

ABSTRACT OF THE DISCLOSURE

MANUFACTURING METHOD OF GLASS SUBSTRATE FOR MAGNETIC DISC AND MANUFACTURING METHOD OF MAGNETIC DISC

The present invention is aimed at providing a manufacturing method of a glass substrate for a magnetic disc and a magnetic disc which can lower a value acquired by subtracting R_a (min) from R_a (max) in arithmetic mean roughness R_a acquired by measuring a plurality of points on a main surface of a glass substrate and can improve low floating amount of the magnetic head. In a manufacturing method of a glass substrate for a magnetic disc by polishing a main surface of a disc-shaped glass substrate 1, polishing tape 12 having Ascar C hardness of 88 or more is pressed to both main surfaces of the glass substrate 1 and the glass substrate 1 and the polishing tape 12 are relatively moved to carry out polishing while polishing solution including abrasive agent is supplied.

(FIG. 1)