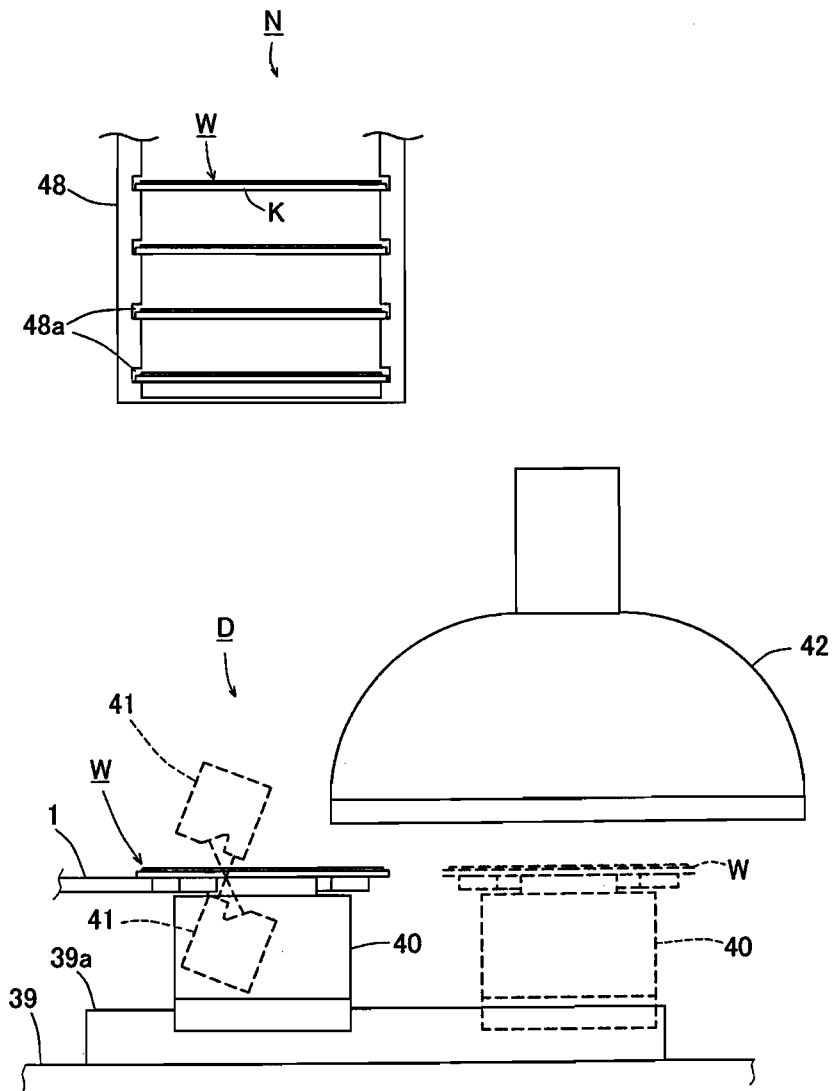


FIG.12A

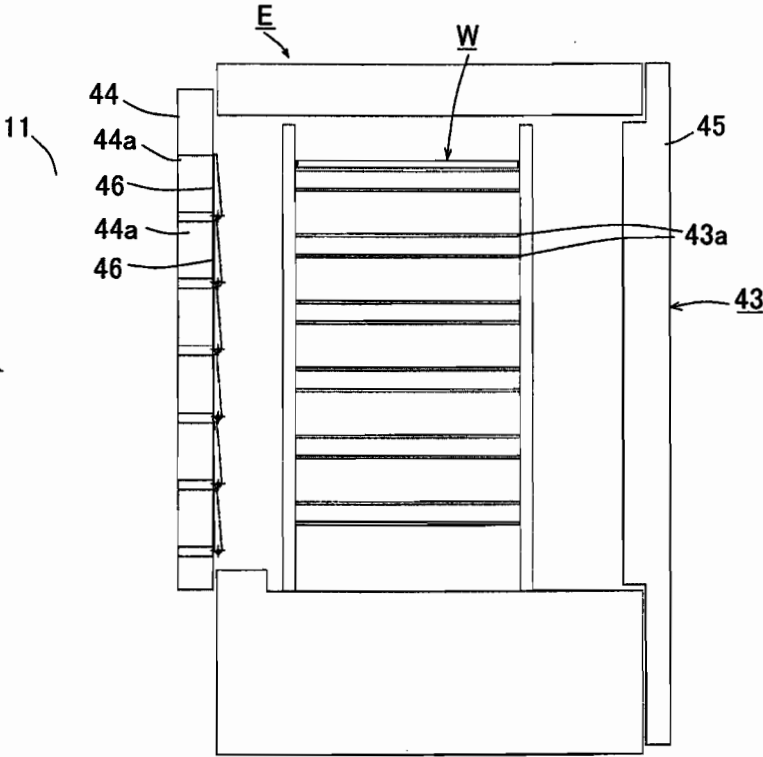


FIG.12B

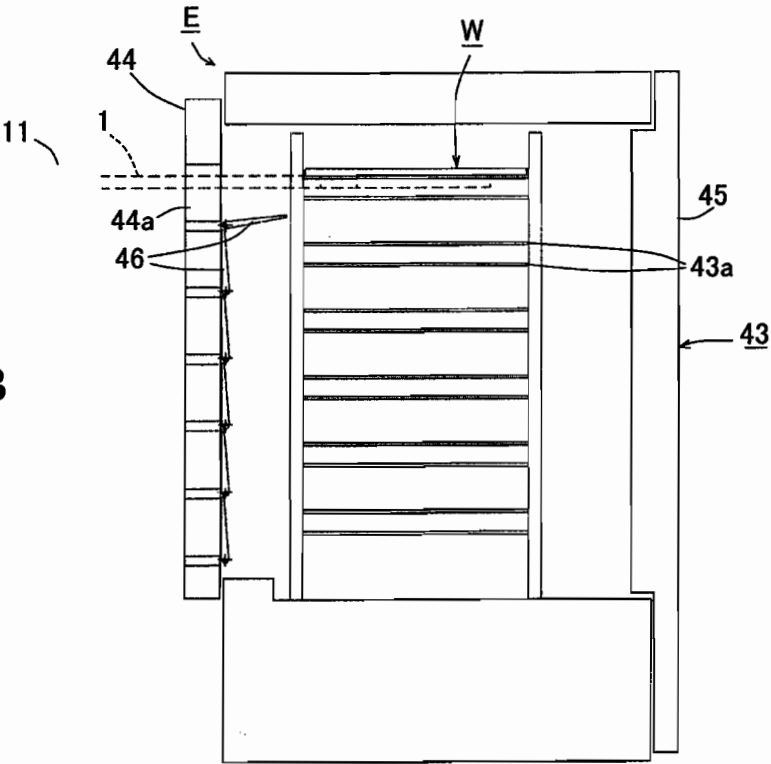


FIG.13

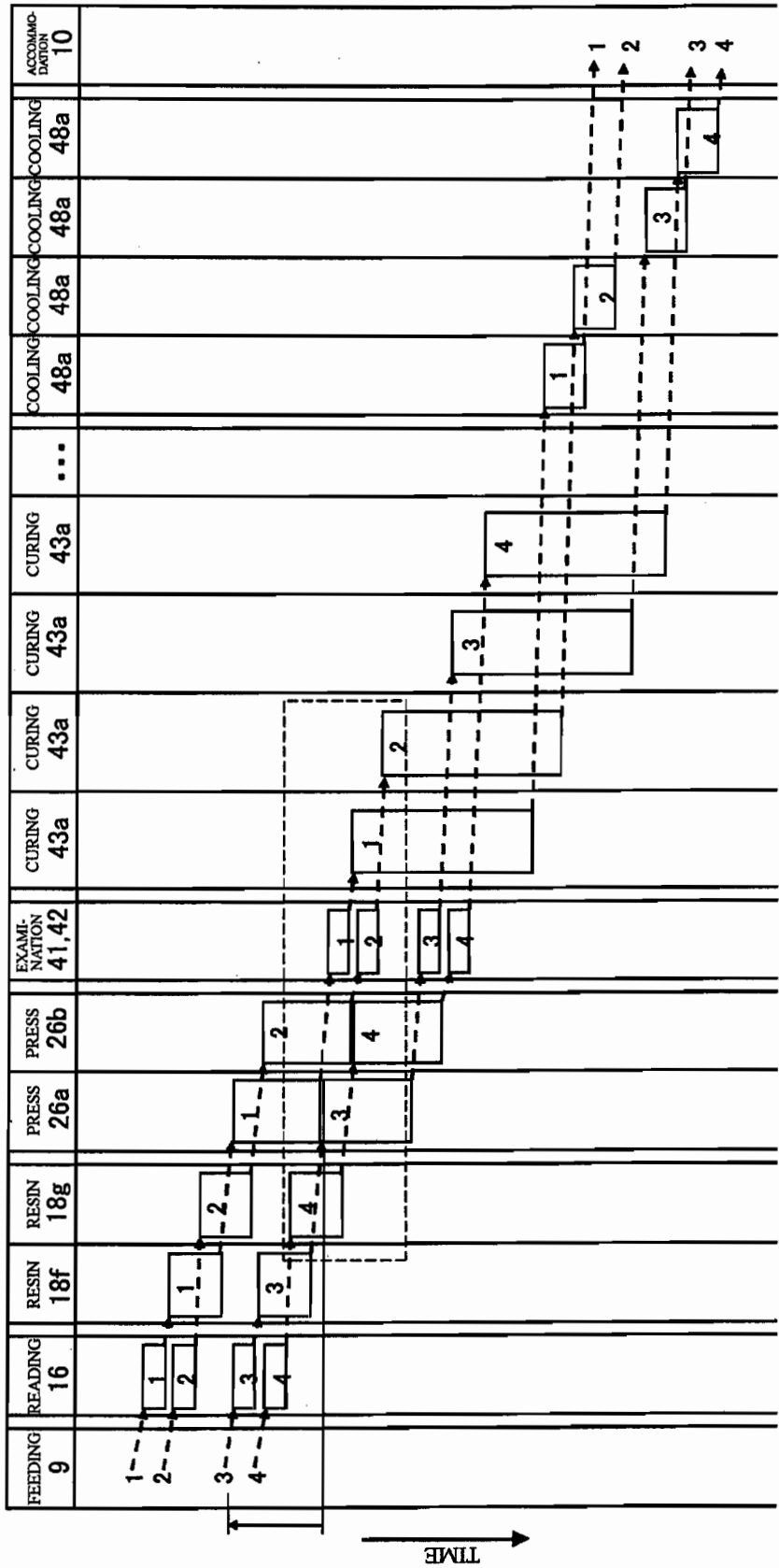


FIG.14A

CONVEYING ORDER	WORK NUMBER	STARTING SECTION	DESTINATION SECTION	STARTING TIME
11	1	PRESS (26a)	EXAMINATION (41, 42)	t1
12	3	DISPENSING UNIT (18f)	PRESS (26a)	t2
13	1	EXAMINATION (41, 42)	CURING (43)	t3
14	4	DISPENSING UNIT (18g)	PRESS (26b)	t4
15	2	PRESS (26b)	EXAMINATION (41, 42)	t5
