

Abstract

An ultrasonic welding device (1) comprises a sonotrode (3) and a sonotrode carrier (2) which is formed to cause ultrasonic vibrations of the sonotrode (3). The sonotrode (3) and the sonotrode carrier (2) have in each case a contact face (5), wherein at least one of the contact
5 faces (5) is roughened at least in sections. The sonotrode (3) is fastened exchangeably to the sonotrode carrier (2) in such a manner that the contact faces (5) are pushed against one another.

(Figure 1)