16	4	DISPENSING UNIT (18g)	PRESS (26b)	t6
17	2	EXAMINATION (41, 42)	CURING (43)	t7

FIG.14B

PRIORITY	STARTING SECTION	DESTINATION SECTION	PURPOSE
1	RESIN FEEDING SECTION (B)	PRESS SECTION (C)	PREVENTION OF MOISTURE ABSORPTION, PREVENTION OF OVERHEAT
2	PRESS SECTION (C)	WORK EXAMINATION SECTION (D)	PREVENTION OF BENDING WORK
3	WORK EXAMINATION SECTION (D)	THERMALLY-CURING SECTION (E)	PREVENTION OF BENDING WORK
4	THERMALLY-CURING SECTION (E)	COOLING SECTION (N)	
5	COOLING SECTION (N)	WORK ACCOMMODATING SECTION (F)	
5	WORK FEEDING SECTION (A)	READING SECTION (I)	
5	READING SECTION (I)	RESIN FEEDING SECTION (B)	

FIG.14C

CONVEYING ORDER	WORK NUMBER	STARTING SECTION	DESTINATION SECTION
n	x	COOLING SECTION (N)	WORK ACCOMMODATING SECTION (F)
n+1	y	RESIN FEEDING SECTION (B)	PRESS SECTION (C)



CONVEYING ORDER	WORK NUMBER	STARTING SECTION	DESTINATION SECTION
n	y	RESIN FEEDING SECTION (B)	PRESS SECTION (C)
n+1	x	COOLING SECTION (N)	WORK ACCOMMODATING SECTION (F)

FIG.16A

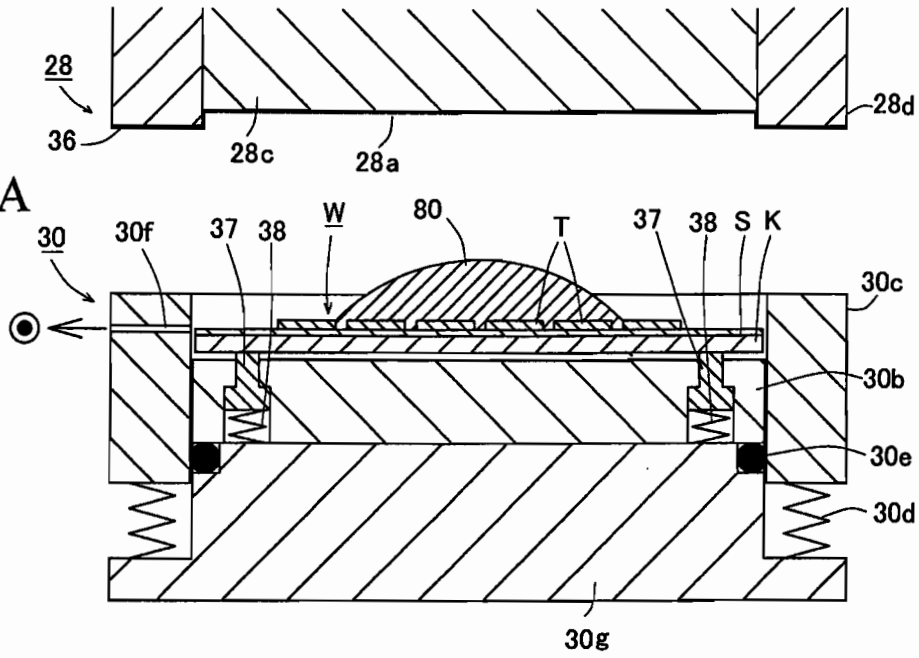


FIG.16B

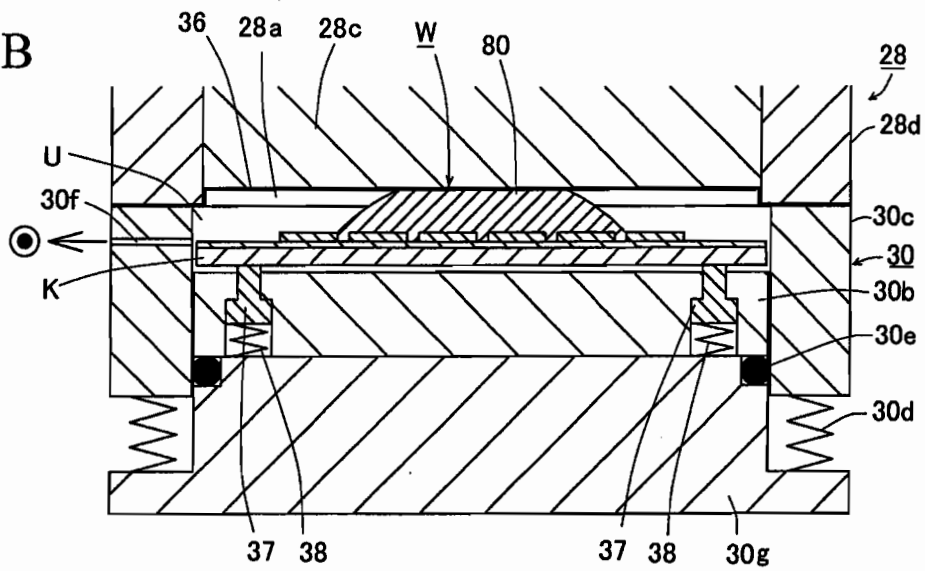


FIG.18

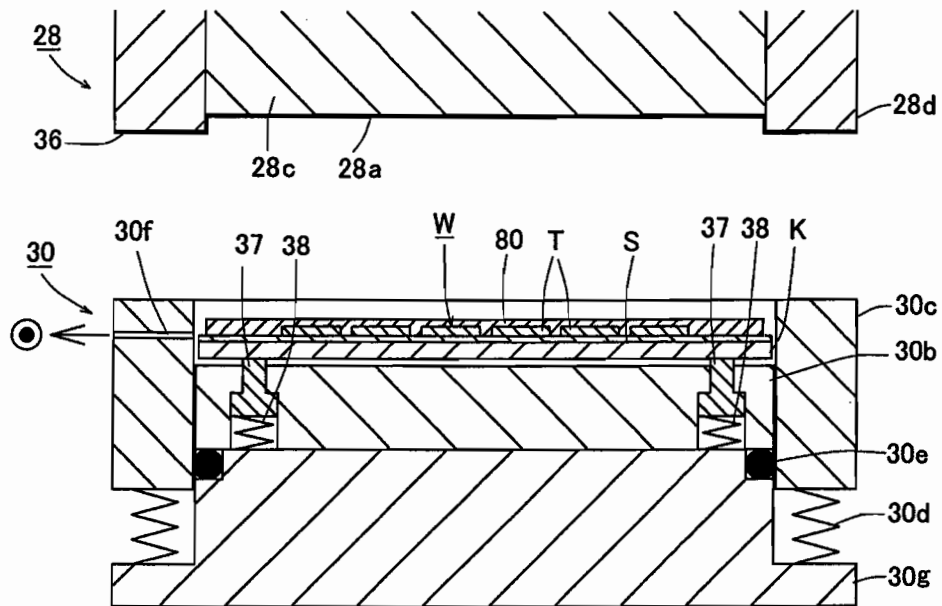


FIG.19

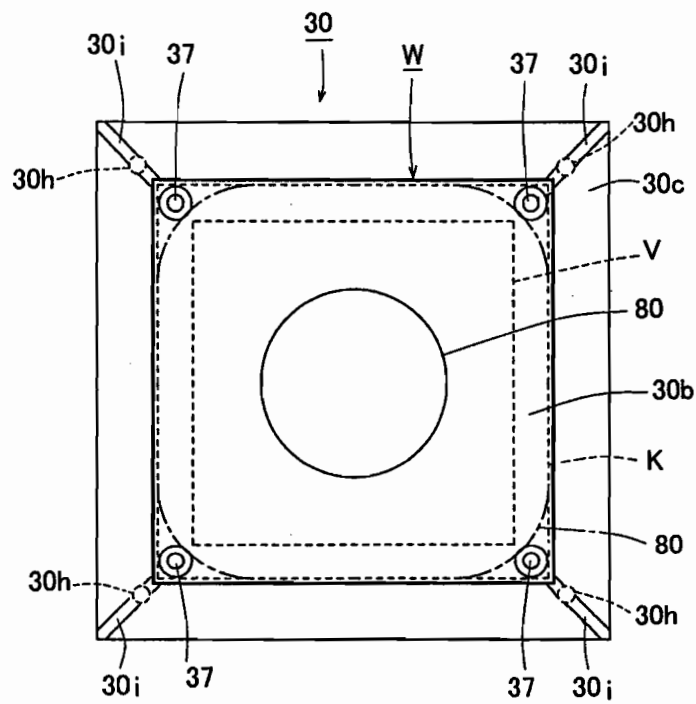


FIG.20

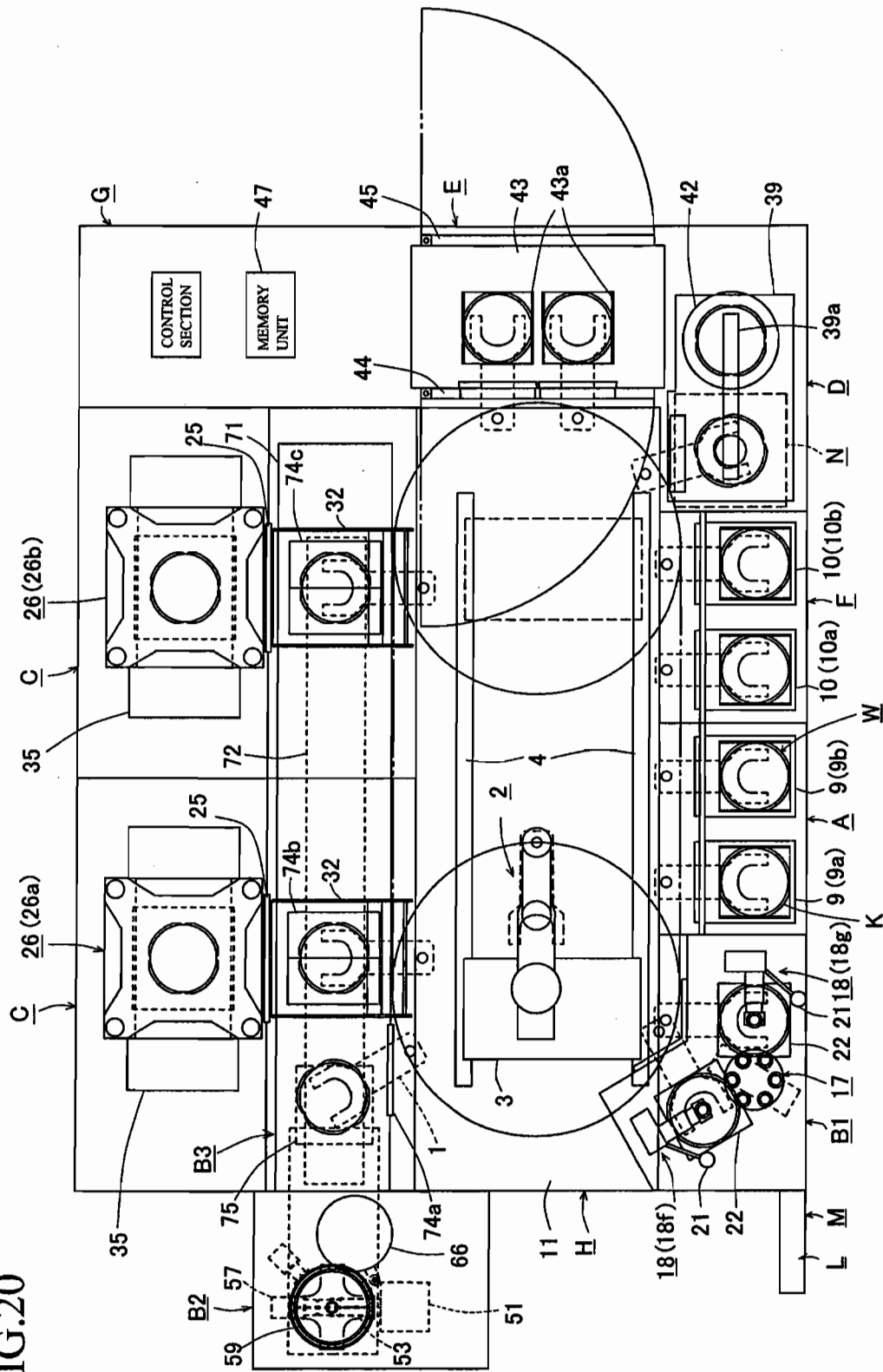


FIG.21B

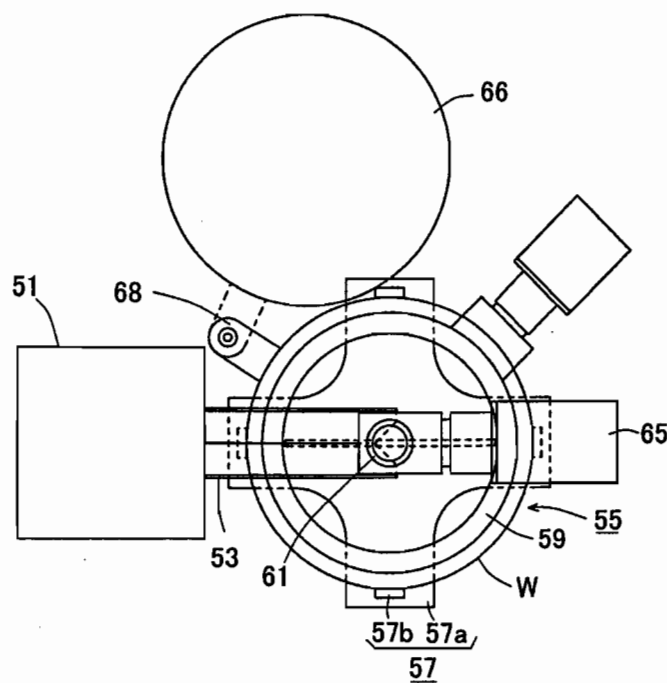


FIG.21A

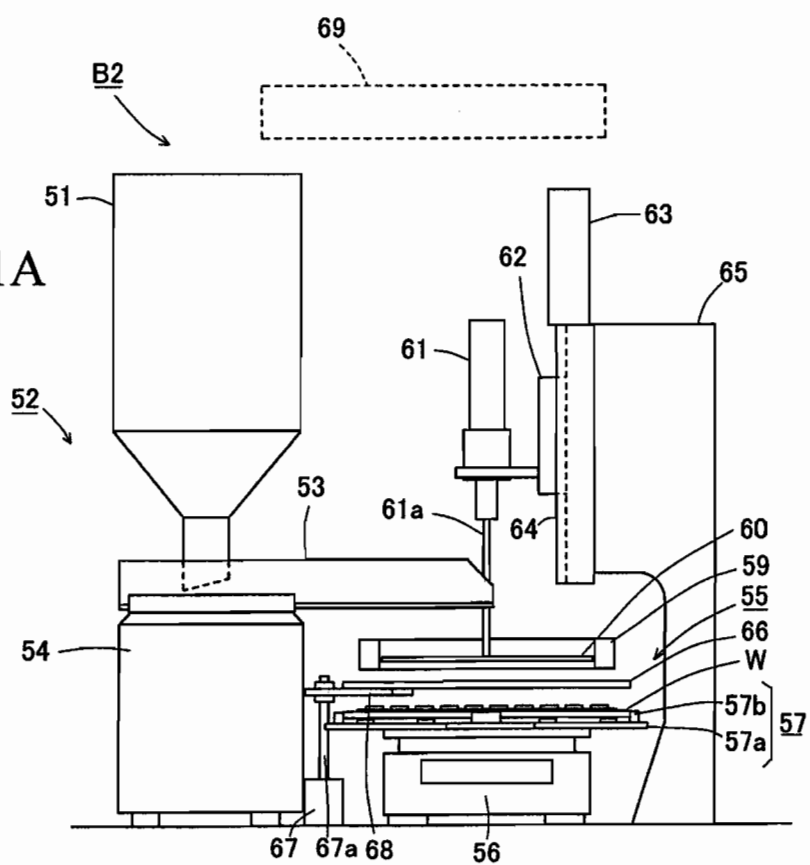


FIG.22

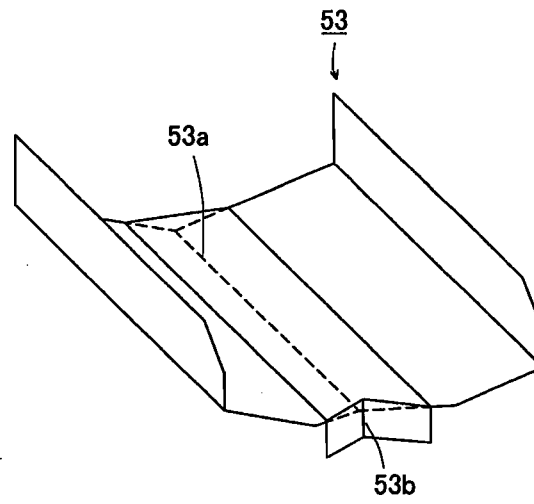


FIG.23A

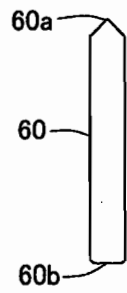


FIG.23B

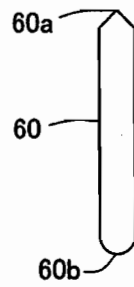


FIG.23C

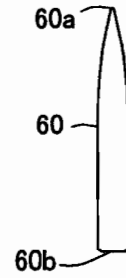


FIG.24

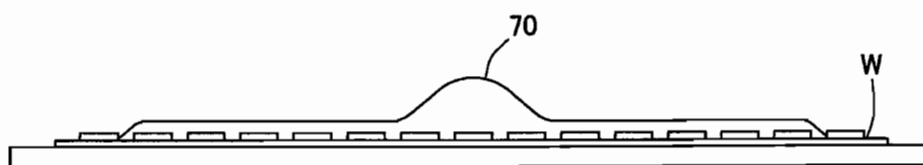
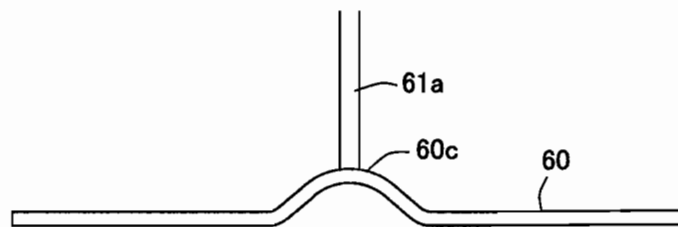


FIG.25

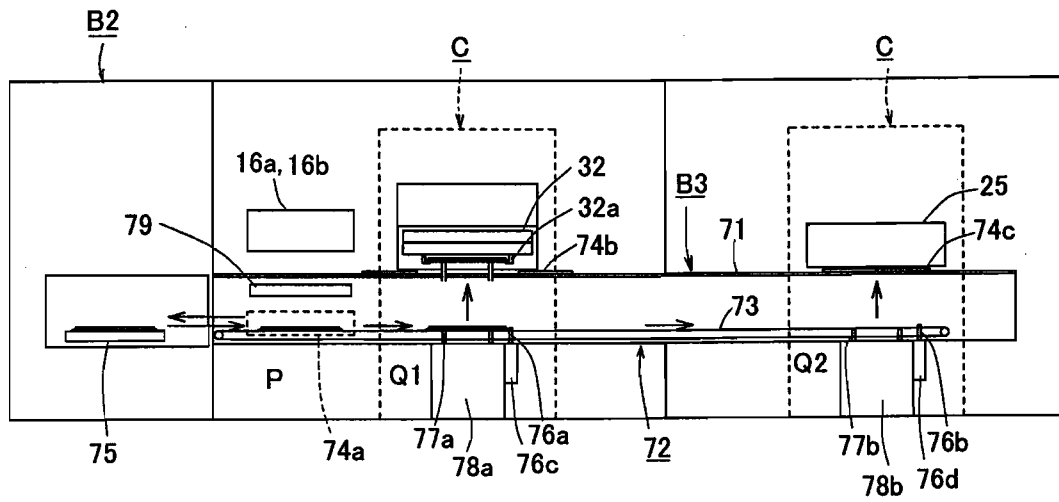


FIG.26A

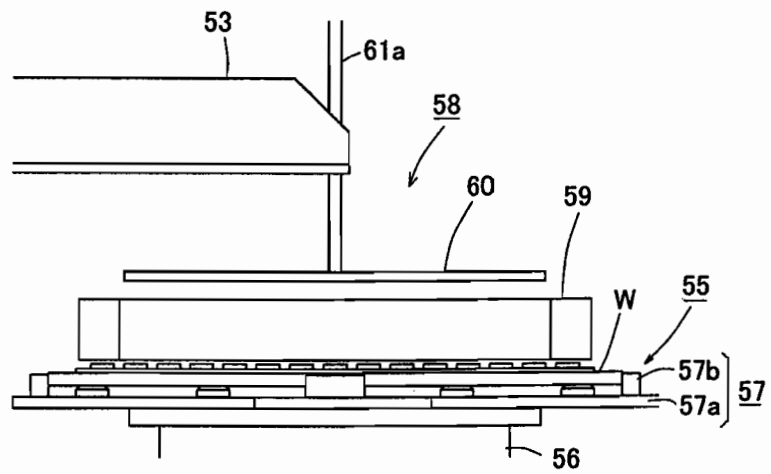


FIG.26B

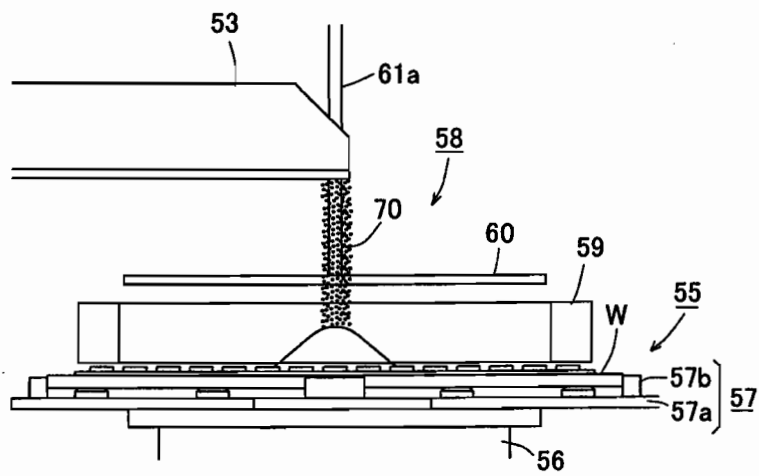


FIG.26C

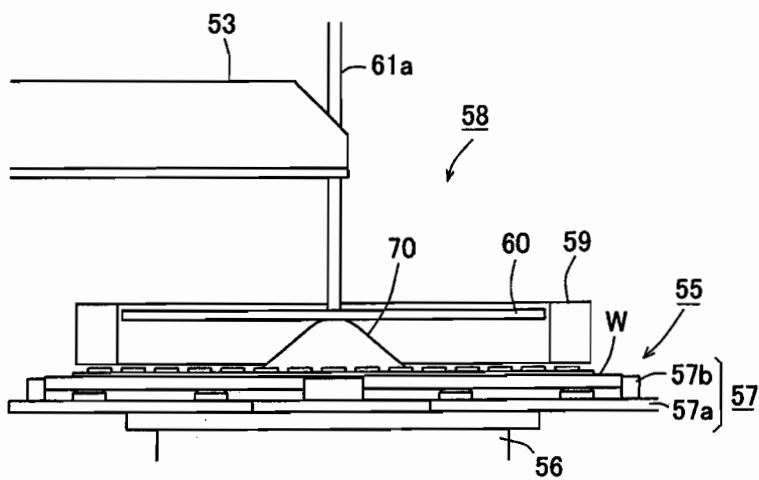


FIG.29

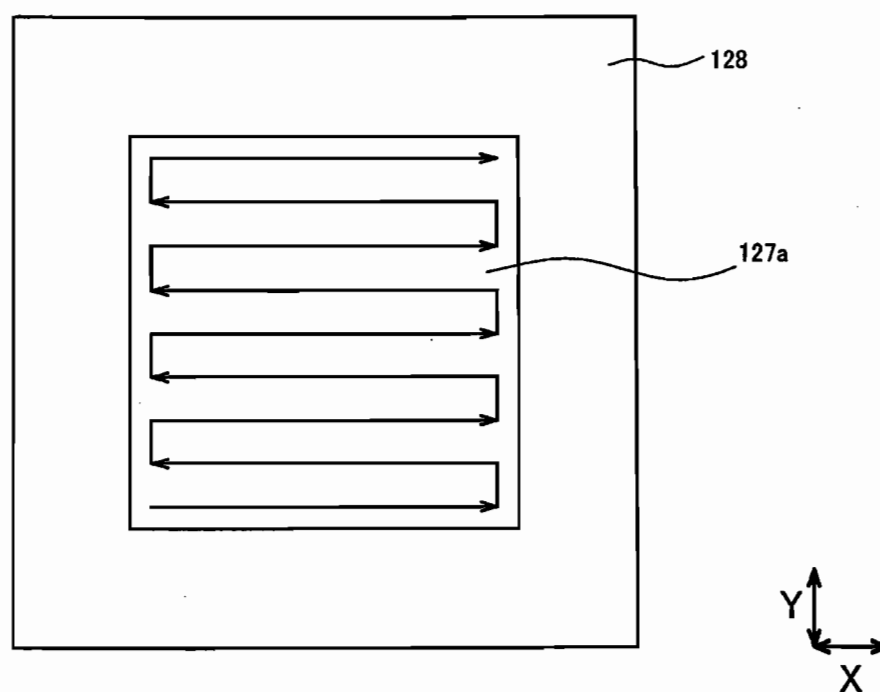


FIG.30A

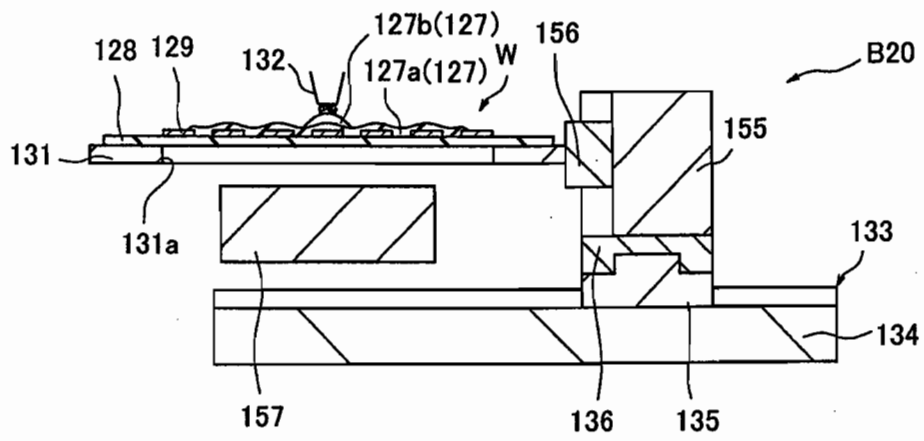


FIG.30B

